

PRODUCT CATALOGUE



WELDLINE®

by Lincoln Electric



ACCESSORIES

MORE COMFORT & SAFETY FOR WELDERS

2023

www.lincolnelectric.eu





WELD PLAY
EuroSPEED LS

WELDLINE
by Lincoln Electric



MORE comfort and safety for welders

WELDLINE[®] by Lincoln Electric is the transversal brand for the Welder's Environment.

By a complete offer of individual protective equipment as well as tools and accessories dedicated to welding applications, our objective is to create more comfort and safety for the welder. The portfolio is a careful selection of quality products including:

- Welding torches and expendables
- Personal protection equipment
- Other accessories for welding applications

THIS BRAND HAS A TRIPLE COMMITMENT :

Quality products

Chosen by our international team, WELDLINE[®] by Lincoln Electric products comply with the European standards, always aiming to meet customer's requirements in the best possible way.

Value for money

We use our global purchasing power to ensure that our customers can benefit from quality products with the right price.

Optimized logistics

A single brand supporting Lincoln Electric, OERLIKON & SAF-FRO networks to ensure increase product availability to all our customers.





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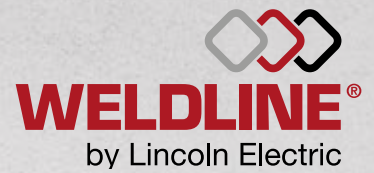
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DO YOU OFFER YOUR WELDERS THE BEST POSSIBLE PROTECTION?



THE RISKS

FACE & EYES

90% of all workplace eye injuries are preventable with the use of proper safety eyewear, welding goggles and helmets.

Only 1% of approximately 770 workers suffering face injuries were wearing face protection.

BODY

Every day, people are admitted to burn centers annually with severe arc flash burns.

HAND AND FOREARM

25% of all work place accidents involved hands and fingers

LEGS

Risks of clothes catching fire from welding spatter and molten metal.

FEET

Risks are perforations, falling object, burns and slipping.

THE SOLUTIONS

WELDING HELMET & SAFETY GLASSES

Electronic helmet allow the welder to be immediately and automatically protected during the welding operation.

A pair of safety glasses gives additional protection against i.e. grinding particles.

WELDING JACKET

Welding jacket of flame retardant material of leather to protect the upper body, against welding spatters, grinding particles which permit to avoid burns.

WELDING APRON

Welding apron in premium grade, split or grain leather will protect clothes from welding spatters and grinding particles.

GLOVES & SLEEVES

The choice of welding gloves will depend on the welding application in order to offer the right protection and comfort. Sleeves over the jacket offer an additional protection of the arms.

TROUSERS

Trousers of flame retardant material to protect the lower body against welding spatters, grinding particles and molten metal.

SHOES & GAITERS

Combining welding shoes with gaiters permits to protect completely the bottom of the leg.



Weldline by Lincoln Electric, more comfort and safety for welders.





WELDLINE®
by Lincoln Electric

1 PERSONAL PROTECTION EQUIPMENT

PROTECTION

◆ Welding helmets	6 - 28
◆ Respiratory protection	29
◆ Passive helmets and handshields	30 - 32
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◆ Safety glasses	34 - 35
◆ Leather clothes	38 - 45
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LINCOLN ELECTRIC WELDING HELMET EURO & VIKING SERIES

**TIG AMP RATING
5 AMPS AC / DC**



**EXTERNAL LOW
PROFILE GRIND
CONTROL**

**SUPERIOR OUT DOOR
PERFORMANCE**

**DIN: 8-13
AUTO-DARKENING
SHADE RANGE**

**WARRANTY
2
YEARS**

**TIG AMP RATING
2 AMPS AC / DC**

**WARRANTY
3
YEARS**

**DIN: 5-13
AUTO-DARKENING
SHADE RANGE**



**VIKING®
WELDING HELMETS**

Light Shade technology

See More! Weld Better!

- ◆ Provides a better, clearer view of the welding puddle
- ◆ Improves visibility
- ◆ Reduces eye strain



4C Lens technology

- 1 - Clarity - Optical Clarity 1/1/1/1
- 2 - Color - Real Color View
- 3 - Carat - Light Weight
- 4 - Cut - Even Shade From Any Angle



1/1/1/1 Optical clarity

Eliminating Distortion



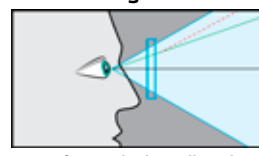
Uniform Shade



Removing Blurriness









Consistent Angle Performance



Consistent Shade at all Angles

Welding helmet EURO & VIKING Series Comparison

Tailored Features

	Biggest			Bigger			Normal
							
Specifications	FGS™ Series	3350 Series	2450 Series	Eurowave 3.0 LS Black / Streetart	Eurosport LS Black / Weld play	Chameleon 3VO Streetart / Welding Legend / Squad	Euroone
Variable Shade Range/Control	5-13 Internal	5-13 Internal	5-13 Internal	8-13 Internal	9-13 Internal	8-13 Internal	9-13 External
Optical Clarity Rating	1/1/1/1	1/1/1/1	1/1/1/1	1/1/1/1	1/1/1/2	1/1/1/2	1/1/1/2
Auto-Darkening Viewing Area	108 x 75 mm	95 x 85 mm	97 x 62 mm	97 x 60mm	98 x 44 mm	97 x 40 mm	98 x 44 mm
Grind Mode Shade / Control	DIN4 / Internal	DIN4 / External	DIN4 / External	DIN3 / External	DIN3,5 / Internal	DIN3 / No	DIN3.5 / External
Delay Control Dark to Light (sec)	0,0-1,0 Digital Adjustment	0,1-1,0 s fully adjustable	0,1-1,0 s fully adjustable	0,1-1,0 s fully adjustable	0,1-1,0 by infinitely dial knob	0,1-1,0 by infinitely dial knob	0,1-1,0 by infinitely dial knob
Number of Arc Sensors	4	4	4	4	2	2	2
Weight [g]	793	606	595	560	475	445	490
Lens Switching Speed (sec)	1/25,000	1/25,000	1/25,000	1/25,000	1/25,000	1/12,000	1/16,000
Optic Technology	4C Technology	4C Technology	4C Technology	Light Shade Technology	Light Shade Technology	Standard	Standard
Magnifying "Cheater" Capable Lens	Yes	Yes	Yes	Yes	No	Yes	No
TIG Amp Rating	≥2 A /DC ≥2 A /AC	≥2 A /DC ≥2 A /AC	≥2 A /DC ≥2 A /AC	≥2 A /DC ≥2 A /AC	≥5 A /DC ≥5 A /AC	≥5 A /DC ≥5 A /AC	≥10 A /DC ≥10 A /AC
Light Sensitivity Control	Digital Display Control	Continuous	Continuous	Continuous	by infinitely dial knob	by infinitely dial knob	by infinitely dial knob
Bonus accessories	Side Windows + Planch of stickers + Bag + Bandana	Planch of stickers + Bag + Bandana	Planch of stickers + Bag + Bandana	-	Planch of stickers	-	-
Cartridge Size (mm)	122 x 154,5 mm	114 x 133 mm	114 x 133 mm	114 x 133 mm	110 x 90 mm	110 x 90 mm	110 x 90 mm
Auto-Darkening Viewing Area (mm²)	8100	8075	6014	5820	4312	3880	4312
Headgear Type	UPGRADED FOUR AXIS PIVOT	X6 AXIS PIVOT	X6 AXIS PIVOT	FOUR AXIS PIVOT	FLEXSPEED LS + cushion	FLEX3VO	FLEXONE
Battery Type	Solar cell + 2 CR2450 Replaceable Batteries	Solar cell + 2 CR2450 Replaceable Batteries	Solar cell + 2 CR2450 Replaceable Batteries	Solar cell + 2×CR2450 replaceable lithium battery	Solar cell + Battery replaceable (2xAAA Alkaline batteries)	Solar cell + 2 alkaline battery	Solar cells, no battery change required
Graphic options	1	4	2	2	3	3	1
Value Proposition	Best In Class Specifications With Added Productivity & Safety Features	Best In Class Specifications & Features	Enhanced Versatility	Light state DIN3	Good value	Efficient value solution with Optical class improved and variant graphics	Efficient value solution with grinding mode

NEW

HELMETS

VIKING™ 3250D FGS™ SERIES

(EU) 2016/425
Harmonized standards
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997

VIKING
WELDING HELMETS

WARRANTY
3
YEARS

lens
technology
4C™

CE

The single helmet solution.

In any fabrication environment, productivity, safety and optic clarity are important.

Our most technologically advanced helmet series incorporates a « flip-up » clear face shield with anti-fog coating for increased safety and productivity.

Processes:

Stick, TIG, Pulsed TIG, MIG,
Pulsed MIG, Flux-Cored,
Gouging, Grinding

What's Included:

- ◆ Comes with helmet bag
- ◆ Bandana
- ◆ 5 outside cover lenses
- ◆ 2 inside cover lenses and sticker sheet.



VIKING™ 3250D FGS™

K3540-3-CE

Auto-Darkening Lens Specs

Variable shades



Low TIG
amps rated



Grind mode /
Shade control



DIN 4

Lens switching
speed



1/25,000 sec

Arc sensors



Optical class



Comfort



Viewing area



108 mm x 75 mm

Enhanced Outdoor
Performance



Key features:

- 4C® Lens Technology** provides an unparalleled view of the arc, puddle and base material while reducing eye strain
- Perfect 1/1/1 Optical Clarity** eliminates distortion and blurriness while maintaining shade consistency and improving angle performance
- 8 064,5 mm² Auto-Darkening Display** offers a widescreen process view to broaden field of view and enhance operator control
- Shade 5 Side Windows** increases peripheral vision in the closed helmet position
- Flame Retardant Head Covering** provides protection from spatter and improves comfort
- Large Integrated Grinding Shield** protects operators from impacts while providing a clear viewing area for grinding and material inspection
- Anti-Fog Coating** helps maintain a consistently clear view
- 4 Axis Headgear** provides multi-directional adjustments to evenly distribute weight and improve comfort

NEW

HELMETS



(EU) 2016/425
Harmonized standards
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997

VIKING
WELDING HELMETS

WARRANTY
3
YEARS

lens
technology
4C™



Extra Large Auto-Darkening Lens

The 8 064,50 mm² auto darkening lens provides a large field of view to increase versatility and operator control.

Maximising Field of View

The VIKING™ FGS™ 3250D welding helmet increases field of view in both the open and closed positions. This provides operators with various safety and productivity enhancements.



SAFETY

- ◆ ANSI Z87.1 compliant grind shield protects operators from various impact hazards
- ◆ The 161 Degree field of vision makes material inspection, grinding and general movements less hazardous
- ◆ Shade 5 side windows increase peripheral vision in the closed position
- ◆ The anti-fog lens coating allows for a more consistently clear view



PRODUCTIVITY

- ◆ The integration of a clear grind shield shortens the amount of time needed to begin grinding operations and eliminates the need for a separate face shield
- ◆ The expanded field of vision in both positions can reduce setup, inspection and weld time
- ◆ The large auto-darkening viewing area enhances operator control

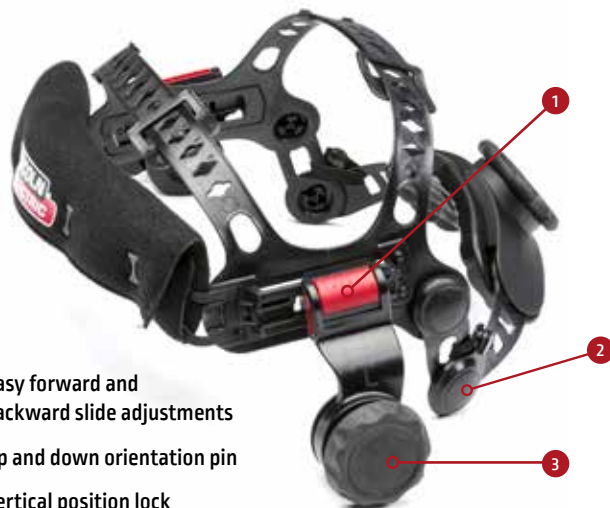


Open Position



Closed Position

UPGRADED FOUR AXIS PIVOT



- 1 Easy forward and backward slide adjustments
- 2 Up and down orientation pin
- 3 Vertical position lock



NEW

HELMETS

VIKING™ 3350 SERIES 4

(EU) 2016/425
Harmonized standards
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997

VIKING
WELDING HELMETS

WARRANTY
3
YEARS

lens
technology
4C™

CE

The new & improved **VIKING™ 3350**,
our top-of-the line helmet series,
is the ultimate blend of optics
comfort & versatility.

Processes:

Stick, TIG, Pulsed TIG, MIG,
Pulsed MIG, Flux-Cored,
Gouging, Grinding.

What's included:

- ◆ Comes with helmet bag.
- ◆ Bandana.
- ◆ 5 outside cover lenses.
- ◆ 2 inside cover lenses and sticker sheet.

**5-13 auto-darkening
shade range** for use
in all welding and
plasma cutting
applications

**Superior outdoor
performance** for all
environment use

Low-profile external grind button
provides seamless transition
between weld & grind mode



**VIKING™ 3350
Daredevil™**

K3683-4-CE



VIKING™ 3350 BlackMat

K3034-4-CE



**VIKING™ 3350
Motorhead™**

K3100-4-CE



**VIKING™ 3350
Mojo™**

K3101-4-CE

Auto-Darkening Lens Specs

Variable
shades



Low TIG
amps rated



Grind mode /
Shade control



Lens switching
speed



Arc sensors



Optical class



Comfort



Viewing area



Enhanced Outdoor
Performance



X6 HEADGEAR - SUPERIOR COMFORT

- 1 Adjustable, form fitting
top head supports and
distributes weight to
optimize balance
- 2 Orientation adjustment
pin for optimal resting
position

NEW

HELMETS

VIKING™ 2450 SERIES

The new & improved **VIKING™ 2450**, our lightweight premium helmet series, offers an excellent blend of optics, comfort & versatility.

VIKING
WELDING HELMETS

WARRANTY
3
YEARS

lens
technology
4C™

CE

PERSONAL PROTECTION
EQUIPMENT

1

(EU) 2016/425

Harmonized standards
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997

Processes:

Stick, TIG, Pulsed TIG, MIG,
Pulsed MIG, Flux-Cored,
Gouging, Grinding.

What's included:

- ◆ Comes with helmet bag.
- ◆ Bandana.
- ◆ 5 outside cover lenses.
- ◆ 2 inside cover lenses and sticker sheet.

Auto-Darkening Lens Specs

Variable shades



Grind mode /
Shade control



Enhanced Outdoor
Performance



VIKING™ 2450 Black

K3028-4-CE

**Low-profile external
grind button** provides
seamless transition
between weld &
grind mode

Low TIG
amps rated



Lens switching
speed



Arc sensors



Optical class



Comfort



Viewing area



5-13 auto-darkening shade range for use
in all welding and plasma cutting applications

Superior outdoor performance
for all environment use



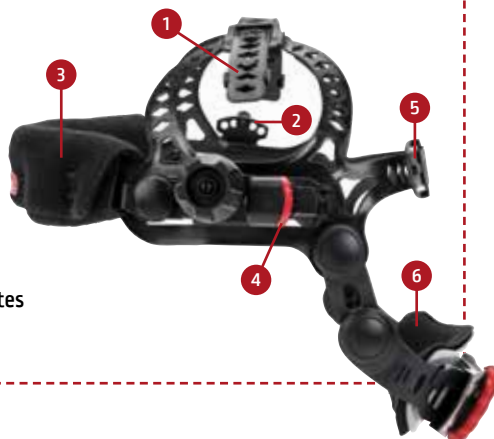
**VIKING™
Heavy Metal®**
K3029-4-CE

3 Rotatable front headband for
personalised support and fit

4 Innovative and easy to use
forward and backward
adjustments

5 Strategically positioned rear
headband improves balance

6 Unique flexible backpad eliminates
common pressure point



NEW

[EU] 2016/425

Harmonized standards

EN 166:2001,

EN 379:2003+A1:2009,

EN 175:1997

HELMETS

EUROWAVE 3.0 LS

Light-weight autodarkening helmet with optimised head protection and an exclusive design.

PREMIUM OPTICS with **Exclusive LS technology** which creates a crystal clear, true colour view of the arc and puddle. This enhances control and increases weld quality whilst reducing eye strain. Additionally, the EUROWAVE 3.0 LS SERIES lens has a 1/1/1 optical clarity rating which showcases the absence of common lens imperfections such as blurring and distortion whilst also providing consistent brightness and performance at an angle.

Reduced helmet weight and improved balance, to help minimize torque on the welding operator's neck and lessen fatigue.



WARRANTY

2

YEARS

Processes:

Stick, TIG, Pulsed TIG, MIG, Pulsed MIG, Flux-Cored, Gouging, Plasma Cutting, Grinding.

What's included:

- ◆ 5 outside cover lenses.
- ◆ 2 inside cover lenses and sticker sheet.

Auto-Darkening Lens Specs

Variable shades



Grind mode / Shade control



DIN 3

Low TIG amps rated



Lens switching speed



1/25,000 sec

Arc sensors



Optical class



Comfort



Viewing area



97 mm x 60 mm



EUROWAVE 3.0 LS
Black

W403900

External grinding mode

EUROWAVE 3.0 LS
Streetart

W403901

X4 PIVOT

- ◆ Soft, Padded front headband helps eliminate pressure points
- ◆ Two adjustable top head straps help distribute weight for increased comfort
- ◆ Ratchet adjustable rear headband allows operator to set tightness
- ◆ Turn and slide forward and backward adjustments



HELMETS

EUROSPEED LS

All the comfort and security of an autodarkening helmet, delivered with different stickers for personalisation. **PREMIUM OPTICS** with **Exclusive LS technology** which creates a crystal clear, true colour view of the arc and puddle.

WARRANTY

18
MONTH

Processes:

Stick, TIG, Pulsed TIG, MIG,
Pulsed MIG, Flux-Cored, Gouging,
Plasma Cutting, Grinding.



What's included:

- ◆ Two outside and one inside protection plate plus a sweat band.
- ◆ Comfort cushion on the headgear.
- ◆ Stickers Planch.

Auto-Darkening Lens Specs

Variable shades



Grind mode /
Shade control



Lens switching
speed



Viewing area



Comfort



Arc sensors



Optical class



EUROSPEED LS

W000403824

Internal
grinding mode



EUROSPEED LS
Weld Play

W000403824-6

FLEXspeed

- 1 Setting on the top
- 2 Removable sweatband
- 3 Comfort cushion
- 4 Rack setting



HELMETS

CHAMELEON 3VO

Auto Darkening Welding Helmet, Comfortable and light with Auto-Start ADF Filter, Black, Blue and Red. Anti-fog coating - helps maintain a consistently clear view.

Processes:

Stick, MIG.

WARRANTY

1
YEAR

What's included:

- ◆ Two outside and two inside protection plates plus an antifog treated screen.
- ◆ One anti-transpiration headband.
- ◆ One comfort cushion.



**CHAMELEON 3VO
Streetart**

W000403546



**CHAMELEON 3VO
Welding Legend**

W403548



**CHAMELEON 3VO
Squad**

W403547

Auto-Darkening Lens Specs

Variable shades



Arc sensors



Optical class



Viewing area



Battery

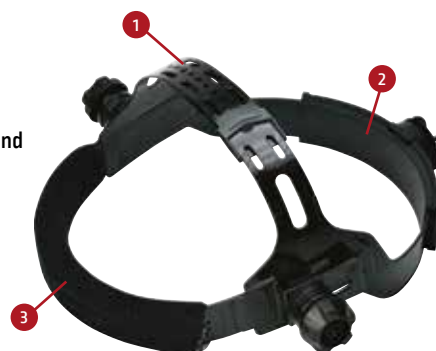


Lens switching speed



FLEXone

- 1 Setting on the top
- 2 Removable sweatband
- 3 Rack setting



HELMETS

EUROONE

Auto Darkening Welding Helmet
Comfortable and light with external grinding mode, Black and Red.

Processes:

Stick, MIG, Plasma
Cutting, Grinding.

What's included:

- ◆ Two outside and two inside protection plates plus a sweat band.

Auto-Darkening Lens Specs

Comfort



Arc sensors



Optical class



Viewing area



Variable shades



Grind mode / Shade control



Lens switching speed



FLEXone

- 1 Setting on the top
- 2 Removable sweatband
- 3 Rack setting



External grinding mode



EUROONE

W000403823

WARRANTY

1
YEAR



EUROONE
NO RULES NO LIMITS

W000403823-1

(EU) 2016/425

Harmonized standards
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997

PERSONAL PROTECTION
EQUIPMENT

1

NEW

HELMETS

Compatible with all Lincoln Electric helmets and most competitive models

OPTIONAL ACCESSORIES

LINCOLN ELECTRIC Split leather helmet bib with Press Fit Silicone Seal



Split leather helmet bib

KP3729-1

LINCOLN ELECTRIC Grain leather helmet bib with Press Fit Seal



Grain Leather Helmet Bib

KP3730-1

- ◆ NECK PROTECTION - Durable split leather construction protects the neck from arc flash, spatter and sparks.
- ◆ INNOVATIVE CONNECTION - Unique press fit silicone seal easily attaches to the welding helmet edge for full frontal neck coverage.
- ◆ DURABLE - Kevlar stitched seams with hemmed edge to prevent rips or tears.
- ◆ COMPATIBILITY - Use with all Lincoln welding helmets and most competitive models.

VIKING Cheater Lens*



Magnifying glass EN 166**



For some precision welding, magnifying the work zone is necessary. These lenses must be used with coloured filtering glasses.

To order	
Cheater lens 1.00 magnification	KP3046-100
Cheater lens 1.25 magnification	KP3046-125
Cheater lens 1.50 magnification	KP3046-150
Cheater lens 1.75 magnification	KP3046-175
Cheater lens 2.00 magnification	KP3046-200
Cheater lens 2.25 magnification	KP3046-225
Cheater lens 2.50 magnification	KP3046-250

* These magnifying glasses can be used with Eurowave 3.0 LS, Viking 2450 series, Viking 3350 series, Viking FGS and EUROPURE 5500 LS

Diopter	108 x 51 mm or 105 x 50 mm
+ 1.0	W000335031
+ 1.5	W000335032
+ 2.0	W000335033
+ 2.5	W000335034

** These magnifying glasses can be used with CHAMELEON 3V0, CHAMELEON 4V+ LS, EUROLUX LS, ZEPHYR 4500 LS and FLIP'AIR 4500 LS



DUFFLE BAG



TO ORDER

2019-STUDENTSET



TO ORDER

SPORTBAG

Generous Dimensions - WELDLINE BY LINCOLN ELECTRIC Duffle bag holds your Welding Gear and/or after-work street cloths Black/Red (68 x 34 x 31 cm)

Generous Dimensions - LINCOLN ELECTRIC Duffle bag holds your Welding Gear and/or after-work street cloths Black/Red (62 x 29.5 x 29.5 cm)

HELMETS

OPTIONAL ACCESSORIES

Led light



LED LIGHT

WP202201



Welding helmet lights for darker workstations.

Darker workstations cause inefficiency.

The added ambient light is intended to illuminate the area around the weld zone, so that old tired eyes, and young defective eyes can better see the markers of direction of travel and speed needed to get a good weld, no matter what shade you are using. It is adding to the reflected light surrounding the weld area, but only in a minute amount to the light coming from the arc, and the molten metal of the puddle.



LINCOLN ELECTRIC Helmet BackPack

Great for protecting your welding helmet!

Lightweight Storage Carrying Bag.

Center compartment opens wide for easy access to your helmet. Side pockets are perfect for spare cover lenses and other small gear.

