

# MIG Equipment

| <b>Speedtec 320CP</b>                    |                                  |
|--|----------------------------------|
| <b>Procedure of repair - replacement</b> | <b>Authorized time of repair</b> |
| Uncase - case                            | 0,30                             |
| Troubleshoot                             | 0,40                             |
| Final Test                               | 0,50                             |
| Control PCB                              | 0,30                             |
| Fan                                      | 0,50                             |
| Output diode PCB                         | 0,60                             |
| Main switch                              | 0,10                             |
| Input filter PCB                         | 0,20                             |
| Auxiliary transformer                    | 0,30                             |
| Output filter PCB                        | 0,20                             |
| Input rectifier bridge                   | 0,30                             |
| Main Transformer                         | 0,40                             |
| Front PCB                                | 1,50                             |
| Wire feeder unit                         | 1,00                             |
| Gas Valve                                | 0,20                             |
| Primary PCB                              | 1,00                             |
| Supply PCB                               | 0,20                             |
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| <b>3 Years Warranty</b>                  |                                  |