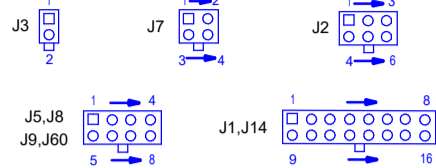


# LF-74 SEMI AUTOMATIC WIRE FEEDER WIRING DIAGRAM L12484 REV : A

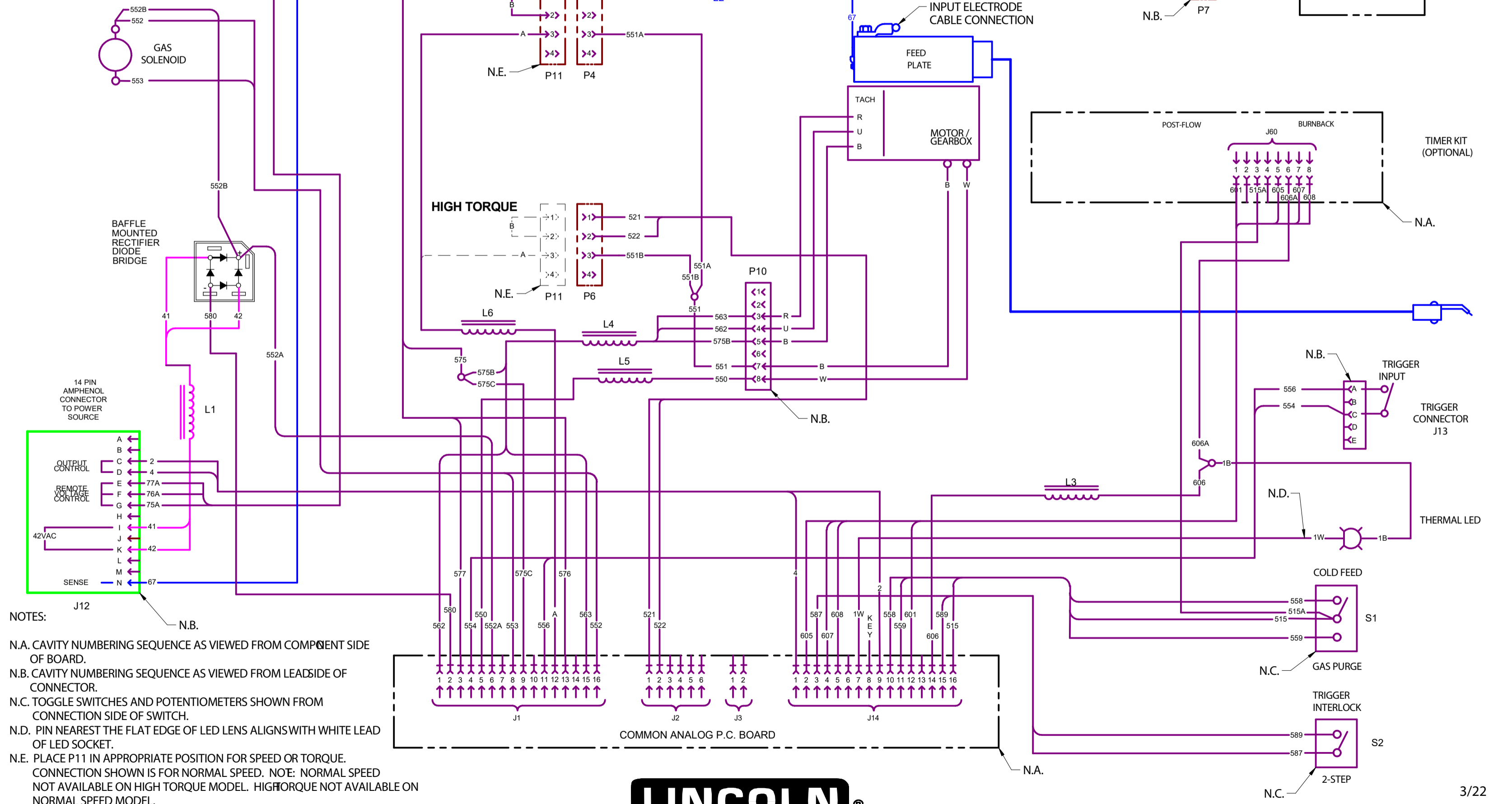
## CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)



## GENERAL INFORMATION

ELECTRICAL SYMBOLS PER E1537

COLOR CODE  
 B - BLACK  
 W - WHITE  
 R - RED  
 U - BLUE



- NOTES:
- N.A. CAVITY NUMBERING SEQUENCE AS VIEWED FROM COMPONENT SIDE OF BOARD.
  - N.B. CAVITY NUMBERING SEQUENCE AS VIEWED FROM LEADSIDE OF CONNECTOR.
  - N.C. TOGGLE SWITCHES AND POTENTIOMETERS SHOWN FROM CONNECTION SIDE OF SWITCH.
  - N.D. PIN NEAREST THE FLAT EDGE OF LED LENS ALIGNS WITH WHITE LEAD OF LED SOCKET.
  - N.E. PLACE P11 IN APPROPRIATE POSITION FOR SPEED OR TORQUE. CONNECTION SHOWN IS FOR NORMAL SPEED. NOTE: NORMAL SPEED NOT AVAILABLE ON HIGH TORQUE MODEL. HIGH TORQUE NOT AVAILABLE ON NORMAL SPEED MODEL.



CLEVELAND, OHIO U.S.A.