



LINCOLN AUTHORIZED REPAIR TIMES

FLEXTEC 350X				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Control Harness				
Plug And Lead Asbly's				
Main Harness				
Output Terminal				
Noise Suppressor Asbly				
Current Transducer				
Line Switch				
Relay				
Input PC Board				
40 Volt Buss Board				
Diode Bridge				
PLC/Switch Asbly				
Switch PC Board Asbly				
Control PC Board				
Aux. Transformer				
Output Rectifier				
Boost Snubber Board				
Thermostat				
Output Choke				
Main Transformer				
Fan Asbly				
Circuit Breakers				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**