

CITOCUT

TOP FEATURES

- Applications include the removal of defects in castings, risers and gates, gouging out defective welds, back-gouging root runs and removing rivets.
- Shall be used in DC- or AC current.

CURRENT TYPE

AC, DC-

WELDING POSITIONS

Flat/Horizontal/Cornice

OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
3.2 x 350	130-150
4.0 x 350	200-230

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
3.2x350	CBOX	95	3.4	W000287396
4.0x350	CBOX	60	3.4	W000287397

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.