



LINCOLN AUTHORIZED REPAIR TIMES



LN-15				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase/Case				
Set-up and Diagnose				
Final Test				
Contactors				
Feed Plate Assembly				
Gas Flow Meter				
Motor Gearbox Assembly				
MOV Assembly				
PCB (Boost)				
PCB (Display)				
PCB (Feedhead)				
Potentiometer (Voltage)				
Potentiometer (Wirefeed Speed)				
Rectifier Bridge				
Solenoid Assembly				
Spindle Assembly				
Switch (Toggle)				
Wire Drive Assembly				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**