

ALLOY FILLER METALS PARTNERSHIP PROGRAM

LINCOLN[®]
ELECTRIC

SAVE ON STAINLESS, HARDFACING and ALUMINUM

Standardize Your Inventory, Expand Your Margins!

HOW IT WORKS:

1. Eligible for discounted purchase price on over 200 popular stainless, hardfacing and aluminum products
(see product list on pages 2-5)

2. Choose your level of participation:*

SILVER

- Required to maintain the greater of \$2,500 per store average inventory OR \$12,000 total inventory.
- Eligible for discount off JPAC base prices

GOLD

- Required to maintain the greater of \$4,000 per store average inventory OR \$20,000 total inventory.
- Receive an additional 7% discount off SILVER level base price

3. Stainless surcharge adjusted quarterly instead of monthly
4. Opportunity to qualify for periodic purchases with extended payment terms
5. Distributor must submit a bi-yearly inventory report confirming program compliance.

ADVANTAGES:

- » Great prices on industry-leading products
- » Easily customize product mix based on market needs
- » Maximize efficiency by purchasing from one supplier
- » Free freight on orders of \$500 or more**
- » Receive sales and product training support

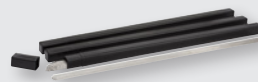
Contact your Lincoln Electric Sales Representative for full details.

* SILVER level participants are required to maintain the greater of \$2,500 per store average inventory or \$12,000 total inventory. GOLD level participants are required to maintain the greater of \$4,000 per store average inventory or \$20,000 total inventory. Store is defined as any location that handles hard-goods transactions. See Partnership Program Agreement for full details. Program may be updated or canceled at any time.

** Shipping offer only available on stainless, hardfacing and aluminum purchases. Shipping to Domestic US only, offer excludes Hawaii and Alaska.

Product Portfolio

LINCOLN[®] [STAINLESS TIG]
SUPERGLAZE[®] [ALUMINUM TIG]



MUREX[®] [STAINLESS MIG]
LINCOLN RED MAX[®] [STAINLESS MIG]
SUPERGLAZE [ALUMINUM MIG]



EXCALIBUR[®] [STAINLESS STICK]
WEARSHIELD[®] [HARDFACING STICK]



ULTRACORE[®] [STAINLESS FLUX-CORED]
LINCORE[®] [HARDFACING FLUX-CORED]



LINCOLNWELD[®] [STAINLESS SAW]



Discount Eligible Products – Stainless

Package Codes

AD	ACCU-TRAK® DRUM
CT	CARTON
EO	EASY-OPEN CAN
SP	SPOOL
TB	TUBE
SSP	STEEL SPOOL

LINCOLN® TIG RODS

Product Description	Diameter in (mm)	Package	Product Number
LINCOLN ER308/308L	1/16 (1.6)	1TB / 10CT	ED025410
	1/16 (1.6)	10TB / 30CT	ED034439
	3/32 (2.4)	1TB / 10CT	ED025413
	3/32 (2.4)	10TB / 30CT	ED034440
	1/8 (3.2)	1TB / 10CT	ED025416
	1/8 (3.2)	10TB / 30CT	ED034441
LINCOLN ER309/309L	5/32 (4.0)	10TB / 30CT	ED036060
	1/16 (1.6)	1TB / 10CT	ED025419
	1/16 (1.6)	10TB / 30CT	ED034442
	3/32 (2.4)	1TB / 10CT	ED025422
	3/32 (2.4)	10TB / 30CT	ED034443
LINCOLN ER316/316L	1/8 (3.2)	1TB / 10CT	ED025425
	1/8 (3.2)	10TB / 30CT	ED034444
	1/16 (1.6)	1TB / 10CT	ED025428
	1/16 (1.6)	10TB / 30CT	ED034445
	3/32 (2.4)	1TB / 10CT	ED025431
	3/32 (2.4)	10TB / 30CT	ED034446
	1/8 (3.2)	1TB / 10CT	ED025434
LINCOLN ER308Si/LSi	1/8 (3.2)	10TB / 30CT	ED034447
	5/32 (4.0)	10TB / 30CT	ED036061
	1/16 (1.6)	10TB / 30CT	ED037061
LINCOLN ER309Si/LSi	3/32 (2.4)	10TB / 30CT	ED037062
	1/8 (3.2)	10TB / 30CT	ED036562
	1/8 (3.2)	10TB / 30CT	ED037113
LINCOLN ER316Si/LSi	1/8 (3.2)	10TB / 30CT	ED037114
	5/32 (4.0)	10TB / 30CT	ED037115
	1/16 (1.6)	10TB / 30CT	ED037064
LINCOLN ER312	3/32 (2.4)	10TB / 30CT	ED037066
	1/8 (3.2)	10TB / 30CT	ED037065
	1/16 (1.6)	10TB / 30CT	ED035217
LINCOLN ER317/317L	3/32 (2.4)	10TB / 30CT	ED035218
	1/8 (3.2)	10TB / 30CT	ED035219
	1/16 (1.6)	10TB / 30CT	ED035227
LINCOLN ER347	3/32 (2.4)	10TB / 30CT	ED035228
	1/8 (3.2)	10TB / 30CT	ED035229
	1/16 (1.6)	10TB / 30CT	ED035235
LINCOLN ER2209	3/32 (2.4)	10TB / 30CT	ED035237
	1/8 (3.2)	10TB / 30CT	ED035239
	1/16 (1.6)	10TB / 30CT	ED035191
	3/32 (2.4)	10TB / 30CT	ED035192
	1/8 (3.2)	10TB / 30CT	ED035193

