Lincoln Electric Europe

Document n°: QI0020
Revision 20: June 2026

EQUIPMENT LIMITED WARRANTY

STATEMENT OF LIMITED WARRANTY

The Lincoln Electric Company (Lincoln) warrants to the end user (purchaser) of all new welding and plasma cutting equipment, (collectively called the "Goods") that it will be free of defects in workmanship and material.

This warranty is void if Lincoln or its Authorized Service Facility finds that the equipment has been subjected to:

- Improper installation
- Improper care
- Abnormal operations
- Use of non-original accessories (e.g. remote controls, interconnection cables, coolant, wire feeder, etc.)
- Use of non-original spare parts
- Defect due to natural wear
- Incorrect power supply
- Transport damage

WARRANTY PERIOD (1) (2) (3) (5)

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period. All warranty periods start from the date of purchase from Lincoln or Lincoln Authorized Distributor to the original End User or from the date of manufacture if proof of purchase is not available.
Warranty period are as follows:

5 Years

- All Power Wave®, Power Feed® (USA made), AutoDrive®, MAXsa®, PipeFab™ and APEX® controllers, Speedtec® 400SP, 500SP(6), Speedtec® 400SP(4G), 500SP(4G)(6)
- Viking™ auto darkening helmets 2450, 3250D FGS & 3350 Series
- Flexcut® (gray)

3 Years

- All Lincoln welding machines, wire feeders, plasma cutting machines (not listed under 5 Years, 2 Years or 1 Year warranties)
- Water coolers unless listed below
- New VRTEX®360, Compact, VRTEX® 360+, VRTEX Transport

2 Years

Invertec® 135S -150S and 170S, Invertec® 165S, Invertec® 175TP, Invertec® V270T&TP, Invertec® PC210, Speedtec® 180C, Speedtec® 200C, Bester 155-ND, Bester 170-ND, Bester 210-ND, Bester MIG 1900, Bester 190C MULTI, Bester 210MP, Bester 215MP, Bester 215S,BesterMig 200S, Bester S171, Bester S211, MAGPOWER range, MAGSTER range, PDE50, PDE51, WELDPAK 2000, Auto Darkening Helmet Viking™ 1740 /1840 /2450/3350, Coolarc 20(4), OUTBACK 200(1), QUICKMIG 250, QUICKMIG 300, TOMAHAWK 30K, TOMAHAWK 45

1 Year

- Coolarc 40
- Auto Darkening Helmet Linc Screen II, Viking™ PAPR 3350 Blower Unit.
- Hydroguard™10 and Hydroguard™ 350
- All gas flow regulators
- All Environmental Systems equipment, including portable units, central units, arms (does not include consumable items listed under 30 days warranty)
- Realweld®
- All welding and cutting accessories including undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets, replacement parts and Magnum® products (does not include expendable parts and gun/torches listed under 6 months, 90 and 30 days warranty)

6 Months

- LINCGUN PROMIG 230T, 270, 300, 400, 330W, 400W, 500W

90 Days

All Lincoln MIG, TIG, Plasma and Gouging torches, Spool guns, cable assemblies.

30 Days

- All consumable items that may be used with the environmental systems described above. This includes hoses, filters, belts and hose adapters.
- Expendable parts: Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.
- All Software

NO SPECIFIED TIME PERIOD

Red Line™ and any other welding apparel products are warranted against manufacturing defects. Red Line™ and any other welding apparel products are not subject to warranty after use.

CONDITION OF WARRANTY TO OBTAIN WARRANTY COVERAGE:

The purchaser must contact a Lincoln Authorized Service Facility (LASF) about any defect claimed under Lincoln's warranty period (contact your local Lincoln Sales Representative for assistance in locating a LASF or go to www.lincolnelectric.com/en-gb/Support/Locator). Final determination of warranty on welding and cutting equipments will be made by Lincoln or LASF.

WARRANTY REPAIR

If Lincoln or LASF confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

At Lincoln's request, the purchaser must return, to Lincoln or to LASF, any "Goods" claimed defective under Lincoln's warranty.

FREIGHT COSTS

The purchaser is responsible for any transport and packaging cost for shipment to and from Lincoln or LASF.

WARRANTY LIMITATIONS

Lincoln will not accept responsibility or liability for repairs made outside of a LASF.

Lincoln's liability under this warranty shall not exceed the cost of correcting the defect of the Lincoln product.

The warranty does not cover any travelling costs, accommodation or allowances expenses.

The warranty does not cover parts subjected to natural wear (e.g. drive rolls, liners, wheels, contact tips, guide tubes, brushes).

Lincoln will not be liable for incidental or consequential damages (such a loss of business etc) caused by the defect or the time involved to correct the defects.

This written warranty is the only express warranty provided by Lincoln with respect to its products. Warranties implied by law such as the warranty of merchantability are limited to the duration of this limited warranty for the equipment involved. This warranty gives the purchaser specific legal rights. The purchaser may also have other rights which vary from state to state.

(1) All engines and engine accessories are warranted by the engine or engine accessory manufacturer and are not covered by this warranty
(2) Lincoln Electric is not responsible for cable wear and consequential damage resulting from cable wear due to flexing and abrasion. End user is responsible for routine inspection of cables for possible wear and to remedy the issue prior to cable failure.
(3) Air Vantage® compressors are warranted by the compressor manufacturer and are not covered by this warranty.
(4) The pump is warranted for 1 year only.
(5) All Burny Kaliburn products are warranted thru Kaliburn and are not covered by this warranty. Email: burnykaliburn.sales@lincolnelectric.eu
(6) Only upon registration on the LEE website at the time of purchase