

FLEET™ 400

SIMPLE AND RUGGED

Powerful

- Weld at 400A at 25V, 100% duty cycle, even at 40°C
- 10,350 watts of continuous single phase 230V power through three 3,450 watt Euro Plugs

Dependable

- Proven Chopper Technology™ delivers easy arc starting, smooth arc action, and low spatter levels
- Desert Duty™ Rated

Simple

- Easily choose between Stick, Pipe/Gouge or TIG modes with single selector switch.
- Pipe mode offers sloped volt/amp curve for pipe welding
- Arc Force control allows the operator to adjust for a soft buttery arc or a more forceful digging arc.



Applications

Maintenance and Repair, Construction, Pipeline

Processes

Stick, TIG, Gouging

Input »



Output »



MACHINE SPECIFICATIONS

Product Name	Product Number	Description	Rated DC	DC Current	Auxiliary Power	Dimensions HxWxD in (mm)	Net Weight lb (kg)
Fleet 400	K3427-1	400A DC Engineered DC Generator	AT 40°C 400A/25V/100%	Pipe/Gouge High Range 250-400 Pipe/Gouge Low Range 30-300 Stick Mode 30-300 TIG Mode 20-250	Three 240V Euro Receptacles 10,350 Watts Total	34 x 24 x 56 (863.6 x 609.6 x 1422.4) To top of exhaust tube 40 in. (1016)	1065 (483)

ENGINE SPECIFICATIONS

Product Name	Engine Model	Description	Horsepower & Displacement	Capacities	Operation Load	Fuel Consumption
FLEET 400	Perkins® 403D-15	3 Cylinder Water-Cooled Diesel Engine With Dry Cartridge Air Filter	21.7 HP @ 1800 RPM 91 cu in. (1.49L)	FUEL: 16 Gals (60.5 liters)	No Load 200A @ 28V 100% 300A @ 32V 100% 400A @ 25V 100%	0.45 gals/hr - 1.70 L/hr 0.79 gals/hr - 2.89 L/hr 1.12 gals/hr - 4.23 L/hr 1.15 gals/hr - 4.36 L/hr

CUSTOMER ASSISTANCE POLICY

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