

LF 37 & 38

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Spare Parts

SP50215/50126 R EV07
08/11

ASSEMBLY PAGE NAME			Machine Assembly	Wire Drive Assembly				
CODE NO.:	K NO.:	FIGURE NO.:	A	B				
50215	K10406	LINC FEED 37	1	1				
50216	K10407	LINC FEED 38	2	2				

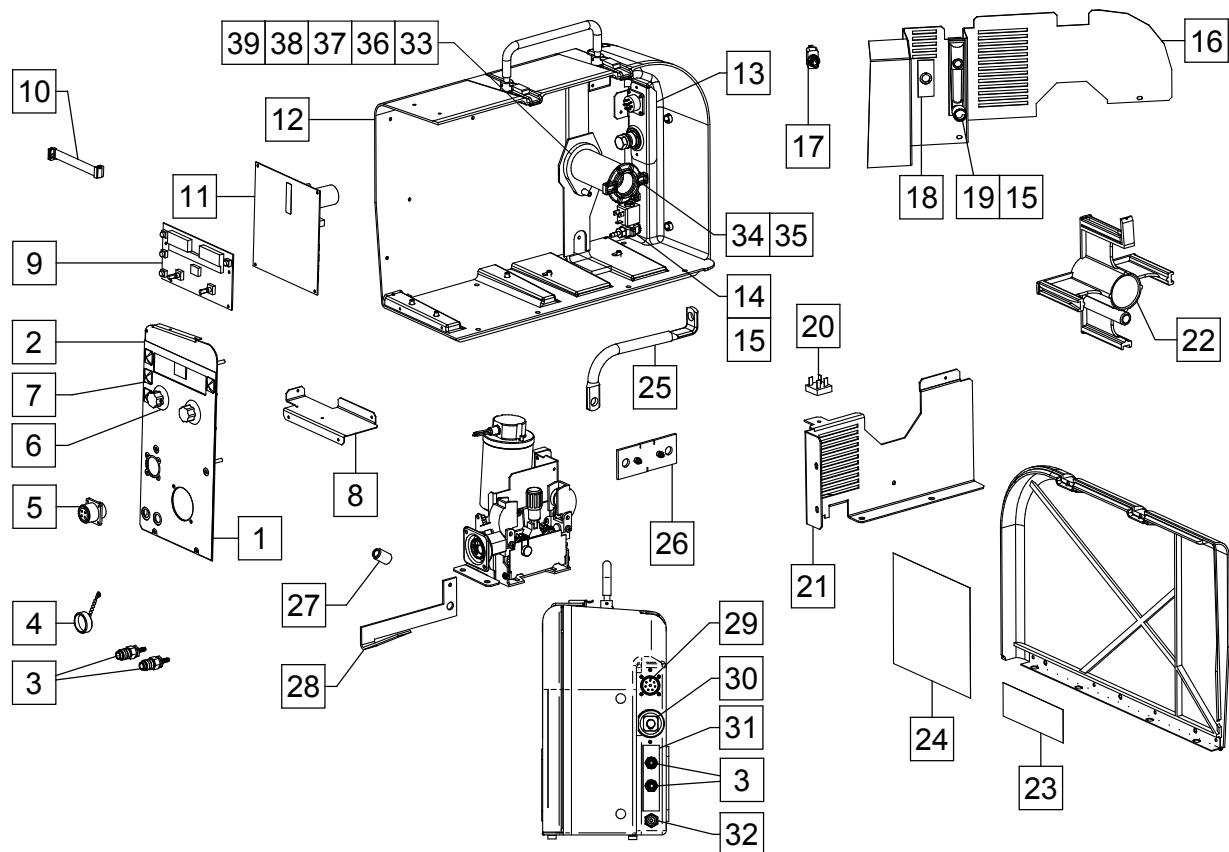


Figure A

Figure A: Machine Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
1	FRONT PANEL	R-3019-016-1/08R	1	X	X					
2	STICKER	2719-107-016R	1	X	•					
2	STICKER	2719-107-017R	1	•	X					
3	QUICK CONNECTOR FEMALE	0744-000-152R	4	X	X					
4	CAP	1158-641-128R	1	X	X					
5	REMOTE SOCKET	1158-641-127R	1	X	X					
6	KNOB	9ET10491R	2	X	X					
7	RUBBER BUTTON	1373-182-005R	1	X	•					
7	RUBBER BUTTON	1373-182-005R	4	•	X					
8	BRACKET	R-1019-019-1/08R	1	X	X					
9	P.C. BOARD	0918-432-001R	1	X	X					
10	CONTROL CABLE	R-5041-032-1R	1	X	X					
11	P.C. BOARD	R-8040-091-1R	1	X	•					
11	P.C. BOARD	R-8040-091-2R	1	•	X					

12	CASE	0744-200-009R	1	X	X						
13	BRACKET	R-1019-018-1/08R	1	X	X						
14	GAS SOLENOID	0972-423-007R	1	X	X						
15	COUPLER	R-2013-060-1R	3	X	X						
