

Service Notice N°: ESN0082 Rev.0

Date: 16 NOV 22

New Contactor for Speedtec 2nd Generation has bigger size

Product	K Number	Code Number	Serial Numbers
SPEEDTEC-505 S/SP/CC	K14116-1/-2/-3/-6	Any CODE	Any Serial Number
SPEEDTEC-405 S/SP/CC	K14117-1/-2/-6		



WARNING

Be sure that only qualified individuals perform all installation, operation, maintenance and repair procedures. Lincoln Electric is not responsible for damages caused by improper installation, improper care or abnormal operation.

Before opening or disassembling any parts of the product, the power must be turned OFF and the product must be disconnected from the input power source. Only Lincoln trained service technicians are authorized to perform these modifications.

Explanation of the Problem

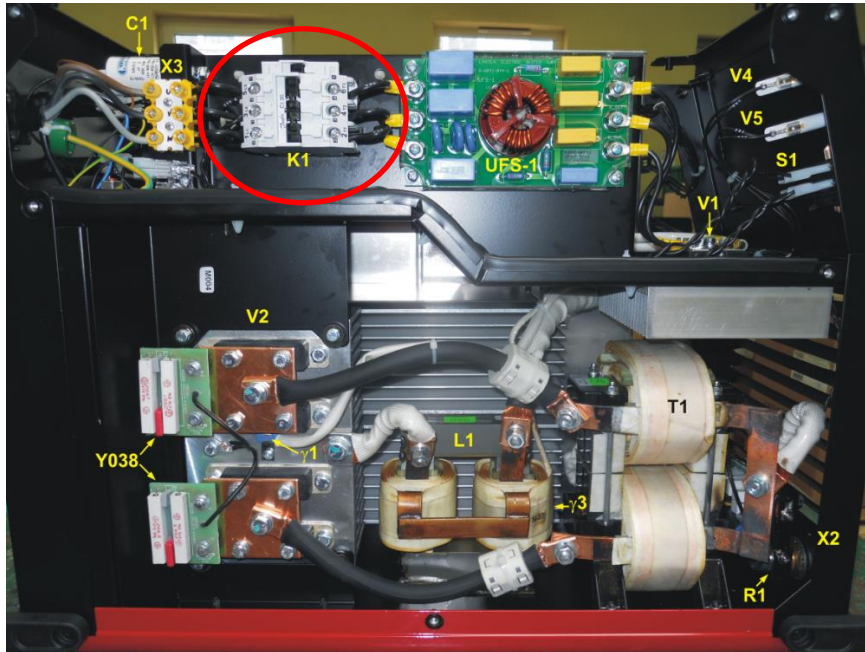
A bigger contactor is provided as spare part when ordering item number 1115-212-210R. This is due to the obsolescence of the original contactor by the supplier. The bigger dimension of the new contactor requires a different way to mount it inside the machine

Verification of the Problem

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Correction of the Problem

1. The original contactor is installed on the vertical divider as shown on the picture below



2. The new (big) contactor has to be installed on the horizontal machine frame, as shown into picture below (proper holes have to be done on the horizontal frame)

