


# VdTÜV-Kennblatt for welding consumables

	1 Manufacturer/Supplier ASKAYNAK TUR Istanbul	2 No. of VdTÜV-Kennblatt: 09157.03 11.2013
3 Welding consumable*: Drahtelektrode für UP-Schweißung		
11 Diameter range: mm		
12 Auxiliary materials: Pulver eignungsgeprüfter DPK		
13 The validity of this Kennblatt will be certified, respectively, in the latest edition of CD-ROM TÜV-eignungsgeprüfte Schweißzusätze		
17 The supplier stated in 1 has demonstrated a supervised production according to AD 2000-Merkblatt W 0/TRD 100/TRR 100 as follows.		
18 Brand name	Standard designation	
AS S1	S1 EN ISO 14171	
AS S2	S2 EN ISO 14171	
AS S2Mo	S2Mo EN ISO 14171	
AS S2Si	S2Si EN ISO 14171	
32 Remarks: ---		
33 The approval test was done on the basis of VdTÜV-Merkblatt 1153. Where nothing different is said under the heading -Remarks-, this welding consumable is suitable provided Annex I Point 4 of the Pressure Equipment Directive 97/23/EC is observed.		
34 Explanations	A tempered L solution annealed and quenched N normalized	S stress-relieved St stabilized U non-annealed V hardened and tempered
W soft annealed G+ direct current plus pole G- direct current minus pole W alternating current		
35 Compiled in accordance with the data of: TÜV NORD		
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\*) Statements of the manufacturer