16	DIVIDER	R-1012-040-1/08R	1	X	X						
17	SWITCH	1115-280-004R	1	X	X						
18	STICKER	2719-107-027R	1	X	X						
19	GAS FLOW REGULATOR	0943-719-003R	1	X	X						
20	BRIDGE RECTIFIER	1156-112-100R	1	X	X						
21	DIVIDER	R-3019-018-1/08R	1	X	X						
22	ADAPTER	K10158-1	1	X	X						
23	STICKER	2719-107-026R	1	X	X						
24	STICKER	2719-107-024R	1	X	X						
25	LEAD	R-5041-006-3R	1	X	X						
26	SHUNT	0941-712-021R	1	X	X						
27	FERRITE CORE	1158-290-036R	1	X	X						
28	CONDUCTOR RAIL	R-1010-006-1R	1	X	X						
29	SOCKET	1158-641-129R	1	X	X						
30	SOCKET	D-2985-002-2R	1	X	X						
31	STICKER	2719-107-025R	1	X	X						
32	QUICK CONNECT COUPLING	R-2010-002-1R	1	X	X						
33	SPINDLE	0744-000-198R	1	X	X						
34	RETAINING COLLAR	0744-000-199R	1	X	X						
35	TUMB SCREW	0744-000-206R	1	X	X						
36	FRICTION WASHER	0744-000-202R	1	X	X						
37	SPINDLE SHAFT	0744-000-203R	1	X	X						
38	COMPRESSION SPRING	0744-000-204R	1	X	X						
39	KEYED WASHER	0744-000-205R	1	X	X						
40	HARNESS (NOT SHOWN)	R-5041-039-1R	1	X	X						
41	HARNESS (NOT SHOWN)	R-5041-039-2R	1	X	X						