MUREX® MIG WIRES

Product Description	Diameter in (mm)	Package	Product Number
MUREX 308LSi	0.035 (0.9)	33SSP	ED035601
	0.045 (1.1)	33SSP	ED035603
	0.035 (0.9)	500AD	ED035604
	0.045 (1.1)	500AD	ED035605
MUREX 309LSi	1/16 (1.6)	33SSP	ED035602
	0.035 (0.9)	33SSP	ED035606
	0.045 (1.1)	33SSP	ED035608
	0.035 (0.9)	500AD	ED035609
	0.045 (1.1)	500AD	ED035610
MUREX 316LSi	1/16 (1.6)	33SSP	ED035607
	0.035 (0.9)	33SSP	ED035611
	0.045 (1.1)	33SSP	ED035613
	0.035 (0.9)	500AD	ED035614
	0.045 (1.1)	500AD	ED035615
	1/16 (1.6)	33SSP	ED035612

EXCALIBUR® STICK ELECTRODES

Product Description	Diameter in (mm)	Package	Product Number
EXCALIBUR 308/308L-15	3/32 (2.4)	8EO / 24CT	ED033087
	1/8 (3.2)	8EO / 24CT	ED033088
EXCALIBUR 308/308L-16	3/32 (2.4)	8EO / 24CT	ED033079
	1/8 (3.2)	10EO / 30CT	ED033080
	5/32 (4.0)	10EO / 30CT	ED033081
EXCALIBUR 308/308L-17	3/32 (2.4)	8EO / 24CT	ED033089
	1/8 (3.2)	10EO / 30CT	ED033090
	5/32 (4.0)	10EO / 30CT	ED033091
EXCALIBUR 309/309L-15	3/32 (2.4)	8EO / 24CT	ED033098
	1/8 (3.2)	8EO / 24CT	ED033099
EXCALIBUR 309/309L-16	3/32 (2.4)	8EO / 24CT	ED033097
	1/8 (3.2)	10EO / 30CT	ED033094
	5/32 (4.0)	10EO / 30CT	ED033095
EXCALIBUR 309/309L-17	3/32 (2.4)	8EO / 24CT	ED033100
	1/8 (3.2)	10EO / 30CT	ED033101
	5/32 (4.0)	10EO / 30CT	ED033102
EXCALIBUR 316/316L-15	3/32 (2.4)	8EO / 24CT	ED033108
	1/8 (3.2)	8EO / 24CT	ED033109
EXCALIBUR 316/316L-16	3/32 (2.4)	8EO / 24CT	ED033104
	1/8 (3.2)	10EO / 30CT	ED033105
	5/32 (4.0)	10EO / 30CT	ED033106
EXCALIBUR 316/316L-17	3/32 (2.4)	8EO / 24CT	ED033110
	1/8 (3.2)	10EO / 30CT	ED033111
	5/32 (4.0)	10EO / 30CT	ED033112

