

## Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.IAN. 2025 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	2.79
	312	SMAW	1.95
	318	MIG/TIG/SAW	4.04
	318	SMAW	2.83
	430	MIG/TIG/SAW	0.80
	630	SMAW	1.11
	16 8 2	FCAW	2.62
	16 8 2	MIG/TIG/SAW	3.08
	16 8 2	SMAW	2.16
	2205/2209	FCAW	3.52
	2205/2209	MIG/TIG/SAW	4.14
	2205/2209	SMAW	2.90
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.21
	25/35; 21/32; 22/10 types	SMAW	3.20
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.62
	2594/2507/Zeron 100X	SMAW	3.23
	307/18 8 Mn	FCAW	1.76
	307/18 8 Mn	MIG/TIG/SAW	2.07
	307/18 8 Mn	SMAW	1.45
	308/308L/308LCF/308H	FCAW	2.11
	308/308L/308LCF/308H	MIG/TIG/SAW	2.49
	308/308L/308LCF/308H	SMAW	1.74
	308Mo/308LMo	FCAW	3.94
	308Mo/308LMo	SMAW	3.25
	309/309L/309H	FCAW	2.65
	309/309L/309H	MIG/TIG/SAW	3.12
	309/309L/309H	SMAW	2.18
	309LMo	FCAW	3.94
	309LMo	MIG/TIG/SAW	4.64
	309LMo	SMAW	3.25
	309Nb	SMAW	2.01
	310/310Mo/310H	MIG/TIG/SAW	4.39
	310/310Mo/310H	SMAW	3.07
	316/316L/316LCF/316H	FCAW	3.54
	316/316L/316LCF/316H	MIG/TIG/SAW	4.16
	316/316L/316LCF/316H	SMAW	2.91
	317L and Full austenitic	FCAW	4.08
	317L and Full austenitic	MIG/TIG/SAW	4.80
	317L and Full austenitic	SMAW	3.36
	347/347H	FCAW	2.07
	347/347H	MIG/TIG/SAW	2.43
	347/347H	SMAW	1.70
	35 45 types	MIG/TIG/SAW	8.57
385/904 and full austenitic	MIG/TIG/SAW	7.18	
385/904 and full austenitic	SMAW	5.03	
410/410NiMo	MIG/TIG/SAW	1.02	
410/410NiMo	SMAW	0.71	
E383	SMAW	4.09	
(blank)	MIG/TIG/SAW	4.16	
5 NICKEL	CAST Ni	MIG/TIG/SAW	9.93
	CAST Ni	SMAW	9.93
	CAST NiFe and NiCu	MIG/TIG/SAW	8.04
	CAST NiFe and NiCu	SMAW	5.63
	NiCr	MIG/TIG/SAW	11.64
	NiCrFe	MIG/TIG/SAW	10.23
	NiCrFe	SMAW	7.16
	NiCrMo and NiCrCoMo	FCAW	13.12
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	15.43
	NiCrMo and NiCrCoMo	SMAW	10.80
6 Copper	CuNi	MIG/TIG/SAW	2.82
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.63
<b>Grand Total</b>			<b>3.68</b>

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Substrat de flux
	SMAW	Electrozi inveliti