



THE HARRIS PRODUCTS GROUP

A LINCOLN ELECTRIC COMPANY

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HARRIS 180

Electrode for severe abrasion, corrosion and mild impact resistance

Applications:

- Carbon and manganese steel
- Dipper teeth and lips
- Roll crushers
- Hammermill parts
- Impactors
- Plow shares
- Cultivator shoes

Procedure:

- AC or DC reverse or straight polarity
- Run stringer beads or weave
- On manganese steels, use short stringer beads
- Deposit thickness, 1/4" max.

Features:

- Hardness as deposited - RC 57 to 61
- High deposition rate - Magnetic

Sizes:

1/8" x 14"
5/32" x 14"

Stock No:

0018060
0018070

Amperage:

1/8" x 14" 140-175 amps
5/32" x 14" 160-225 amps