HELMET BACKPACK

WP202203

LINCOLN ELECTRIC Flame retardant cotton extended protection for head with Press Fit silicone Seal



**FLAME RETARDANT COTTON
EXTENDED PROTECTION**

WP202204



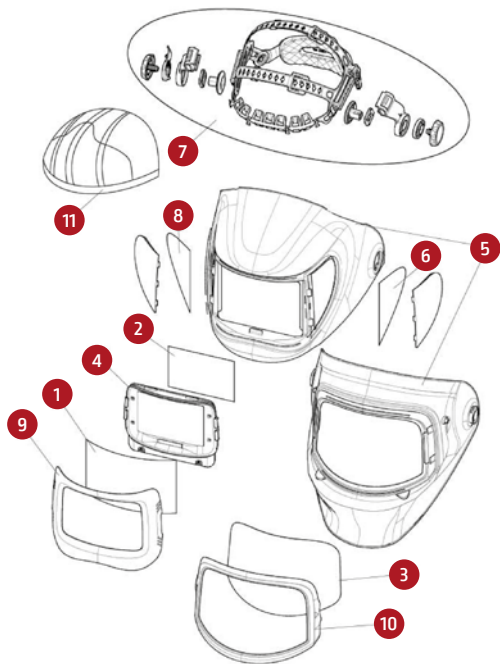
- ◆ **HEAD PROTECTION** - Durable flame retardant cotton construction protects the head from arc flash, spatter and sparks
- ◆ **INNOVATIVE CONNECTION** - Unique press fit silicone seal easily attaches to the welding helmet top for full head coverage
- ◆ **DURABLE** - Kevlar stitched seams with hemmed edge to prevent rips or tears
- ◆ **COMPATIBILITY** - Use with all Lincoln welding helmets and most competitive models

NEW

HELMETS

REPLACEMENT PARTS

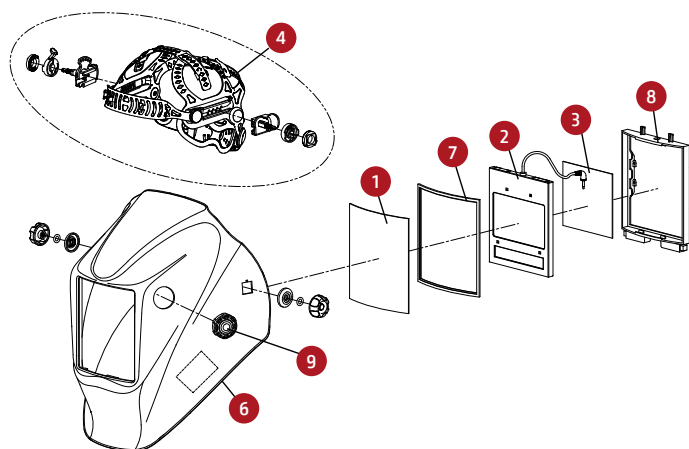
FGS



To order	Description	Reference
1 - Outside Cover lens (158.2 x 100 x 1.2 mm)		KP3700-1
2 - Inside Cover Lens (108.3 x 78.3 x 1 mm)		KP3701-1
3 - Grind Shield Clear lens (221.4 x 133.4 x 1.2 mm)		KP3702-1
4 - ADF cartridge		KP3703-3
5 - Replacement Shell (FGS Series Welding Helmet) (including Side Window installed)		KP3704-1
6 - Side Lens Cover (1 pair)		KP3705-1
7 - Headgear assembly (including sweatband)		KP3706-1
8* - Sweatband (Pkg Qty: 2)		KP2930-1
9 - Front lens holder		9SS32652-10
10 - Grind Shield lens holder		9SS32652-3
11 - Head cover		KP3709-1

*Not illustrated

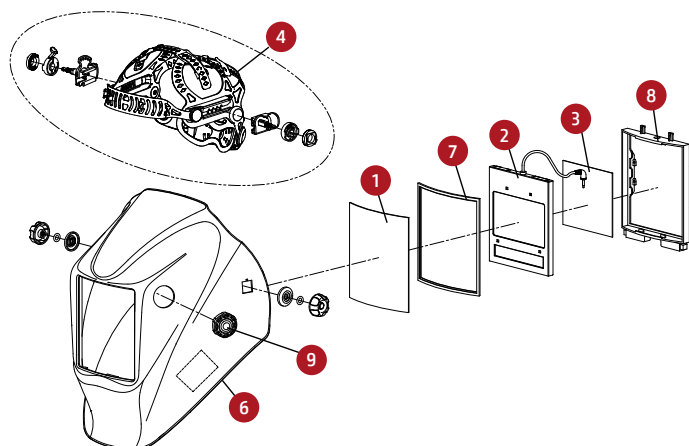
VIKING™ 3350



To order	Description	Reference
1 - Outside cover lens (Pkg. Qty: 5) Oculars safety lenses 133.0 x 114.0 x 1.0 mm		KP2898-1
2 - ADF cartridge		KP3045-4
3 - Inside Cover Lens (Pkg. Qty: 5) Oculars safety lenses 94.7 x 89.7 x 1.0 mm		KP3044-1
4 - Headgear assembly (including sweatband & Retrofit washer)		KP4470-1
5* - Sweatband (Pkg. Qty: 5)		KP2930-1
6 - Replacement shell (VH1)		KP4561-1
7 - Outside cover lens seal		S27978-32
8 - ADF holder		S27978-153
9 - Grind button assembly		KP4562-1
10* - CR2450 replacement battery		W000260920
11* - Headgear cushion back pad (Pkg. qty. 2)		KP4541-1

*Not illustrated

VIKING™ 2450



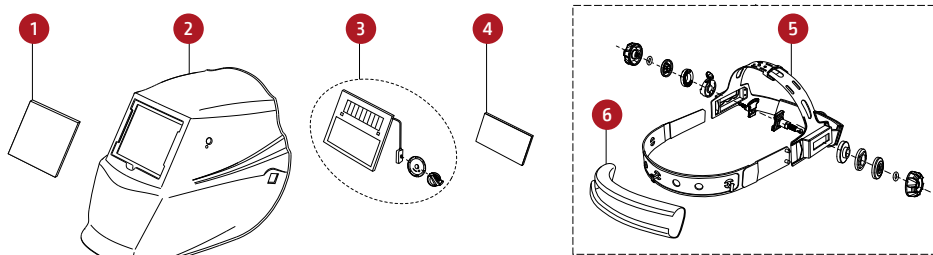
To order	Description	Reference
1 - Outside Cover lens (Pkg. Qty: 5) Oculars safety lenses 133.0 x 114.0 x 1.0 mm		KP2898-1
2 - ADF cartridge		KP2932-4
3 - Inside Cover Lens (Pkg. Qty: 5) Oculars safety lenses 98.5 x 66.5 x 1.0 mm		KP2931-1
4 - Headgear assembly (including sweatband & retrofit washer)		KP4470-1
5* - Sweatband (Pkg. Qty: 2)		KP2930-1
6 - Replacement shell (VH1)		KP4560-1
7 - Outside cover lens seal		S27978-32
8 - ADF holder		S27978-153
9 - Grind button assembly		KP4562-1
10* - CR2450 replacement battery		W000260920
11* - Headgear cushion back pad (Pkg. Qty: 2)		KP4541-1

*Not illustrated

HELMETS

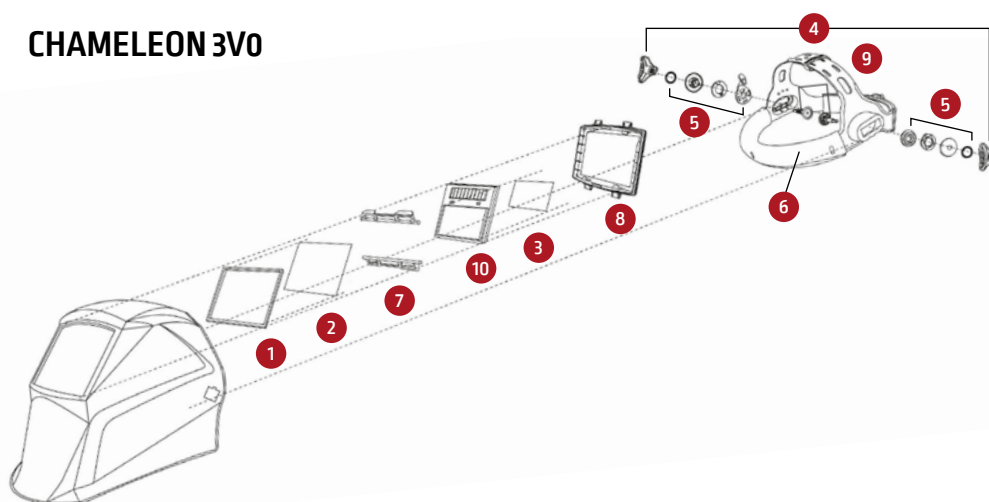
REPLACEMENT PARTS

EUROONE



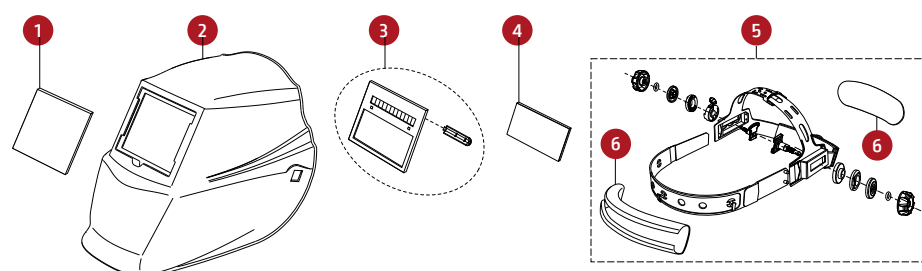
To order	Description	Reference
1	Outside Cover lens	W000404065
2	Replacement Shell	W000404066
3	ADF cartridge	W000404067
4	Inside Cover Lens	W000404068
5	Headgear Assembly (Including Sweatband)	W000404069
6	Sweatband	W000404073

CHAMELEON 3Vo



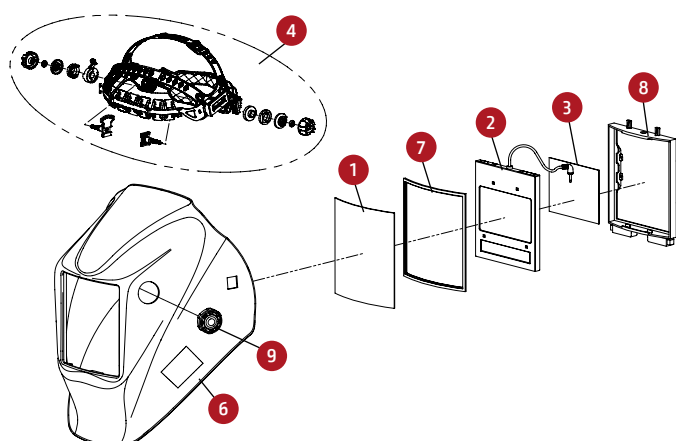
To order	Description	Reference
1	Gasket front cover lens	W000261985
2	Outside Cover lens	W000261983
3	Inside cover lens	W000335163
4	Headgear Assembly (Including Sweatband)	W000261986
5	Headgear adjusting kit	W000261987
6	Sweatband	W000261999
7	ADF holder hook	W000261990
8	ADF holder	W000261989
9	Comfort cushion	W000261991
10	ADF cartridge	W000377928

EUROSPEED LS



To order	Description	Reference
1	Outside Cover lens	W000404065
2	Replacement Shell	W000404096
3	ADF cartridge	W000404097
4	Inside Cover Lens	W000404068
5	Headgear Assembly (Including Sweatband)	W000404098
6	Sweatband	W000404073

EUROWAVE 3.0 LS



To order	Description	Reference
1	Outside Cover lens (Pkg. Qty: 5) Oculars safety lenses 133.0 x 114.0 x 1.0 mm	KP2898-1
2	ADF cartridge	KPW4039-2
3	Inside Cover Lens (Pkg. Qty: 5) Oculars safety lenses 98.5x66.5x1.0 mm	KP2931-1
4	Headgear Assembly (including sweatband)	KPW4039-1
5	Sweatband (Pkg. Qty: 2)	KP2930-1
6	Replacement Shell BLACK (VH11)	KPW4039-3
7	Replacement Shell STREETART (VH11)	KPW4039-4
8	Outside clear lens seal	S27978-32
9	ADF holder	S27978-153
10	Grind button assembly	KP4562-1
11	CR2450 replacement battery	W000260920

Pure Stream is an initiative to help reducing the exposure of welding fumes to the welders.



PURE STREAM FUME MANAGEMENT IN 3 STEPS

1. Optimization
2. Ventilation & exhaust
3. Safe work practice and PPE

When used properly, the solutions proposed by **LINCOLN ELECTRIC** can significantly reduce the amount of fumes inhaled by welders.



GLOBAL SOLUTION TO REDUCE THE EXPOSURE TO WELDING FUMES

Where welding operations are concerned, safety is directly connected to air quality. **PURE STREAM** is not only a customized offer but also an initiative to reduce the exposure of welding fumes to the welders.



Europure Plus 5500 LS
Zephyr 4500LS
Flipair 4500 LS
CLEANSPACE 2™

Bring fume protection and filtered air directly to the operator in difficult environments and keep it there all day with the **ZEPHYR LS** Powered Air Purifying Respirator or the **CLEANSPACE2™**.



Contact us
for more
information.



HELMETS

PAPR SOLUTION

Auto-darkening helmets with PAPR
Comparison - Tailored Features

Specifications	Europure Plus 5500 LS	Zephyr LS/Flipair 4500 LS
Variable Shade Range/Control	5-13 Internal	5-13 Internal
Graphic options	1	2
Optical Clarity Rating	1/1/1/1	1/1/1/2
Auto-Darkening Viewing Area	107 x 75 mm	97 x 60 mm
Grind Mode Shade / Control	DIN4 / External	DIN3 / External
Delay Control Dark to Light (sec)	0,1-1,0 s fully adjustable	0,1-1,0 s fully adjustable
Number of Arc Sensors	4 independent optical sensors	4 independent optical sensors - Magnetic in X mode
Weight (g)	793 + 1867	938 + 1760
Lens Switching Speed (sec)	1/25,000	1/25,000
Optic Technology	Light Shade Technology	Light Shade Technology
Magnifying "Cheater" Capable Lens	Yes	Yes
TIG Amp Rating	≥2 A /DC ≥2 A /AC	≥2 A /DC ≥2 A /AC
Light Sensitivity Control	Continuous	Continuous
Bonus accessories	Side Windows + Planch of stickers + Duffle Bag + Bandana+Shoulder Straps	Duffle Bag +Shoulder Straps
Cartridge Size (mm)	156 x 123 mm	110 x 90 mm
Auto-Darkening Viewing Area (mm²)	8025	5820
Headgear Type	Advanced Headgear	FLEXTech I
Battery Type	Solar cells + 2 exchangeable lithium batteries Battery type: Rechargeable Li-ion Battery (More effective)	Solar cells + 2 exchangeable lithium batteries Battery type: Rechargeable Li-ion Battery (More effective)
Low Battery Indicator	Visible, Audible and Vibrate alarms to ensure safety	Visible, Audible and Vibrate alarms to ensure safety
Stand by time of battery (h)	9	8
Time of charge of battery (h)	1	4
Air flow rate (l/min)	Low speed: 170l/min High speed: 210l/min	Low speed: 160l/min High speed: 200l/min
Battery Type	Solar cell + 2 CR2450 Replaceable Batteries	Solar cell + 2 CR2450 Replaceable Batteries
Value Proposition	The ultimate welder protection - TH3 Class	Complete solution designed to protect welders in the most effective way - TH2 Class

HELMETS

EuropurePLUS™ 5500 LS



POWERED AIR PURIFYING RESPIRATOR-TH3 Class

The **EuropurePLUS™ 5500 LS** Powered Air Purifying Respirator features a smart blower system, integrated grind shield & side windows and an extra large auto-darkening lens with our exclusive light shade technology.

What's Included:

- ◆ EuropurePLUS™ 5500 LS with Powered Air purifying Respirator Welding Helmet
- ◆ 5pcs front cover lens
- ◆ 2pcs inner cover lens
- ◆ 1 set side lens cover
- ◆ 2 pre-filters
- ◆ 2 Filter
- ◆ Lithium Ion Battery
- ◆ 2 spark screens
- ◆ 120V Battery Charger
- ◆ Hose with Cover
- ◆ Padded Belt
- ◆ Headcovering
- ◆ Shoulder Straps
- ◆ Airflow Indicator
- ◆ Duffle Bag
- ◆ Bandana
- ◆ Sticker sheets



WARRANTY
1
YEAR

Blower



WARRANTY
2
YEARS

Welding
Helmet



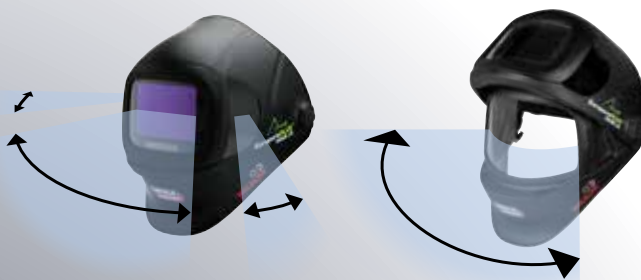
Extra Large Auto-Darkening Lens

The 8 025 mm² auto darkening lens provides a large field of view to increase versatility and operator control.



Maximising Field of View

The integrated clear grind shield and shade 5 side windows increase field of view in both the open and closed positions to offer productivity and safety enhancements.



Auto-Darkening Lens Specs

Variable shades



Low TIG amps rated



Comfort



Arc sensors



Grind mode / Shade control



Viewing area



Optical class



Lens switching speed



Class

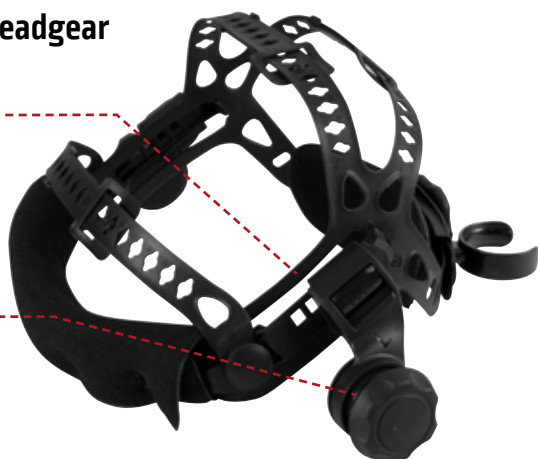


HELMETS

Advanced Headgear

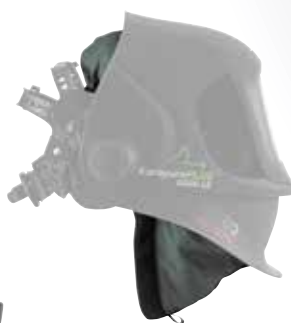
Easy forward and backward slide adjustments

Vertical position lock



Comfortable Headcovering

- ◆ Flame Retardant Cotton with super soft seal.
- ◆ Two small drawstrings to adjust fit and comfort.
- ◆ Easily replaceable via hook & loop seal.



Side Window Covers

- ◆ Used to block all light from entering through the side windows.
- ◆ Lightweight & easy to install.



Respiratory Specs

Easy on, off & airflow adjustments

Dynamic flow rate

Battery life indicator

Battery charge time



Lithium ion battery

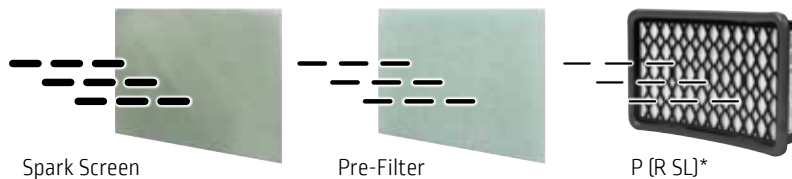


Filter life indicator

Audible and Vibrating alerts for low battery filter life

- ◆ **Easily adjustable:** One-touch operation.
- ◆ **User-friendly:** Indicator lights on display screen to check the status.
- ◆ **More considerate:** Visible, Audible and Vibrate auto alarming function to ensure safety.
- ◆ **High quality:** High level respirator protection EN 12941 TH3 P R SL.

Multi-Component Filter System



Spark Screen

Pre-Filter

P (R SL)*

* Particulates (R=replaceable, SL=test against sodium chloride and paraffin oil)

Specification

	EuropurePLUS™ 5500 LS
Air flow rate	Low speed: 170+ lpm(6+cfm) High speed: 210+ lpm(74+cfm)
Battery	Battery type: Rechargeable Li-ion Battery (More effective)
Air flow rate	Battery duration: 9 hours (Standard battery, 170+lpm) 5-6 hours (Standard battery, 210+lpm) Battery charge time: 1 hour (Standard battery) Battery life: 550 charges
Filter Operating Temp.	Filter efficiency: ≥99.97% Offering particulate protection from dust and welding fume hazards. For use with all welding applications. Visible, Audible and Vibrate alarms to ensure safety. -5 °C ~ +55 °C (23 °F ~ 131 °F)
Storing Temp.	-10 °C ~ +55 °C (14 °F ~ 131 °F)
Operating Relative Humidity	< 90%
Storage Relative Humidity	< 85%
Head Covering	FR Flame Retardant
Weight	2.66 kg (mask + air flow system)
PAPR Certification	EN 12941 TH3 P R SL
Warranty - Blower Assembly	1 Year
Warranty - Helmet Auto Darkening Lens	2 years
To order	
Complete PAPR Systems	W403676

List of spare parts : see page 28



HELMETS

ZEPHYR LS / FLIP'AIR LS



(EU) 2016/425 (PPE)
EN 166:2001,
EN 379:2003+A1:2009,
EN 175:1997,
EN 12941:2009-02



The ultimate welder protection.

Discover a complete solution designed to protect welders in the most effective way.

With the ZEPHYR LS / FLIP'AIR LS solution, you will find in a rugged carry bag:

- ◆ The ZEPHYR or FLIP'AIR helmet,
- ◆ The ZEPHYR air flow system,
- ◆ A protected hose connection,
- ◆ A shoulder strap,
- ◆ A battery charger,
- ◆ An air flow-meter,
- ◆ One extra filter.



Helmet with powered and filtered airflow



FLIP'AIR 4500 LS

W000403675

Flip-up
LCD filter
for grinding



ZEPHYR 4500 LS

W000403674



Grinding mode
with external
button



Autodarkening LCD filters with wide vision field.

Filter Advance 4500 LS - Infotrack shade 3/8-13:

The top-of-the-range solution for any application:

4 adjustment modes from an LCD screen with digital keys:

- ◆ Welding: variable shades 8-13, 4 optical sensors, sensitivity regulation and return to a clear shade.
- ◆ Grinding: filter activation in clear shade level 3 (except on FLIP'AIR with its flip-up front filter).
- ◆ Cutting, low current welding: adjustable shades 5 to 8 for low intensity TIG process, microplasma, oxy-fuel gas welding...
- ◆ "X mode": adjustable shade 3 to 8-13 with magnetic sensors for outside use or obscured arc welding

Infotrack system: provides useful information (current time - total welding time - alarm - temperature).



WARRANTY
2
YEARS

The ZEPHYR LS / FLIP'AIR LS air flow system

- ◆ Air flow system: **2 flow rates** (low 160 l/min and high 200 l/min).
- ◆ This equipment includes an indication of the **chosen flow**, an indication of the **battery charge**, and **two alarms** in case of flow insufficiency: **a tone and a vibration**. This is important for the welder who is often in a noisy environment. A specific system **sends the tone through the hose** to bring the sound to the welder.
- ◆ The belt, as well as the shoulder strap, is made in **flame retardant material**.
- ◆ The belt includes a cushion to ensure a high comfort level.
- ◆ **Disconnecting the battery is easy** with only one button to push. It is a **lithium battery with an 8-hour lifetime duration**. A stronger one can be put in place for special cases with **14-hour duration $\pm 5\%$** (on request). No need to fully discharge the Li-Ion battery before recharging it.
- ◆ Opening the filter is simple by turning a quarter to the left. Two symbols indicate if it is locked or open, this is also indicated inside the filter box.

Hose connection and hose cap.

The connection between the flow system and the helmet is made via the hose. The connection with the air flow system is water proof. The helmet includes a quick connection allowing flexibility when the welder moves his head. The hose is protected with an outer covering (75% cotton, 25% Kevlar).



Flow circulation

You can choose between:

- ◆ air flow from the top of the helmet **1**
 - ◆ or a lateral flow coming from each side at the mix level **2** (only for ZEPHYR),
 - ◆ or a mix of these two solutions.
- These features ensure excellent welder comfort.



Inside, 3 kinds of filters can be included.

- ◆ One pre filter against the biggest particles
- ◆ One particle filter against the dust (> 0.3 micron)
- ◆ One carbon filter against the fumes and the odour.

The whole system is water proofed.



Class

TH2

Comfort



Arc sensors



Optical class



Respiratory protection



Grind mode / Shade control



Lens switching speed



Variable shades



Viewing area



X-mode



	ZEPHYR 4500 LS	FLIP'AIR 4500 LS
Switching time dark to light	10 positions from 0.1 s to 1 s (setting per digital key)	
Delay setting	10 positions (setting per digital key)	
Mode	Welding Grinding Cutting X mode* Infotrack system**	
Constant UV/IR protection	Yes	
Battery type	2 lithium CR2450 3 Volts	
Mix power (battery/cell)	Yes	
Temperature scale	Use : -5 °C to +55 °C - Storage : -30 °C to +70 °C	
Weight	938 g (helmet) + 1 760 g (air flow system)	
Standard	LCD filter: CE EN 379 - Helmet: CE EN 175	

* X-mode: this mode allows welding in outdoor conditions or with very low arc current

** Infotrack system: provides useful information (current time - total welding time - alarm - temperature)

To order

Package (helmet + airflow system + LCD filter)	W000403674	W000403675
LCD filter	W000402681	W000402682

List of spare parts : see page 27

OPTIONAL ACCESSORIES EUROPURE PLUS 5500 LS

PAPR - Adjustable Leather Belt Assembly

Adjustable leather belt assembly secures EUROPURE PLUS 5500 LS air purifying blower to operators waist.

