

## Announcing

# RING OF FIRE™

THE HARRIS PRODUCTS GROUP

Ring of Fire is the perfect alternative for any brazing project. It's easy to use, gives you a consistent braze every time and meets the same high standards you expect from Harris.

You also receive these benefits:

- Harris is Made in the USA in one of America's Best Plants
- Consistent joints
- Variety of sizes available
- Reduce and control waste
- Manage inventory with smaller packages
- Purchase and carry only what you need
- Visual verification of a completed joint
- Never use too much or too little alloy



A LINCOLN ELECTRIC COMPANY

The Harris Products Group  
[www.harrisproductsgroup.com](http://www.harrisproductsgroup.com)

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# RING OF FIRE™

STAY-SILV® 15% BRAZING RINGS

CONVENIENT  
CONSISTENT  
QUALITY



A LINCOLN ELECTRIC COMPANY



## QUALITY AND CONVENIENCE IN ONE EASY PACKAGE

### A 15% SILVER BRAZING RING BY HARRIS

Available in these convenient sizes:

Part Number	Item Description
RF15250	SS15 - 1/4 Joint Ring x 25 PKG
RF15375	SS15 - 3/8 Joint Ring x 25 PKG
RF15500	SS15 - 1/2 Joint Ring x 25 PKG
RF15625	SS15 - 5/8 Joint Ring x 25 PKG
RF15750	SS15 - 3/4 Joint Ring x 25 PKG
RF15875	SS15 - 7/8 Joint Ring x 25 PKG
RF151125	SS15 - 1 1/8 Joint Ring x 10 PKG
RF15VAR	SS15 - Tubing Joint Ring Variety Pack

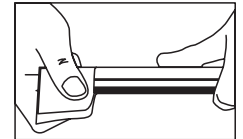
Ask for Harris' Ring of Fire wherever  
you buy brazing alloys and other  
HVAC/R supplies.



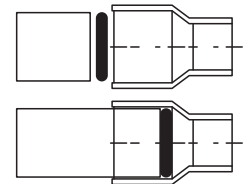
Scan the QR code for a video.

### 3 Easy Steps for a tight, leak-proof joint

1. Clean the tube, pipe and fittings to be brazed

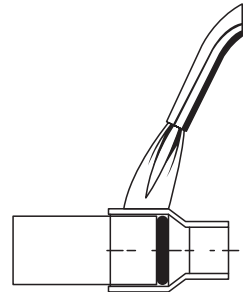


2. Place the Ring of Fire inside the coupling and insert the tube. Be sure the ring is at the bottom and touches the end of the tube.



3. Heat the tube and coupling, applying heat to all the parts.

Heat will transfer throughout the part and draw the alloy through the capillary space. The molten braze will appear around the top of the coupling for easy visual verification of the completed braze.



Read the complete instructions inside the package and refer to the Material Safety Data Sheet (MSDS) before use.

Visit [www.harrisproductsgroup.com](http://www.harrisproductsgroup.com)

for more information

When you're working in the field, you need supplies and tools you can rely on and that make your job easier.

Ring of Fire is a great alternative to rod for any brazing project. It's easy to use and gives you a consistent braze every time. With the same formulation, testing and standards as the Harris' signature Stay-Silv® 15 (15% silver alloy), you can now purchase it in ring form.

Perfect for your brazing  
applications. Be confident  
you have a tight, leak-proof joint.