

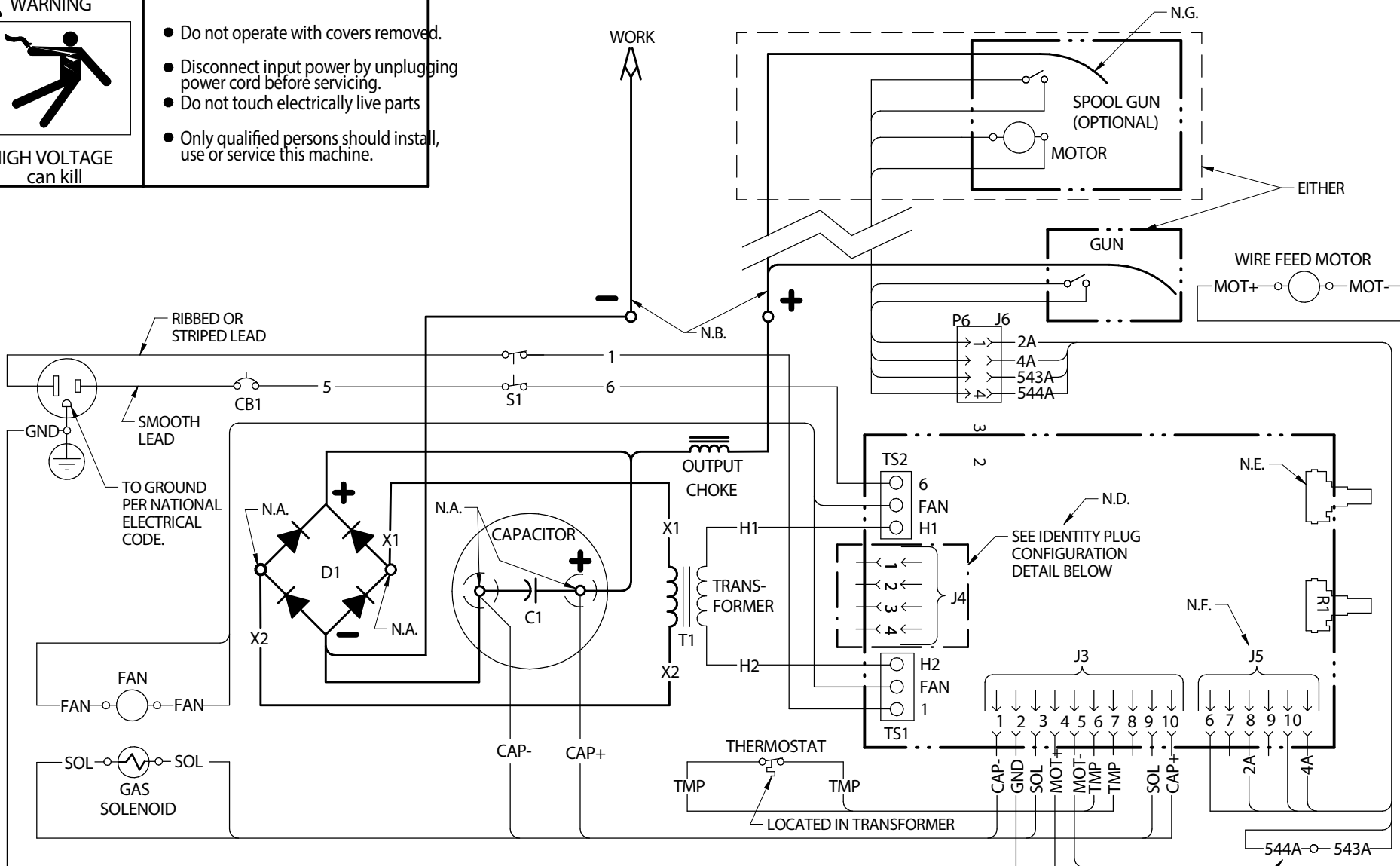
SMALL WIRE FEEDER WELDERS WIRING DIAGRAM M20410 REV: B

WARNING



HIGH VOLTAGE
can kill

- Do not operate with covers removed.
- Disconnect input power by unplugging power cord before servicing.
- Do not touch electrically live parts
- Only qualified persons should install, use or service this machine.



NOTES:

- N.A. BOLTED ALUMINUM CONNECTIONS REQUIRE T12837 JOINT COMPOUND (DOW CORNING 340) WHEN REATTACHING.
- N.B. WORK AND GUN CONNECTIONS SHOWN FOR GMAW WELDING.
- N.C. CAVITY NUMBERING SEQUENCE VIEWED FROM INSERTION SIDE OF CONNECTORS.
- N.D. PIN NEAREST THE FLAT EDGE OF LED LENS ALIGNS WITH WHITE LEAD OF LED SOCKET.