Features:

- ◆ Cushioned backpad for enhanced comfort
- ◆ Leather belt offers excellent durability against heat, spatter, sparks and more
- ◆ Slide adjustable fit allows operator to adjust tightness

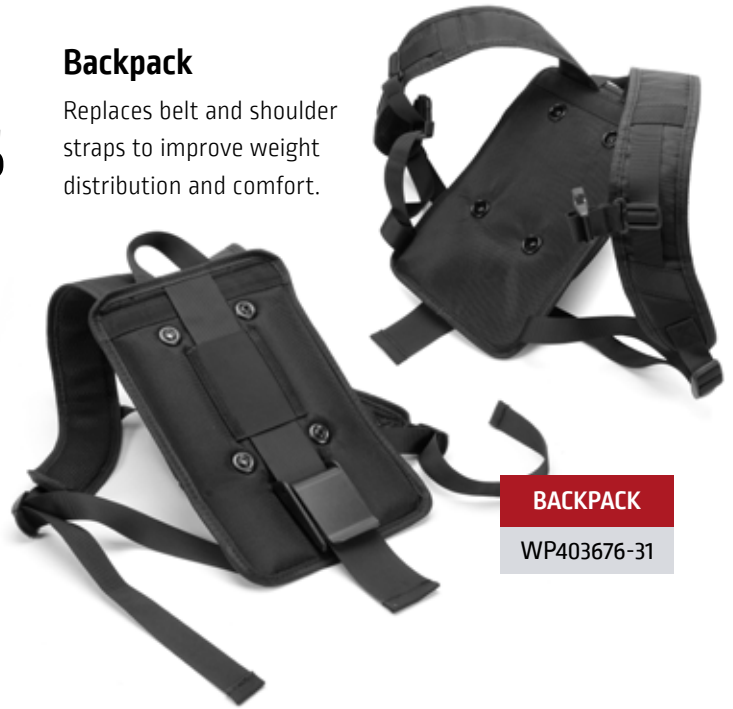


**PAPR - ADJUSTABLE
LEATHER BELT ASSEMBLY**

WP403676-29

Backpack

Replaces belt and shoulder straps to improve weight distribution and comfort.



BACKPACK

WP403676-31

Fast-charging Extended battery

Features:

- ◆ Battery type : Rechargeable Li-ion Battery
- ◆ Battery duration : 15 hours (Low speed : 170+ lpm)
9 hours (High speed : 210+ lpm)
- ◆ Battery charge time : 2 hours
- ◆ Battery life : 550 charges



**FAST-CHARGING
EXTENDED BATTERY**

WP403676-2

Filter type: A1B1E1K1



**FILTER TYPE:
A1B1E1K1**

WP403676-30



ODOR FILTER

WP403676-36

Features:

- ◆ Captures organic, inorganic and acidic gases and vapours

Protection:

- ◆ Against organic gases / Inorganic gases / Sulfur dioxide, acidic gases / Ammonia and organic ammonia derivatives

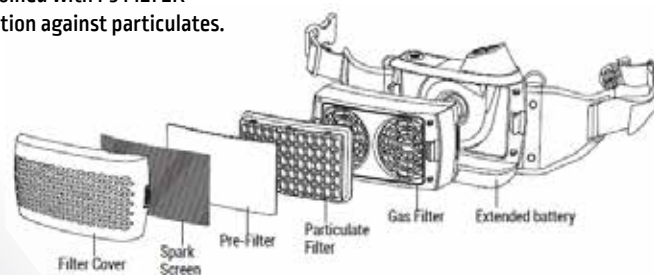
Application operation:

- ◆ Assembly, facility maintenance, grinding, machine operation, welding, painting

Application industry:

- ◆ Chemicals, mining, oil, natural gas









Can be combined with P3 FILTER
for a protection against particulates.



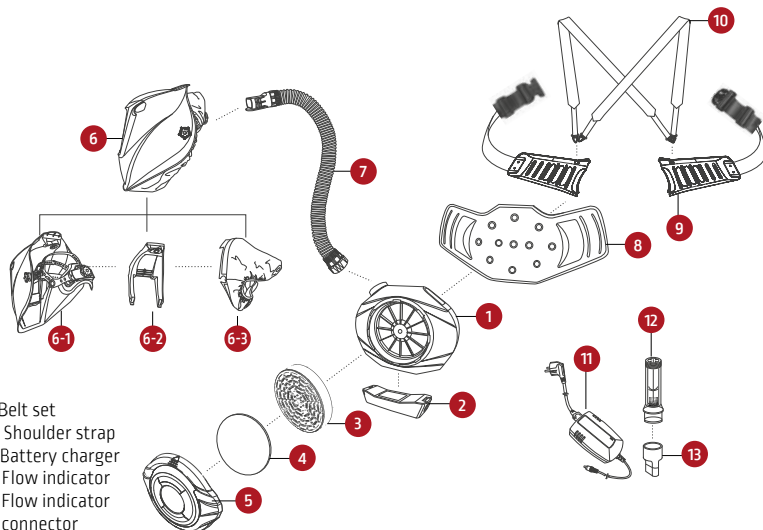
*Official launching Q3 2023

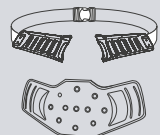
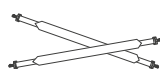
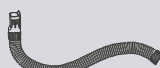
Spare parts for ZEPHYR LS / FLIP'AIR LS





ZEPHYR air flow system

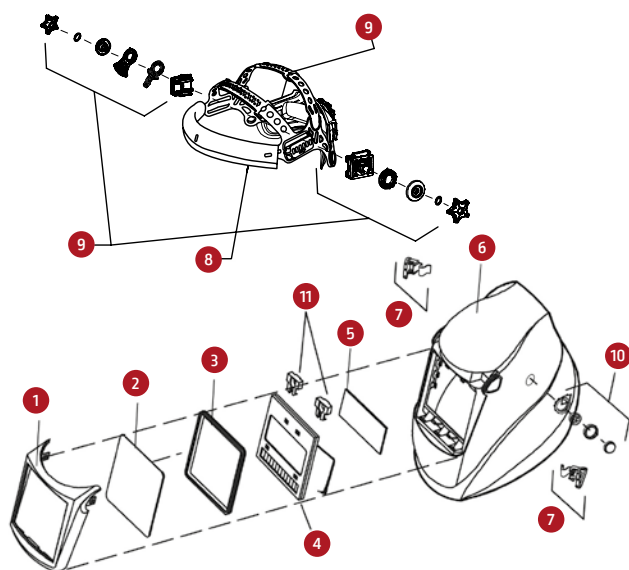
To order		
	Air flow system body	On demand
	Prefilter Z	W000271207
	Filter cover	On demand
	Flow indicator	On demand
	Particle filter (P3)	W000271208
	2021 Battery	W000271210-1
	2021 Battery charger	W000271211-1
	Flow indicator connector	On demand

1. Air flow system body
2. Battery
3. Particle Filter (P3)
4. Prefilter
5. Filter cover
6. Helmet Shell
- 6-1. Helmet
- 6-2. Blow
- 6-3. Hood
7. Air hose
8. Belt cushion
9. Belt set
10. Shoulder strap
11. Battery charger
12. Flow indicator
13. Flow indicator connector



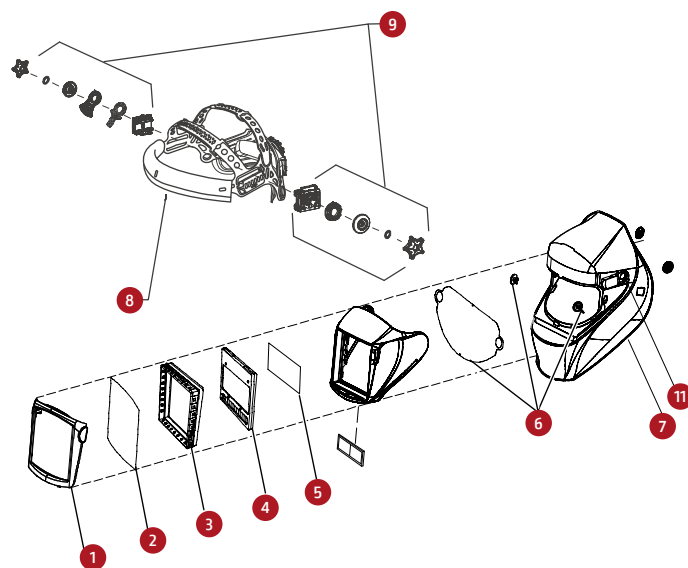
To order		
	Belt and Belt cushion	W000271203
	Shoulder strap	W000271204
	Air hose	W000271205

To order		
Option Item		
	Helmet Shell	W000402494 (ZEPHYR) W000403675-SP-1 (FLIP AIR)
	Green protection flip air	W000382676
	Odor filter	W000271209
	Air hose cover	W000271206



ZEPHYR LS 4500

To order		
1 - Front Lens Holder		W000272828-1
2 - Outside Cover lens		W000261993
3 - Gasket, Lens Assembly		W000261992
4 - ADF cardtridg		W000402681
5 - Inside Cover lens		W000261994
6 - Replacement shell		W000402494
7 - Buttons, Front Lens Holder (L/R)		W000276258
8 - Sweatband		W000402690
9 - Headgear I		W000402692
10 - Kit external grinding button		W000378989
11 - Spare batteries (CR 2450 lithium)		W000260920



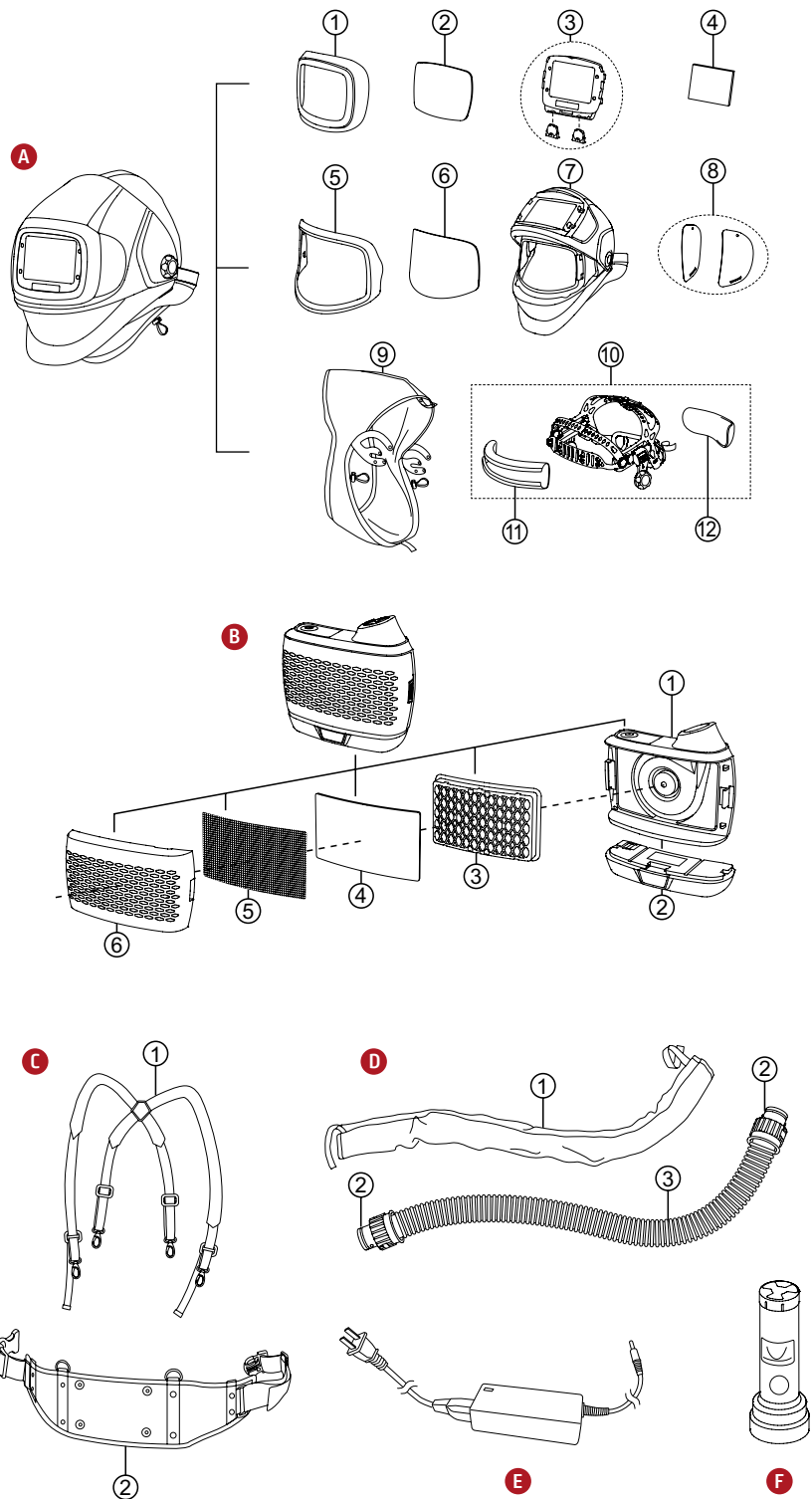
FLIP'AIR LS

To order		
1 - Front Lens Holder		W000403674-1
2 - Outside Cover lens		W000375551
3 - Gasket for FLIP'AIR LS		W000403675-6
4 - ADF cardtridg		W000402682
5 - Inside Cover lens		W000335163
6 - Grinding cover kit		W000374799
7 - Replacement shell		W000403675-SP-1
8 - Sweatband		W000402690
9 - Headgear I		W000402692
10 - Spare batteries (CR 2450 lithium)		W000260920
11 - HINGE X2		W000403675-7

Spare parts for EUROPURE PLUS

EUROPURE PLUS

To order	
A Helmet with Air Duct Assembly	WP403676-35
A ① Front lens holder	WP403676-4
A ② Outside cover lens (160.36 x 107.3 mm)	WP403676-5
A ③ ADF cardtridge	WP403676-6
A ④ Inside cover lens (107 x 80 mm)	WP403676-7
A ⑤ Grind lens holder	WP403676-8
A ⑥ Grind lens (anti-fog, 223 x 129.8 mm)	WP403676-9
A ⑦ Helmet shell with air duct	WP403676-10
A ⑧ Side lens cover	WP403676-11
A ⑨ Face seal	WP403676-12
A ⑩ Headgear (Including sweatband & soft pad)	WP403676-13
A ⑪ Sweatband	WP403676-14
A ⑫ Soft pad	WP403676-15
A Spring	WP403676-37
B Blower Unit	
B ① Body	WP403676-16
B ② Fast-charging standard battery	WP403676-1
B ③ Particle filter (P3 filter)	WP403676-17
B ④ Pre-filter	WP403676-18
B ⑤ Spark screen	WP403676-19
B ⑥ Filter cover	WP403676-20
C Wears	
C ① Shoulder strap	WP403676-22
C ② Belt cushion (Including screws & washers)	WP403676-23
D Hose	
D ① Hose cover	WP403676-24
D ② O-ring	WP403676-25
D ③ Hose (Including O-ring)	WP403676-26
E Battery Charger	
E Fast-charging battery charger	WP403676-3
F Airflow Indicator	
F Airflow indicator	WP403676-27
PAPR duffle bag	
PAPR duffle bag	WP403676-28



RESPIRATORY PROTECTION

CLEANSPACE2™

A major innovation in personal respiratory protection - a compact and lightweight power unit is cushioned around the back of the neck, counter-balancing the soft silicone low profile mask and providing fresh, clean air, on demand, as you breathe. This unique method of personal respiratory protection delivers significant benefits to workers in industry.



COMFORT

- ◆ The soft silicone mask seals gently and easily to your face - available in three sizes, to maximise fit.
- ◆ The AirSensit™ System intelligently delivers air on demand, and in unison with your breathing.
- ◆ Compact and light, the respirator sits at the back of your neck and close to your body.

INNOVATION

- ◆ Ergonomic design: compact with no trailing leads, cables or hoses.
- ◆ Patented micro-turbine toroidal motor generates airflow up to 200L/min with only one moving part.
- ◆ Provides positive pressure inside the mask, with an inbuilt pressure sensor that adjusts the air-flow to prevent contamination.
- ◆ Breath activated On/Off operation.

EASE OF USE

- ◆ Simple to fit and use.
- ◆ Changing filters is quick and intuitive.
- ◆ Easy to clean.
- ◆ Fast 2 hour charge.
- ◆ On a single charge up to 11 hours* operating time [*with CleanSpace2™ Endurance Pack].

RELIABLE PROTECTION

- ◆ Light silicone mask, ensures a good face seal for long periods.
- ◆ Robust, reliable micro-turbine motor (up to 10 year¹ operating life).
- ◆ High efficiency pleated particulate filter will remove solid and liquid particles.

COMPATIBILITY



Welding & Safety Helmets



Goggles, Spectacles and Face Shields



Hearing Protection

	CLEANSPACE2™
Comfort Air Flow Settings	3 levels
Maximum Air Flow	200 L/Min
Weight	Power Unit: 485G / Mask: 115 G
Audible Alarm At Ear	75 DB [A]
Life	Motor: 10 years / Battery: 3 years or 500 cycles
Automatic Switch-Off	3 minutes after idle
Internal Battery Duration	Min 4.5 hours (typically > 6 hours)
Internal Battery Charging Time	2 hours (to 95%)
Ac Adaptor Charger Input Range	100 – 240 V
Output Range	13.5 V

To order	
CLEANSPACE2™ respirator unit*	W000386837
Silicon mask small	W000386838
Silicon mask medium	W000386839
Silicon mask large	W000386840
Particle filter P3	W000386841
Pre filter P3	W000386842
Head support	W000386844
Large protecting neck	W000386846
Thin protecting neck	W000386847
Adaptor for filter	W000400236
P3 particle high capacity filter	W000400233
Filter A1P3	W000400234
Filter ABE1P3	W000400235

* Composition: 1 power unit + 1 filter P3 + 1 charger + 2 protecting neck (thin & large) + 1 flow test cap + 1 storage bag + 1 harness

PASSIVE HANDSHIELDS

Heavy duty solutions

Hand FG

- ◆ Polyester reinforced fibreglass.
- ◆ Excellent resistance to high temperatures (up to 400 °C) and to spatters.
- ◆ UV/IR protection shade 11.
- ◆ Excellent thermal and electrical isolation.
- ◆ Delivered without glass.
- ◆ Weight: 424 gr (without glass).

Window 105 x 50 mm

To order W000372272

Window 110 x 90 mm

To order W000372273



PASSIVE HELMETS

Light duty solutions

Helmet TP

- ◆ Thermoplastic helmet.
- ◆ Single window 108 x 51 mm, 98 x 75 mm or 110 x 90 mm.
- ◆ Adjustable "B" headgear.
- ◆ Delivered without glass.
- ◆ Weight: 420 gr.

Window 110 x 90 mm

To order W000011113

Window 98 x 75 mm

To order W000011114



Heavy duty solutions

Helmet FG

- ◆ Reinforced fibreglass.
- ◆ High thermal resistance up to 400 °C.
- ◆ Adjustable "B" headgear.
- ◆ Delivered without glass.
- ◆ Weight: 414 gr.

Window 105 x 50 mm

To order W000011103

Window 110 x 90 mm

To order W000011104



Multi Flip-up

- ◆ Lightweight welding helmet.
- ◆ Optimal use/comfort.
- ◆ Long lifetime.
- ◆ Headgear with rack, rugged and very comfortable.
- ◆ Complete with headgear, sweat band, 2 flip-up lens holder welding lens.
- ◆ Shade 10.



Flip-up window
105 x 50 mm

To order W000010804

PASSIVE LEATHER HELMETS

Leather helmets for welding operations in difficult access places, dedicated to short time applications and control.

Folding leather helmet

- ◆ Grain leather.
- ◆ Folding model, ideal for supervisors.
- ◆ Very light (120 grammes).
- ◆ Delivered with 105 x 50 mm shade 11 glass.

Window 105 x 50 mm

To order W000011115



LEATHER WELDING HELMETS

Application: welding pipe

Ideal to work in extremely restricted areas.

- ◆ Adjustable headgear.
- ◆ Comfort foam at the forehead and chin levels.
- ◆ 250 g (without glass).

Leather helmet Flip up 105*50 Variable Shade 8-13

- ◆ Delivered with two transparent protection screens.



Flip-up window
105 x 50 mm

To order W1114



FLIP UP
functionality

Leather helmet Flip up 105*50 shade 11

- ◆ Delivered with two transparent protection screens.



Flip-up window
105 x 50 mm

To order W1113

*Official launching Q3 2023

SPARE PARTS

Adjustable type "B" headgear

For TP and FG helmets.



To order W000010884

Comfort sweat band

Foam band For WELDLUX helmet.

- ◆ Fabric band covered with foam.
- ◆ Velcro closing.
- ◆ Fire-retardant.



To order Z00820115

(2 pieces pack)

WELDING GLASSES

WELDGLASS

(EU) 2016/425 (PPE)
EN166:2001
EN169:2002

Choose the lens shade adapted to your working conditions.

Current [A]	Coated electrodes	MIG Heavy metals	MIG Light alloys	MAG	TIG	Gouging	PLASMA Cutting	PLASMA Welding
1								
2.5								6
5					8			7
10								8
20	8				9			9
30	9				10			10
40								11
60	10			9	11			12
80				10	12		11	13
100		10		11	13		12	14
150	11	11	11	12	14	10	13	15
175								
200	12	12	12	13	15	11	14	
225								
250	13	13	13	14	16	12	15	
300								
350								
400								
450								
500								



WELDING GLASSES

WELDGLASS



(EU) 2016/425 (PPE)
EN166:2001
EN169:2002

Filtering coloured glasses

DIMENSIONS 105 x 50 mm				
Skin pack		Shade		Box
5 pieces	W000335009	5	-	100 pieces
5 pieces	W000335010	6	-	100 pieces
5 pieces	W000335011	7	-	100 pieces
5 pieces	W000335012	8	W000010918	100 pieces
5 pieces	W000335013	9	W000010919	100 pieces
5 pieces	W000335014	10	W000010920	100 pieces
5 pieces	W000335015	11	W000010921	100 pieces
5 pieces	W000335016	12	W000010922	100 pieces
5 pieces	W000335017	13	W000010923	100 pieces

DIMENSIONS 98 x 75 mm				
Skin pack		Shade		Box
5 pieces	W000335089	5	-	100 pieces
5 pieces	W000335091	7	W000010941	100 pieces
5 pieces	-	8	W000010942	100 pieces
5 pieces	W000335093	9	W000010943	100 pieces
5 pieces	W000335094	10	W000010944	100 pieces
5 pieces	W000335095	11	W000010945	100 pieces
5 pieces	W000335096	12	-	100 pieces
5 pieces	W000335097	13	-	100 pieces

DIMENSIONS 110 x 90 mm				
Skin pack		Shade		Box
5 pieces	W000335035	5	-	100 pieces
5 pieces	W000335036	6	-	100 pieces
5 pieces	W000335037	7	-	100 pieces
5 pieces	W000335038	8	W000010930	100 pieces
5 pieces	W000335039	9	W000010931	100 pieces
5 pieces	W000335040	10	W000010932	100 pieces
5 pieces	W000335041	11	W000010933	100 pieces
5 pieces	W000335042	12	W000010934	100 pieces
5 pieces	W000335043	13	W000010935	100 pieces

DIMENSIONS 108 x 51 mm				
Skin pack		Shade		Box
5 pieces	W000335050	8	W000010954	100 pieces
5 pieces	W000335051	9	W000010955	100 pieces
5 pieces	W000335052	10	W000010956	100 pieces
5 pieces	W000335053	11	W000010957	100 pieces
5 pieces	W000335054	12	W000010958	100 pieces
5 pieces	W000335055	13	-	-

(EU) 2016/425 (PPE)
EN166:2001 / EN169:2002

SILVER protane® glasses

Skin pack	Dimensions 105 x 50 mm	Shade	Dimensions 133 x 114 mm	Skin pack	Dimensions 98 x 75 mm
5 pieces	W000335025	9	W000335063	5 pieces	W000335173
5 pieces	W000335026	10	W000335064	5 pieces	W000335174
5 pieces	W000335027	11	W000335065	5 pieces	W000335175
5 pieces	W000335028	12	W000335066	5 pieces	W000335176
5 pieces	W000335029	13	W000335067	5 pieces	W000335177

The SILVER PROTANE® glasses will prove their efficiency in all welding operations where the arc heat causes discomfort. The SILVER PROTANE® filter with a gold mirror coating reflects an additional 90% of the infrared radiation and reduces the amount of heat the eyes are exposed to.

- less irritation and therefore less tiredness,
- more precision and better quality work,
- more comfort and better working conditions.

“Test SILVER PROTANE® and weld cool”.

Protection glass or plate CR-39®

Dimensions	Clear glass		Protection plate CR-39®	
	Skin pack - 5 pieces	Box - 100 pieces	Skin pack - 5 pieces	Box - 150 pieces
98 x 75 mm	W000335098	W000010950	W000335100	W000335099
105 x 50 mm	W000335018	W000010926	W000335020	W000335019
108 x 51mm	W000335056	W000010962	W000335058	W000335057
110 x 90 mm	W000335044	W000010938	W000335046	W000335045
133 x 114 mm	W000335069	-	W000335071	W000335070

(EU) 2016/425 (PPE)
EN166:2001

Circular glasses diameter 50 mm

Shade	Skin pack - 10 pieces	Box - 100 pieces
5	-	-
6	-	W000010937
7	W000335087	-
8	W000335088	-
Clear	-	W000010979

SAFETY GLASSES

(EU) 2016/425 (PPE)
EN166:2001
EN167:2001
EN168:2001
EN169:2002
EN170:2002
EN171:2002
EN172:1994



Choice criteria

Safety eyewear is mainly used to protect the eyes against the light produced by flame welding or cutting or against mechanical particles (grinding for example).

