

# SuperGlaze® 5356

## Key Features

- General purpose filler alloy for welding 5XXX and 6XXX series aluminium alloys
- Excellent colour matching after anodising
- Embossed on each end for easy identification after use
- High strength filler metal

## Typical Applications

- Architectural structures
- Suited for many weldable cast and wrought alloy structures and components
- Repairs to pleasure craft
- General fabrication

## Conformances

**AWS A5.10:** ER5356

## Welding Positions



## Shielding Gas

- 100% Argon
- Argon / Helium mixtures
- Flow rate 10-15 L/min

## Diameter / Packaging

Diameter mm	Length mm	Part Number	Packaging
1.6	915	ED031108	Carton 4.5kg
2.4	915	ED031109	Carton 4.5kg
3.2	915	ED031110	Carton 4.5kg

## Deposit Composition

	%Al	%Si	%Fe	%Cu	%Mn
<b>Typical Results - As Welded</b>	Remainder	0.06	0.09	0.02	0.12
	%Mg	%Cr	%Zn	%Ti	%Be
<b>Typical Results - As Welded</b>	4.9	0.12	0.001	0.09	0.0002