

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.FEB 2024
3 Stainless Steel	312	MIG/TIG/SAW	3.25
	312	SMAW	2.27
	318	MIG/TIG/SAW	4.13
	318	SMAW	2.89
	430	MIG/TIG/SAW	1.04
	630	SMAW	1.24
	16 8 2	FCAW	2.69
	16 8 2	MIG/TIG/SAW	3.17
	16 8 2	SMAW	2.22
	2205/2209	FCAW	3.61
	2205/2209	MIG/TIG/SAW	4.24
	2205/2209	SMAW	2.97
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.60
	25/35; 21/32; 22/10 types	SMAW	3.44
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.71
	2594/2507/Zeron 100X	SMAW	3.30
	307/18 8 Mn	FCAW	2.00
	307/18 8 Mn	MIG/TIG/SAW	2.35
	307/18 8 Mn	SMAW	1.65
	308/308L/308LCF/308H	FCAW	2.37
	308/308L/308LCF/308H	MIG/TIG/SAW	2.81
	308/308L/308LCF/308H	SMAW	1.95
	308Mo/308LMO	FCAW	4.05
	308Mo/308LMO	SMAW	3.34
	309/309L/309H	FCAW	2.96
	309/309L/309H	MIG/TIG/SAW	3.48
	309/309L/309H	SMAW	2.44
	309LMO	FCAW	4.05
	309LMO	MIG/TIG/SAW	4.77
	309LMO	SMAW	3.34
	309Nb	SMAW	2.26
	310/310Mo/310H	MIG/TIG/SAW	4.79
	310/310Mo/310H	SMAW	3.35
	316/316L/316LCF/316H	FCAW	3.60
	316/316L/316LCF/316H	MIG/TIG/SAW	4.24
	316/316L/316LCF/316H	SMAW	2.97
	317L and Full austenitic	FCAW	4.12
	317L and Full austenitic	MIG/TIG/SAW	4.84
	317L and Full austenitic	SMAW	3.39
	347/347H	FCAW	2.31
	347/347H	MIG/TIG/SAW	2.72
	347/347H	SMAW	1.90
	35 45 types	MIG/TIG/SAW	9.16
	385/904 and full austenitic	MIG/TIG/SAW	7.16
	385/904 and full austenitic	SMAW	5.01
	410/410NiMo	MIG/TIG/SAW	1.19
	410/410NiMo	SMAW	0.83
	E383	SMAW	4.41
	(blank)	MIG/TIG/SAW	4.24
	5 NICKEL	CAST Ni	MIG/TIG/SAW
CAST Ni		SMAW	10.06
CAST NiFe and NiCu		MIG/TIG/SAW	8.15
CAST NiFe and NiCu		SMAW	5.70
NiCr		MIG/TIG/SAW	12.07
NiCrFe		MIG/TIG/SAW	10.57
NiCrFe		SMAW	7.40
NiCrMo and NiCrCoMo		FCAW	12.78
NiCrMo and NiCrCoMo		MIG/TIG/SAW	15.03
NiCrMo and NiCrCoMo		SMAW	10.52
6 Copper	CuNi	MIG/TIG/SAW	2.86
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.70
Grand Total			3.84

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti