

308S96 SAW

TOP FEATURES

- Austenitic stainless steel wire suitable for 304H base material

CLASSIFICATION

AWS A5.9	ER308H
EN ISO 14343-A	19 9 H
EN ISO 14343-B	SS308H

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

	C	Mn	Si	S	P	Cr	Ni	Mo	Cu	FN (acc. WRC 1992)	
Min.	0.04	1.0	0.30			19.5	9.0			3	
Max.	0.08	2.0	0.65	0.020	0.030	20.5	10.0	0.25	0.25	8	
Typical	0.05	1.8	0.4	0.002	0.015	19.9	9.5	0.1	0.1		

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
2.4	SPOOL	25.0	SA308S96-24

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.