01,09,2022

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S. May 2022 €/kg
3 Stainless Steel	**312**	MIG/TIG/SAW	7.08
	312	SMAW	4.95
	318	MIG/TIG/SAW	6.81
	318	SMAW	4.77
	430	MIG/TIG/SAW	2.71
	630	SMAW	2.50
	16 8 2	FCAW	4.52
	16 8 2	MIG/TIG/SAW	5.31
	16 8 2	SMAW	3.72
	2205/2209	FCAW	6.05
	2205/2209	MIG/TIG/SAW	7.12
	2205/2209	SMAW	4.98
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	11.70
	25/35; 21/32; 22/10 types	SMAW	6.29
	2594/2507/Zeron 100X	MIG/TIG/SAW	7.78
	2594/2507/Zeron 100X	SMAW	5.44
	307/18 8 Mn	FCAW	4.15
	307/18 8 Mn	MIG/TIG/SAW	4.88
	307/18 8 Mn	SMAW	3.42
	308/308L/308LCF/308H	FCAW	4.77
	308/308L/308LCF/308H	MIG/TIG/SAW	5.61
	308/308L/308LCF/308H	SMAW	3.93
	308Mo/308LMo	FCAW	6.76
	308Mo/308LMo	SMAW	5.57
	309/309L/309H	FCAW	5.91
	309/309L/309H	MIG/TIG/SAW	6.95
	309/309L/309H	SMAW	4.87
	309LMo	FCAW	6.76
	309LMo	MIG/TIG/SAW	7.95
	309LMo	SMAW	5.57
	309Nb	SMAW	4.56
	310/310Mo/310H	MIG/TIG/SAW	9.10
	310/310Mo/310H	SMAW	6.37

	316/316L/316LCF/316H	FCAW	5.90
	316/316L/316LCF/316H	MIG/TIG/SAW	6.94
	316/316L/316LCF/316H	SMAW	4.86
	317L and Full austenitic	FCAW	6.55
	317L and Full austenitic	MIG/TIG/SAW	7.71
	317L and Full austenitic	SMAW	5.40
	347/347H	FCAW	4.64
	347/347H	MIG/TIG/SAW	5.46
	347/347H	SMAW	3.82
	35 45 types	MIG/TIG/SAW	16.46
	385/904 and full austenitic	MIG/TIG/SAW	10.91
	385/904 and full austenitic	SMAW	7.64
	410/410NiMo	MIG/TIG/SAW	2.61
	410/410NiMo	SMAW	1.83
	E383	SMAW	8.06
	(blank)	MIG/TIG/SAW	6.94
5 NICKEL	**CAST Ni**	MIG/TIG/SAW	15.46
	CAST Ni	SMAW	15.46
	CAST NiFe and NiCu	MIG/TIG/SAW	12.52
	CAST NiFe and NiCu	SMAW	8.77
	NiCr	MIG/TIG/SAW	19.91
	NiCrFe	MIG/TIG/SAW	17.27
	NiCrFe	SMAW	12.09
	NiCrMo and NiCrCoMo	FCAW	18.06
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	21.25
	NiCrMo and NiCrCoMo	SMAW	17.15
6 Copper	**CuNi**	MIG/TIG/SAW	4.39
6 NICKEL/CAST	**CAST NiFe and NiCu**	SMAW	8.77
Grand Total			**6.65**

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti