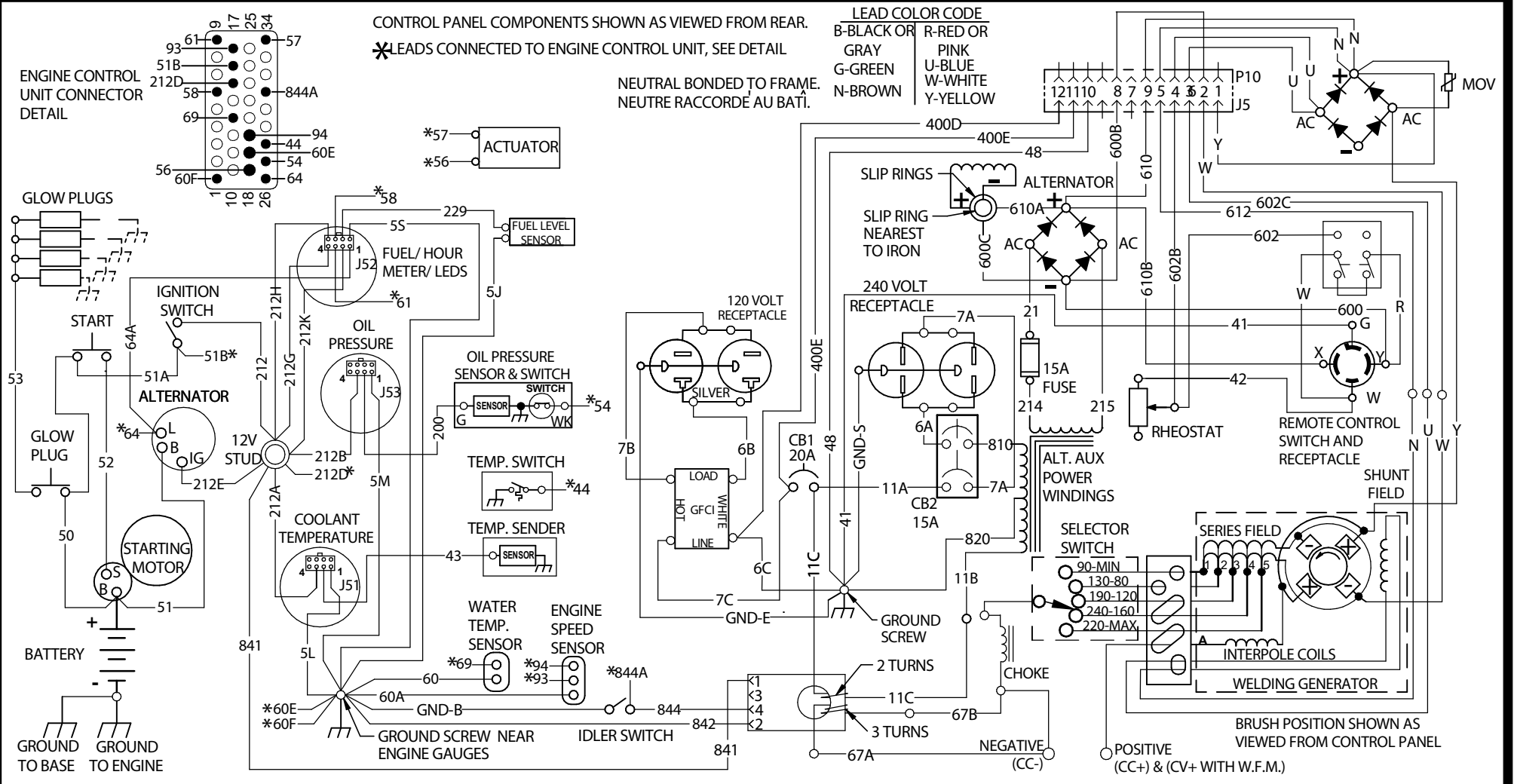
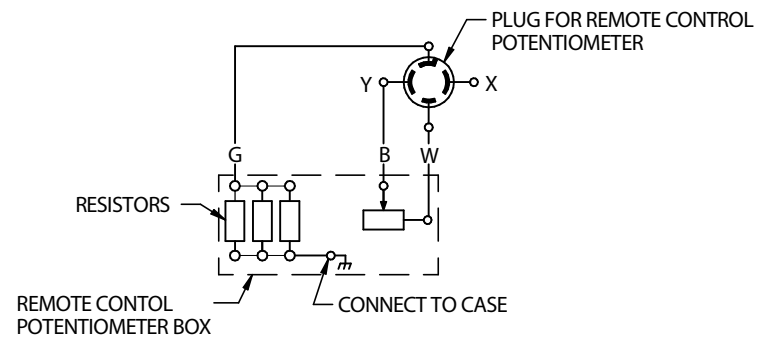


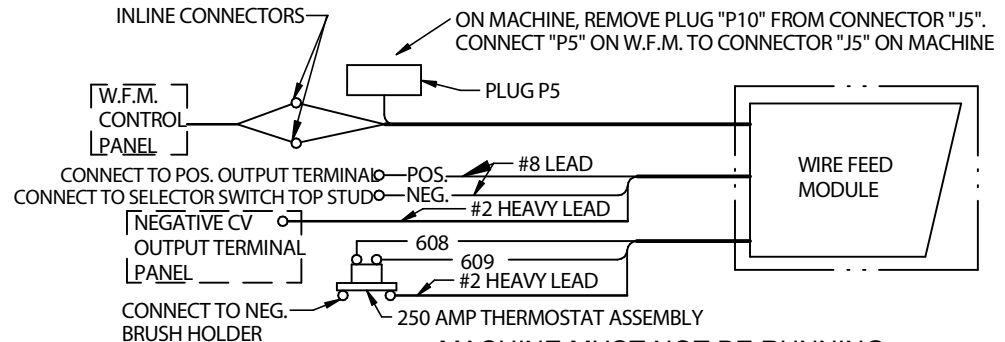
CLASSIC WIRING DIAGRAM M24680 REV: A



REMOTE CONTROL (OPTIONAL)



WIRE FEED MODULE (OPTIONAL)



MACHINE MUST NOT BE RUNNING WHEN MAKING THESE CONNECTIONS. 12/21

