# **POWER WAVE AUTOMATION INTERFACE**

# JOB MODE, ETHERNETI/P, TOUCH SCREEN INTERFACE



# INTUITIVE CONTROL. MODULAR DESIGN.

The Power Wave Automation Interface makes it easier than ever to integrate your operations robots or PLC's with the full line-up of Lincoln Electric automated welding equipment. Rugged and lightweight, this handheld pendant allows operators to easily set up job modes via the bright, LED touch screen interface, or via the Power Wave Manager PC application.

# **Key Features:**

- Simple set up of EthernetI/P communication between Power Wave system and Robot/PLC using embedded I/O map and .eds files
- Easily save and recall up to 1,000 weld memories
- Synchronize Job Memories across your welding operations by exporting files via network connection or USB
- · Dual interface options using the touchscreen capabilities or traditional encoder knobs
- Collect welding data via the OPC-UA protocol
- Interface pendant may be disconnected during welding and used at multiple module locations.

## Compatible Robot/PLC »

Any robot/PLC capable of EtherNetl/P Communication

## Compatible Power Sources and Wire Feeders »

Power Wave® R450 Power Wave S500\* Power Wave S700\* AutoDrive® 4R100 AutoDrive 4R220 AutoDrive SA AutoDrive S

#### Product Numbers »

K5553-1 Power Wave Automation Interface One-Pak

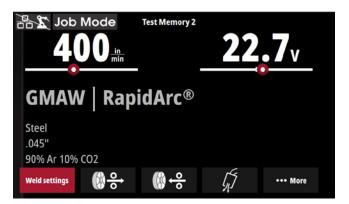
\* Requires use of AutoDrive 19 Controller



# SIMPLIFIED ROBOTIC/PLC INTEGRATION

The Automation Interface Pendant helps maximize setup and arc time by allowing robotic programmers intuitive control for robot/PLC integration.

- · Straightforward, easy-to-understand navigation
- · Memory buttons for preferred settings
- ArcFX<sup>®</sup> Technology for visual arc settings feedback
- Multilingual options for true global compatibility



Language Français

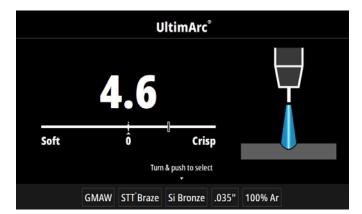
Português

日本語

Русский

Deutsch Turn & push to select

Automation Interface Home screen



ArcFX Visual Settings Feedback

Language Selection Options

## **KEY CONTROLS - USER INTERFACE**



POWER WAVE Automation Interface | [2]

# **MODELS & PACKAGES AVAILABLE**



#### K5553-1 Power Wave Automation Interface One-Pak Includes:

- Module
- Pendant
- Pendant Hanger
- 8' ArcLink® Cable
- 8' Module to Power Source Cable (M12 to RJ-45)
- · 25' Pendant to Module Cable (M12 to M12)



#### K5479-1 Power Wave Automation Interface Module Includes:

- Module
- 8' ArcLink Cable
- 8' Module to Power Source Cable (M12 to RJ-45)



#### K5425-1 Power Wave Automation Interface Pendant Includes:

- Pendant
- Pendant Hanger
- 25' Pendant to Module Cable (M12 to M12)
- Plug and Play functionality. When a Pendant is connected it synchronizes the saved Welding Job information saved to that system.
- A pendant is optional when running a system in fully automatic operation. One pendant can be shared among multiple Modules.

# ADDITIONAL ACCESSORIES

Product Name	Description
K5455-8	8' Module to Power Source Cable (M12 to RJ-45)
K5456-25	25' Pendant to Module Cable (M12 to M12)

For best welding results with Lincoln Electric\* equipment, always use Lincoln Electric consumables. Visit www.lincolnelectric.com for more details.

#### CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, automated welding systems, consumables, and cutting equipment. Our challenge is to meet the needs of our customers, who are experts in their fields, and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or technical information about their use of our products. Our employees respond to inquiries to the best of their ability based on information and specifications provided to them by the customers and the knowledge they may have concerning the application. Our employees however, are not in a position to verify the information or technical information about their use of our products. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment, or to provide engineering advice in relation to a specific situation. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or technical information or technical information or nour products. Any express or implied warranty that might arise from the information information in rechnical information or technical information or any outrer advice in any outrer of futness for any customers' particular purpose or any other equivalent or similar warranty is specifically disclaimed. Lincoln Electric is a responsive manufacturer, but the definition of specifications, and the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change - This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.

**The Lincoln Electric Company** 22801 St. Clair Avenue · Cleveland, OH · 44117-1199 · U.S.A.

www.lincolnelectric.com