



LINCOLN AUTHORIZED REPAIR TIMES



PW455 M/STT - PW655R (continued on next page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Capacitor (Switch Board)				
Choke Assembly				
Circuit Breaker (Case Front)				
Circuit Breaker (10A)				
Circuit Breaker (6A)				
Contactors				
Current Transducer				
Diode (Module Only)				
Diode Bridge (Output)				
Duplex Receptacle				
Fan Blade				
Fan Motor				
Line Switch				
Output Terminal				
PCB 40 VDC Bus				
PCB Chopper				
PCB Control				
PCB Input				
PCB Power				
PCB Switch				
Rectifier Input				
Solid State Relay				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**



LINCOLN AUTHORIZED REPAIR TIMES



PW455 M/STT - PW655R (continued from previous page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
STT Current Transducer				
Switch (Reconnect)				
Thermostat (On Output Rectifier)				
Thermostat (By Control PCB)				
Transformer (Aux)				
Transformer (Aux #2)				
Transformer (Main)				

Enter Hourly Shop Rate Here
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NOTE: Enter a 1 in the item column to select the procedure that is required. Be sure to select ENTER after your last entry.