Our products are classified in 2 categories:

- ◆ Welding range
- ◆ Protection range

Marking of the frame:

- ◆ EN166:2001
- ◆ Resistance to impact:
 - **A**: High energy impact
 - **B**: Medium energy impact
 - **F**: Low energy impact
 - **S**: Increased robustness

Reg. (EU) 2016/425

Make sure that the product is suitable for the intended use and conform with Reg. (EU) 2016/425 and **Standards by fields of use - [Lens Marking]:**

Standards - Basic:

- ◆ EN165:2005 - Personal eye protection - Vocabulary
- ◆ EN166:2001 - Personal eye protection - Specifications
- ◆ EN167:2001 - Methods for optical tests
- ◆ EN168:2001 - Methods for tests other than optical

Standards - Product Type:

- ◆ EN169:2002 - Filters for welding and related techniques - Transmittance requirements and recommended use - Welding Filters

Application: Braze welding (shade 3 to 5)

Appropriate Lens Colors:

- IR Shades 3
- IR Shades 5

- ◆ EN170:2002 - Ultraviolet filters - Transmittance requirements and recommended use - Ultraviolet (UV) Filters C

Application: Sunlight

Appropriate Lens Colors:

- Clear
- Amber

- ◆ EN171:2002 - Infrared filters - Transmittance requirements and recommended use

- ◆ EN172:1994 - Solar radiation filters - Sunglare filters for industrial use- Solar (sun protection) Filters

Application: High intensity solar glare

Appropriate Lens Colors:

- I/O Silver (indoor/outdoor)
- Blue Mirror
- Silver Mirror
- Outdoor work

Lens marking:

X - X.XXXXXX

Possibilities:

- **4**: Protection against large dust particles - particles > 5 µm
- **5**: Protection against gas and fine dust particles - particles < 5 µm
- **9**: Protection against projections of molten metals and hot-soli
- **R**: Increased reflectance of the ocular in the IR
- **K**: Resistance of the ocular to surface damage by fine particles
- **N**: Resistance of the ocular to fogging
- **T**: Temperature resistance from -5°C to +55°C

Resistance to impact:

- **A**: High energy impact
- **B**: Medium energy impact
- **F**: Low energy impact
- **S**: Increased robustness

Usage (Optical class):

- **1**: Continuous use
- **2**: Medium use
- **3**: Occasional use

Manufacturer's identification

Filter identification code

- UV: **2** or **3**
- Sun: **5** or **6**
- IR: **4**
- Welding: **4** to **7** [see chart]

Numerical filter scale (protection level)

- UV: **1.2** to **5**
- Infrared (IR): **1.2** to **10**
- Sun filters: **1.1** to **4.1**
- Welding filters: **4** to **14**

Caution: Goggles can not be used for arc welding > 7 due to UV, IR and skin protection requirements. [recommendations of welding filter glass can be seen on page 33]

Welding scale

	q = acetylene flow rate l/h			
	q ≤ 70	70 < q ≤ 200	200 < q ≤ 800	q > 800
Flame welding Braze welding and soldering	4	5	6	7

	q = acetylene flow rate l/h		
	900 ≤ q ≤ 2 000	2 000 < q ≤ 4 000	4 000 < q ≤ 8 000
Oxy-cutting	4	6	7

Specification according to EN175:1997

This standard applies to PPE for eye and face protection during welding and related procedures. The conforming PPE is designed to include protection filters with or without protective/reinforced oculars, certified in conformity to EN166:2001 and to EN169:2002.

SAFETY GLASSES

PREMIUM EYE PROTECTION (PEP)

Protection range

LE PEP Work Safety Glasses

EN166:2001
EN170:2002

This stylish, lightweight half-frame design offers durable eye safety protection. These Clear Welding Safety Glasses are recommended for use under normal daylight conditions, indoor or outdoor applications, also in twilight. Their light weight makes it easy to wear all day. Standard lens for protective eyewear used for mechanical work.

- ◆ Optical radiation and UV protection
- ◆ Meets EN 166 + EN 170 UV400 optical class 1
- ◆ Markings: 2-1,2
- ◆ High density polycarbonate frame
- ◆ Protection against high-speed particles at 45 m/s



To order WPEP-2023-2-IR0

LE PEP Day-Night Safety Glasses

EN166:2001
EN169:2002

Grey tinted lens absorbs about 87% of visible light. This lens offers optimal protection against sunglare. All colours stay true despite important light reduction. Most commonly used as sunlens outdoor. These are for use in strong natural light similar to sun glasses.

- ◆ Optical radiation and UV protection
- ◆ Sunglare filter for industrial use
- ◆ Meets EN 166 + EN 172 UV400 Optical class 1
- ◆ Markings: 5-3,1
- ◆ High density polycarbonate frame
- ◆ Protection against high-speed particles at 45 m/s



To order WPEP-2023-4-IR010

LE PEP Shine Safety Glasses

EN166:2001
EN170:2002

These Safety Glasses are an innovative, ultra-light, protective eyewear option which is ideal for low-light environments. Yellow polycarbonate lens is ideal for low-light environments to increase brightness, contrast and depth perception. For indoor applications it is ideally suited for mechanical work under bad lighting. This lens can also be used for quality control of surfaces under UV light.

- ◆ Optical radiation and UV protection
- ◆ Sunglare filter for industrial use
- ◆ Meets EN 166 + EN 170 UV400 Optical class 1
- ◆ Markings: 2-1,2
- ◆ High density polycarbonate frame
- ◆ Protection against high-speed particles at 45 m/s



To order WPEP-2023-3-IR0A

LE PEP Spark Safety Glasses

EN166:2001
EN169:2002

Smoke mirror lens based on a grey tinted sunlens absorbing about 90% of visible light. The additional silver mirror coating to the lens makes these glasses well suited for outdoor use in strong sunlight.

- ◆ Meets EN 166 + EN 172 UV400 Optical class 1
- ◆ Markings: 5-3,1
- ◆ High density polycarbonate frame
- ◆ Protection against high-speed particles at 45 m/s



To order WPEP-2023-5-IR0S

Welding range

LE PEP Welding Safety Glasses

EN166:2001
EN169:2002

Compact IR 5 cutting and grinding goggles designed to provide excellent comfort, performance and protection. Recommend applications include grinding, oxyfuel cutting, plasma cutting and more.

- ◆ EN 166 + EN 169 Optical class 1
- ◆ Markings: 5
- ◆ High density polycarbonate frame
- ◆ Protection against high-speed particles at 45 m/s



Shade 5

To order WPEP-2023-1-IR5



WELDLINE®

by Lincoln Electric



PERSONAL PROTECTIVE EQUIPMENT

MORE COMFORT & SAFETY FOR WELDERS

GLOVES AND CLOTHES IN PREMIUM EUROPEAN LEATHER



The leather selection comes from one of the most important tanning centers in the world. Our partners are the experts in recognizing the origin of the leather, strength of the fibers and quality. Each production process, beginning with purchasing raw materials and ending with sewing, is fully controlled and validated.

These high quality leathers are required to produce the most prestigious products in the sector.

DESIGNED FOR WELDERS BY WELDERS

Our gloves and clothes were studied and tested by a team of professional welders to better understand the Customer needs. Thanks to proper research and including professionals at development stage, we were able to provide products with lightness, softness, ergonomics and durability incomparable in the market.

THE STITCHING

The thread used for the stitching is very important, we use a high tenacity thread. By norm ISO 13938-1 the strength stitching must be > 110 Newton, our bursting strength of stitching is 608 Newton.

ECO FRIENDLY LABEL

Lincoln Electric company follows a moral obligation to maintain focus on eco-friendly solutions. Our leather products are manufactured using 80% less water than traditional leather treatment, additionally all leather scraps are collected by a certified company in Italy (ILSA S.p.A.), which reuses the scraps and transform them into organic fertilizer.

LEATHER CLOTHES

YOUR SAFETY IN THE WELD'fit COMFORT!

WELD'fit products, heat and flame resistant, provide the higher protection for the welders.

Standard:

Rules (EU) 2016/425 European Regulation on Personal Protective Equipment
EN ISO 13688:2013: [general requirements for innocuousness, ergonomics and sizes],

EN ISO 11611:2015: [use in welding operations and related procedures]

Products are manufactured according to the Rules (EU) 2016/42

Composition:

- **Jacket:** split leather, grain leather
- **Apron, Sleeves and Gaiters:** split leather, grain leather

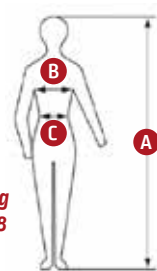
Use:

Jackets, Apron, Sleeves and gaiters are clothes for welders in Class 2 suitable for use during manual welding techniques in which major drops and splatters are formed, such as, for example: MMA welding [with basic electrode or covered with cellulose], MAG welding [CO₂ or mixed gases], MIG welding [with high current], welding with flux cored wire, plasma cutting, trimming, oxygen cutting, thermal spray painting, and operation of machinery, for example, in tight spaces, welding and cutting in overhead or similar positions, or in narrow spaces.

The garment protects accidental contact with small flames, splattered molten metal, radiating heat and brief accidental electrical contact. Not meant for any other type of protection than the use described above. The manufacturer will not be held responsible for any damage that could occur from such practices.

Chart Size

Sizing according to: **EN ISO 13688** (in cm)



Art. nr.	A	B	C
W2985-SIZE-CE			
W2987-SIZE-CE	166	98	90
W3106-SIZE-CE	-	-	-
W3112-SIZE-CE	200	160	120
WP10570-SIZE			

	A	B	C*
M [48]	171 - 176	96	84
L [52]	177 - 182	104	92
XL [56]	183 - 187	112	100
2XL [60]	188 - 192	120	112
3XL [64]	193 - 196	128	124

* C = +5 cm

GAITERS



Gaiters in split leather fastened with straps or with leather band. Gaiters are used to protect the bottom of the trousers and shoes from sparks and heat generated during welding and grinding operations. Width 30cm.

Technical description

- The gaiters are manufactured in four pieces that are stitched together, completed with adjustable leather belt or velcro strap and under-strap to secure the shoes.

GAITERS with STRAPS W000404081

GAITERS with VELCRO W000404082

PPE II° category
 Certified by EU 425/2016
 EN 11611 A1 Class 2

SHORT AND LONG SLEEVES

The short and long sleeves in split leather are intended to protect arms from fine welding splatters.



**SHORT
OVERSLEEVES**

W000404083

Cover sleeves width 40 cm, ergonomic, elastic at the end.

Technical description

- Fixed with leather straps.
- Tightening elastic to the wrists.
- Single size.

PPE II° category
 Certified by EU 425/2016
 EN 11611 A1 Class 2

Cover sleeves width 60 cm, ergonomic, elastic at the wrist and leather laces on the shoulders, fastening with rapid connection.



**LONG
OVERSLEEVES**

W000404084

LEATHER CLOTHES

GRAIN LEATHER APRON

This apron is designed to protect clothes from welding spatters and grinding particles.

Technical description

- Leather strap fixed through bound eyelets to the waist and flap.
- Single size.
- With leather laces, fastening with rapid connection, measures 1100x800 mm.

GRAIN APRON 1100x800 W000404085

PPE II° category
Certified by EU 425/2016
EN 11611 A1 Class 2

SPLIT LEATHER APRON

This apron is designed to protect clothes from welding spatters and grinding particles.

Split leather apron with leather laces, fastening with rapid connection, measures 1100x800 mm.

SPLIT APRON 1100x800 W000404086

Split leather apron fastening with rapid connection, measures 900x600 mm.

SPLIT APRON 900x600
Leather laces W000404087

Split leather apron with eyelets and fabric laces, measures 900x600 mm.

SPLIT APRON 900x600
Fabric laces W000404088

Technical description

- Leather or cotton strap with quick release clips to the waist and flap.
- Single size.
- Sewn finish with red fabric border



PPE II° category
Certified by EU 425/2016
EN 11611 A1 Class 2

LEATHER CLOTHES

SPLIT LEATHER WELDING JACKET

Split leather jacket, comfortable, fastened with snap buttons covered by leather, pocket inside, elastic at the wrist.

Welding jacket in split leather are designed to protect the upper body of the user from fine welding spatters and grinding particles.

Technical description

- The jacket fastens in the front with an overlap of leather and Velcro for additional protection against spatters, the inner neck is made of double cotton for comfort.
- Tightening elastic to the wrists.
- Finished in red trim.
- Length: +/- 780 mm.

Size	Index no
S	W000404090-S
M	W000404090-M
L	W000404090-L
XL	W000404090
2XL	W000404091
3XL	W000404090-3XL
4XL	W000404090-4XL
5XL	W000404090-5XL

PPE II^o category
Certified by EU 425/2016
EN 11611 A1 Class 2

Button closure
under flap



Breathable



*Customize your welding
jacket thanks to the
removable velcro band*



LEATHER CLOTHES

GRAIN LEATHER WELDING JACKET

Grain leather jacket, comfortable, regular fit, fastened with snap buttons covered by leather, pocket inside, elastic at the wrist.

Half-back flame-retardant cotton.

Technical description

- Half of the back is made from flame retardant cotton ensuring a light, flexible Jacket.
- The jacket fastens in the front with an overlap of leather and Velcro for additional protection against spatters, the inner neck is made of double cotton for comfort.
- Tightening elastic to the wrists.
- Finished in red trim.
- Length: +/- 780 mm.

Size	Index no
S	W000404092-S
M	W000404092-M
L	W000404092-L
XL	W000404092
2XL	W000404093
3XL	W000404092-3XL
4XL	W000404092-4XL
5XL	W000404092-5XL

PPE II° category
Certified by EU 425/2016
EN 11611 A1 Class 2

With the blank velcro
add your company
logo, name, message
of your choice*.

* Not included

LEATHER CLOTHES

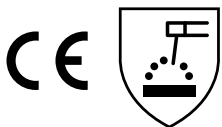
YOUR SAFETY IN THE WELD'FIT COTTON CLOTHING!

WELD'fit WELDING GARMENTS are made from 305 gr/m² flame retardant fabric - high heat resistance and spatter, contain multiple pockets which are fastened with velcro and manufactured according to EN ISO 11611:2015 Class 1/A1+A2.

Regulation

Personal Protective Equipment Regulation PPER (EU) 2016/425.

EN ISO 11611:2015 → EN ISO 11611 - Protective clothing for welding and related processes.



Class 1 A1+A2
EU 2016/425

Class 1 = protection against less hazardous welding techniques and situations causing lower levels of spatter and radiant heat.

A1-A2 = Protection against limited flame spread.

Clothing produced according to EN ISO 11611 serves to protect the wearer whilst welding or performing allied processes involving comparable risks. This clothing provides protection against spatter (minor splashes of molten metal) and so-called welding beads as well as brief contact with flames and radiant heat from the arc. Under normal welding conditions, it offers limited electrical insulation against DC voltage of up to approximately 100 V.

According to EN ISO 11611, the clothing is divided into the following classes depending on their level of protection: Class 1 or Class 2.

Sleeve tightening snap button



Customizable Velcro



IMPORTANT:

AS REQUESTED BY EN NORMS, OUR ITEMS HAVE **CLEAR AND PERMANENT MARKING** AND ARE SOLD TOGETHER WITH THEIR **INSTRUCTION MANUAL**



LEATHER CLOTHES

FR* BLACK WELDING TROUSERS

Practical and comfortable trousers in flame retardant cotton. Black & Red flame retardant fabric 305 gr./m².

Personal Protective Equipment Regulation PPER (EU) 2016/425. EN ISO 11611:2015 Class 1/A1+A2

Technical description

- Knee protection.
- Left side back pocket, fastened with velcro.
- Black Kevlar thread (Aramid fabric).
- Machine Washable 40°.

Index no	
Size M	WP10570-M
Size L	WP10570-L
Size XL	WP10570-XL
Size 2XL	WP10570-2XL



FR* WELDING HOOD



One size fits all. Head and neck cover. Black & Red flame retardant fabric 305 gr./m².

Technical description

- Black Kevlar thread (Aramid fabric).
- Machine Washable 40°.

FR* WELDING HOOD - All size

W2995-ALL-CE

Personal Protective Equipment Regulation PPER (EU) 2016/425. EN ISO 11611:2015 Class 1/A1+A2

FR* DOO RAG

One size fits all. Let your WELDLINE by LINCOLN ELECTRIC colours show! This premium doo rag, made from 305 gr./m² flame retardant fabric, features an athletic mesh for fast sweat evaporation.

Technical description

- Black Kevlar thread (Aramid fabric).
- Machine Washable 40°.

FR* DOO RAG - All size

W2993-ALL-CE

Personal Protective Equipment Regulation PPER (EU) 2016/425. EN ISO 11611:2015 Class 1/A1+A2



FR* WELDING BEANIE

One size fits all. Protect your head with this authorized WELDLINE by LINCOLN ELECTRIC flame retardant beanie.

Technical description

- Black Kevlar thread (Aramid fabric).
- Stretch.
- Machine Washable 40°.



FR* WELDING BEANIE - All size

W2994-ALL-CE

Personal Protective Equipment Regulation PPER (EU) 2016/425. EN ISO 11611:2015 Class 1/A1+A2

*FR = Flame Retardant cotton

LEATHER CLOTHES

TRADITIONAL SPLIT LEATHER-SLEEVED JACKET

Split cowhide sleeves resist spatter and wear, while lightweight material on the chest and back keep the wearer cool and comfortable. This basic jacket features an inside pocket and adjustable sleeves.

Stylish and comfortable.

Adjustable sleeves snap into place.

Made with 100% flame-retardant material for maximum protection.

Black & Red flame retardant fabric 305 gr./m².

Technical description

- One Internal left pocket.
- Sleeve tightening snap button.
- Collar fastened with velcro.
- Black Kevlar thread (*Aramid fabric*).
- Not Washable.

Personal Protective Equipment
Regulation PPER (EU) 2016/425.
EN ISO 11611:2015 Class 1/A1+A2

Index no	
Size M	W3106-M-CE
Size L	W3106-L-CE
Size XL	W3106-XL-CE
Size 2XL	W3106-2XL-CE
Size 3XL	W3106-3XL-CE



FR* WELDING JACKET

Made from 100% flame-retardant material, our cloth jacket is ideal for light-duty welding. A convenient inside pocket stows personal items.

Protection for light & duty welding.

Black & Red flame retardant fabric 305 gr./m².

Technical description

- One Internal left pocket.
- Sleeve tightening snap button.
- Collar fastened with velcro.
- Black Kevlar thread (*Aramid fabric*).
- Machine Washable 40°.

Personal Protective Equipment
Regulation PPER (EU) 2016/425.
EN ISO 11611:2015 Class 1/A1+A2

Index no	
Size M	W2985-M-CE
Size L	W2985-L-CE
Size XL	W2985-XL-CE
Size 2XL	W2985-2XL-CE
Size 3XL	W2985-3XL-CE



Customize your welding jacket using the removable velcro band



LEATHER CLOTHES

FR* WELDING LAB COAT

This knee-length coat is ideal for instructors, supervisors and occasional welders. Made from 100% flame retardant material, it's designed for use by not just the welder but anyone in the immediate work area. Pockets at the hips and chest store chalk, grease pens or other items. Black & Red flame retardant fabric 305 gr./m². Ideal for instructors, supervisors. Protection for light & duty welding.

Technical description

- Two external pockets at waist height and one on the left chest. All are fastened with velcro.
- Sleeve tightening snap button.
- Collar fastened with velcro.
- Black Kevlar thread (*Aramid fabric*).
- Machine Washable 40°.

Personal Protective Equipment Regulation PPER (EU)
2016/425. EN ISO 11611:2015 Class 1/A1+A2

Index no	
Size M	W3112-M-CE
Size L	W3112-L-CE
Size XL	W3112-XL-CE



GRAIN LEATHER-SLEEVED JACKET



For optimal protection and freedom of movement for MIG or stick welding, choose our full-grain leather sleeve jacket with a flame-retardant, 100% cotton chest panel. The flip-up collar secures with an adjustable hook and loop closure, and the front panel secures with an extra flap for full closure. Horizontal hip pockets provide secure compartments for personal items.

Comfort and dexterity for MIG or stick welding.

Black & Red flame retardant fabric 305 gr./m².

Technical description

- Two external pockets which are closable with velcro.
- Sleeve tightening snap button.
- Collar fastened with velcro.
- Black Kevlar thread (*Aramid fabric*).
- Not washable.

Personal Protective Equipment
Regulation PPER (EU) 2016/425.
EN ISO 11611:2015 Class 1/A1+A2

Index no	
Size M	W2987-M-CE
Size L	W2987-L-CE
Size XL	W2987-XL-CE
Size 2XL	W2987-2XL-CE
Size 3XL	W2987-3XL-CE

*FR = Flame Retardant cotton



Using the blank velcro strip, add your choice of company logo, name, message**

**Not included



WELDLINE®

by Lincoln Electric



WELDING GLOVES

Make sure to protect your hands.

MORE COMFORT & SAFETY FOR WELDERS

WELDING GLOVES

YOUR SAFETY IN PREMIUM QUALITY GLOVES AT A FAIR PRICE

Our protective gloves are made from leather that has passed stringent thermal and electrical risk tests enabling the wearer to handle an object of 100°C for up to 15 seconds.

The Personal Protection Equipment guards against risks deriving from welding operations and related procedures (CLASS 2). The gloves are suitable for use in limited spaces for welding and cutting in overhead or similar positions and in forced positions that can produce hot spatter and droplets such as: MMA welding (with base electrode or cellulose coated), MAG (mixed CO₂ or gas), MIG (high current) welding, core wire welding, plasma cutting, gouging, oxygen cutting, thermal spray painting and for the operation of machines.

European Directive (UE) 2016/425: harmonization of member states' PPE legislation.

EN 420:2003+(A1:2009) Protective gloves - general requirements

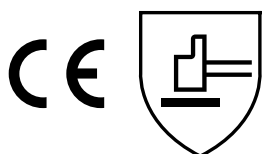
EN 388:2016 Protective gloves against mechanical risks

EN 407:2004 Protective gloves against thermal risk

EN 12477:2001+(A1:2005) Protective gloves for welders

Mechanical hazards

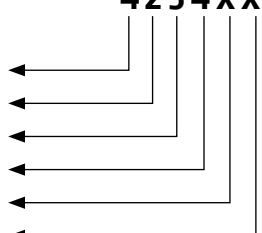
EN 388: 2016



4 2 3 4 x x

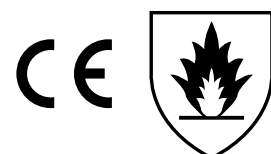
TEST

Abrasion [0-4]
Resistance to cutting [0-5]
Resistance to tearing [0-4]
Resistance to perforation [0-4]
TDM resistance to cutting [E]; [A-F]
Attenuation of impact [P]; [Pass/ Fail]



Heat resistance

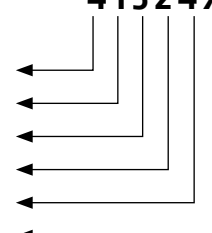
EN 407: 2004



4 1 3 2 4 x

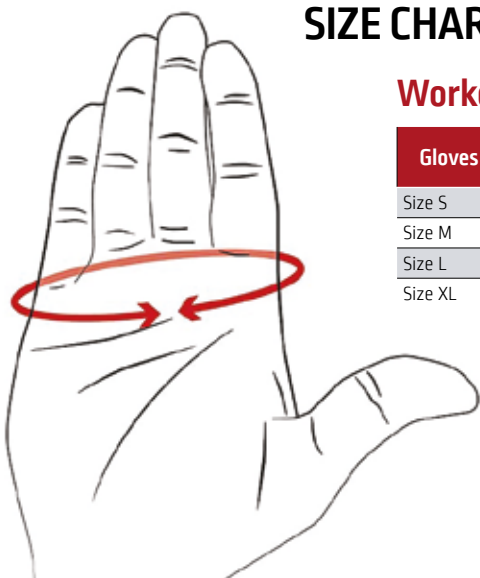
TEST

Reaction to flame [0-4]
Contact heat [0-4]
Convective heat [0-4]
Radiating heat [0-4]
Splattering with small quantities of molten metal [0-4]
Splattering with large quantities of molten metal [0-4]



An index of x indicates that the glove has not been tested for this type of risk.

SIZE CHART



Worker Gloves

Gloves Size		Hand Circumference (mm.)	Hand length (mm.)	Minimum glove length (mm.)
Size S	8	203	182	350
Size M	9	229	192	350
Size L	10	254	204	350
Size XL	11	279	215	355

Welding Gloves

Gloves Size		Hand Circumference (mm.)	Minimum glove length (mm.)
Size S	7 1/2	190	230
Size M	8 1/2	216	230
Size L	9	229	230
Size XL	9 1/2	241	230

WELDING GLOVES

MIG UNIVERSAL COMFORT



The UNIVERSAL COMFORT gloves are designed to protect the hand during normal welding applications in MMA/MIG/MAG/TIG processes and have a grain leather palm for extra sensitivity.

Glove properties

Heat resistance



★★★★☆

Dexterity



★★★★★

Abrasion resistance



★★★★☆

Molten metal splashes



★★★★★

To order	
Size 9	WG-MIG-1-CE-T9
Size 10	WG-MIG-1-CE
Size 11	WG-MIG-1-CE-T11
Size 12	WG-MIG-1-CE-T12

Usage recommendation :

MIG-MAG / MMA

Personal Protective Equipment regulation (UE) 2016/425

EN 420:2003+[A1:2009] - 3
EN 407:2004 - 413 2 4 x
EN 388:2016 - 2132 x
EN 12477:2001+[A1:2005] - TYPE A

MIG UNIVERSAL COMFORT +



The UNIVERSAL COMFORT + gloves are designed to protect the hand during normal welding applications in MMA/MIG/MAG processes.

