

# AS 66

## TOP FEATURES

- Deliver a high strength and low temperature fracture toughness weld metal
- Compatible with NACE requirement on Ni content
- Actual (Type 3.1) certificates for each lot of wire showing chemical composition are available
- Higher strength achieved than with AS 67

## CLASSIFICATION

AWS A5.23	EF3
EN ISO 26304-A	S3Ni1Mo
EN ISO 14171-A	S3Ni1Mo

## CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

C	Mn	Si	P	S	Ni	Mo
0.12	1.7	0.2	≤0.015	≤0.015	0.95	0.5

## PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
4.0	SPOOL	25.0	AS66-4-25VCI
	DRUM	300.0	AS66-4-300

## TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.eu](http://www.lincolnelectric.eu) for any updated information.