

M12208, 83-390

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Item	Lincoln Stock #	Customer #	Description
1	NLA	251075	Hinged side panel
2		251299, <b>310-187-000</b>	Steel drive roller, (0.024/0.030/0.035)
	880-427-666		Neoprene drive roller for aluminum
3		<b>251066</b>	Wire feed assy., 24Vdc, 8500rpm
	S24355-6		Idle roller (C609Z)
	S24355-9		Wire feed tension knob (smaller)
	S24355-10		Wire feed tension spring
	334-627-000		Inlet Guide tube (cut to length (2.75"))
4	NLA	251018,251019	Control panel
5	S26399-10	251067	Terminal block
6		B7125370 <b>(3060278)</b>	Coil support
7		246217	Hinge
8		251063	Rubber mat
9	NLA	251082	Cover
10	NLA	251080	Center divider
11	NLA	251056	Gas cylinder support
12		B7108370	Chain
13		B7107370 <b>(3160016)</b>	Hose barb joint
14		246169	Gas hose
15	246-516-666	B7007380	Gas solenoid
16		251069	Power cord
17	NLA	251083	Gas cylinder support
18		B7114370	Strain relief
19		246997	Fitting
20		251017	Gas hose, 0.7 M long
21	246-518-666	B7026380	Contacto
22		B7099370	Contacto support
23		<b>251072 (5600925)</b>	Circuit board w/wire speed potentiometer
24	S26399-4	246994	Switch
25		246222 <b>(3165067)</b>	Fan motor
26		246193 <b>(3065101)</b>	Fan blade
27		251070	Rectifier
28	NLA	251074	Right side panel
29	413-121-666	250881	Axle