BLUE MAX® STICK ELECTRODES

Product Description	Diameter in (mm)	Package	Product Number
BLUE MAX® 2100	3/32 (2.4)	10EO / 30CT	ED032298
	1/8 (3/32)	10EO / 30CT	ED032299

ULTRACORE® FLUX-CORED WIRES

Product Description	Diameter in (mm)	Package	Product Number
ULTRACORE 308L	0.045 (1.1)	10SP	ED037216
	0.045 (1.1)	33SP	ED037118
	1/16 (1.6)	33SP	ED037119
ULTRACORE 308L P	0.045 (1.1)	10SP	ED037217
	0.045 (1.1)	33SP	ED037125
	1/16 (1.6)	33SP	ED037126
ULTRACORE 309L	0.045 (1.1)	10SP	ED037218
	0.045 (1.1)	33SP	ED037120
	1/16 (1.6)	33SP	ED037121
ULTRACORE 309L P	0.045 (1.1)	10SP	ED037219
	0.045 (1.1)	33SP	ED037127
	1/16 (1.6)	33SP	ED037128
ULTRACORE 316L	0.045 (1.1)	10SP	ED037220
	0.045 (1.1)	33SP	ED037122
	1/16 (1.6)	33SP	ED037123
ULTRACORE 316L P	0.045 (1.1)	10SP	ED037221
	0.045 (1.1)	33SP	ED037129
	1/16 (1.6)	33SP	ED037130

Discount Eligible Products – Stainless

Package Codes

AD	ACCU-TRAK DRUM
CT	CARTON
EO	EASY-OPEN CAN
SP	SPOOL
TB	TUBE
SSP	STEEL SPOOL

LINCOLN® RED MAX® MIG WIRES

Product Description	Diameter in (mm)	Package	Product Number	
LINCOLN RED MAX 308LSi	0.035 (0.9)	10SSP	ED038003	
	0.045 (1.1)	10SSP	ED038004	
	0.035 (0.9)	33SSP	ED037983	
	0.035 (0.9)	500AD	ED037989	
	0.035 (0.9)	500AP	ED037992	
	0.045 (1.1)	33SSP	ED037984	
	0.045 (1.1)	500AD	ED037990	
	0.045 (1.1)	500AP	ED037993	
	1/16 (1.6)	33SSP	ED037985	
	1/16 (1.6)	500AD	ED037991	
	1/16 (1.6)	500AP	ED037994	
	0.040 (1.0)	33SSP	ED038001	
	LINCOLN RED MAX 309LSi	0.035 (0.9)	10SSP	ED037347
		0.045 (1.1)	10SSP	ED037348
0.035 (0.9)		33SSP	ED036763	
0.035 (0.9)		500AD	ED036971	
0.035 (0.9)		500AP	ED036927	
0.045 (1.1)		33SSP	ED036764	
0.045 (1.1)		500AD	ED036972	
0.045 (1.1)		500AP	ED036928	
LINCOLN RED MAX 316LSi	1/16 (1.6)	33SSP	ED036765	
	1/16 (1.6)	500AD	ED036973	
	1/16 (1.6)	500AP	ED036929	
	0.035 (0.9)	10SSP	ED038005	
	0.035 (0.9)	33SSP	ED037986	
	0.035 (0.9)	500AD	ED037998	
	0.035 (0.9)	500AP	ED037995	
	0.045 (1.1)	33SSP	ED037987	
LINCOLN RED MAX 307_MOD	0.045 (1.1)	500AD	ED037999	
	0.045 (1.1)	500AP	ED037996	
	1/16 (1.6)	33SSP	ED037988	
	1/16 (1.6)	500AD	ED038000	
	1/16 (1.6)	500AP	ED037997	
	0.035 (0.9)	33SSP	ED036933	
	0.035 (0.9)	500AD	ED036936	
	0.035 (0.9)	500AP	ED036937	
LINCOLN RED MAX 316LSi	0.045 (1.1)	33SSP	ED036934	
	0.045 (1.1)	500AD	ED036938	
	0.045 (1.1)	500AP	ED036939	
	1/16 (1.6)	33SSP	ED036935	
	1/16 (1.6)	500AD	ED036940	
	1/16 (1.6)	500AP	ED036941	

