



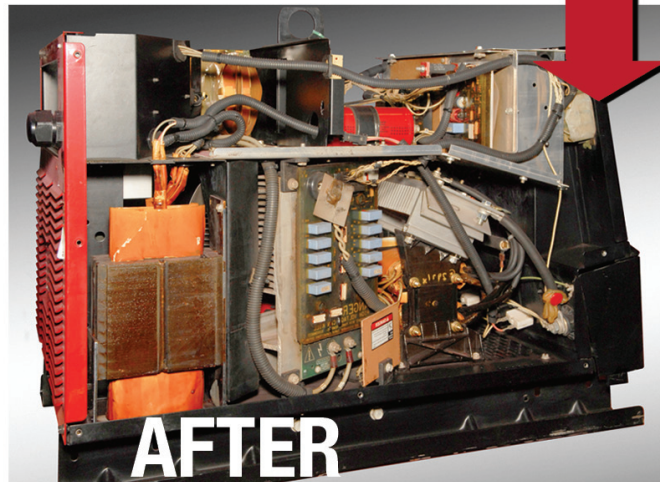
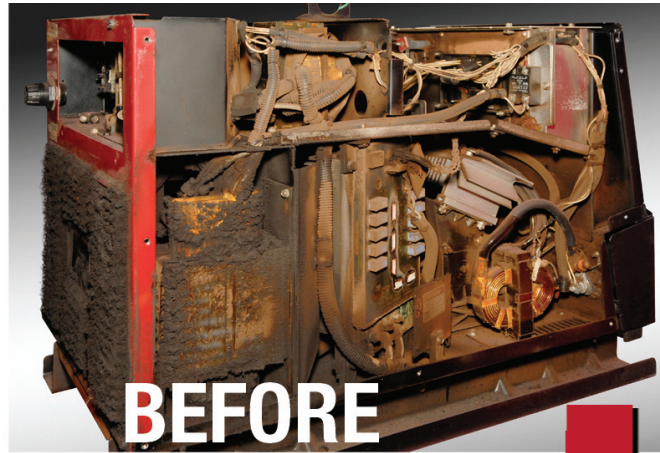
Automation Services

Regional Automation Service Center

Automation Services are provided through our Regional Automation Service Center in Nashville, TN or at your facility.

Our team is fully equipped with professional factory certified technicians ready to assist you in a variety of needs including:

- Preventive maintenance
- Inspection
- Troubleshooting
- Repair
- Refurbishment
- Calibration
- Training



BENEFITS:

- Increased productivity and uptime of your equipment.
- Reduced failures associated with dirty, greasy equipment.
- Quick turn around.

OFFERING:

- Experienced and professional personnel.
- Full range of services from a single contact point.
- Repair and refurbishment solutions to fit your time frame and budget.
- Preventive maintenance programs designed to ensure you achieve the maximum service life of your equipment.

ONSITE SERVICES INCLUDE:

- Preventive Maintenance Services
- Robot and Power Source Troubleshooting and Repairs
- Software and Hardware Upgrades
- Set-up and Part Programming
- Robot Refurbishment
- Custom Programming
- Operator Training
- On-Site Installation Support

PREVENTIVE MAINTENANCE SERVICE FOR:

- Power Wave® 355M and F355i
- Power Wave® i400
- Power Wave® 450 and 450R
- Power Wave® 455M and 455M/STT®
- Power Wave® 655R
- Invertec® STT® and STT® II
- Power Feed® 10R
- AutoDrive® 4R90, 4R100 and 4R220

Equipment Maintenance Service

- Step 1: Condition Assessment – The physical condition of the machine is evaluated.
- Step 2: A cost estimate is provided to the customer.
- Step 3: Preparation & Cleaning –
 - Sheet metal covers are removed.
 - Sensitive components are removed or protected.
 - Machine is power washed with a biodegradable solvent.
 - Machine is dried to ensure no residual moisture can cause shorting.
- Step 4: Final Repairs & Functionality Testing –
 - Machine is reassembled and repairs, warranty or service upgrades are performed.
 - Machine is weld tested and connected to a robot for full functionality testing.

Robot Refurbishment Service

Lincoln Electric is proud to offer a robot refurbishment program for customers who own inactive equipment that needs to be rebuilt and redeployed.

Service includes –

- Initial inspection and quotation based on the nature of repairs to put equipment back into service.
- Repeatability testing.
- Replace and repair components as required.
- Lubricate, paint and re-label as required.
- Software upgrades as required.
- Weld testing upon completion.

Shipping Procedures and Policies

Shipping Your Lincoln Electric Welder or Wire Drive to the Regional Automation Service Center

Please complete the following and enclose with your shipment

Name: _____

Company: _____

Address: _____

City: _____ State: _____ Zip: _____

Phone: _____ Fax: _____ Email: _____

Purchase Order Number (Please provide a purchase order to cover the freight charges, services and non-warranted repairs.)

Please describe the trouble you are having:

Choose your shipping method:

Inbound Freight:

- You ship FOB Destination and Freight Prepaid using your carrier.
- You ship FOB Destination and Freight Collect using our carrier as follows:
 - 1) Use USF Holland or Estes Express Lines only. Freight collect shipments from any other carrier may result in a billing to you for excess freight.
 - 2) Use the following weights on your bill of lading:
 - Power Wave® 355M and F355i, Invertec® STT® and STT® II: 140 lbs. Class 70
 - Power Wave® i400 - 250 lbs. Class 70
 - Power Wave® 455R, 455M and 455M/STT®: 325 lbs. Class 70
 - Power Wave® 450 and 655R: 350 lbs. Class 70
 - Power Wave® AC/DC 1000®: 825 lbs. Class 70
 - Power Feed® 10R and AutoDrive® wire drives: 30 lbs.Best way to ship is via UPS.

- 3) Mark your bill of lading for third-party billing as follows: "Third party billing to: Lincoln Electric c/o Trendset"
- 4) For pick-up, call:
 - USF Holland - (866) 465-5263
 - Estes Express Lines - (877) 268-4555, Select option 2 for pick-up
- 5) We will add standard freight to your invoice.

Outbound Freight:

- You arrange for return shipping FOB Shipping Point using your carrier at your expense.
- We use our carrier, shipping FOB Shipping Point and prepaying and adding standard freight to your invoice.

SHIP TO:
LINCOLN ELECTRIC
REGIONAL AUTOMATION SERVICE CENTER
240 GREAT CIRCLE RD STE 352
NASHVILLE, TN 37228

We will acknowledge receipt of your welder by signing and dating below and returning this form to you by fax or email. Please give us a call at (615) 291-9927 if you have any questions. We look forward to serving you!

For Regional Automation Service Center Use:

welder(s) received _____ From _____

By _____ Date _____