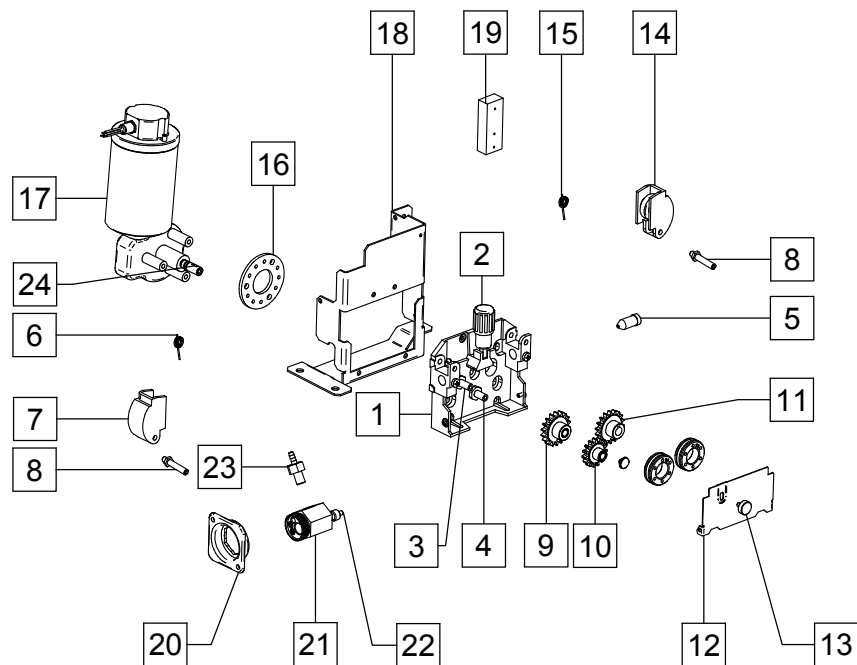


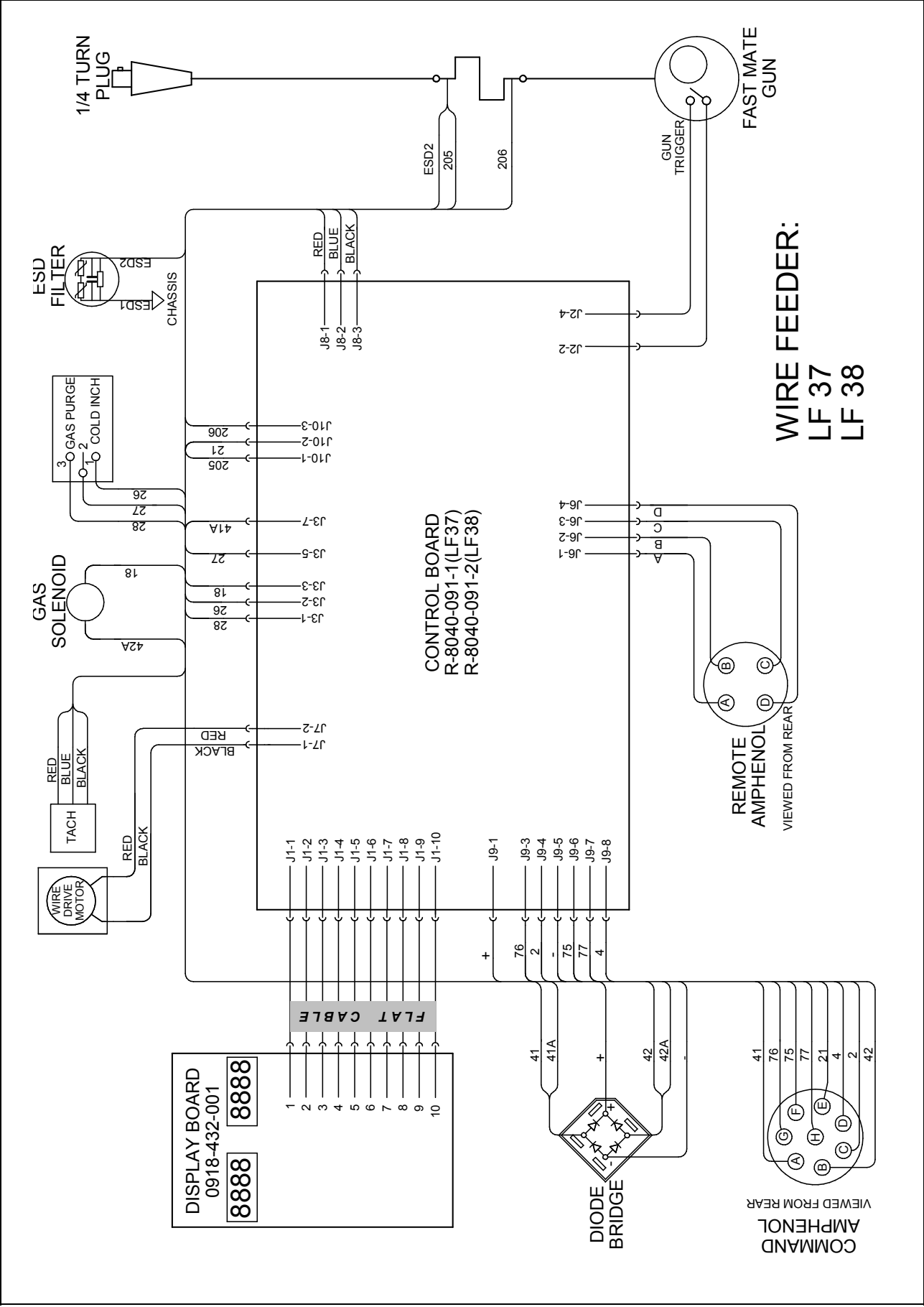
Figure B

Figure B: Wire Drive Assembly

