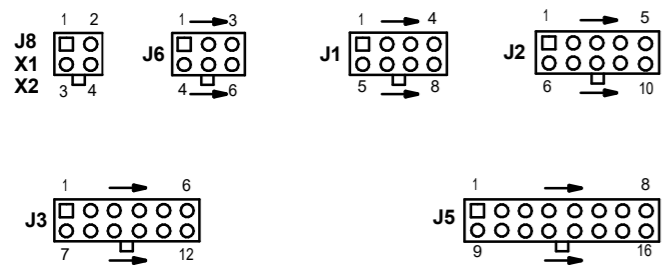


POWER MIG 260 WIRING DIAGRAM L12506-6 REV: A

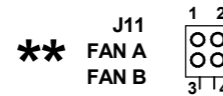
CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)



GENERAL INFORMATION

COLOR CODE:
 B - BLACK
 W - WHITE
 R - RED
 U - BLUE
 Y - YELLOW
 G - GREEN
 BR - BROWN

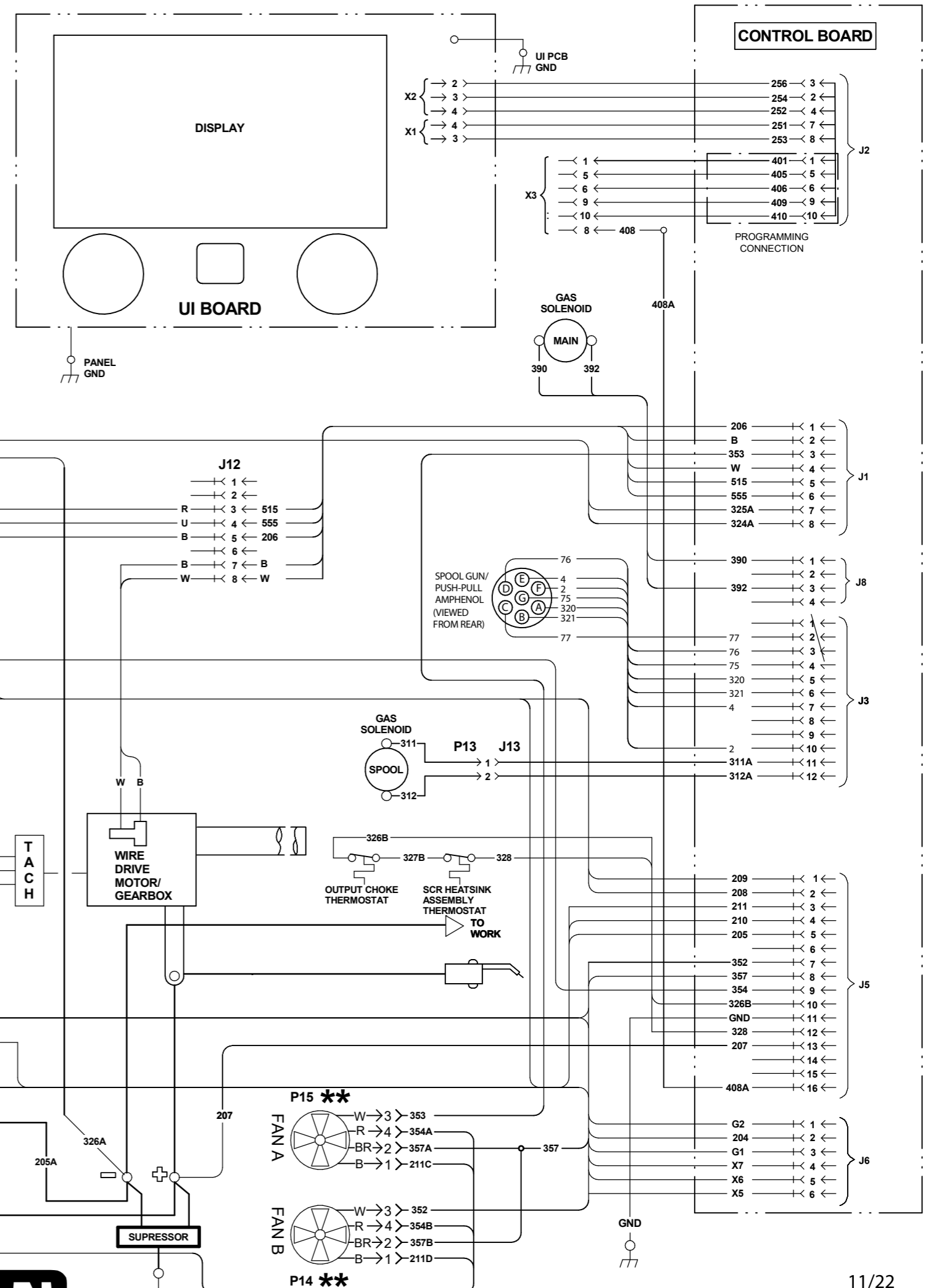
CAVITY NUMBERING SEQUENCE (NON-LEAD SIDE OF CONNECTOR)



NOTES:

N.A. WELDING CABLE MUST BE OF PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.
 N.B. THIS DIAGRAM SHOWS THE "ELECTRODE" POLARITY "POSITIVE". TO CHANGE POLARITY, TURN THE UNIT OFF AND REVERSE LEAD CONNECTIONS AT CABLE CONDUCTOR STRAP AND WORK STUD.

UI Case Front



RECONNECT PANEL CONFIGURATIONS

208V H1/S1-H3
 H6-H7-S2
 460V H2-H3
 H4-S2

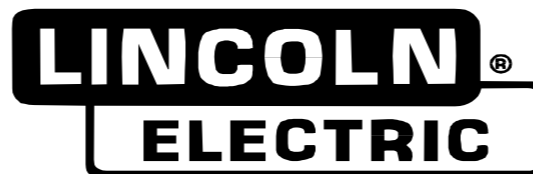
230V H1/S1-H3
 H2-H4-S2
 575V H2-H5
 H4-S2

SECONDARY VOLTAGES SHOWN ARE NO LOAD RMS VALUES

TO SINGLE PHASE SUPPLY LINE

TO GROUND PER NATIONAL ELECTRICAL CODE

POWER TRANSFORMER 208/230V/460V/575V



CLEVELAND, OHIO U.S.A.