



LINCOLN AUTHORIZED REPAIR TIMES

FlexCut 80				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Boost Power Module				
Buck Boost Board				
Buck Power Module				
Bulkhead Connector				
Capacitor				
CNC Connector				
Coalescing Filter				
Display Board				
Fan				
Input Board				
Input Rectifier Module				
Inverter Board				
Output Board				
Output Choke				
Output Diodes				
Output Resistor				
Power IGBTs				
Power Switch				
Pressure Regulator				
Pressure Switch				
Rectifier Board				
Solenoid Assembly				
Thermostat				
Torch Connector				
Transformer				
Trigger Harness				

Enter Hourly Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**