

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.MAY 26 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	3.19
	312	SMAW	2.23
	318	MIG/TIG/SAW	4.56
	318	SMAW	3.20
	430	MIG/TIG/SAW	0.99
	630	SMAW	1.26
	16 8 2	FCAW	2.98
	16 8 2	MIG/TIG/SAW	3.51
	16 8 2	SMAW	2.46
	2205/2209	FCAW	4.03
	2205/2209	MIG/TIG/SAW	4.75
	2205/2209	SMAW	3.32
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.70
	25/35; 21/32; 22/10 types	SMAW	3.48
	2594/2507/Zeron 100X	MIG/TIG/SAW	5.31
	2594/2507/Zeron 100X	SMAW	3.72
	307/18 8 Mn	FCAW	1.98
	307/18 8 Mn	MIG/TIG/SAW	2.33
	307/18 8 Mn	SMAW	1.63
	308/308L/308LCF/308H	FCAW	2.37
	308/308L/308LCF/308H	MIG/TIG/SAW	2.78
	308/308L/308LCF/308H	SMAW	1.95
	308Mo/308LMO	FCAW	4.44
	308Mo/308LMO	SMAW	3.66
	309/309L/309H	FCAW	2.96
	309/309L/309H	MIG/TIG/SAW	3.48
	309/309L/309H	SMAW	2.43
	309LMO	FCAW	4.44
	309LMO	MIG/TIG/SAW	5.22
	309LMO	SMAW	3.66
	309Nb	SMAW	2.24
	310/310Mo/310H	MIG/TIG/SAW	4.81
	310/310Mo/310H	SMAW	3.37
	316/316L/316LCF/316H	FCAW	3.99
	316/316L/316LCF/316H	MIG/TIG/SAW	4.70
	316/316L/316LCF/316H	SMAW	3.29
	317L and Full austenitic	FCAW	4.62
	317L and Full austenitic	MIG/TIG/SAW	5.44
	317L and Full austenitic	SMAW	3.81
	347/347H	FCAW	2.31
	347/347H	MIG/TIG/SAW	2.72
	347/347H	SMAW	1.90
	35 45 types	MIG/TIG/SAW	9.23
	385/904 and full austenitic	MIG/TIG/SAW	8.00
	385/904 and full austenitic	SMAW	5.60
	410/410NiMo	MIG/TIG/SAW	1.21
	410/410NiMo	SMAW	0.84
E383	SMAW	4.43	
(blank)	MIG/TIG/SAW	4.70	
5 NICKEL	CAST Ni	MIG/TIG/SAW	10.31
	CAST Ni	SMAW	10.31
	CAST NiFe and NiCu	MIG/TIG/SAW	8.35
	CAST NiFe and NiCu	SMAW	5.84
	NiCr	MIG/TIG/SAW	12.28
	NiCrFe	MIG/TIG/SAW	10.77
	NiCrFe	SMAW	7.54
	NiCrMo and NiCrCoMo	FCAW	14.43
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	16.98
	NiCrMo and NiCrCoMo	SMAW	11.89
6 Copper	CuNi	MIG/TIG/SAW	2.93
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.84
Grand Total			4.07

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti