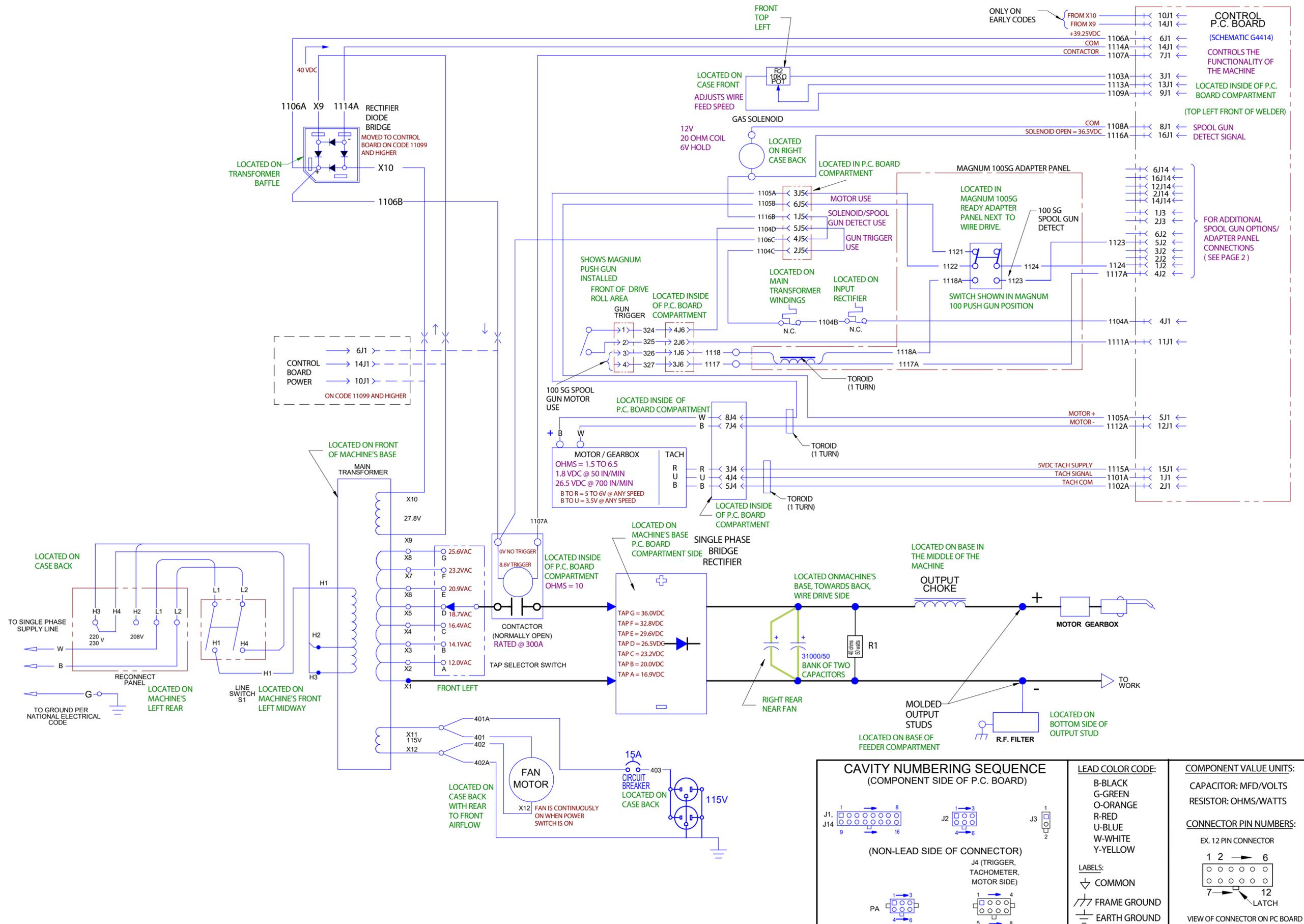
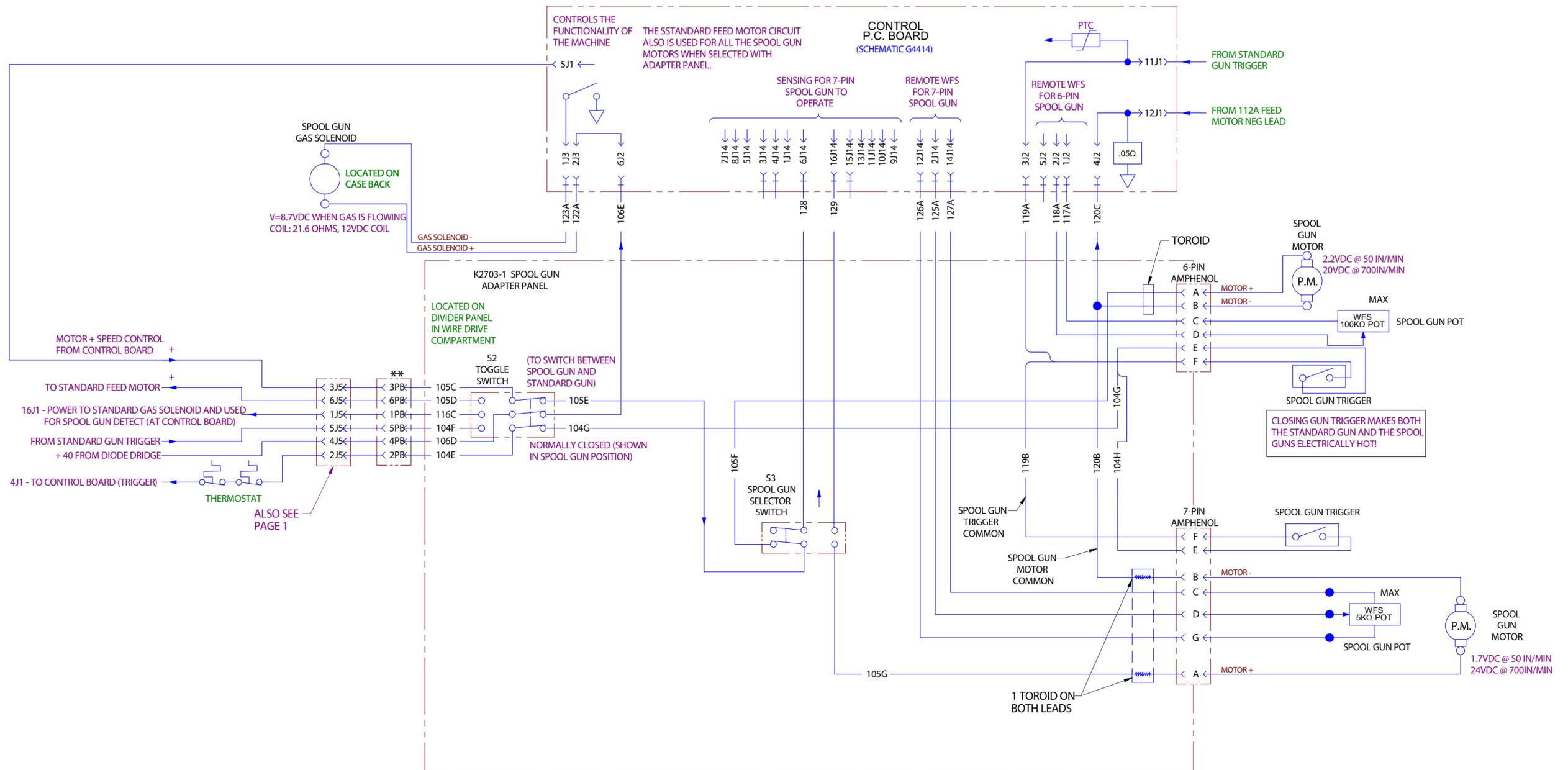


POWER MIG 215XT MACHINE SCHEMATIC L12308-1 REV: B





FOR MAGNUM SG AND MAGNUM 250LX
 ** SPOOL GUNS OPERATION, REMOVE
 MAGNUM 100SG ADAPTER PANEL (AND
 HARNESS / SWITCH) FROM P5 OF MACHINE
 HARNESS AND PLUG IN K2703-1 SPOOL GUN
 HARNESS

REFER TO L11543-1 FOR SPOOL GUN
 ADAPTER PANEL INSTALLATION
 INSTRUCTIONS.

<p>CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)</p> <p>(NON-LEAD SIDE OF CONNECTOR)</p> <p>J4 (TRIGGER, TACHOMETER, MOTOR SIDE)</p>	<p>LEAD COLOR CODE:</p> <ul style="list-style-type: none"> B-BLACK G-GREEN O-ORANGE R-RED U-BLUE W-WHITE Y-YELLOW <p>LABELS:</p> <ul style="list-style-type: none"> ↕ COMMON ⎓ FRAME GROUND ⊥ EARTH GROUND 	<p>COMPONENT VALUE UNITS:</p> <p>CAPACITOR: MFD/VOLTS RESISTOR: OHMS/WATTS</p> <p>CONNECTOR PIN NUMBERS:</p> <p>EX. 12 PIN CONNECTOR</p> <p>VIEW OF CONNECTOR ON PC BOARD</p>
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