Glove properties

Heat resistance



★★★★☆

Dexterity



★★★★☆

Abrasion resistance



★★★★★

Molten metal splashes



★★★★★

To order	
Size 7	WG-MIG-2-CE-T7
Size 8	WG-MIG-2-CE-T8
Size 9	WG-MIG-2-CE-T9
Size 10	WG-MIG-2-CE
Size 11	WG-MIG-2-CE-T11

Usage recommendation :

MIG-MAG / MMA

Personal Protective Equipment regulation (UE) 2016/425

EN 420:2003+[A1:2009] - 3
EN 407:2004 - 413 2 4 x
EN 388:2016 - 4234 x
EN 12477:2001+[A1:2005] - TYPE A

WELDING GLOVES

MIG IRON PROTECT



The MIG IRON PROTECT gloves are designed for a high level of protection of the hands during normal welding applications in MMA/MIG/MAG processes.

Glove properties

Heat resistance



Dexterity



Abrasion resistance



Molten metal splashes



To order

Size 10	WG-MIG-3-CE
Size 11	WG-MIG-3-CE-T11

Usage recommendation :

MIG-MAG / MMA

Personal Protective
Equipment regulation
(UE) 2016/425

EN 420:2003+[A1:2009] - 3
EN 388:2016 - 4234x
EN 407:2004 - 41324x
EN 12477:2001+[A1:2005] - TYPE A

MIG IRON PROTECT +



The MIG IRON PROTECT+ gloves are designed to protect for high level of protection of the hands during normal welding applications in MMA/MIG/MAG processes. The natural grain leather palm gives extra sensitivity.

Glove properties

Heat resistance



Dexterity



Abrasion resistance



Molten metal splashes



To order

Size 10	WG-MIG-4-CE
Size 11	WG-MIG-4-CE-T11

Usage recommendation :

MIG-MAG / MMA

Personal Protective
Equipment regulation
(UE) 2016/425

EN 420:2003+[A1:2009] - 3
EN 388:2016 - 2122x
EN 407:2004 - 41324x
EN 12477:2001+[A1:2005] - TYPE A

WELDING GLOVES

TIG FLEX SENSITIVE



The TIG FLEX SENSITIVE gloves are designed to give a high level of dexterity and flexibility for normal welding applications in TIG/Flame processes. The favourite gloves of TIG welders.

Goat leather.

Glove properties

Heat resistance



★★★★★

Dexterity



★★★★★

Abrasion resistance



★★★★★

Molten metal splashes



★★★★★

To order	
Size 8	WG-TIG-8-CE
Size 9	WG-TIG-9-CE
Size 10	WG-TIG-10-CE
Size 11	WG-TIG-11-CE

Usage recommendation :

TIG

Personal Protective Equipment regulation (UE) 2016/425

EN 420:2003+[A1:2009] - 3
EN 388:2016 - 2132x
EN 407:2004 - 41324x
EN 12477:2001+[A1:2005] - TYPE A

MIG IRON ALU



The MIG IRON ALU gloves are designed for a high level of protection of hands during heavy welding applications.

COMFORT: the Split leather (1.1-1.3 B" thickness 1.1 / 1.3 mm color Red, black) and the cotton fleece lining which increases the glove's thermal insulation.

RESISTANCE: the aluminized textile back offers strong resistance to heat, radiation and small splashes of molten metal. Aluminized Fabric: 100% para-aramid, 480 g / m², BASF THERMAL ENGINEERING. **SAFETY:** the split leather cuff helps to protect a large part of the forearm against mechanical hazards.

Glove properties

Heat resistance



★★★★★

Dexterity



★★★★★

Abrasion resistance



★★★★★

Molten metal splashes



★★★★★

To order	
Size 10	W10420

Usage recommendation :

MIG-MAG / MMA

Personal Protective Equipment regulation (UE) 2016/425

EN 21420:2020
EN 388:2019
EN 407:2004
EN 12477:2001+A1:2005

WELDING GLOVES

Accessories: Thermal screen

MIG/MAG and MMA welding processes.
Thermal protection added to a glove.

- ◆ Dimensions 200 x 150 mm.
- ◆ Fitted with two elastic straps at palm and cuff level.
- ◆ Split leather lined with Kevlar. Heat and flame resistant.
- ◆ One aluminized side reflects 95% of radiant heat.
- ◆ Double Kevlar thread seams.
- ◆ Delivered by 2 pieces.

EN 532

To order

W335162



WORKER GLOVES FULL LEATHER STEEL

Top grain cowhide leather delivers excellent fit and dexterity while the goat skin back allows the glove to breathe. The palm is padded for comfort and the hook and loop soft rubber tabbed wrist closure, with a flexible elastic band, ensures a snug, comfortable fit.

Usage recommendation:
Fabrication work

Personal Protective Equipment regulation (UE)2016/425

EN 388:2016+(A1) - 3111x



To order

Size S	W2977-S-CE
Size M	W2977-M-CE
Size L	W2977-L-CE
Size XL	W2977-XL-CE





WELDLINE®

by Lincoln Electric



WELD'her

Personal protective equipment

MORE COMFORT & SAFETY FOR WELD'her

WELDING GLOVES

TIG FLEX SENSITIVE *FEMALE*

The TIG FLEX SENSITIVE FEMALE gloves are designed to ensure the high level of dexterity and flexibility for regular welding applications in TIG/Flame processes. Made of goat leather, they are the favourite gloves of female TIG welders.

Glove properties

Heat resistance



Dexterity



Abrasion resistance



Molten metal splashes

**Index no**

Size 8 WG-TIG-8-CE-L

Size 9 WG-TIG-9-CE-L

Recommended use:
TIG

**Personal Protective
Equipment regulation
(UE)2016/425**

EN 420:2003+[A1:2009] - 3

EN 388:2016 - 2132 x

EN 407:2004 - 41324 x

EN 12477:2001+[A1:2005] - TYPE A

MIG UNIVERSAL COMFORT *FEMALE*

The UNIVERSAL COMFORT FEMALE gloves are designed to protect hands during regular welding applications in MMA/MIG/MAG/TIG processes and have grain leather palms for extra sensitivity.

Glove properties

Heat resistance



Dexterity



Abrasion resistance



Molten metal splashes

**Index no**

Size 8 WG-MIG-1-CE-T8-L

Size 9 WG-MIG-1-CE-T9-L

Recommended use:
MIG-MAG / MMA

**Personal Protective
Equipment regulation
(UE)2016/425**

EN 420:2003+[A1:2009] - 3

EN 388:2016 - 2132 x

EN 407:2004 - 41324 x

EN 12477:2001+[A1:2005] - TYPE A

LEATHER CLOTHES

GRAIN LEATHER WELDING JACKET *FEMALE*

Fastened with snap buttons covered by leather, grain leather jackets for HER are adjustable and comfortable. These welding jackets are designed to protect the upper body.

Technical description

- 100% leather
- The jacket overlaps in the front offering additional protection against spatters. The inner neck coating consists of two layers of cotton for extra comfort
- Finished in pink trim
- Length: +/- 780 mm
- Available sizes: S, M, L, XL
- Included: 1 split leather bag



Index no	
Size S	WJL-S-2019
Size M	WJL-M-2019
Size L	WJL-L-2019
Size XL	WJL-XL-2019

PPE II° category
Certified by EU 425/2016
EN 11611 A1 Class 2

SMART:
*Use the bag provided
with the jacket to create
your personalized package.*



EUROSPEED LS
EDITION FEMALE

W000403824-2

2 GENERAL ARC WELDING

WELDING TOOLS AND ACCESSORIES

◆ Cables and connectors	56 - 57
◆ Clamps.....	58 - 59
◆ Magnetic ground clamps	60 - 61
◆ Hammers / brushes	62
◆ Tools.....	63

The different types of cable

Primary cables:

Three core for single phase or four core for three phase requirement.
The current indication is the maximum accepted to be conform to the 287 IEC recommendation.

Standard: H07RN-F

Reference documents:

- H07RN-F standard for primary cables
- H01N2-E and H01N2-D standards for secondary cables
- Harmonized standard CENELEC
EN 50565-2:2014 / EN 50525-2-81:2011

Secondary cables:

A single copper core between the power source and the clamp as well as between the power source and the electrode holder. The current indication is the maximum accepted to be conform to the IEC 60287 recommendation.

For length over 10 meters, the section has to be increased.

For secondary cables, the European directive [2014/35/EC - low voltage directive] imposes the conformity to one of these two standards. It means that, for safety reasons (*resistance to welding hot projections*), PVC cables must not be used as welding cables, because they do not meet the standards' requirements.

**Standard: H01N2-E
extra flexible**


**Standard: H01N2-D
flexible**





Primary cables

H07RN-F

	A maxi *	To order Linear meter
3 x 1.5 mm ²	16 A	W000010098
3 x 2.5 mm ²	20 A	W000010099
4 x 2.5 mm ²	20 A	W000010100
4 x 4 mm ²	30 A	W000010101
4 x 6 mm ²	37 A	W000010102
4 x 10 mm ²	52 A	W000010103
4 x 16 mm ²	69 A	W000010104
4 x 25 mm ²	92 A	W000010105
4 x 35 mm ²	114 A	W000010106


* According EN 50565-1 (2014) - For a 60 °C temperature f the core and an ambient temperature: 30 °C

Cable connectors DINSE type

Push and twist design




EN 60974-12

Description		A maxi *	Plug diameter (mm)	To order
1 - Male	10-25 mm ²	200 A	9 mm	W000010559
	35-50 mm ²	400 A	13 mm	W000010560
	70-95 mm ²	600 A	13 mm	W000010561
2 - Female	10-25 mm ²	200 A	9 mm	W000010562
	35-50 mm ²	400 A	13 mm	W000010563
	70-95 mm ²	600 A	13 mm	W000010564
Male + Female	35-95 mm ²	600 A	-	W000010641

Secondary cables

Extra flexible (H01N2-E) - Flexible (H01N2-D)

	A maxi *			Extra flexible (H01N2-E)	Flexible (H01N2-D)	
	at 100%	at 60%	at 35%	Linear meter	Coil 50 m	Linear meter
16 mm ²	135 A	139 A	150 A	W000010137	W000260274	W000260272
25 mm ²	180 A	190 A	213 A	W000010138	W000260275	W000260273
35 mm ²	225 A	243 A	279 A	W000010139	W000260276	W000260271
50 mm ²	285 A	316 A	371 A	W000010140	W000260277	W000260270
70 mm ²	355 A	403 A	482 A	W000010141	W000260278	W000260269
95 mm ²	430 A	498 A	606 A	W000010142	W000260279	W000260268
120 mm ²	500 A	587 A	721 A	W000010143	-	-

* According EN 50565-1 (2014) - For an ambient temperature: 25 °C

Cables lugs



- ◆ Screw type
- ◆ Diameter: 11 mm
- ◆ Cable: 0-25 mm²

To order W000010094



- ◆ Screw type
- ◆ Diameter: 14 mm
- ◆ Cable: 25-35 mm²

To order W000010095



- ◆ Screw type
- ◆ Diameter: 14 mm
- ◆ Cable: 35-50 mm²

To order W000010096



- ◆ Screw type
- ◆ Diameter: 16 mm
- ◆ Cable: 50-70 mm²

To order W000010640

- ◆ Screw type
- ◆ Diameter: 16 mm
- ◆ Cable: 70-100 mm²

To order W000335165

CLAMPS



The choice of a clamp follows several criteria.

It firstly depends on the maximum amperage you are using.

Then, the kind of contact is important. For light duty or normal use, steel clamps **HIPPO** type, or brass clamps **CROCODILE** type are perfect. For heavy duty or intensive use, you can choose **MUSCLOR**, **DRAGON** or **SERRE-JOINT** types.

Lastly the **MAGNETIC** type is ideal for large component parts and the **ROTARY** for heavy use where the cable turns around the clamp.

Clamp for normal use

Choice criteria

	A maxi	Jaw opening (mm)
HIPPO 200	200	38
HIPPO 400	300	50
HIPPO 600	400	50
CROCODILE 300	350	38
CROCODILE 600	400	38



HIPPO 200 / 400 / 600



Customer's benefit:

- ◆ Economical steel clamps.

HIPPO 200

To order W000010579

HIPPO 400

To order W000010580

HIPPO 600

To order W000010597

Technical characteristics:

	HIPPO 200	HIPPO 400	HIPPO 600
Amperage	200 at 35%	300 at 35%	400 at 35%
Cable Ø (mm²)	16-25	50-70	70-95
Weight	208 g	208 g	376 g

CROCODILE 300 / 600



Customer's benefit CROCODILE 300:

- ◆ Brass clamps.
- ◆ Brass jaws.

CROCODILE 300

To order W000010577

Customer's benefit CROCODILE 600:

- ◆ Very good contact surface.

CROCODILE 600

To order W000010578

Technical characteristics:

	CROCODILE 300	CROCODILE 600
Amperage	350 at 35%	400 at 35%
Cable Ø (mm²)	35-50	70-95
Weight	405 g	634 g

MAGNETIC 500 / 600



Customer's benefit:

- ◆ Large surface contact.
- ◆ Can be placed close to the welding position insuring good electrical contact.

MAGNETIC 500

To order W000010553

MAGNETIC 600

To order W000010554

Technical characteristics:

	MAGNETIC 500	MAGNETIC 600
Amperage	500 at 35%	600 at 35%
Cable Ø (mm²)	70	95
Weight	815 g	1722 g

Clamp for bulky parts

Choice criteria

	A maxi	Jaw opening (mm)
MAGNETIC 500	500	N/A
MAGNETIC 600	600	N/A
ROTARY 800	800	82
ECR 1500-1	1500	N/A

ROTARY 800

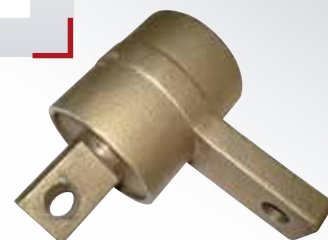
Customer's benefit:

- ◆ Brass clamps.
- ◆ Brass jaws.

To order W000010555

Technical characteristics:

	ROTARY 800
Amperage	800 at 35%
Cable Ø (mm²)	2 x 95
Weight	3319 g



ECR 1500-1

Customer's benefit:

- ◆ Rotating clamps for heavy duty works in submerged arc welding.

To order W000374086

Technical characteristics:

	ECR 1500-1
Amperage	1500 at 35%
Weight	2614 g

Clamp for heavy duty use

Choice criteria

	A maxi	Jaw opening (mm)
MUSCLOR 300	250	38
MUSCLOR 600	500	38
SERRE-JOINT 500	500	60
SERRE-JOINT 800	800	75
DRAGON 600	600	38

MUSCLOR 300 / 600



MUSCLOR 300

To order W000010583

MUSCLOR 600

To order W000010584

Customer's benefit:

- ◆ Heavy duty brass clamps, powerful jaws giving excellent grip.

Technical characteristics:

	MUSCLOR 300	MUSCLOR 600
Amperage	250 at 35%	500 at 35%
Cable Ø (mm²)	50	95
Weight	480 g	762 g

SERRE-JOINT 500 / 800



SERRE-JOINT 500

To order W000010987

SERRE-JOINT 800

To order W000010988

Customer's benefit SERRE-JOINT 500:

- ◆ Cable fixed with brass sleeve.
- ◆ Improved grip through clamp tightening capacity.

Customer's benefit SERRE-JOINT 800:

- ◆ Cable fixed with brass sleeve.
- ◆ Improved grip through clamp tightening capacity.
- ◆ 3 positions of brass guide.

Technical characteristics:

	SERRE-JOINT 500	SERRE-JOINT 800
Amperage	500 at 35%	800 at 35%
Cable Ø (mm²)	95	120
Weight	744 g	1187 g

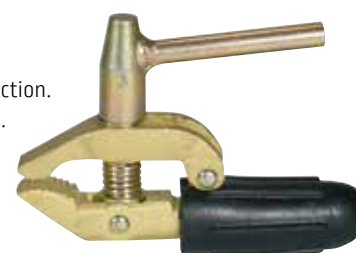
DRAGON 600

Customer's benefit:

- ◆ Brass jaws, rubber sheath cable protection.
- ◆ Screw tightening giving excellent grip.

Technical characteristics:

	DRAGON 600
Amperage	600 at 35%
Cable Ø (mm²)	95
Weight	816 g



To order W000010582

MAGNETIC GROUND CLAMPS MAGSWITCH

WARRANTY
1
YEAR

Magnetic ground clamps and positioners

Productivity in time saving with faster set ups, convenience of no hassle use, and safety advantages of using your hands less and less to handle and position steel cannot be ignored.

From the point you receive steel in, to how you move it through your plant, to how you fabricate it, there is a MAGSWITCH tool that will improve safety and productivity. MAGSWITCH is simply a more productive way to do the job.

As you look at the products, consider these core common features of each tool:

- ◆ Complete on/off control.
- ◆ Precise placement/no fighting magnets.
- ◆ Super strong - does the big work.
- ◆ Holds strong on thin steel.

MAGSWITCH is indeed technology that “changes the way things are done”.



MAGNETIC GROUND CLAMPS



Name	Dimension (mm)			Weight (kg)	Hold on thick steel (kg)	Welding current (A)	Feature & benefit	Cat Nr
	H	W	D					
1 Magnetic ground clamp 300	57	40	69	0,3	40	300 A	Quickly set up	W000373781
2 Magnetic ground clamp 600	66	101	69	0,8	89	600 A		W000373782
3 Mini Multi Angle	65	72	32	0,18	40	N/A	Incredible strong	W000373783
4 Mini Multi Angle/300A ground	87	89	42	0,36	67	300 A		W000373784
5 Muti Angle 400 Mag-Vise	95	129	65	1,13	178	N/A	Super strong hold all slides	W000373785
6 Multi Angle 1000 Mag-Vise	146	184	110	4,25	446	N/A		W000373786
7 Mag Square 150	65	40	40	0,3	67	N/A	Positioning with incredible strong	W000373787
8 Mag Square 600	106	52	75	1,5	268	N/A		W000373788
9 Pivot Angle 200	240	240	91	1,72	90	N/A	From 22 to 270 degrees	W000373789
10 Hand Lifter 60 m Manual	140	120	60	0,64	27	N/A	For sheet dragging or small steel handing works	W000373790
11 Hand Lifter 60 CE, Cordless electric	209	173	75	1,45	27	N/A	For removing parts from cutting tables	W00037379

HAMMERS / BRUSHES

Chipping hammers

The choice of a hammer depends on the kind of steel you are working with (*carbon or stainless steel*) and design, for example wooden handle or not.



Steel head, wooden handle

Weight	660 g
Length	315 mm

To order W000010801



Steel hammer G type, tubular handle

Weight	410 g
Length	300 mm

To order W000010646



Steel head, red rubber grip

Weight	240 g
Length	260 mm

To order W000010800



Stainless steel hammer, red rubber grip

Weight	230 g
Length	255 mm

To order W000010556



Carbon steel English type, spring handle

Weight	290 g
Length	265 mm

To order W000335164

Wire brushes

4 rows brass coated steel wires

To order W000010162



4 rows steel wires

To order W000010163



2 rows stainless steel wires

To order W000010164



4 rows stainless steel wires

To order W000010165



Special brush for aluminium

To order W000010166

This brush is specially designed to clean aluminium parts before TIG or MIG welding.



Rivet wire brush

CARBON STEEL

To order W000335161

STAINLESS STEEL

To order W000335160



TOOLS

Welding gauge

- ◆ Accurate measure of the thickness of the welding beads, flat as well as angles of 90°.
- ◆ Capacity of 20 mm with double vernier of 1/10 mm.
- ◆ 4 bevel control angles: 90° - 80° - 70° - 60°.
- ◆ Delivered in a leather case.



To order W000011041

MIG torch stand

Simple stand with magnetic base to keep your work place clean.

To order W000010802



MIG pliers (original FIX®)

Useful to:

- ◆ Cut the wire
- ◆ Clean the nozzles
- ◆ Unscrew the tips
- ◆ Unscrew the nozzles



Nozzle Ø 12-15 mm

To order W000010453

Nozzle Ø 15-18 mm

To order W000010454

FLOWELD

- ◆ Designed to measure gas flow at the front of MIG/MAG torch
- ◆ Maximum flowrate: 20 l/min (Ar, CO₂ or mixed gas)
- ◆ Accuracy +- 10%
- ◆ Unbreakable

To order W000335159



MARKERS

Paint Marker

The Valve Action is a fast-drying liquid paint marker, that provides long-lasting, wear- and weather-resistant marks, that are safe for almost any surface. Most versatile liquid paint marker in the world, the xylene-free paint reduces user health risks.



Designation	To order
Paint Marker White	W000383103
Paint Marker Yellow	W000383104
Paint Marker Red	W000383105
Paint Marker Blue	W000383106
Paint Marker Green	W000383107
Paint Marker Black	W000383108
Paint Marker Orange	W000383109



Paint Tube



Markal Stylmark is a metal-ball tip marker to mark most surfaces. The aluminium squeeze tube and thick paint makes it suitable for rough, vertical and overhead surfaces with excellent adhesion on oily and wet surfaces. Xylene-free paint reduces user health risk.

Designation	To order
Paint Tube White	W000383110
Paint Tube Yellow	W000383111
Paint Tube Red	W000383112



Paintstik

Quik Stik is a smooth-marking solid paint crayon that dries quickly to leave a bold, permanent mark on most surfaces. The durable plastic twist-up holder prevents breakage. Keep hands, clothing, and toolboxes clean with the industry's largest twist-up solid paint marker.



Designation	To order
Paintstik White	W000383113
Paintstik Yellow	W000383114
Paintstik Red	W000383115



Welding Chalk

The soapstone welding crayon is resistant to heat up to 2000 °C (3630 °F) and will not contaminate welds.

To order W000383116





3 MMA WELDING

WELDING TOOLS AND ACCESSORIES

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For: clamps, connectors, cables, hammers, ceramic backings and others
see chapter 2 “**General arc welding**”

ELECTRODE HOLDERS



The choice of an electrode holder follows several criteria.

- ◆ In Europe, the supplier has to conform to the European standards on these products, for health and safety reasons.

The **CE** marking confirms the conformity of the product to these standards.

DON'T BUY ELECTRODE HOLDERS WITHOUT THIS MARKING.

- ◆ Choose your holder according to the maximal electrode diameter you use.
This diameter dictates the maximum amperage and subsequently the size of the welding cable.

Selection criteria for the different type of electrode holders can be seen on the enclosed pages. Obviously the electrode holder will accept all sizes of electrode to the stated maximal diameter.

The lever type electrode holders are divided into two sections, large opening type - that has the optional pre-defined angles and closed head type - that has only a single position option.

Screw type

Very secure grip of the electrode that gives the possibility to twist the electrode once tightened.



Lever type

Secure grip of the electrode between the jaws with pre-defined angles for the electrode position, easy butt ejection.



ELECTRODE HOLDERS



Screw type electrode holders

VESTALETTE 250



Customer's benefit:

- ◆ Light and totally insulated, fibre glass head long life duration, left hand thread.
- ◆ Insulation class: A.

Technical characteristics:

Amperage	250 at 35%
Cable cross-section (mm ²)	35 max.
Electrode diameter (mm)	4.0 max.
Weight	295 g

To order W000010035

STUBBY 400



Customer's benefit:

- ◆ Well known, fibre glass single part head.
- ◆ Spare parts available, right hand thread.
- ◆ Insulation class: A.

Technical characteristics:

Amperage	400 at 35%
Cable cross-section (mm ²)	50 max.
Electrode diameter (mm)	6.3 max.
Weight	460 g

To order W000010036

Spare parts	To order
MASTER - Head	W000011082
STUBBY - Head	W000260716
MASTER - Insulation	W000011083
STUBBY/MASTER - Spring	W000011084
STUBBY/MASTER - Handle	W000011077
STUBBY - Body	W000011085
VESTALE - Handle	W000011086
VESTALE - Head	W000011087

MASTER 500



Customer's benefit:

- ◆ Well known, fibre glass single part head.
- ◆ Spare parts available, right hand thread.
- ◆ Insulation class: A.

Technical characteristics:

Amperage	500 at 35%
Cable cross-section (mm ²)	95 max.
Electrode diameter (mm)	8.0 max.
Weight	530 g

To order W000010037

Choice criteria

		Maximum	Maximum
Screw type straight	VESTALETTE 250	4.0	35
	STUBBY 400	6.3	50
	MASTER 500	8.0	95
	VESTALE 500	6.3	95
Screw type curve	CURVA 400	6.3	50
	CURVA 600	8.0	95

VESTALE 500



Customer's benefit:

- ◆ The heavy duty electrode holder.
- ◆ High resistance.
- ◆ Fibre glass head, left hand thread.
- ◆ Insulation class: A.

Technical characteristics:

Amperage	500 at 35%
Cable cross-section (mm ²)	95 max.
Electrode diameter (mm)	6.3 max.
Weight	470 g

To order W000010038

CURVA 400 / 600



Customer's benefit:

- ◆ Curved electrode holders.
- ◆ Insulation class: B.

Technical characteristics:

	CURVA 400	CURVA 600
Amperage	400 at 35%	600 at 35%
Cable cross-section (mm ²)	50 max.	95 max.
Electrode diameter (mm)	6.3 max.	8.0 max.
Weight	540 g	720 g

CURVA 400

To order W000010573

CURVA 600

To order W000010574

ELECTRODE HOLDERS



Lever type closed head electrode holders

SEGURA 300 / 400 / 600



Customer's benefit:

- ◆ Economical models.
- ◆ Nylon handle.
- ◆ Brass jaws.
- ◆ Insulation class: B.

SEGURA 300

To order W000010570

SEGURA 400

To order W000010571

SEGURA 600

To order W000010572

Technical characteristics:

	SEGURA 300	SEGURA 400	SEGURA 600
Amperage	300 at 35%	400 at 35%	500 at 35%
Cable cross-section [mm ²]	35 max.	50 max.	70 max.
Electrode diameter [mm]	4.0 max.	5.0 max.	8.0 max.
Weight	415 g	570 g	590 g

COBRA 300

To order W000010039



Customer's benefit:

- ◆ Light and multi purpose.
- ◆ Insulation class: A.

Technical characteristics:

Amperage	300 at 35%
Cable cross-section [mm ²]	35 max.
Electrode diameter [mm]	4.0 max.
Weight	400 g

Choice criteria



Maximum



Maximum

SEGURA 300	4.0	35
SEGURA 400	5.0	50
SEGURA 600	8.0	70
COBRA 300	4.0	35
OPTIMUS 300	4.0	35
OPTIMUS 400	5.0	50
OPTIMUS 500	6.3	70

OPTIMUS 300 / 400 / 500



Customer's benefit:

- ◆ Economical models.
- ◆ High quality electrode holder.
- ◆ Well-known for intensive use and powerful grip on the electrodes.
- ◆ Specially designed for heavy duty works with a comfortable handle.
- ◆ Insulation class: A.

OPTIMUS 300

To order W000010410

OPTIMUS 400

To order W000010411

OPTIMUS 500

To order W000010412

Technical characteristics:

	OPTIMUS 300	OPTIMUS 400	OPTIMUS 500
Amperage	300 at 35%	400 at 35%	500 at 35%
Cable cross-section [mm ²]	35 max.	50 max.	70 max.
Electrode diameter [mm]	4.0 max.	5.0 max.	6.3 max.
Weight	415 g	570 g	590 g

ELECTRODE HOLDERS



Lever type opened head electrode holders

CAÏMAN 200 / 400 / 600



CAÏMAN 200

To order W000010567

CAÏMAN 400

To order W000010568

CAÏMAN 600

To order W000010569

Customer's benefit:

- ◆ Economical electrode holders.
- ◆ Polyamide handle, fibre glass reinforced.
- ◆ Brass jaws.
- ◆ Insulation class: B.

Technical characteristics:

	CAÏMAN 200	CAÏMAN 400	CAÏMAN 600
Amperage	200 at 35%	400 at 35%	600 at 35%
Cable cross-section [mm ²]	25 max.	50 max.	95 max.
Electrode diameter [mm]	3.2 max.	6.3 max.	10.0 max.
Weight	370 g	425 g	500 g

Choice criteria



Maximum



Maximum

CAÏMAN 200	3.2	25
CAÏMAN 400	6.3	50
CAÏMAN 600	10.0	95

Hobby and light duty electrode holders

HOBBY 200

To order W000278158



Customer's benefit:

- ◆ An industrial design for light works.

Technical characteristics:

Amperage	200 at 35%
Cable cross-section [mm ²]	25 max.
Electrode diameter [mm]	3.2 max.
Weight	135 g

Choice criteria



Maximum



Maximum

HOBBY 200	3.2	25
CAÏMY 200	3.2	25

CAÏMY 200

To order W000010576



Customer's benefit:

- ◆ A small professional tool for light works.
- ◆ Insulation class: B.

Technical characteristics:

Amperage	200 at 35%
Cable cross-section [mm ²]	25 max.
Electrode diameter [mm]	3.2 max.
Weight	220 g

MMA KITS

Kits of accessories for MMA welding: electrode holders, earth clamps, cables and connectors, already assembled.

Advantages:

- ◆ "Ready to weld".
- ◆ A simple and full range in relation with all welding machines.
- ◆ Save 30 minutes of assembly time, before welding.
- ◆ Recommendations in relation to welding processes.

The kits choice depends of several criteria:

◆ Sections of machine sockets:

- Plugs of 9 mm diameter correspond to a cable cross-section between 16 mm² and 25 mm².
- Plugs of 13 mm diameter correspond to a cable cross-section between 35 mm² and 50 mm² (max 90 mm²).

◆ Application & intensity

The range:

- ◆ First digits describe cable diameter.
- ◆ Second digits describe type of connector.



KIT 25C25

MMA power sources' types and applications:

- ◆ Small intensity power sources for semi professional welding.

To order W000011138

Technical characteristics:

I max	200 at 35%
Electrode holder	CAÏMAN 200
Cable length	3 m
Earth clamp	HIPPO 200
Cable length	3 m
Plug diameter	9 mm

KIT 25C25+

MMA power sources' types and applications:

- ◆ Small intensity power sources for working site up to Ø 4 mm.

To order W000260683

Technical characteristics:

I max	300 at 35%
Electrode holder	SEGURA 300
Cable length	3 m
Earth clamp	HIPPO 400
Cable length	2 m
Plug diameter	9 mm

KIT 35C50

MMA power sources' types and applications:

- ◆ High intensity power sources for intensive use (up to Ø 4 mm) or work site.

To order W000011139

Technical characteristics:

I max	300 at 35%
Electrode holder	SEGURA 300
Cable length	4 m
Earth clamp	HIPPO 400
Cable length	4 m
Plug diameter	13 mm

KIT 50C50+

MMA power sources' types and applications:

- ◆ High intensity power sources for intensive use (up to Ø 6.3 mm) or work site.

To order W000260682

Technical characteristics:

I max	400 at 35%
Electrode holder	SEGURA 600
Cable length	4 m
Earth clamp	HIPPO 600
Cable length	4 m
Plug diameter	13 mm

KIT 50C50

MMA power sources' types and applications:

- ◆ High intensity power sources for intensive use (up to Ø 5 mm) or work site.

To order W000260681

Technical characteristics:

I max	300 at 35%
Electrode holder	SEGURA 400
Cable length	4 m
Earth clamp	HIPPO 400
Cable length	4 m
Plug diameter	13 mm

GOUGING TORCHES

FLAIR® 600 & 1600

- ◆ **360° rotating torch** The torch can rotate 360° on the monocable. This results in a comfortable and better freedom of movement.
- ◆ **Smooth finished body for perfect airflow**
Manufactured with the greatest accuracy. The inner body is perfectly shaped which results in a perfect airflow, thus in a better cooling as well as a longer life time.
- ◆ **Highly conductive extruded body and nozzle (non-casted)** Better conduction and less heat development and consequently a longer product lifetime.
- ◆ **Thicker high heat resistant insulation** Longer product lifetime but also safer, more comfortable and more productive working conditions.

◆ **Flexible monocable (2.5 meter)** provides more ergonomical, comfortable working conditions.

◆ **The Airflow** can be regulated on the torch.

FLAIR® 600

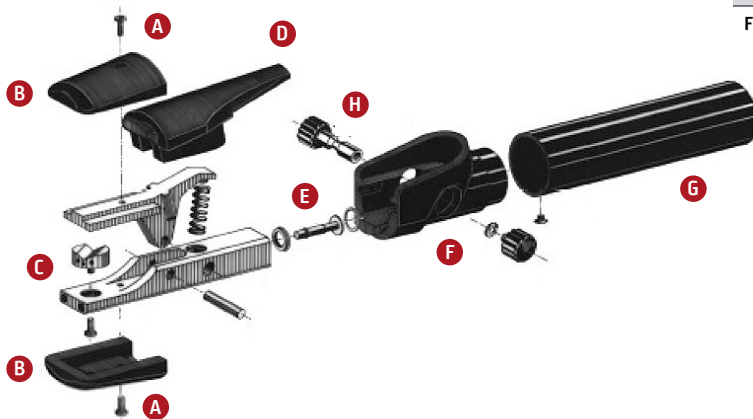
To order W000010136

FLAIR® 1600

To order W000010118

Technical characteristics:

Item Number	Output Power	Open arc voltage	Required Voltage	Compressed air	Electrode Diam Max
FLAIR® 600	600A@60%	> 60 VDC	35 - 56 VDC	400 ÷ 900 l/min @ 5 ÷ 7 bar	10mm - 3/8"
FLAIR® 1600	1600A@60%				19mm - 3/4"



Spare parts	FLAIR® 600	FLAIR® 1600
A Screw MRX 4 x 10 mm (10 pieces)	W000010124	
B Insulation cap (2 pieces)	W000010125	
C Injection nozzle complete with tapite	W000010127	W000011130
D Lever insulation	W000010128	
E Valve	W000010129	
F Safety ring (10 pieces)	W000010131	
G Handle	W000010132	W000401598
H Push-button and link	W000010133	
Monocable	W000010134	W000011128



GOUGING ELECTRODES

WELDLINE offers a complete range of graphite (carbon) electrodes for gouging.

CARBONAIR

Pointed electrodes

Versatile multi-purpose round gouging electrodes (most popular type)



Diameter x length (mm)	Quantity per box (thousand)	Gross weight per box (kg)	I mini (A)	I Max (A)	Air pressure (bars)	Airflow (m³/h)	To order
4 x 305	100	0.7508	150	200	5.0	10	W000010645
5 x 305	100	1.1582	200	300	5.0	10	W000010443
6.4 x 305	50	0.935	300	400	6.0	10,5	W000010444
8 x 305	50	1.4026	450	550	7.0	12	W000010445
10 x 305	50	1.9154	600	700	8.0	13	W000010446
13 x 305	50	3.4112	900	1100	9.0	14	W000010447

CAUTION: before use, carefully read and understand the safety datasheet available on our websites

Flat electrodes

Rectangle shape for close tolerance metal removal and/or to create rectangle grooves.



Diameter x length (mm)	Quantity per box (thousand)	Gross weight per box (kg)	I mini (A)	I Max (A)	Air pressure (bars)	Airflow (m³/h)	To order
5 x 15 x 305	50	2.0934	500	600	8.0	13	W202010453
5 x 18 x 355	25	1.6945	600	750	8.0	13	W202010454

Hollow electrodes

Versatile multi-purpose round gouging electrodes



Diameter x length (mm)	Quantity per box (thousand)	Gross weight per box (kg)	I mini (A)	I Max (A)	Air pressure (bars)	Airflow (m³/h)	To order
6.5 x 305	50	1.0472	200	300	5.0	10	W202010455
8 x 305	50	1.3394	450	550	7.0	12	W202010456
9.5 x 305	50	2.0554	500	700	7.0	12	W202010457
12.7 x 305	50	3.3476	850	1100	8.0	13	W202010458

CARBONAIR PLUS

Jointed electrodes

Round electrodes with male and female ends to eliminate stub loss

Application: Cutting Metal medium and heavy duty

This process requires a MMA direct current (DC) power source, a gouging torch and a compressed air source.



Diameter x length (mm)	Quantity per box (thousand)	Gross weight per box (kg)	I mini (A)	I Max (A)	Air pressure (bars)	Airflow (m³/h)	To order
8 x 355	50	1.713	400	500	7.0	12	W000010448
10 x 430	50	3.0726	700	850	8.0	13	W000010449
13 x 430	50	5.0886	1 000	1 200	9.0	14	W000010450
16 x 430	25	3.8728	1 300	1 500	10.0	16	W000010451
19 x 430	25	5.3048	1 500	1 700	10.0	16	W000010452

OVENS / QUIVERS

Portable quivers

WELDRY PW8 / PW15 / 372 N INOX

- ◆ PW8 and PW15 portable quivers are necessary, for electrodes maintenance, near the welding working place. They preserve the electrodes from moisture, avoiding hydrogen inclusion in the welding joint.
- ◆ PW8 and PW15 portable quivers are provided with a handle, useful for moving. They also contain an extractable basket that avoids waste of heat. PW8 and PW15 ovens are provided with built-in adjustable thermostat.
- ◆ For the 372 N: preset temperature to 120 °C, plated heater resistance against the reservoir electrodes which allows a good repartition of temperature.

CAUTION: before use, carefully read and understand the safety datasheet available on our websites



MADE IN FRANCE



WELDRY PW8

To order W000120427

To order [24 V] W000371464



WELDRY PW15

To order W000120428



WELDRY 372 N INOX

To order W000383150

On request: other models

- Without thermostat
- With thermometer
- With different power supply
- Stainless steel or lacquered finishing

Technical data	WELDRY PW8	WELDRY PW15	WELDRY 372 N - INOX
Capacity (number of electrodes)	100 electrodes Ø 3.25 mm	200 electrodes Ø 3.25 mm	100 electrodes Ø 3.25 mm
Temperature regulation thermostat	up to 120 °C		
Power	0.130 kW	0.275 kW	0.230 kW
Capacity	5 kg	10 kg	5 kg
Power supply	Single-phase 24 V or 230 V - 50/60 Hz		
Internal size	72 x 72 x 470 mm	100 x 100 x 470 mm	Ø 82.5 x 480 mm
External size	140 x 180 x 630 mm	180 x 220 x 630 mm	225 x 535 mm
Net weight	5 kg	8 kg	5.5 kg

All WELDRY ovens are supplied with 2 m long cable

OVENS / QUIVERS

Holding ovens for MMA electrodes

WELDRY MW

- ◆ MW ovens are used to keep the treatment of electrodes after the drying cycle and before the welding process.
- ◆ They preserve the electrodes from moisture, avoiding hydrogen inclusion in the welding joint.
- ◆ Equipped with a digital control panel and two adjustable thermoregulators for air and heating elements protection, positioned in front of the oven.



WELDRY MW2

To order W000120430



WELDRY MW4

To order W000120431



WELDRY MW6

To order W000120454

CAUTION:
before use, carefully read
and understand the safety
datasheet available on
our websites

All WELDRY
ovens are
supplied
with 2 m long
cable

Technical data	WELDRY MW2	WELDRY MW4	WELDRY MW6
Load capacity	135 Kg - 3 000 electrodes *	270 Kg - 6 000 electrodes *	405 Kg - 9 000 electrodes *
Shelves number	2	4	6
Heating elements	1	1	3
Max. Temperature	Adjustable up to 150 °C - air Adjustable up to 300 °C - heating elements		
Power	1.6 kW	2.7 kW	4.5 kW
Rating	Single phase - 230 V a.c. - 50/60 Hz		Three phase - 380 V a.c. - 50/60 Hz
Internal size (w x d x h)	720 x 510 x 350 mm	720 x 510 x 620 mm	720 x 510 x 890 mm
External size (w x d x h)	830 x 690 x 760 mm	830 x 690 x 1 040 mm	820 x 690 x 1 310 mm
Oven weight	90 kg	123 kg	152 kg
Packaging dimensions (w x d x h)	850 x 710 x 780 mm	850 x 710 x 1 060 mm	840 x 710 x 1 330 mm
Weight for transport	95 kg	135 kg	160 kg

* Quantity of pieces having Ø 3.25 mm

OVENS / QUIVERS

Re-baking ovens for MMA electrodes

WELDRY CW

- ◆ This oven is used for electrode re-baking treatment, heating the electrodes between 350 °C and 420 °C for a fixed time. In this way the moisture is removed and a good quality welding without hydrogen intrusion is guaranteed.
- ◆ Equipped with a digital control panel and two adjustable thermoregulators for air and heating elements protection, positioned in front of the oven, allows to set both drying and keeping cycles.



WELDRY CW3

To order W000120466



WELDRY CW6

To order W000120467



WELDRY CW9

To order W000120468

CAUTION:
before use, carefully read
and understand the safety
datasheet available on
our websites

On request: other models
[with fan ventilation system]

All WELDRY
ovens are
supplied
with 2 m long
cable

Technical data	WELDRY CW3	WELDRY CW6	WELDRY CW9
Load capacity	203 Kg - 4 500 electrodes *	404 Kg - 9 000 electrodes *	608 Kg - 13 500 electrodes *
Shelves number	3	6	9
Heating elements	3	6	9
Max. Temperature	Adjustable up to 350 °C - air Adjustable up to 500 °C - heating elements		
Power	4.6 kW	9.1 kW	13.6 kW
Rating	Three phase - 380 V a.c. - 50/60 H		
Internal size (w x d x h)	560 x 740 x 560 mm	560 x 740 x 980 mm	560 x 740 x 1 430 mm
External size (w x d x h)	800 x 880 x 1 050 mm	800 x 880 x 1 480 mm	800 x 880 x 1 880 mm
Oven weight	140 / 144 kg	200 / 204 kg	266 / 270 kg
Packaging dimensions (w x d x h)	900 x 900 x 1 050 mm	900 x 900 x 1 500 mm	900 x 900 x 1 900 mm
Weight for transport	150 / 154 kg	215 / 219 kg	280 / 284 kg

* Quantity of pieces having Ø 3.25 mm

OVENS / QUIVERS

Hopper ovens for flux

WELDRY FW

- ◆ This model of oven is used for re-baking submerged arc welding fluxes, heating the flux between 350 °C and 420 °C for a fixed time. The inside tank is stainless steel made to prevent from the risk of pollution.
- ◆ The resistances are positioned inside the hopper for a direct contact to flux in order to obtain an optimal heating.
- ◆ The built-in digital control equipment with double thermoregulator for air and resistances protection avoids the flux being damaged and allows to set both drying and keeping cycles.



WELDRY FW200

To order W000120470



WELDRY FW100

To order W000120469



WELDRY FW400

To order W000120471

CAUTION:
before use, carefully read
and understand the safety
datasheet available on
our websites

On request: other models
(with one or two hoppers - with single
or double digital control equipment)

Technical data	WELDRY FW100	WELDRY FW200	WELDRY FW400
Load Capacity	60 kg	160 kg	320 kg
Max. Temperature	Adjustable up to 350 °C - air Adjustable up to 500 °C - heating elements		
Power	4 kW	6.6 kW	7.9 kW
Rating	Three phase - 380 V a.c. - 50/60 Hz		
Internal size (w x d x h)	530 x 390 x 640 mm	690 x 690 x 740 mm	690 x 690 x 740 mm (each hopper)
External size (w x d x h)	670 x 710 x 1 300 mm	825 x 819 x 1 330 mm	1 620 x 850 x 1 340 mm
Oven weight	90 kg	116 kg	210 kg
Height of the flap door for flux feeding	a = 500 mm	a = 450 mm	
Packaging dimensions (w x d x h)	690 x 750 x 1 320 mm	850 x 860 x 1 350 mm	1 640 x 870 x 1 360 mm
Weight for transport	100 kg	130 kg	225 kg

All WELDRY
ovens are
supplied
with 2 m long
cable

4 MIG/MAG WELDING

WELDING TOOLS AND ACCESSORIES

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◆ Zirconium contact tips	84
◆ Ceramic backings	84 - 86
◆ Other accessories	86

**PERFORMANCE
DEFINED**



We are excited to present new products
in our premium LINGUN® PROMIG™ family!

LINGUN® PROMIG™ UD

PARAMETER CONTROL

Supplied with a **2-button module** (Up/Down) already installed and a **Cross-Switch module**, easy to change by yourself, just unscrew one screw.



NEW



Up/Down module to adjust the Wire Feeding Speed (WFS). Pressing the upper button will increase the speed, pressing the lower button will decrease it.



The **Cross Switch module** allows you to switch between different welding modes and to adjust the WFS.

Use the Cross Switch module to chose one of the following options:

1. Wire Feeding Speed and Arc Length / Trim
2. Wire Feeding Speed and Job
3. Wire Feeding Speed and Procedure A-B



MIG/MAG TORCHES

LINGUN® PROMIG™

Premium MIG welding guns. Doubled warranty. Tested, approved & trusted.

TOP FEATURES

- Resistant to mechanical damage and high temperatures
- Long-life, proprietary wear parts delivering up to 70% more welding wire per contact tip
- Dedicated high quality liners ensuring smooth wire feeding
- Simplified use and wear parts management to reduce downtime
- Model 230T with a rotatable swan neck
- Screwed nozzle
- Wide range
- Extended warranty, double the industry standard
- Delivered ready to weld: with a long-life contact tip and a liner
- Wear parts common to the previous PROMIG range
- Compliant with EN 60974-7 norm
- **Also available : LINGUN® PROMIG™ UD, supplied with a 2-button module (Up/Down) already installed and a Cross-Switch module**



Choose your gun

rating calculated using CO₂

- air cooled
- water cooled

Series	Size	Rate	160A	180A	200A	230A	250A	270A	330A	350A	420A	500A
LG PROMIG	230T	60%										
	270											
	300											
	400											
	330W	100%										
	400W											
	500W											

MIG/MAG TORCHES



AIR-COOLED MODELS



		LG PROMIG 230T	LG PROMIG 270	LG PROMIG 300	LG PROMIG 300 UD	LG PROMIG 400
Duty cycle	CO ₂	230 A @ 60%	270 A @ 60%	300 A @ 60%	300 A @ 60%	400 A @ 60%
	M21	200 A @ 60%	240 A @ 60%	270 A @ 60%	270 A @ 60%	370 A @ 60%
Wire diameter options		0.8-1.0 mm	0.8-1.0 mm	1.0-1.2 mm	1.0-1.2 mm	1.0-1.6 mm
Original equipment	Contact tip	0.8 mm steel	1.0 mm steel	1.2 mm steel	1.2 mm steel	1.2 mm steel
	Nozzle	Ø 12 mm	Ø 14 mm	Ø 16 mm	Ø 16 mm	Ø 16 mm
Handle size, other feature		Small, rotatable swan neck for comfortable welding in hard-to-reach places	Small	Large	Large	Large
Typical application		Thin plates, automotive industry, out of position welding	Thin plates, light, fabrication, locksmithing	Vessel, manufacture, steel structures, boiler making, structural steelwork	Vessel, manufacture, steel structures, boiler making, structural steelwork	Thick plates, heavy duty welding when water cooling is not possible
		Reference				
	3 m	W000275408-2	W000345060-2	W000345066-2	-	W000345072-2
	4 m	W000275419-2	W000345061-2	W000345067-2	W100000297	W000345073-2
	5 m	W000275420-2	W000345062-2	W000345068-2	-	W000345074-2



WATER-COOLED MODELS



		LG PROMIG 330W	LG PROMIG 400W	LG PROMIG 500W	LG PROMIG 500 W UD
Duty cycle	CO ₂	330 A @ 100%	400 A @ 100%	500 A @ 100%	500 A @ 100%
	M21	300 A @ 100%	370 A @ 100%	450 A @ 100%	450 A @ 100%
Wire diameter options		0.8-1.0 mm	1.0-1.2 mm	1.0-1.6 mm	1.0-1.6 mm
Original equipment	Contact tip	1.0 mm steel	1.2 mm steel	1.2 mm steel	1.2 mm steel
	Nozzle	Ø 14 mm	Ø 16 mm	Ø 16 mm	Ø 16 mm
Handle size		Small	Small	Large	Large
Typical application		Precision and high-intensity applications	Intensive applications such as boiler making, structural steelwork, mechanical welding	Thick plates, heavy duty welding	Thick plates, heavy duty welding
		Reference			
	3 m	W000345063-2	W000345069-2	W000345075-2	-
	4 m	W000345064-2	W000345070-2	W000345076-2	W100000298
	5 m	W000345065-2	W000345071-2	W000345077-2	-

LINGUN® PROMIG™ 230T



Nozzle	
D12	W000345408
	W000345408-B20**
D14	W000345409

Ø mm	Contact tip
0,8	W000345574
	W000345574-B50**
1,0	W000345575
	W000345575-B50**
1,2	W000345577
	W000345577-B50**

Diffuser	
W000345335	

****NOW AVAILABLE WEAR PARTS IN BULK, MORE ECONOMICAL, MORE ECOLOGICAL**

Ø mm	Internal liner		
	3 m	4 m	5 m
0,8	W100000273 (blue)	W100000274 (blue)	W100000275 (blue)
1,0	W100000276 (red)	W100000277 (red)	W100000278 (red)
1,2			

LINGUN® PROMIG™ 270 / 330W



Nozzle *	
D12	W000345410
	W000345411
	W000345411-B20**

Ø mm	Contact tip
0,8	W000345574
	W000345574-B50**
1,0	W000345575
	W000345575-B50**
1,2	W000345577
	W000345577-B50**
1,0	W000345576
1,2	W000345578

Diffuser	
W000345335	



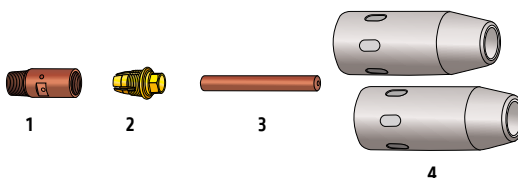
Ø mm	Steel or PTFE liner		
	3 m	4 m	5 m
0,8	W100000273 (blue)	W100000274 (blue)	W100000275 (blue)
1,0	W100000276 (red)	W100000277 (red)	W100000278 (red)
1,0	W100000279 (black)	W100000280 (black)	W100000281 (black)
1,2			

* Bottleneck nozzles W000345408 (D12) and W000345409 (D14) also can be used.

