

Lincolnweld® 802

Key Features

- Neutral flux, good bead appearance
- Excellent hot slag removal with wire containing niobium, vanadium, or very high chrome levels

Conformances

AS/NZS ISO 14174: S A CS 1 55 DC H5

Typical Applications

- General hardfacing flux for use with Lincore 30-S, 35-S, 40-S, 42-S
- Ideal for hardfacing applications on castor rolls using Lincore-965

Packaging

Package Type	Weight Kg	Part Number
Plastic Bag	25	FX802-25

Lincolnweld® H535

Key Features

- Produces a weld deposit with good abrasion resistance
- Hardness range 24-45 Rc dependant upon actual welding procedure
- Allows some machinability

Typical Applications

- Use with Lincolnweld® L-60 mild steel wire for hardfacing applications
- Low carbon martensitic deposit

Recommended Wires

Mild Steel:

Lincolnweld® L-60

Packaging

Package Type	Weight Kg	Part Number
Paper Bag	22.7	ED027865