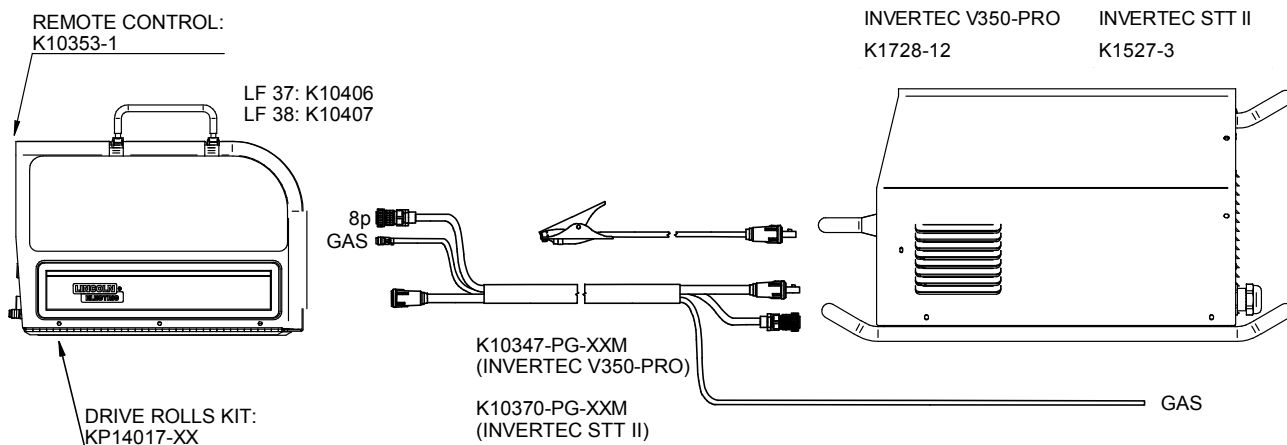
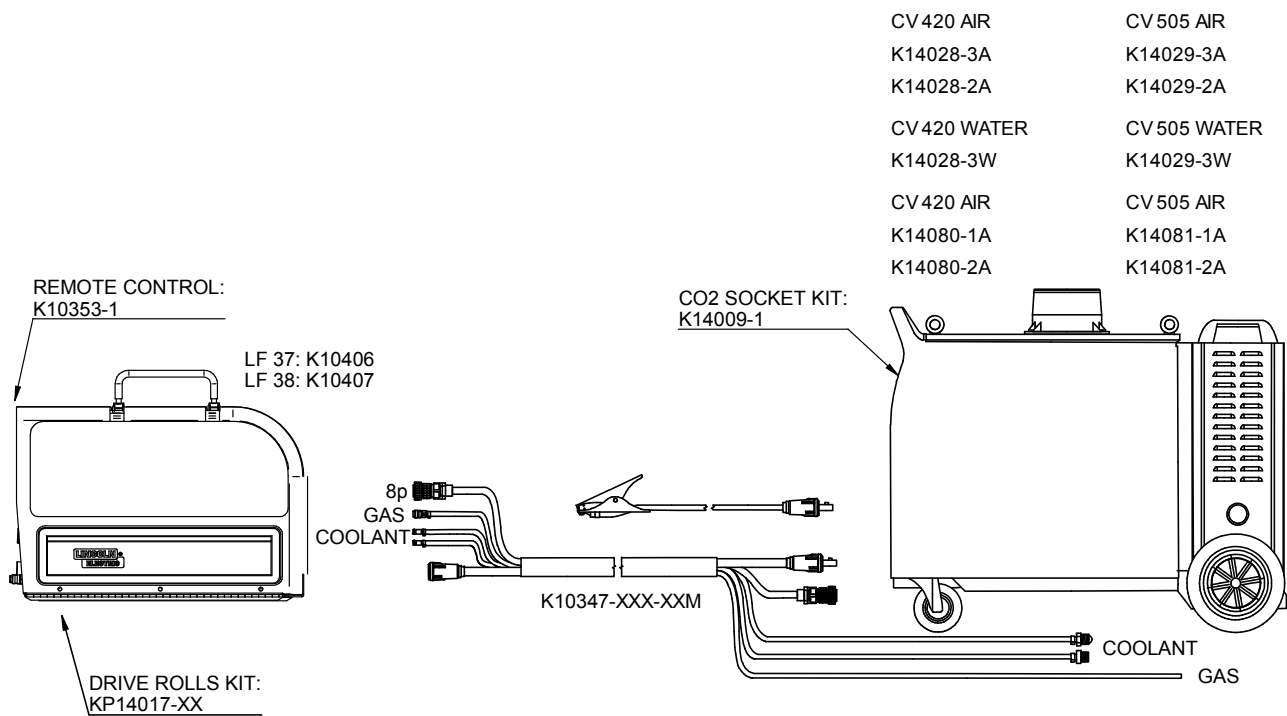
Item	Description	Part Number	QTY	1	2	3	4	5	6	7
	WIRE DRIVE ASSEMBLY	0744-000-168R	1	X	X					
1	FEED PLATE	0744-000-178R	1	X	X					
2	FIXING ARM COMPL.	0646-233-015R	1	X	X					
3	AXIS DRIVE ROLL L	0646-233-039R	1	X	X					

