

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.APR. 2025 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	2.78
	312	SMAW	1.95
	318	MIG/TIG/SAW	3.93
	318	SMAW	2.75
	430	MIG/TIG/SAW	0.82
	630	SMAW	1.10
	16 8 2	FCAW	2.55
	16 8 2	MIG/TIG/SAW	3.00
	16 8 2	SMAW	2.10
	2205/2209	FCAW	3.42
	2205/2209	MIG/TIG/SAW	4.03
	2205/2209	SMAW	2.82
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.09
	25/35; 21/32; 22/10 types	SMAW	3.15
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.49
	2594/2507/Zeron 100X	SMAW	3.14
	307/18 8 Mn	FCAW	1.75
	307/18 8 Mn	MIG/TIG/SAW	2.06
	307/18 8 Mn	SMAW	1.44
	308/308L/308LCF/308H	FCAW	2.09
	308/308L/308LCF/308H	MIG/TIG/SAW	2.46
	308/308L/308LCF/308H	SMAW	1.72
	308Mo/308LMo	FCAW	3.84
	308Mo/308LMo	SMAW	3.16
	309/309L/309H	FCAW	2.63
	309/309L/309H	MIG/TIG/SAW	3.09
	309/309L/309H	SMAW	2.16
	309LMo	FCAW	3.84
	309LMo	MIG/TIG/SAW	4.52
	309LMo	SMAW	3.16
	309Nb	SMAW	1.99
	310/310Mo/310H	MIG/TIG/SAW	4.32
	310/310Mo/310H	SMAW	3.02
	316/316L/316LCF/316H	FCAW	3.44
	316/316L/316LCF/316H	MIG/TIG/SAW	4.05
	316/316L/316LCF/316H	SMAW	2.84
	317L and Full austenitic	FCAW	3.96
	317L and Full austenitic	MIG/TIG/SAW	4.66
	317L and Full austenitic	SMAW	3.26
	347/347H	FCAW	2.05
	347/347H	MIG/TIG/SAW	2.41
	347/347H	SMAW	1.69
	35 45 types	MIG/TIG/SAW	8.41
	385/904 and full austenitic	MIG/TIG/SAW	6.96
	385/904 and full austenitic	SMAW	4.87
	410/410NiMo	MIG/TIG/SAW	1.02
	410/410NiMo	SMAW	0.71
E383	SMAW	4.02	
(blank)	MIG/TIG/SAW	4.05	
5 NICKEL	CAST Ni	MIG/TIG/SAW	9.65
	CAST Ni	SMAW	9.65
	CAST NiFe and NiCu	MIG/TIG/SAW	7.82
	CAST NiFe and NiCu	SMAW	5.47
	NiCr	MIG/TIG/SAW	11.36
	NiCrFe	MIG/TIG/SAW	9.98
	NiCrFe	SMAW	6.99
	NiCrMo and NiCrCoMo	FCAW	12.65
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	14.89
	NiCrMo and NiCrCoMo	SMAW	10.42
	6 Copper	CuNi	MIG/TIG/SAW
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.47
Grand Total			3.59

Legenda: FCAW Sarne tubulare
MIG/TIG/SAW Sarne pline MIG/TIG/Sub strat de flux
SMAW Electrozi inveliti