

## MIG Compact Equipment

## Speedtec 215C

<b>Procedure of repair - replacement</b>	<b>Authorized time of repair</b>
Uncase/Case	0,10
Set-up and Diagnose	0,30
Final Test	0,20
Fan	0,10
Main board	0,40
UI (User Interface) Board	0,30
Main Switch (ON/OFF)	0,10
Output Choke	0,20
Gas Solenoid	0,10
Wire Drive Motor & Feed Plate	0,30
Output Stud	0,10
Euro Connector	0,20
Reel Hub	0,20
EMI Filter	0,10
Circuit Breaker	0,10
<b>3 Years Warranty</b>	