LINCOLNWELD® SAW WIRES

Product Description	Diameter in (mm)	Package	Product Number
LINCOLNWELD 308/308L	1/16 (1.6)	55SSP	ED035160
	5/64 (2.0)	60C	ED033147
	3/32 (2.4)	55SSP	ED035162
	3/32 (2.4)	500SFD	ED036446
	3/32 (2.4)	750SFD	ED036540
	3/32 (2.4)	600SFR	ED034478
	1/8 (3.2)	55SSP	ED035163
	1/8 (3.2)	500SFD	ED036440
	1/8 (3.2)	750SFD	ED036604
	5/32 (4.0)	55SSP	ED035165
	5/32 (4.0)	500SFD	ED036441
	LINCOLNWELD 309/309L	5/64 (2.0)	60C
3/32 (2.4)		55SSP	ED035168
3/32 (2.4)		500SFD	ED036448
1/8 (3.2)		55SSP	ED035169
1/8 (3.2)		500SFD	ED036449
5/32 (4.0)		55SSP	ED035170
LINCOLNWELD 316/316L	5/32 (4.0)	500SFD	ED036450
	3/32 (2.4)	55SSP	ED035177
	3/32 (2.4)	600SFR	ED034479
	3/32 (2.4)	500SFD	ED036452
	3/32 (2.4)	750SFD	ED036603
	1/8 (3.2)	55SSP	ED035178
	1/8 (3.2)	500SFD	ED036453
	1/8 (3.2)	750SFD	ED036605
LINCOLNWELD 316/316L	5/32 (4.0)	55SSP	ED035179
	5/32 (4.0)	500SFD	ED036454

Discount Eligible Products – Hardfacing

Package Codes

AD	ACCU-TRAK DRUM
CT	CARTON
EO	EASY-OPEN CAN
SP	SPOOL
TB	TUBE
SSP	STEEL SPOOL

HARDFACING METAL-TO-METAL

Product Description	Diameter in (mm)	Package	Product Number
Top Seller	0.045 (1.1)	25SP	ED031120
LINCORE 55	0.045 (1.1)	10SP	ED037254
FCAW-S	5/64 (2.0)	14SP	ED011277
	5/64 (2.0)	10SP	ED031122
	1/16 (1.6)	25SP	ED031121
Top Seller	0.045 (1.1)	25SP	ED028176
LINCORE 55-G	0.045 (1.1)	25SP	ED036444
FCAW-G	1/16 (1.6)	25SP	ED028177
Top Seller	5/32 (4.0)	10CT	ED022005
WEARSHIELD MI	1/8 (3.2)	10CT	ED022003
SMAW	3/16 (4.8)	10CT	ED022007

HARDFACING ABRASION & IMPACT

Product Description	Diameter in (mm)	Package	Product Number
LINCORE 50	0.045 (1.1)	25SP	ED031123
FCAW-S	5/64 (2.0)	25SP	ED031125
	1/16 (1.6)	25SP	ED031124
	0.045 (1.1)	25SP	ED031131
LINCORE 60	0.045 (1.1)	25SP	ED031131
FCAW-S	0.045 (1.1)	10SP	ED037262
	5/64 (2.0)	25SP	ED031133
	1/16 (1.6)	25SP	ED031132
	1/16 (1.6)	10SP	ED037263
LINCORE 57-G	0.045 (1.1)	25SP	ED037795
FCAW-G	0.045 (1.1)	10SP	ED037794
	1/16 (1.6)	25SP	ED037298
	1/16 (1.6)	10SP	ED037297
	Top Seller	5/32 (4.0)	10CT
WEARSHIELD ME	1/8 (3.2)	10CT	ED023323
SMAW	3/16 (4.8)	10CT	ED023325

HARDFACING SEVERE ABRASION

Product Description	Diameter in (mm)	Package	Product Number
LINCORE 60-G	0.045 (1.1)	25SP	ED029936
GMAW-C	0.045 (1.1)	10SP	ED036455
	1/16 (1.6)	25SP	ED036545
	1/16 (1.6)	10SP	ED037373
	0.045 (1.1)	10SP	ED037243
LINCORE 70-G	0.045 (1.1)	10SP	ED037243
GMAW-C	0.045 (1.1)	33SP	ED037244
	5/64 (2.0)	33SP	ED037247
	1/16 (1.6)	10SP	ED037245
	1/16 (1.6)	33SP	ED037246
	Top Seller	5/32 (4.0)	10CT
WEARSHIELD 60	1/8 (3.2)	10CT	ED022010
SMAW	3/16 (4.8)	10CT	ED022012

