



117-020, 2120

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Item	Lincoln Stock #	Customer #	Description
1	Repair	860-573-000	Circuit board w/ potentiometer
2	NLA	541-084-000	Insulation
3	216-055-666	216-055-666	Triac Relay, 40 amp
4	213-018-666	213-018-200	Capacitor, 45,000mf, 45Vdc
5	NLA	512-040-000	Insulation
6	NLA	860-609-000	Spot board
7		860-523-000	Resistor assy., 25Ω, 50 watt
8	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
	860-616-002	4324	Drive roller, teflon
9	NLA	310-123-000	Tension bar w/bearing
10	NLA	246-114-000	Stud w/groove
11	NLA	330-025-000	Spring
12	NLA	246-160-000	Tension knob
13	312-110-666	541-083-000	Spindle adapter
14	NLA	541-066-000	Nylon washer
15	NLA	410-325-000	Inlet guide tube
16	246-086-666	246-086-666	Gas solenoid, 18-24Vdc
17	860-476-666	860-476-666	Diode assy.
18	216-053-666	216-053-000	Thermostat
19	NLA	860-799-888	Main weld transformer

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-020	120V, 15A	15A	20%

Item	Lincoln Stock #	Customer #	Description
20		316-009-100	Fan blade
21	216-087-666	216-070-000	Fan motor
22		248-182-000	Power cord, 16/3, 30', 5-15p plug
23		541-020-000	Strain relief, Heyco SR-6N3-4 (1200)
24		246-104-000, 246-052-666	5 position heat switch
25		216-079-666 , 860-581-100	Drive motor, 24Vdc
26		246-210-666 (216-044-100)	Power Switch
27	NLA	860-572-888	Reactor coil
28	NLA	711-153-020	Faceplate
29	NLA	245-085-000	Indicator light
30		541-057-000	Strain relief, Heyco SR-7K-2 (1240)
31		238-116-000	Ground Cable, 9', 6ga. w/ lugs
32	246-041-666	246-140-000 246-107-000	Knob, 1.5"
33		246-139-000	Knob, 1 3/16"

Not Shown

34	238-155-000	4320	Mig gun assembly, 10'
35	334-303-001	334-286-666	Gas regulator
36	059-245-666	059-089-000	Gas hose
37		880-070-888	Control Transformer

10/13/2008

Rated Output	Voltage Settings	Agency Listing	Max Output
90 amps	5	None	90 amps

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