



# LINCOLN AUTHORIZED REPAIR TIMES

Square Wave TIG 200				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase/Case				
Set-up and Diagnose				
Final Test				
UI PC Board Asbly				
Line Switch				
Fan Motor				
Twist Mate Receptacle				
Foot Pedal Connector				
Power Module Asbly				
Hi-Freq PC Board				
Solenoid Valve				
Input Receptacle				
Circuit Breaker				

Enter Hourly  
Shop Rate Here  
↓

**NOTE: Enter a 1 in the item column to select the procedure that is required.  
Be sure to select ENTER after your last entry.**