HARDFACING BUILD UP

Product Description	Diameter in (mm)	Package	Product Number
LINCORE 33	0.045 (1.1)	25SP	ED031116
FCAW-S	5/64 (2.0)	14SP	ED011237
	5/64 (2.0)	25SP	ED031118
	1/16 (1.6)	25SP	ED031117
LINCORE BU-G	0.045 (1.1)	25SP	ED029079
FCAW-G	1/16 (1.6)	25SP	ED029080
WEARSHIELD BU	5/32 (4.0)	10CT	ED021991
SMAW	3/16 (4.8)	10CT	ED021993

HARDFACING HIGH IMPACT LOW ABRASION

Product Description	Diameter in (mm)	Package	Product Number
LINCORE 15CrMn	5/64 (2.0)	25SP	ED031126
FCAW-S			
LINCORE M	0.045 (1.1)	25SP	ED031128
FCAW-G	5/64 (2.0)	25SP	ED031130
	1/16 (1.6)	25SP	ED031129
WEARSHIELD 15CrMn	5/32 (4.0)	10CT	ED021982
SMAW	1/8 (3.2)	10CT	ED021980
	1/16 (1.6)	10CT	ED021984

Discount Eligible Products – Aluminum

Package Codes

CT	CARTON
SP	SPOOL

SUPERGLAZE MIG WIRES

Product Description	Diameter in (mm)	Package	Product Number
SUPERGLAZE 4043	0.035 (0.9)	20CT (1SP)	ED030308
	0.035 (0.9)	16SP	ED028395
	3/64 (1.2)	20CT (1SP)	ED030310
	3/64 (1.2)	20SP	ED029234
	1/16 (1.6)	20SP	ED030281
SUPERGLAZE 5356	0.035 (0.9)	20CT (1SP)	ED030312
	0.035 (0.9)	16SP	ED028385
	3/64 (1.2)	20CT (1SP)	ED030314
	3/64 (1.2)	20SP	ED030282
	1/16 (1.6)	20SP	ED030283
SUPERGLAZE 5356 PLUS	3/64 (1.2)	16LB SP	ED038143
	3/64 (1.2)	20LB SP	ED038141
	1/16 (1.6)	20LB SP	ED038144

SUPERGLAZE GEM-PAKS®

Product Description	Diameter in (mm)	Package	Product Number
SUPERGLAZE 4043	0.035 (0.9)	300LB GEM-PAK	ED036609
	3/64 (1.2)	300LB GEM-PAK	ED036610
	1/16 (1.6)	300LB GEM-PAK	ED036611
SUPERGLAZE 5356	0.035 (0.9)	300LB GEM-PAK	ED034722
	3/64 (1.2)	300LB GEM-PAK	ED034550
	1/16 (1.6)	300LB GEM-PAK	ED034551

SUPERGLAZE TIG WIRES

Product Description	Diameter in (mm)	Package	Product Number
SUPERGLAZE 4043	3/32 (2.4)	10CT	ED031112
	1/8 (3.2)	10CT	ED031113
SUPERGLAZE 5356	3/32 (2.4)	10CT	ED031109
	1/8 (3.2)	10CT	ED031110

SUPERGLAZE 5356 vs 5356 PLUS: Which to Pick?

SUPERGLAZE 5356	Our original premium 5356 solution.
SUPERGLAZE 5356 PLUS	Enhanced 5356 spool solution: optimal feeding and arc transfer for improved operator appeal.

SUPERGLAZE GEM-PAK: 300LB Tangle-Free Guaranteed Delivery

The patented Gem-Pak is 300lbs of weld wire under a layer of glass payoff gems providing tangle-free feeding. Guaranteed.

CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, automated welding systems, consumables, and cutting equipment. Our challenge is to meet the needs of our customers, who are experts in their fields, and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or technical information about their use of our products. Our employees respond to inquiries to the best of their ability based on information and specifications provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment, or to provide engineering advice in relation to a specific situation. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or communications. Moreover, the provision of such information or technical information does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or technical information, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose or any other equivalent or similar warranty is specifically disclaimed.

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