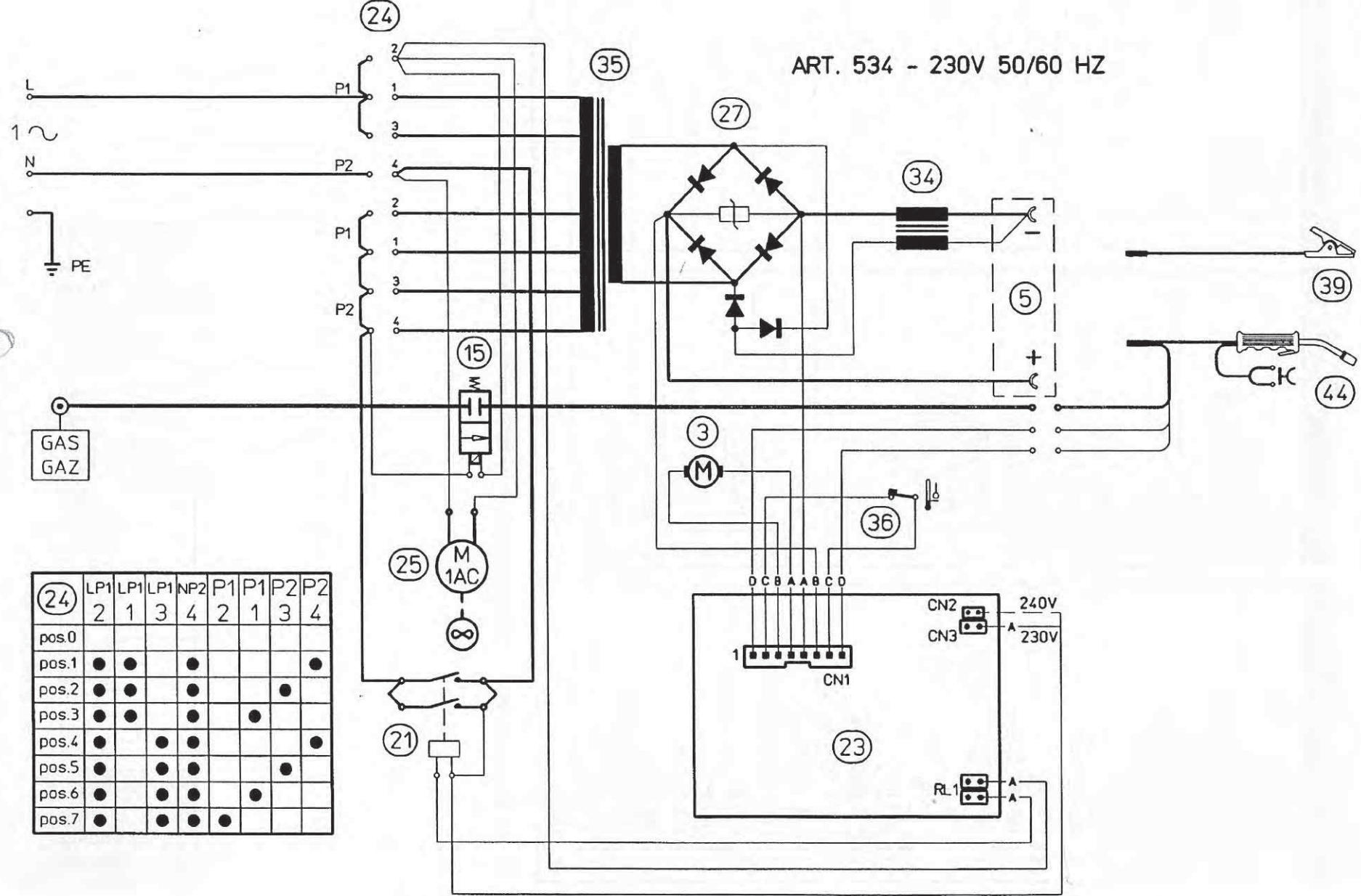
Item	Lincoln Stock #	Customer #	Description
30	S27985-42	413-118-666, B7112370, B7033380	Wheel, 7 3/4" dia. X 1.22
31		250224	Cover
32	NLA	251079	Back panel
33		251081	Support
34		251073	Reactor coil
35		251071	Transformer
36	S26399-21	B7065370	Thermostat
37		251076	Undercarriage
38		B7119370	Caster
39	S26399-3	246983	Ground cable assy.
40	NLA	251077,251078	Front panel
41	S26399-1	246945	Knob
42		251060	Spacer
43		251061	Spacer
44	<b>334-634-000</b>	<b>247008</b>	<b>Gun Assembly</b>
	<b>334-637-000</b>	<b>246199</b>	<b>Steel Liner</b>
		334-645-000, M15220	Teflon Liner
45		B7121370 <b>(3055607)</b>	Handle assy.
46	S27119	246258	Trigger
47	334-628-000	B7123370	Gooseneck
48		B7124370, <b>334-172-000</b>	Spring
49	334-632-000	246311	Gas diffuser
50	KP11-25, KH710	43090, 334-159-300, KP2039-1B1, M15522	0.025 Contact Tips
	KP11-30, KH711	43100, 334-160-300, KP2039-2B1, M15523	0.030 Contact Tips
	KP11-35, KH712	43110, 334-161-300, KP2039-3B1, M15524	0.035 Contact Tips
51	334-164-400	M15520	Tapered nozzle
	334-162-300	M15521	Spot nozzle
52		246946	Knob
53		246219	Knob
54		251062	Frame
55	S26400-1	246948	Latch
56		246949	Handle assy.
57		247506,247508	
58		247509	Warning label

10/13/2010

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12208	230V, 30 amp	50A	20%

Rated Output	Voltage Settings	Agency Listing	Max Output
	7	CSA	175 amps @ 21V, 3/8"

ART. 534 - 230V 50/60 HZ



(24)	LP1	LP1	LP1	NP2	P1	P1	P2	P2
	2	1	3	4	2	1	3	4
pos.0								
pos.1	●	●		●				●
pos.2	●	●		●			●	
pos.3	●	●		●		●		
pos.4	●		●	●				●
pos.5	●		●	●			●	
pos.6	●		●	●		●		
pos.7	●		●	●	●			