

# Operation of Pressure Regulators

## Single-Stage Regulators

Gas enters the inlet (high-pressure) chamber and its pressure is indicated on the inlet pressure gauge. When the pressure adjusting knob is turned counterclockwise and completely backed out to the stop, a valve and seat assembly located between the inlet chamber and the delivery (low pressure) chamber prevents gas from moving any further. A filter located at the inlet to the valve and seat assembly, removes particulate matter from the gas stream to help protect the seat area.

Turning the pressure-adjusting knob clockwise causes the adjusting screw to push against a spring button that compresses the pressure adjusting spring. The force of the compressed spring, in turn, causes the diaphragm to flex and push against the valve. This opens the regulator allowing gas to flow from the inlet chamber to the delivery chamber of the regulator.

Gas entering the delivery pressure chamber begins to build pressure and creates a counter-force (counter to the pressure adjusting spring) on the diaphragm. This pressure is indicated on the delivery pressure gauge attached to the delivery chamber. When pressure builds sufficiently to counteract the spring tension, it pushes the diaphragm away from the poppet allowing the regulator valve to close. In this manner, pressure in the delivery chamber is controlled or regulated by the amount of spring tension placed on the diaphragm and is selectable by turning the pressure adjusting knob until desired pressure is indicated on the delivery pressure gauge.

When gas from the delivery pressure chamber is sent to the end process, the resulting decrease in gas volume in the delivery chamber causes a pressure reduction in the chamber. When this occurs, the spring tension again causes the diaphragm to push the valve open, allowing additional gas to enter the delivery chamber.

## Two-Stage Regulators

These regulators incorporate all components of a single-stage regulator. In addition, however, they also contain a second pressure adjusting spring, diaphragm, and valve seat assembly. The first stage is not user adjustable with the pressure adjusting spring "pre-compressed" at the factory. This allows the first stage to feed pressure to the second (adjustable) stage. The normal maximum delivery pressure for two-stage regulators is 500 PSI.

The second stage then performs in a manner similar to that of a single-stage regulator, except that the inlet pressure to the second stage is relatively constant. The two-step pressure reduction produces a final delivery pressure showing little effect from changes in cylinder pressure.

## Components of a Single Stage Regulator