NEW: Contact tips and nozzles now also available in bulk : more economic, more ecological

Options: Adjustable Long Tip

1	Special diffuser	W000345334	Diffuser D4.8x50
2	Collet	W000345329	Collet D4.8x50
3	Special Contact Tip	W000345555	Contact tip D4.8x50 for 0.8mm steel wire
		W000345556	Contact tip D4.8x50 for 1.0mm steel wire
4	Nozzles	Please use standard nozzles for LGP 270 and 330W	



Red-colored wear parts assembled and delivered with the gun

** B50 = pack of 50 pcs, B20 = pack of 20 pcs

MIG/MAG TORCHES

****NOW AVAILABLE
WEAR PARTS IN BULK,
MORE ECONOMICAL,
MORE ECOLOGICAL**

LINGUN® PROMIG™ 300 / 400W / 300 UD



Nozzle	
D12 *	W000345420
D14	W000345421
D16	W000345422
	W000345422-B20**



Contact tip	
Ø mm	
Steel	1,0
	W000345580
	W000345580-B50**
	W000345582
	W000345582-B50**
	W000345584
Aluminium	1,2
	W000345584-B50**
	W000345585
	W000345585
	W000345581
	W000345583



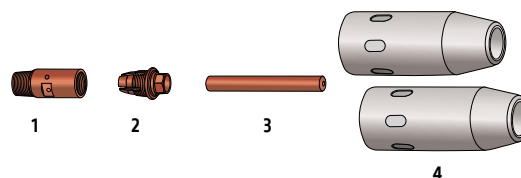
Diffuser
W000345341



		Ø mm	Steel or PTFE liner		
			3 m	4 m	5 m
LGP 300 / 400W	Steel (steel liner)	1,0	W100000282 (red)	W100000283 (red)	W100000284 (red)
		1,2			
		1,4	W100000285 (yellow)	W100000286 (yellow)	W100000287 (yellow)
	Aluminium (PTFE liner)	1,6			
		1,0	W100000288 (black)	W100000289 (black)	W100000290 (black)
		1,2			

Options: Adjustable Long Tip

1	Special diffuser	W000345340	Diffuser D6.3x55
2	Collet	W000345331	Collet D6.3x55
3	Special Contact Tip	W000345561	Contact tip D6.3x55 for 1.0mm steel wire CuCrZr
		W000345563	Contact tip D6.3x55 for 1.2mm steel wire CuCrZr
		W000345566	Contact tip D6.3x55 for 1.6mm steel wire CuCrZr
		W000345564	Contact tip D6.3x55 for 1.2mm Alu wire
4	Nozzles	Please use standard nozzles for LGP 300 and 400W	



* Narrow nozzle W000345420 (D12) can be used only with a special contact tip holder: W000345342

LINGUN® PROMIG™ 400 / 500W / 500W UD



Nozzle	
D16	W000345427
	W000345427-B20**
D19	W000345428



Contact tip	
Ø mm	
Steel	1,0
	W000345587
	W000345589
	W000345589-B50**
	W000345591
	W000345592
Aluminium	1,2
	W000345592
	W000345588
	W000345590
	W000345590-B50**
	W000345593



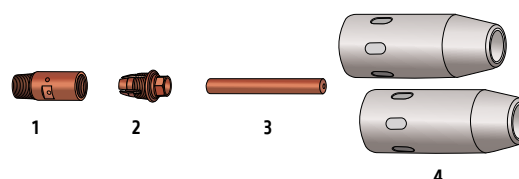
Diffuser
W000345347



		Ø mm	Steel or PTFE liner		
			3 m	4 m	5 m
LGP 400 / 500W	Steel (steel liner)	1,0	W100000282 (red)	W100000283 (red)	W100000284 (red)
		1,2			
		1,4	W100000285 (yellow)	W100000286 (yellow)	W100000287 (yellow)
	Aluminium (PTFE liner)	1,6			
		1,0	W100000288 (black)	W100000289 (black)	W100000290 (black)
		1,2			

Options: Adjustable Long Tip

1	Special diffuser	W000345346	Diffuser D6.3x55
2	Collet	W000345331	Collet D6.3x55
3	Special Contact Tip	W000345561	Contact tip D6.3x55 for 1.0mm steel wire CuCrZr
		W000345563	Contact tip D6.3x55 for 1.2mm steel wire CuCrZr
		W000345566	Contact tip D6.3x55 for 1.6mm steel wire CuCrZr
		W000345564	Contact tip D6.3x55 for 1.2mm Alu wire
4	Nozzles	Please use standard nozzles for LGP 400 and 500W	



Red-colored wear parts assembled and delivered with the gun

** B50 = pack of 50 pcs, B20 = pack of 20 pcs

MIG/MAG TORCHES

LGS2

STANDARD RANGE

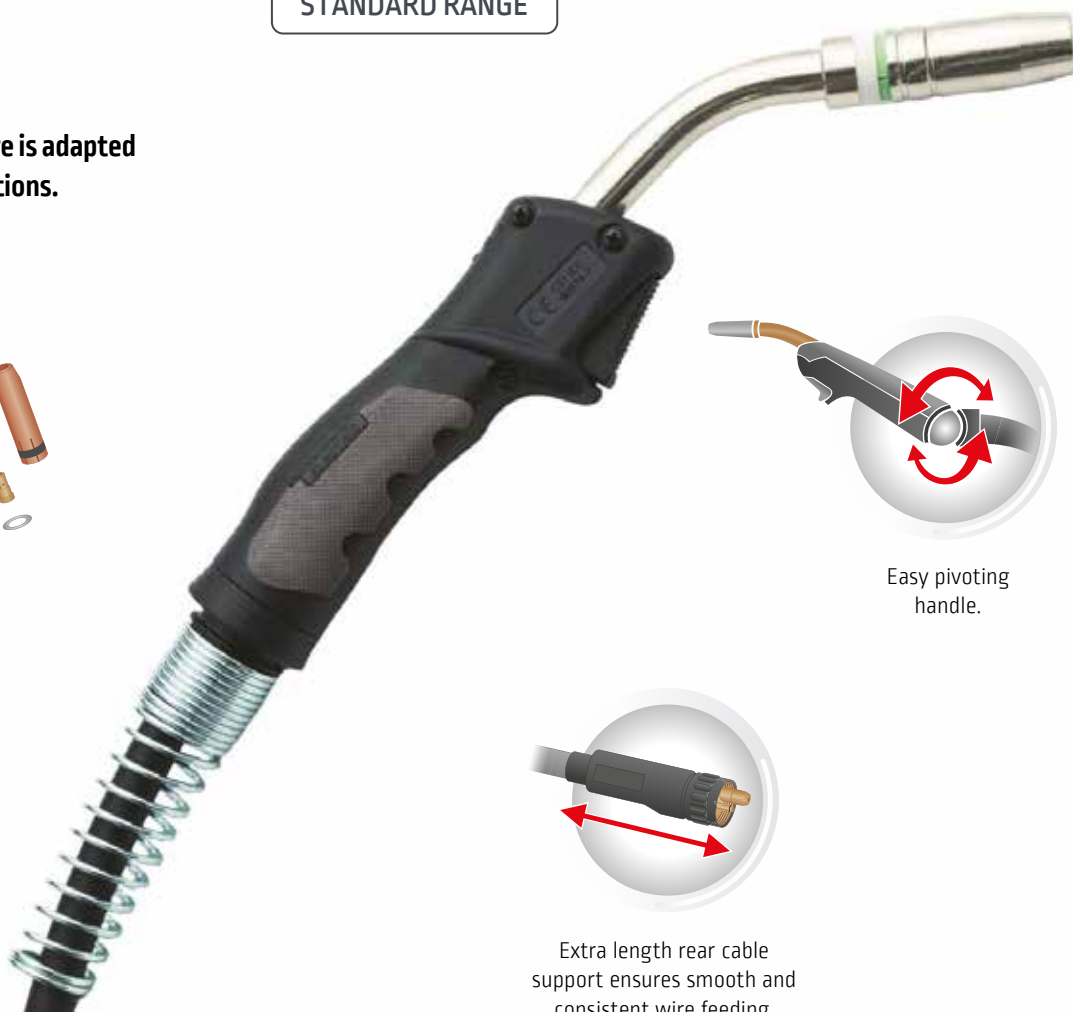
Simple and reliable, this range is adapted to the most common applications.



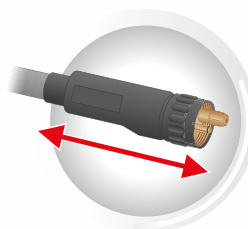
Wear parts compatible with the most common standard in Europe.



Extra-flexible cable.



Easy pivoting handle.



Extra length rear cable support ensures smooth and consistent wire feeding.

MODEL		AIR COOLING				WATER COOLING
		LGS2-150G	LGS2-250G	LGS2-240G	LGS2-360G	LGS2-505W
Duty cycle [CO ₂ shielding gas]		180 A @ 60%	230 A @ 60%	250 A @ 60%	330 A @ 60%	500 A @ 100%
Applications		Thin plates, automotive industry	Thin plates, light fabrication	Thin plates, light fabrication	Vessel manufacture, steel structures	Heavy duty, high production
Wire diameter		Up to 1.0 mm	Up to 1.2 mm	Up to 1.2 mm	Up to 1.6 mm	Up to 2.4 mm
Original equipment	Contact tip	0.8 mm	1.0 mm	1.0 mm	1.2 mm	1.2 mm
	Conical nozzle	12 mm	15 mm	12.5 mm	16 mm	16 mm
To order						
3 m		W10429-15-3M	W10429-25-3M	W10429-24-3M	W10429-36-3M	W10429-505-3M
4 m		W10429-15-4M	W10429-25-4M	W10429-24-4M	W10429-36-4M	W10429-505-4M
5 m		W10429-15-5M	W10429-25-5M	W10429-24-5M	W10429-36-5M	W10429-505-5M

Choose your gun

rating calculated using CO₂

■ air cooled
■ water cooled

Series	Size	Rate	160A	180A	200A	230A	250A	270A	330A	350A	420A	500A
LGS2	150G	60%										
	250G											
	240G											
	360G											
	505W	100%										

MIG/MAG TORCHES

Wear parts for LGS2 torches

LGS2 150G



LGS2 250G



LGS2 240G



LGS2 360G



LGS2 505W



	Ø mm	1 Contact tip	2 Contact tip holder	3 Nozzle	Nozzle spring	Steel or PTFE liner			Aluminium kit (PTFE/bronze) liner			4 - Insulating diffuser		
						3 m	4 m	5 m	3 m	4 m	5 m	Standard	High temperature	Ceramic
LGS2 150G	M 6 x 25	Steel (with steel liner)	W000010820 W000010823*	W000010787 (Con. D10) W000010786 (Con. D12.5) W000010788 (Cyl. D16) WP10468 (Innershield)	W000277448	W000010730 (blue)	W000010731 (blue)	W000010732 (blue)	-	-	-	-	-	-
LGS2 250G	M 6 x 25	Steel (with steel liner)	W000010826 W000010830*	W000010791 (Con. D11) W000010790 (Con. D15) W000010792 (Cyl. D20)	W000277477	W000010730 (blue)	W000010731 (blue)	W000010732 (blue)	-	-	-	-	-	-
LGS2 240G	M 6 x 25	Steel (with steel liner)	W000010820 W000010823*	W000010821 W000010824*	WP10440-09	W000010730 (blue)	W000010731 (blue)	W000010732 (blue)	-	-	-	WP10404-STD	WP10404-HT	WP10404-CR
LGS2 360G	M 8 x 30	Steel (with steel liner)	W000010834 W000010840*	W000010835 W000010841*	WP10445-132C*	W000010730 (blue)	W000010731 (blue)	W000010732 (blue)	-	-	-	W000010780	W000010781	W000010782
LGS2 505W	M 8 x 30	Steel (with steel liner)	W000010834 W000010840*	W000010835 W000010841*	WP10445-132C*	W000010730 (blue)	W000010731 (blue)	W000010732 (blue)	-	-	-	W000010783	W000010784	W000010785

Original equipment parts

* CuCrZr contact tips

5 Isolating washer

To order

WP10450-L77

ZIRCONIUM CONTACT TIP

CuCrZr contact tips bring excellent performances compared to standard copper contact tips [Cu].

The wear:

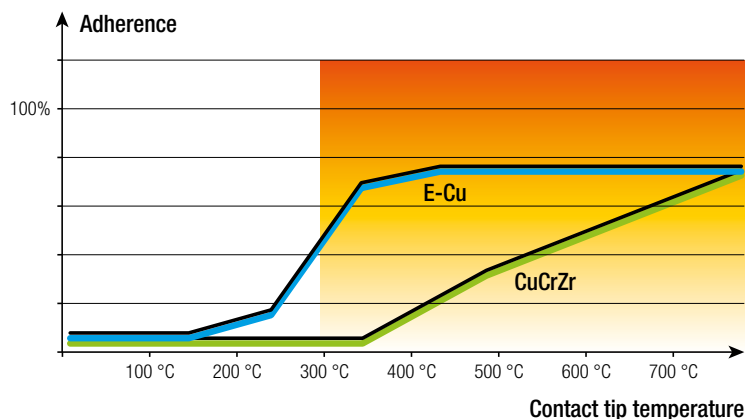
The electrical conductivity being superior in a CuCrZr alloy, the arc transfer will meet less resistance and the contact tip will wear out less rapidly.

The lifetime:

The mechanical and thermal resistances also being superior to a copper alloy, the constraints, especially due to the wire friction and to the arc temperature, will be better tolerated with a CuCrZr contact tip.

Used in robotic welding for these advantages, the CuCrZr contact tip can improve the manual MIG/MAG welding performances as well.

Zirconium contact tips are standard on the LG PROMIG guns, but are also available in addition to the LGS2 line.



CERAMIC BACKINGS

Features

Our new range of ceramic backings enables you to build a much more efficient weld root:

- without gouging,
- without grinding,
- without re-welding,
- without rework,
- with a wide root gap,
- with a bigger root thickness permits higher welding current for the hotpass.

The use of the ceramic backings enables welding with higher intensity. The quality of the weld bead will be improved:

- higher penetration,
- minimum risk of lack of fusion,
- Smooth profile of the root pass.



Choice of KERALINE slat type depending on the welding process

	MMA	TIG	MIG/MAG	SAW
KERALINE TA 1	-	✓	✓	-
KERALINE TA 2	-	✓	✓	-
KERALINE TA 3	✓	-	✓	-
KERALINE TF 1	-	✓	✓	-
KERALINE TF 2	-	✓	✓	-
KERALINE TF 3	✓	-	✓	-

	MMA	TIG	MIG/MAG	SAW
KERALINE TR 1	✓	-	✓	-
KERALINE TR 2	✓	-	✓	-
KERALINE TR 3	✓	-	✓	-
KERALINE TR 4	✓	-	✓	-
KERALINE TR 5	✓	-	✓	-
KERALINE TR 6	✓	-	✓	-

	MMA	TIG	MIG/MAG	SAW
KERALINE TM 1	✓	✓	✓	✓
KERALINE TM 2	✓	✓	✓	✓

Ceramic on metallic support

Type	To order	Dimensions (mm)	3D diagram	Application	Packing
KERALINE TM1 - 13 mm	W000010403				600 mm / piece 10 pieces per bag (6 meters) 7 bags/carton (42 meters)
KERALINE TM2 - 18 mm	W000010404				600 mm / piece 9 pieces per bag (5.4 meters) 5 bags/carton (27 meters)

CERAMIC BACKINGS

Ceramic on aluminium-tape

Type	To order	Dimensions (mm)	3D diagram	Application	Packing
KERALINE TA1 - 6 mm	W000010391				600 mm / piece 10 pieces per bag (6 meters) 6 bags/carton (36 meters)
KERALINE TA2 - 9 mm	W000010392				
KERALINE TA3 - 13 mm	W000010393				
KERALINE TF1 - 6 mm	W000010394				
KERALINE TF2 - 9 mm	W000010395				600 mm / piece 10 pieces per bag (6 meters) 6 bags/carton (36 meters)
KERALINE TF3 - 13 mm	W000010396				
KERALINE TR1 - 6 mm	W000010397				
KERALINE TR2 - 7 mm	W000010398				600 mm / piece 50 pieces per bag (30 meters) 5 bags/carton (150 meters)
KERALINE TR3 - 8 mm	W000010399				600 mm / piece 20 pieces per bag (12 meters) 8 bags/carton (96 meters)
KERALINE TR4 - 9 mm	W000010400				600 mm / piece 20 pieces per bag (12 meters) 7 bags/carton (84 meters)
KERALINE TR5 - 12 mm	W000010401				600 mm / piece 20 pieces per bag (12 meters) 5 bags/carton (60 meters)
KERALINE TR6 - 15 mm	W000010402				600 mm / piece 15 pieces per bag (9 meters) 5 bags/carton (45 meters)
KERALINE TJ10 T FULL PENETRATION	W000262368				600 mm / piece 10 pieces per bag (6 meters) 6 bags/carton (36 meters)
SET OF CERAMIC BACKING RAD 150	W000275493				16 pieces/Circle 18 Circles/carton (18 meters)
SET OF CERAMIC BACKING RAD 200	W000275532				4pcs/Segment 20 Segments / SET 12 Sets/carton (12 meters)
SET OF CERAMIC BACKING RAD 100	W000404095				12 pieces/Circle 22 Circles/carton (22 meters)

CERAMIC BACKINGS

BENEFITS

For a well-made welding bead:

- Without copper contamination
- Without risk of burn through in the first pass position (used as a support)
- Without re-welding
- Without risk of lack of fusion
- No turning of the work piece
- Bigger root thickness permits higher welding current for the hot pass
- An increase in first pass deposit rate
- Wide root gap
- Total penetration without turning the parts to be welded
- Total penetration of joints difficult to access in reverse position
- Smooth profile of the root pass

For a well-made weld preparation before welding:

- Ideal to compensate for variations in preparation of sheet edge backlashes
- Easy to use (adhesive/metallic support)
- Simplify chamfering preparations

For higher productivity:

- Without gouging operation
- Without grinding operation
- Provides time saving and high quality
- Easy-to-use slats technique

KERALINE has a very low moisture absorption rate and a high melting point, allowing use at high welding intensity, up to 600A.

OTHER ACCESSORIES

SPRAYMIG H₂O / CERASKIN

See page 114



FLUXO S190 / P125 / R175

See page 116



GALVASPRAY

See page 115



MIG pliers

See page 63



MIG IRON PROTECT +

See page 49



EUROSPEED LS

See page 13



FLOWELD

See page 63



MIG torch stand

See page 63



5 TIG WELDING

WELDING TOOLS AND ACCESSORIES

- ◆ TIG torches 88 - 93
- ◆ Tungsten electrodes 94
- ◆ TIG accessories 95 - 96

TIG TORCHES

PROTIG NG S & III S

Premium TIG torches for maintenance, light and heavy fabrication, construction, automotive industries.

All torches are supplied ready to use, the standard fitting table gives more information.

Advantages:

- ◆ Two handle styles: EB and RL
- ◆ High resistant proprietary wear parts
- ◆ Improved robustness.
- ◆ Highly flexible cable, user-friendly and robust against spatter burn-in
- ◆ Two cable lengths: 5 and 8 m
- ◆ The blade trigger may be oriented around the handle *(only for PROTIG III S)*.
- ◆ Robust metal trigger *(only for PROTIG III S)*.
- ◆ Neoprene sleeve with good manoeuvrability.
- ◆ 1 reference: the C5B connection of the torch fitted as standard, a banana plug included also.

PROTIG III S

The round handle with a blade trigger (RL).



PROTIG NG S

The ergonomic handle with button (EB).



TIG TORCHES



Air cooled

MODEL			PROTIG 10		PROTIG 20		PROTIG 30		PROTIG 40	
Duty cycle 35%			125 A		150 A		200 A		250 A	
Duty cycle 60%			80 A		100 A		130 A		200 A	
Fitted as standard	back cap		Long							
	nozzle		Ø 10 mm				Ø 12 mm			
	electrode		Ø 1.6 mm		Ø 2.0 mm		Ø 2.4 mm			
Length			5 m	8 m	5 m	8 m	5 m	8 m	5 m	8 m
PROTIG III S	Connection	C5B/S	W000382715-2	W000382716-2	W000382717-2	W000382718-2	W000382719-2	W000382720-2	W000382721-2	W000382722-2
PROTIG NG S			W000278394-2	W000278395-2	W000278396-2	W000278397-2	W000278398-2	W000278399-2	W000278400-2	W000278401-2

Water cooled

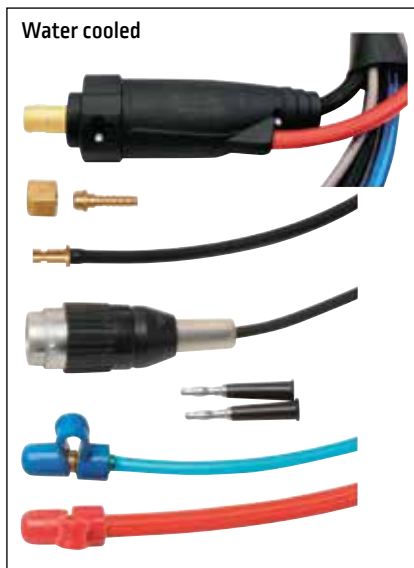
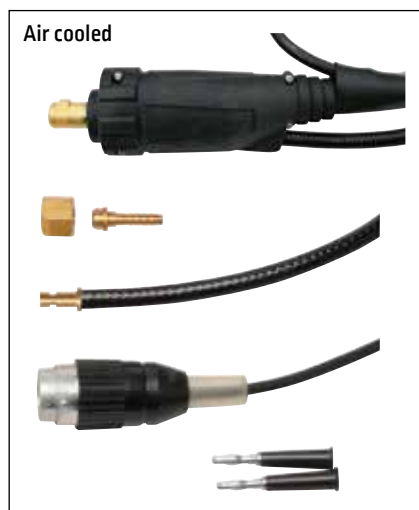
MODEL			PROTIG 10W		PROTIG 35W		PROTIG 40W	
Duty cycle 100%			220 A		350 A		450 A	
Fitted as standard	back cap		long					
	nozzle		Ø 12.8 mm		Ø 15 mm		Ø 14 mm	
	electrode		Ø 2.4 mm		Ø 3.2 mm		Ø 3.2 mm	
Length			5 m	8 m	5 m	8 m	5 m	8 m
PROTIG III S	Connection	C5B/S	W000382723-2	W000382724-2	W000382725-2	W000382726-2	W000382727-2	-
PROTIG NG S			W000278402-2	W000278403-2	W000278404-2	W000278405-2	W000278406-2	W000278407-2

⚠ Some machines require the use of the plug module p/n WP10529-5, see the section "Plug kits and button modules" at page 93.

Connectors, adapters

Connectors

The connectors to the machine are a new design, compact and fully protected delivering both strength and quality. All hoses are rubber with a woven sheath for heavy duty work.



Extension cables

Extenders have a length of 15 m. They are equipped with power connectors, C5B plug (5 pins) and « banana » plugs. The connection is protected by a leather envelope with Velcro® fastener.

	To order
EXTENSION AIR 15 M	W000306135
EXTENSION WATER 15 M	W000306136

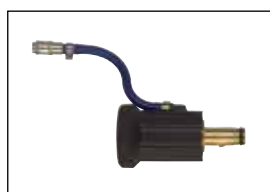


Adapters

For old torches with central gas to be connected to power sources with separate gas, use W000306140.



For torches with separate gas to be connected to power sources with central gas, use W000306141.



Dinse 9 to 13 mm
W000306139



Dinse 13 to 9 mm
038055011

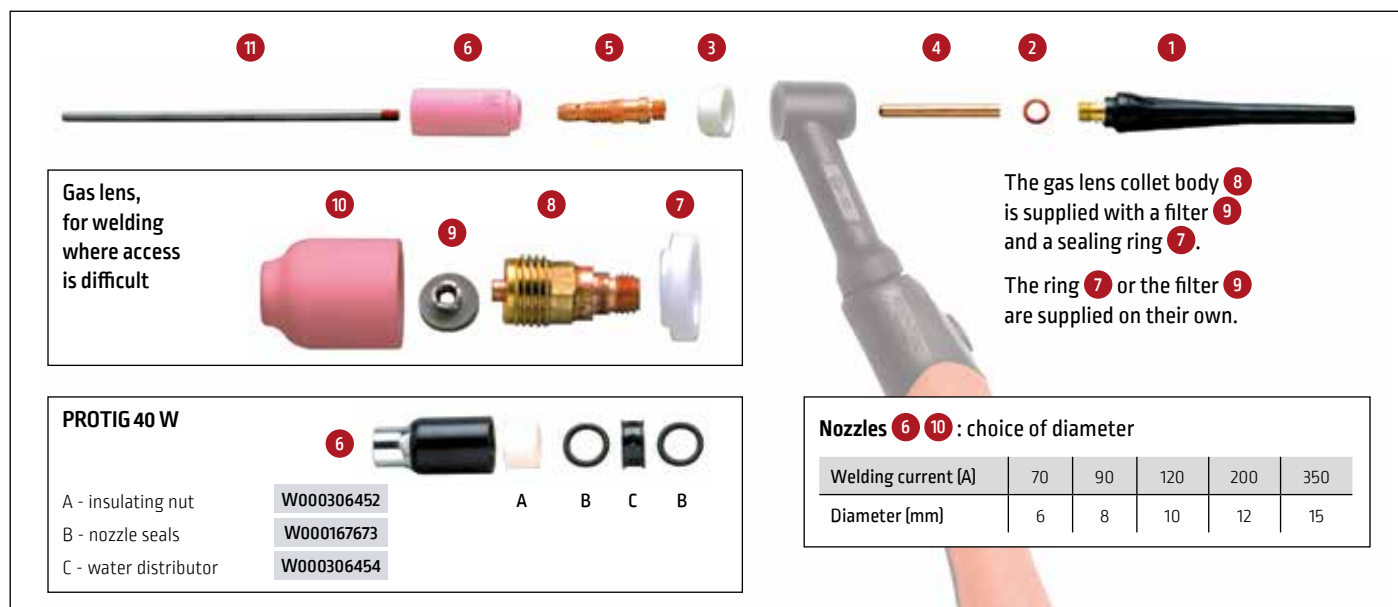


TIG TORCHES

PROTIG NG S & III S

Wear parts

WELDLINE sets the standard for wear parts, ensuring maximum quality for both welding and gas protection.