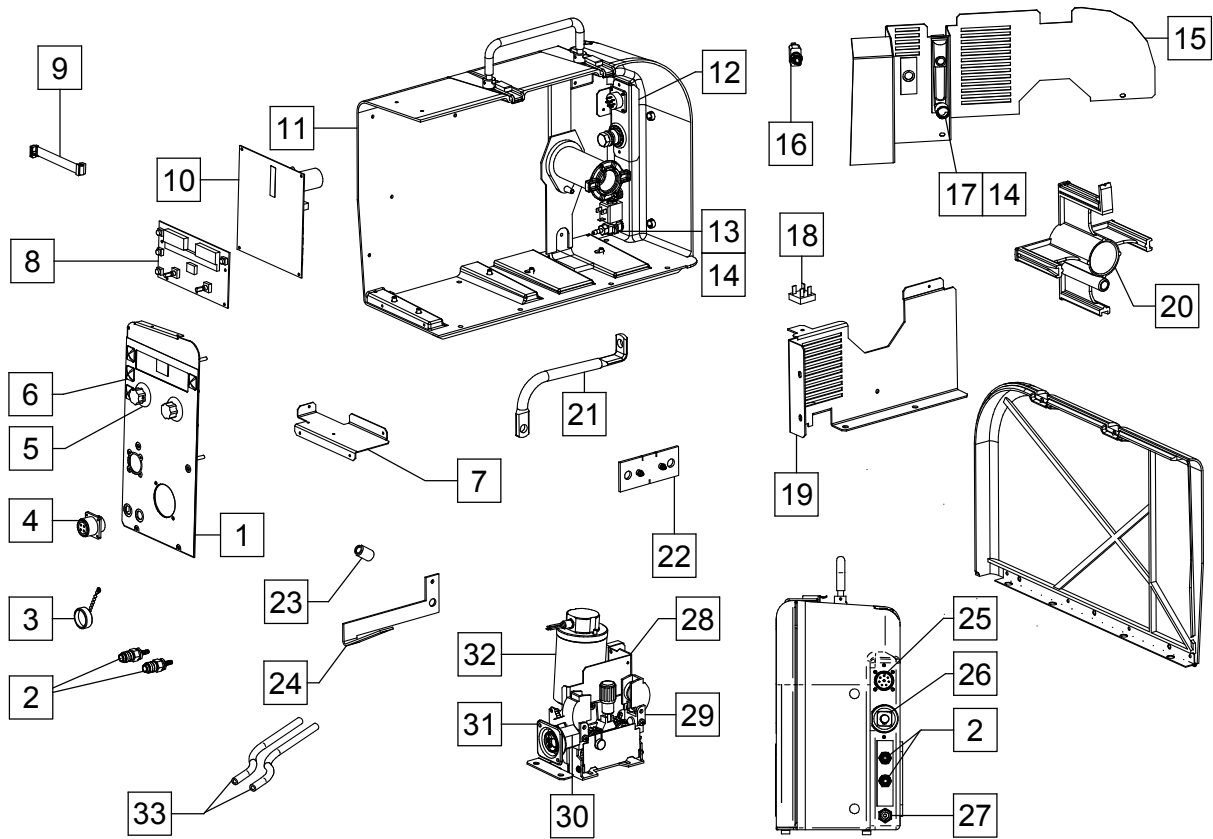
4	AXIS DRIVE ROLL R	0646-233-040R	1	X	X					
5	INLET GUIDE	0744-000-188R	1	X	X					
6	SPRING PRESSURE ARM L	0646-233-041R	1	X	X					
7	PRESSURE ARM COMPL.L	0646-233-042R	1	X	X					
8	AXIS PRESSURE ARM	0646-233-043R	2	X	X					
9	GEAR WHEEL ROLL	0646-231-090R	1	X	X					
10	GEAR WHEEL	0646-231-089R	1	X	X					
11	GEAR WHEEL MOTOR	0646-231-088R	1	X	X					
12	METAL COVER	0646-233-045R	1	X	X					
13	FIXING CAP	0646-231-091R	1	X	X					
14	PRESSURE ARM COMPL.R	0646-233-048R	1	X	X					
15	SPRING PRESSURE ARM R	0646-233-049R	1	X	X					
16	DISTANCE WASHER	0646-233-050R	1	X	X					
17	MOTOR	R-8040-273-2R	1	X	X					
18	DIVIDER	R-3019-017-1/08R	1	X	X					
19	TEFLON'S BRACKET	R-2013-018-1R	1	X	X					
20	EURO SHIELD	0646-233-051R	1	X	X					
21	EURO SOCKET	0742-210-005R	1	X	X					
22	OUTLET GUIDE	0646-233-052R	1	X	X					
23	CONNECTOR PIPE	0646-233-053R	1	X	X					
24	WOODROF KEY	0646-231-102R	1	X	X					

Electrical Schematic



LF 37 code 50215 Connection Diagram
LF 38 code 50216 Connection Diagram





		Recycle				ST				
		Fe	Al	Cu	Brass	Boards	Plastics	Liquid Cristal	External Electric Cables	Capacitors
	Ref.									
FRONT PANEL	1	X								
CASE	11						X			
DIVIDER	15, 19, 28	X								
P.C. BOARD	8, 10					X				
CONDUCTOR RAIL	24			X						
SHUNT	22			X						
CAP	3						X			
EURO SOCKET	30				X					
EURO SLEEVE	31						X			
CONTROL SOCKET	4, 25, 26	X		X			X			
COUPLER	2, 14, 27									
SWITCHES	16	X			X					
KNOB	5						X			
RUBBER BUTTON	6						X			
RECTIFIER BRIDGE	18	X					X			
CABLE	9								X	
BRACKET	12	X								
GAS SOLENOID	13			X	X					
GAS FLOW REGULATOR	17	X			X		X			
ADAPTER	20						X			
WIRE FEEDER	29	X					X			
MOTOR	32	X		X						
HOSES	33						X			
FERRITE CORE	23	X								