

SAF-FRO _ OERLIKON _ WELDLINE

Equipment and Accessories

Warranty Charter

Within the limit of the provisions detailed below, Lincoln Electric Europe warranty applies to products recognised as defective subsequent to a manufacturing, assembly or material defect attributable to Lincoln Electric.

STATEMENT OF LIMITED WARRANTY

The Lincoln Electric Europe warranty periods applied on SAF_FRO, OERLIKON and WELDLINE brands are as follows:

▪ Equipment:

- **3 years** for all welding/cutting manual power sources belonging to the "Industrial Range" (*warranty period indicated on the product brochure or catalogue*).
- **2 year** for all welding/cutting manual power sources belonging to the "Professional Range" (*warranty period indicated on the product brochure or catalogue*).
- **1 year** for all components of welding/cutting automatic, environmental systems, including portable units, central units, arms (does not include consumable items listed under 30 days warranty) and robotic installations.

▪ Accessories and Spare Parts:

- **2 years** for LCD welding helmet cells, excluding CHAMELEON 3V0 and EUROONE LCD welding helmet, Ovens models WELDRY PW8/PW15/372N-INOX, WELDRY MW2/MW4/MW6, WELDRY CW3/CW6/CW9, WELDRY FW100/200/400, Inverter Board of OPTICLEAN II
- **18 months** for EUROSPEED LS LCD welding helmets cells.
- **1 year** for spare parts (does not include wear/expendable parts, gun and torches that are listed under 90 days), CHAMELEON 3V0 LCD and EUROONE welding helmet cells, OPTICLEAN II (except for its Inverter board that has 2 years warranty)
- **6 months** for welding blowpipes and pressure regulators.
- **90 days** for guns, torches, harnesses/interconnection cables and parts of welding helmets.

▪ Wear/Expendable parts:

- **30 days** for wear/expendable parts, including all consumable items that are used with the environmental systems described above, software.

▪ No Specific Period of Time:

- Any other welding products, accessories and welding apparel are warranted against manufacturing defects and are not subject to warranty after use.

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period.

All warranty periods start from the date of purchase from Lincoln or Authorized Distributor to the original End User or from the date of manufacture if proof of purchase is not available.

GENERAL CONDITIONS:

To benefit from the Lincoln Electric warranty, the purchaser must contact an Authorized Service Facility about any defect claimed under warranty period.

Contact your local SAF-FRO_OERLIKON Sales Representative for assistance in locating the nearest Authorized Service Facility.

The Purchaser must provide all documentary proof as well as assistance to enable the Authorized Service Facility to locate these defects and correct them.

In particular, the warranty clause shall be applied only in so far as the serial number, as well as a photocopy of the purchase invoice with indication of the serial number of the equipment in question, is available and is enclosed with the request.

Final determination of warranty on welding and cutting equipment will be made by Lincoln Electric or by the Authorized Service Facility. If Lincoln Electric or the Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

Lincoln Electric does not grant credit notes in the framework of its warranty. The replacement of an item by a new one is allowed only under the following condition:

- ➔ the item is defective at the time of delivery (out of the box) and is sent back in its original packaging or in the packaging of the exchanged item.

At Lincoln's request, the purchaser must return, to Lincoln or to the Authorized Service Facility, any "Goods" claimed defective under Lincoln's warranty.

FREIGHT COSTS

The purchaser is responsible for any transport and packaging cost for shipment the defective item to and from Lincoln Electric or Authorized Service Facility.

THE WARRANTY DOES NOT APPLY TO:

- ➔ Replacements or repairs resulting from normal wear of the product, from its misuse (particularly in an environment for which the product was not intended), from non-compliance with operating or maintenance instructions, from maintenance, monitoring, or storage or handling defects or from negligence or malice.
- ➔ Incorrect power supply
- ➔ Anomalies resulting from the use of non- Lincoln Electric original parts or equipment.
- ➔ Damages associated with transport.

WARRANTY LIMITATIONS:

- ➔ This warranty shall be terminated if the customer or a third party carry out modifications on the product, without written approval from Lincoln Electric.
- ➔ Lincoln is not responsible for cable wear and consequential damage resulting from cable wear due to flexing or abrasion. End user is responsible for routine inspection and maintenance and to remedy the issue prior to cable failure
- ➔ Lincoln's liability under this warranty shall not exceed the cost of correcting the defect of the Lincoln product.
- ➔ The warranty does not cover any travelling costs, accommodation or allowances expenses.
- ➔ Lincoln will not accept responsibility or liability for repairs made outside of an Authorized Service Facility or outside Lincoln Electric.
- ➔ Servicing operations or replacements carried out under the warranty do not result in an extension of said warranty.
- ➔ No warranty other than the one defined by this document, particularly relating to loss of potential earnings, operating losses, production losses or third party claims, shall be binding on Lincoln Electric. Except in the case of express agreement to the contrary between the parties, Lincoln Electric does not warrant industrial or economic consequences.

