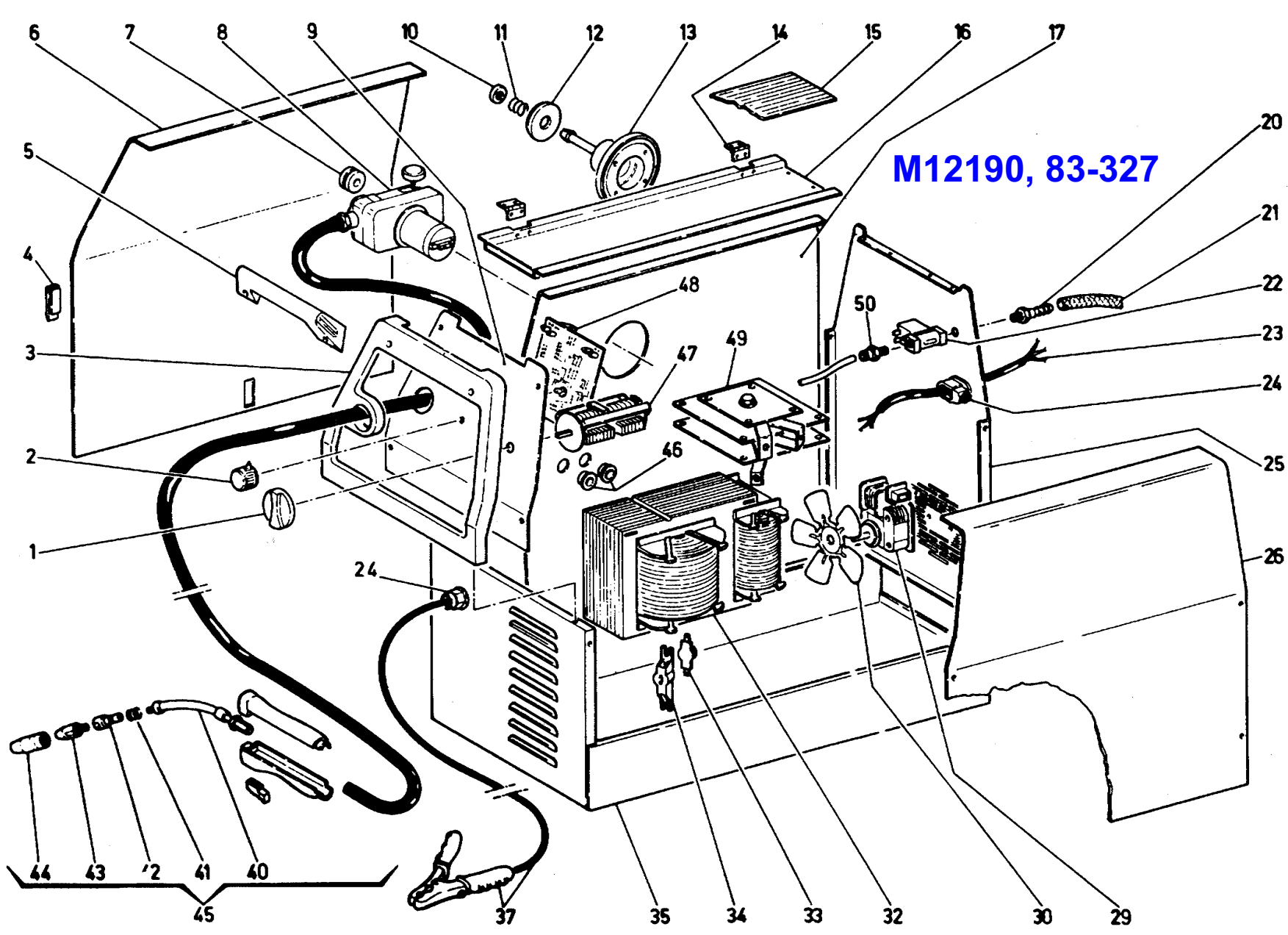




M12190, 83-327

Item	Lincoln Stock #	Customer #	Description
1	S26399-1	246945 (3055132)	Knob
2		246946 (3055121)	Knob
3		246947	Frame
4	S26400-1	246948 (3060880)	Side Panel Latch
5		246949 (3055176)	Handle
6		246950	Left Side Panel
7	310-210-666	246951 (3080392)	Drive Roller
8	216-116-000	246952	Drive Motor, 28 Vdc
9		246954	Front Panel
10	S26399-8	251030	Washer
11	S26399-9	251031 (3115048)	Spring
12	S26399-7	251027	Reel Outer Support
13	S26399-6	251022 (3060746)	Coil Support
14	S26399-2	246958 (3120057)	Hinge
15		246959	Rubber Mat
16		246961	Cover
17		246962	Center Divider
20		B7107370 (3160016)	Fitting
21		246169 (241169)	Gas Hose
22	246-516-666	B7007380	Gas Solenoid, 230Vac
23		246968	Power Cord
24		B7114370 (3180002)	Strain Relief
25		246971	Back Panel
26		246972	Right Side Panel

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12190, 83-327	230V, 24 amp	50A	15%

Item	Lincoln Stock #	Customer #	Description
29		246975 (3165069)	Fan Motor, 230 Vac
30		246193 (3065101)	Fan Blade
32		246978 (5600698)	Main Transformer
33	S26399-21	B7096370 (3190357)	Thermostat
34		B7098370	Thermostat Mounting Bracket
35		251116/251121	Undercarriage
37	S26399-3	246983 (5585001)	Ground Cable
40	334-628-000	B7123370	Swan Neck
41	334-172-000	B7124370	Spring
42	334-632-000	246311	Diffuser
43	KP11-25, KH710	43090, 334-159-300, KP2039-1B1, M15522	0.025 Contact Tips
	KP11-30, KH711	43100, 334-160-300, KP2039-2B1, M15523	0.030 Contact Tips
	KP11-35, KH712	43110, 334-161-300, KP2039-3B1, M15524	0.035 Contact Tips
44	334-164-400	M15520 (246307)	Gas Nozzle
45	334-634-000	247008	Mig Gun Assy.
	334-637-000	246199	Steel Liner
	334-645-000	M15220	Teflon Liner
46		246993 (3180039)	Bushing
47	S26399-4	246994 (3190100)	Heat Selector Switch
48	880-594-000	246995	Main Circuit Board
49	S26399-5	246996 (3200306)	Rectifier
50		246997 (3160050)	Fitting

Not Shown			
51		M15525, M12233, 246866	Gas Regulator

Rated Output	Voltage Settings	Agency Listing	Max Output
155 Amps	7	CSA	155 amps

