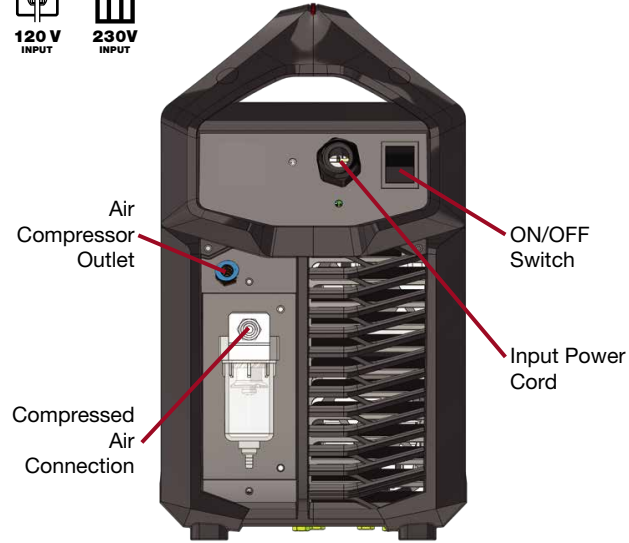
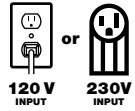




BEFORE YOU CUT - refer to <http://www.lincolnelectric.com/safety> for additional safety information.

1 Verify Input and Output Connections



2 Turning Machine ON and Adjusting Parameters



Rotate Control Knob

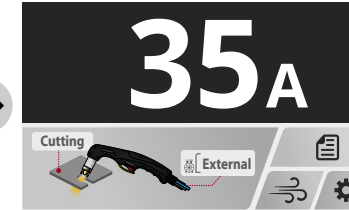


Press Control Knob

Startup Screen



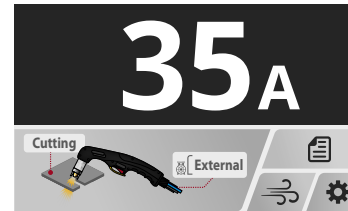
Home Screen



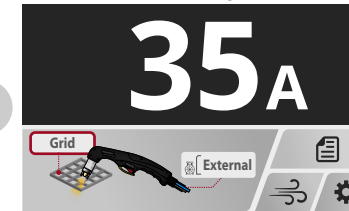
Rotate to Adjust Current



Home Screen



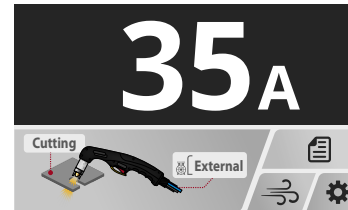
Press to Select Setting



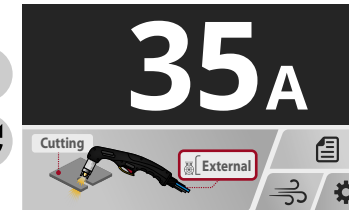
Press & Rotate to Adjust Process Press Again to Finalize Selection



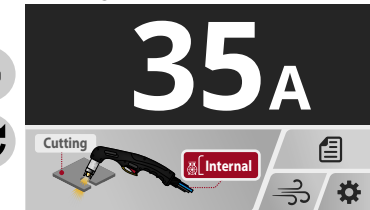
Home Screen



Press to Select Setting Rotate to Air Source Selection



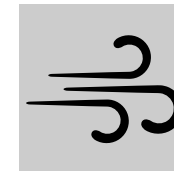
Press & Rotate to Adjust Air Source Press Again to Finalize Selection



3 Explanation of Icons



Cutting Guide – Select Cutting Material and Thickness for a Recommended Output Amperage



Air Purge – Select to Allow Compressed Air to Flow Through the Torch



Advanced Settings – Select Trigger Control, Language, & Measurement Units