Gas lens, for welding where access is difficult

PROTIG 40 W

A - insulating nut
B - nozzle seals
C - water distributor

The gas lens collet body **8** is supplied with a filter **9** and a sealing ring **7**.
The ring **7** or the filter **9** are supplied on their own.

Nozzles **6** **10** : choice of diameter

Welding current (A)	70	90	120	200	350
Diameter (mm)	6	8	10	12	15

Wear parts box

A complete kit for all applications.
The kit includes electrode collets, nozzles, back caps and collet body.

PROTIG 10 / 10W
PROTIG 20
PROTIG 30
PROTIG 40 / 35W
PROTIG 40W

W000306441
W000306442
W000306443
W000306444
W000306445

Modular system:

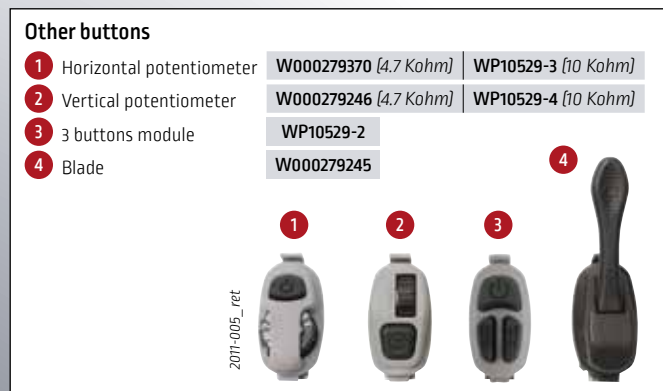
Standard delivery for EB all torches is a single button module.
Other control module formats are available to order.



Other buttons

1 Horizontal potentiometer
2 Vertical potentiometer
3 3 buttons module
4 Blade

W000279370 [4.7 Kohm] WP10529-3 [10 Kohm]
W000279246 [4.7 Kohm] WP10529-4 [10 Kohm]
WP10529-2
W000279245



Adjustable heads

As an option, adjustable torch bodies are available, designed to make welding in limited access locations easier with a choice of 2 heads, small and large which are mounted on air cooled or water cooled bodies.



Choose one body and one head to get a complete torch.

- Air cooled body (10/20)
- Water cooled body (10W)
- Head PROTIG NG 10/10W
- Head PROTIG NG 20

W000279381
W000279382
W000279383
W000279384

⚠ Refer to the instruction manual to see the different connections for the modules. For potentiometer adapt the wiring to the welding machine.









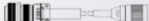
TIG TORCHES

Wear parts are common for both RL or EB handles.

		PROTIG 10 / 10W	PROTIG 20	PROTIG 30	PROTIG 35W / 40	PROTIG 40W
1 - Back cap	short	W000306220	W000306223	W000306223	W000306225	W000306227
	medium	W000306221	-	-	-	-
	long	W000306222	W000306224	W000306224	W000306226	W000306228
2 - Back cap o-ring		W000306229	W000306230	W000306230	W000306231	W000306232
3 - Sealing ring		W000306210	W000306211	W000306211	W000306212	-
4 - Electrode collet	Ø 1.0	W000306236	W000306241	W000306246	W000306252	-
	Ø 1.6	W000306237	W000306242	W000306247	W000306253	-
	Ø 2.0	W000306238	W000306243	W000306248	W000306254	-
	Ø 2.4	W000306239	W000306244	W000306249	W000306255	W000306262
	Ø 2.5	-	W000306260	W000306261	-	-
	Ø 3.2	W000306240	W000306245	W000306250	W000306256	W000306263
	Ø 4.0	-	-	W000306251	W000306257	W000306264
	Ø 4.8	-	-	-	W000306258	W000306265
5 - Collet body all diameters		W000306205	W000306206	W000306207	W000306208	W000306200
5* - Collet body heavy duty		-	-	-	* W000306201	-
6 - Nozzle	Ø 6.4	W000306269	W000306273	W000306277	W000306277	-
	Ø 8	W000306270	W000306274	W000306278	W000306278	-
	Ø 9.6	W000306271	W000306275	W000306279	W000306279	-
	Ø 11	-	-	-	-	W000306282
	Ø 12.8	W000306272	W000306276	W000306280	W000306280	-
	Ø 14	-	-	-	-	W000306283
	Ø 15.7	-	-	W000306281	W000306281	-
6L - Long nozzle	Ø 4.8	W000306456	-	-	-	-
	Ø 6.4	W000306457	-	W000306462	W000306462	-
	Ø 8	W000306458	-	W000306463	W000306463	-
	Ø 9.6	W000306459	-	W000306464	W000306464	-
	Ø 11.2	-	-	W000306465	W000306465	-
7 - Gas lens sealing ring		W000306210	W000306216	W000306216	W000306217	-
8 - Gas lens collet body		W000306213	W000306214	W000306214	W000306215	-
9 - Gas lens filter		W000306218	W000306219	W000306219	W000306219	-
10 - Gas lens nozzle	Ø 8	W000306284	W000306287-2	W000306287-2	W000306287-2	-
	Ø 9.6	W000306285	W000306288-2	W000306288-2	W000306288-2	-
	Ø 11.2	W000306286	-	-	-	-
	Ø 12.8	-	W000306289-2	W000306289-2	W000306289-2	-
	Ø 15.7	-	W000306290-2	W000306290-2	W000306290-2	-
10L - Long gas lens nozzle	Ø 8	-	W000306467	W000306467	W000306467	-
	Ø 9.6	-	W000306468	W000306468	W000306468	-
	Ø 11.2	-	W000306469	W000306469	W000306469	-
	Ø 12.8	-	W000306470	W000306470	W000306470	-

* For the collet body « heavy duty », use the gas lens nozzles

Choose your module & your plug kit for Protig NG S

Button modules		 or 			 or 	
Reference	WP10529-2	W000279246 (4.7 Kohm)		W000279370 (4.7 Kohm)	WP10529-4 (10 Kohm)	WP10529-3 (10 Kohm)
Plug kit	<ul style="list-style-type: none">• No plug kit needed• Torch is connected to the machine through the C5B plug (5 pins)	<div></div> <div>WP10529-6</div>	<div></div> <div>WP10529-7</div>	<div></div> <div>WP10529-8</div>	<div></div> <div>WP10529-9</div>	
Work with	<ul style="list-style-type: none">• Invertec 220/300/400 TPX• Aspect 200• Prestotig 200 AC/DC• Prestotig 315/415 DC• Citotig 200 AC/DC• Citotig 315/415 DC	<ul style="list-style-type: none">• Prestotig 210 DC• Prestotig 310 DC• Prestotig 410 DC• Prestotig 240 AC/DC• Prestotig 310 AC/DC	<ul style="list-style-type: none">• Prestotig 210 AC/DC• Prestotig 250 AC/DC• Prestotig 350 AC/DC	<ul style="list-style-type: none">• Saxotech 170/220• Saxotig 160 AC/DC• Prestotig 180/220 Pro• Prestotig 180/220 Force• Citotig 1800/2200 Force	<ul style="list-style-type: none">• All Lincoln machines with pedal control• Prestotig 315/415 DC• Prestotig 315 AC/DC• Citotig 315/415 DC• Citotig 315 AC/DC	

The above modules work only with the PROTIG NG S torches (EB handle).

Remark for users of Prestotig/Citotig II DC, 240/310 AC/DC & 350W in water cooled configuration: plug kit p/n WP10529-5 must be adopted while using TIG torches with single button.

TIG TORCHES

WTT2

STANDARD RANGE

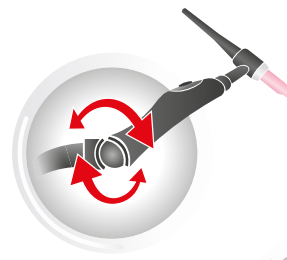
Simple and reliable, this range is adapted to the most common applications.



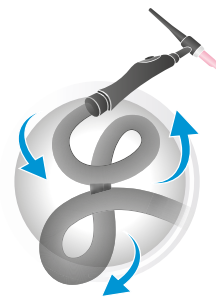
Standardised wear parts.



Handle, made with high temperature silicon rubber.



Easy pivoting handle
(for EB handles).



Flexible high performance cable.



Handle



RL



EB



V



EB-FLEX

Air cooling

MODEL				WTT29		WTT217		WTT226	
Duty cycle at 40 °C		60%		80 A		100 A		130 A	
		35%		110 A		135 A		180 A	
Original equipment		back cap		Long					
		nozzle		Ø 9.6 mm				Ø 12.8 mm	
		electrode		Ø 1.6 mm		Ø 2.0 mm		Ø 2.4 mm	
Length				4 m	8 m	4 m	8 m	4 m	8 m
Handle	RL	Connection	S	W000278878	W000278923	W000278883	W000278918	W000278888	W000278914
			C5B	W000278879	W000278922	W000278884	W000278917	W000278890	W000278913
	EB		S	W000278877	W000278929	W000278881	W000278920	W000278886	W000278916
			C5B	W000278875	-	W000278882	W000278919	W000278887	W000278915
	V		V [Conn. 9 mm]	W000278876	-	W000278880	-	-	-
			V [Conn. 13 mm]	-	-	W10529-17-4V	-	W000278885	-
	EB-FLEX		S / C5B	W000382781	-	W000382782	W000382783	W000382784	W000382785

Connections



C5B



S

Connector:

Shaped cable output for a better robustness.



Air cooling



Water cooling

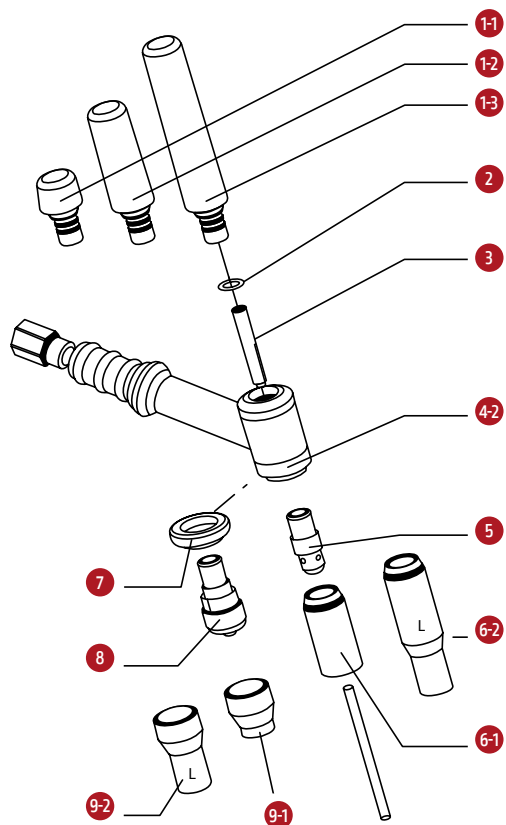
Water cooling

MODEL				WTT2 20 W		WTT2 18 W	
Duty cycle at 40 °C		100%		200 A		320 A	
		60%		250 A		350 A	
Original equipment		back cap		Long			
		nozzle		Ø 12.8 mm		Ø 16 mm	
		electrode		Ø 2.4 mm		Ø 3.2 mm	
Length				4 m	8 m	4 m	8 m
Handle	RL	Connection	S	W000278893	W000278906	W000278897	W000278900
			C5B	W000278894	W000278905	W000278898	W000278899
	EB		S	W000278891	W000278911	W000278895	W000278902
			C5B	W000278892	W000278909	W000278896	W000278901
	EB-FLEX		S / C5B	W000382786	W000382787	W000382788	W000382789

TIG TORCHES

WTT2 TIG torches wear parts

		WTT2 9 / 9V WTT2 20W	WTT2 17 / 17V WTT2 26 / 26V WTT2 18W
1-1	Back cap short	W000306398	W000306399
1-2	Back cap medium	W000306400	-
1-3	Back cap long	W000306402	W000306403
2	Back cap O-ring	W000306404	W000306405
4-2	Sealing ring	W000306396	W000306397
3	Collet	Ø 1.0	W000306406
		Ø 1.6	W000306407
		Ø 2.0	W000306408
		Ø 2.4	W000306409
		Ø 3.2	W000306410
		Ø 4.0	-
5	Collet body	Ø 1.0	W000306376
		Ø 1.6	W000306377
		Ø 2.0	W000306378
		Ø 2.4	W000306455
		Ø 3.2	W000306379
		Ø 4.0	-
6-1	Nozzle	Ø 6.4	W000306417
		Ø 8.0	W000306418
		Ø 9.6	W000306419
		Ø 11.2	W000306420
		Ø 12.8	W000306421
		Ø 16.0	W000306422
6-2	Long nozzle	Ø 19.2	-
		Ø 4.8	W000306456
		Ø 6.4	W000306457
		Ø 8.0	W000306458
		Ø 9.6	W000306459
		Ø 11.2	-
7	Gas Lens sealing ring	-	W000306466
8	Gas Lens collet body	Ø 1.0	W000306385
		Ø 1.6	W000306386
		Ø 2.0	W000306460
		Ø 2.4	W000306387
		Ø 3.2	W000306388
		Ø 4.0	-
9-1	Gas Lens nozzle	Ø 6.4	W000306429
		Ø 8.0	-
		Ø 9.6	W000306431
		Ø 11.2	W000306432
		Ø 12.8	W000306433
		Ø 8.0	-
9-2	Long Gas Lens nozzle	Ø 9.6	-
		Ø 11.2	-
		Ø 12.8	-
		Ø 12.8	-



Wear parts box

For an easier maintenance of the WTT2 torches, two boxes are available.

Box for WTT2 9 / 9V / 20W

To order W000371535

Box for WTT2 17 / 26 / 18W

To order W000371536



Gas Lens

The gas diffuser concentrates the flux in a homogeneous and focused way around the tungsten electrode, which allows to get the electrode out much more than the nozzle.

This permits to access to the difficult access welding joints.



TUNGSTEN ELECTRODES

A complete range of tungsten electrodes:

Product advantages :

- ◆ Very high life cycle
- ◆ Very stable arc
- ◆ Perfect arc ignition
- ◆ Tip longevity

- Pure tungsten,
- Tungsten + cerium,
- Tungsten + lanthanum,
- Tungsten + rare earths⁽¹⁾.



Choice criteria

Type	Metal		Arc stability	Striking	Lasting	Thermal resistance
	Aluminium	Steel & Stainless steel				
WP - Pure tungsten	*		**	*	*	*
WCe 20 - Cerium 2%		*	**	*	**	**
WLa 15 - Lanthanum 1,5%	**	***	**	***	***	***
WLa 20 - Lanthanum 2%	*	***	**	***	***	***
WS 2 - Rare earths ⁽¹⁾ 2%	*	*	**	***	***	***

*** Excellent - ** Good - * Average

⁽¹⁾ Rare earths = any of the abundant metallic elements, including scandium (atomic number 21), yttrium (39), and the 15 elements from 57 to 71 (lanthanide series include lanthanum and cerium) in the Mendeleyev classification.

CAUTION:

before use, carefully read and understand the safety datasheet available on our websites



See the batch number on the tungsten electrode packaging and consult your conformity certificate on our websites

WS 2-Rare Earths		
Ø (mm)	Length (mm)	Reference
1.6	175	W000335167
2.4	175	W000335169
3.2	175	W000335171

WLa 15-Lanthanum 1.5%		
Ø (mm)	Length (mm)	Reference
1.6	150	W000402663
2.0	150	W000402664
2.4	150	W000402665
3.2	150	W000402667

WP-Pure Tungsten		
Ø (mm)	Length (mm)	Reference
1.6	150	W000010010
1.6	175	W000010375
2.0	150	W000010011
2.4	150	W000010012
2.4	175	W000010377
3.2	150	W000010014
3.2	175	W000010378
4.0	150	W000010015

WLa20-Lanthanum 2%		
Ø (mm)	Length (mm)	Reference
1.0	150	W000010373
1.6	150	W000010016
1.6	175	W000010385
2.0	150	W000010017
2.0	175	W000010386
2.4	150	W000010018
2.4	175	W000010387
3.2	150	W000010020
3.2	175	W000010388
4.0	150	W000010021

WCe-Cerium 2%		
Ø (mm)	Length (mm)	Reference
1.6	150	W000010023
1.6	175	W000335153
2.0	150	W000010024
2.4	150	W000010025
2.4	175	W000335154
3.2	150	W000335150
3.2	175	W000335157
4.0	150	W000010028

Recommended welding intensities

Electrode diameter	Direct current	Alternating current	
	Tungsten with oxide addition	Pure tungsten	Tungsten with oxide addition
1.0 mm	10 A to 70 A	15 A to 55 A	15 A to 70 A
1.6 mm	20 A to 100 A	45 A to 90 A	60 A to 125 A
2.0 mm	50 A to 140 A	65 A to 125 A	85 A to 160 A
2.4 mm	70 A to 170 A	80 A to 140 A	120 A to 210 A

Electrode diameter	Direct current	Alternating current	
	Tungsten with oxide addition	Pure tungsten	Tungsten with oxide addition
3.0 mm	100 A to 210 A	140 A to 180 A	140 A to 230 A
3.2 mm	130 A to 250 A	150 A to 190 A	150 A to 250 A
4.0 mm	150 A to 350 A	180 A to 260 A	240 A to 350 A

OTHER ACCESSORIES

TIG torch stand



To order W000010803

Simple stand with magnetic base to keep your work place clean.

OPTICLEAN II

Inverter-technology installation for cleaning, polishing and marking of stainless steel.



See page 120

TIG SHARP

Portable electric tool for tungsten electrodes sharpening

Characteristics:

♦ All you need to sharpen your tungsten electrodes (all ranges) delivered in a practical metal case:

- Sharpening machine
- Clamp to lock the machine on a bench
- Standard black head for the electrodes diameter (blue color is only the JAS standard color) 1.6 / 2.0 / 2.4 / 3.2 mm
- Nozzle connectable on a vacuum cleaner for extraction of tungsten dusts
- Electrode holder to clamp TIG electrodes
- Tools for changing the grinding wheel and for adjusting the grinding head

♦ For an accurate sharpening:

- Choose the electrode diameter
- Select the grinding angle (10° to 70°)
- Start the machine
- Insert the electrode and turn it slowly

♦ An incredible result:

- The grind is perfect
- The grinding angle is very precise
- Longitudinal sharpening, precise and symetric angle.



WARRANTY
2
YEARS

This equipment has to be connected to a vacuum extraction for dusts



To order W000011035

Technical characteristics:

Voltage:	220-230 volts
Frequency:	50 - 60 Hz
Power:	400 W
Amperage:	1.8 A
Disk speed:	30.000 rpm
Weight:	1.85 kg

Warranty: 2 years.
Conform to EU standards

EN 50144-2-3
EN 60745-1
EN 60745-1/A1

Other products of the range:

Spare red head:
(for tungsten electrodes
Ø 1.0 / 4.0 / 4.8 / 6.0 mm)

To order W000011037

Spare black head:
(for tungsten electrodes
Ø 1.6 / 2.0 / 2.4 / 3.2 mm)

To order W000011038

Spare diamond disk:

To order W000011036

OTHER ACCESSORIES

VIKING 2450 & 3350

See pages 10-11



Gloves TIG



See page 50

Cooling liquid FREEZCOOL



See page 118





6 PLASMA CUTTING

CUTTING TOOLS AND ACCESSORIES

- ◆ Plasma Torches 98 -101
- ◆ Plasma other accessories 101

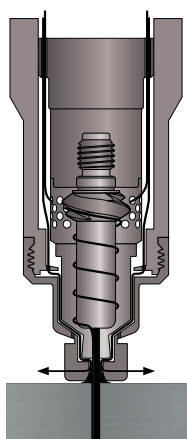
PLASMA TORCHES

MODERN TORCH TECHNOLOGY

LC65 and LC105

The plasma torches with longer life time (running cooler). More cutting thickness, higher speed, standard and grid cutting.

- No HF
- Small electrode diameter
- High air-flow
- High speed rotating air
- Primary and secondary flow
- Concentrated plasma
- Long life electrodes and nozzles
- Torch connection - central connector, 9-pin



LC105 torch design with drag cup

HIGHER TRAVEL SPEED AND LONGER LIFE TIME CONSUMABLES

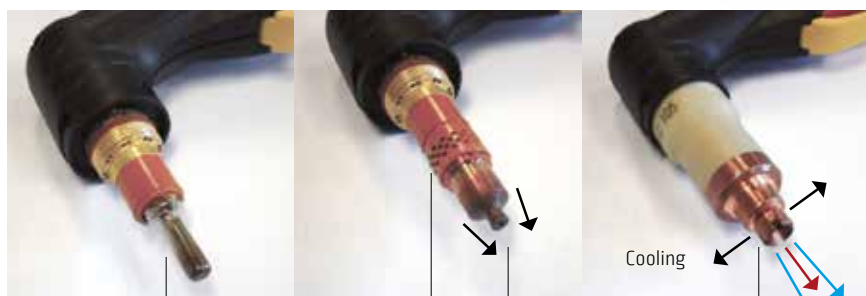
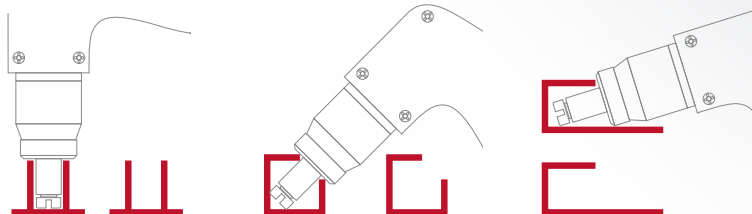


For connection equipment/torch the Tomahawk are provided by CENTRAL CONNECTOR

ALSO AVAILABLE: EXTENDED REACH CONSUMABLES HELPFUL FOR CONFINED SPACES

2,5 mm narrower

9,9 mm deeper



Small diameter Electrode with "screw"

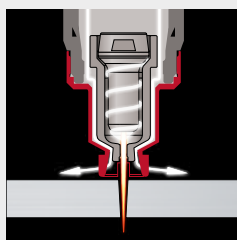
Air-flow through "diagonal" drilled holes in the direction of the "screw"

As a result high speed circular air flow around the electrode

Primary Plasma beam in the middle. Secondary air stream with cold air concentrating the Plasma beam

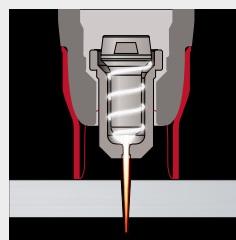
Secondary air-stream cold
Plasma Beam hot

CONTACT OPTION 1



Convenient for the operator, simply drag the nozzle on the plate. Well protected nozzle.

STAND-OFF OPTION 2



Maximum flexibility and visibility of the plasma stream.

GOUGE OPTION 3



Allowing you to gouge different materials.

PLASMA TORCHES

LC 30 (hand)

To order

W100000325



PLASMA-BOX
LC30

W100000361



ELECTRODE



W03X0893-75A

GAS
DISTRIBUTOR



W03X0893-5R

TIP



W100000326 (30A)

SHIELD CAP
BODY



W03X0893-77A
(Internal compressor)



W100000354
(External air Only)

SPACER



W03X0893-78R

LC 45 (hand)

To order

W100000327



LEVEL CUT

W100000335



EASY TO REACH
CARTRIDGE

W100000334



PLASMA-BOX
LC45

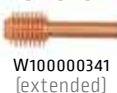
W100000362



ELECTRODE



W100000328
(shielded,
gouging)



W100000341
(extended)



W100000344
(easy to reach)

GAS
DISTRIBUTOR



W100000333

TIP



W100000329
(shielded)



W100000342
(extended)



W100000331
(gouging)

RETAINING
CAP



W100000345
(easy to reach)

+ RING

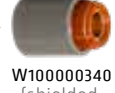


W100000346
(easy to reach)

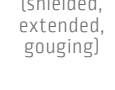
SHIELD CAP



W100000330



W100000343



W100000332

RETAINING
CAP

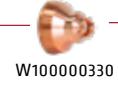


W100000347
(easy to reach,
gouging)



W100000337
(shielded,
easy to reach)

SHIELD CAP



W100000330

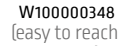


W100000343

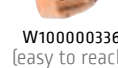


W100000332

RETAINING
CAP



W100000347
(easy to reach,
gouging)



W100000336
(easy to reach)

SHIELDED

EXTENDED

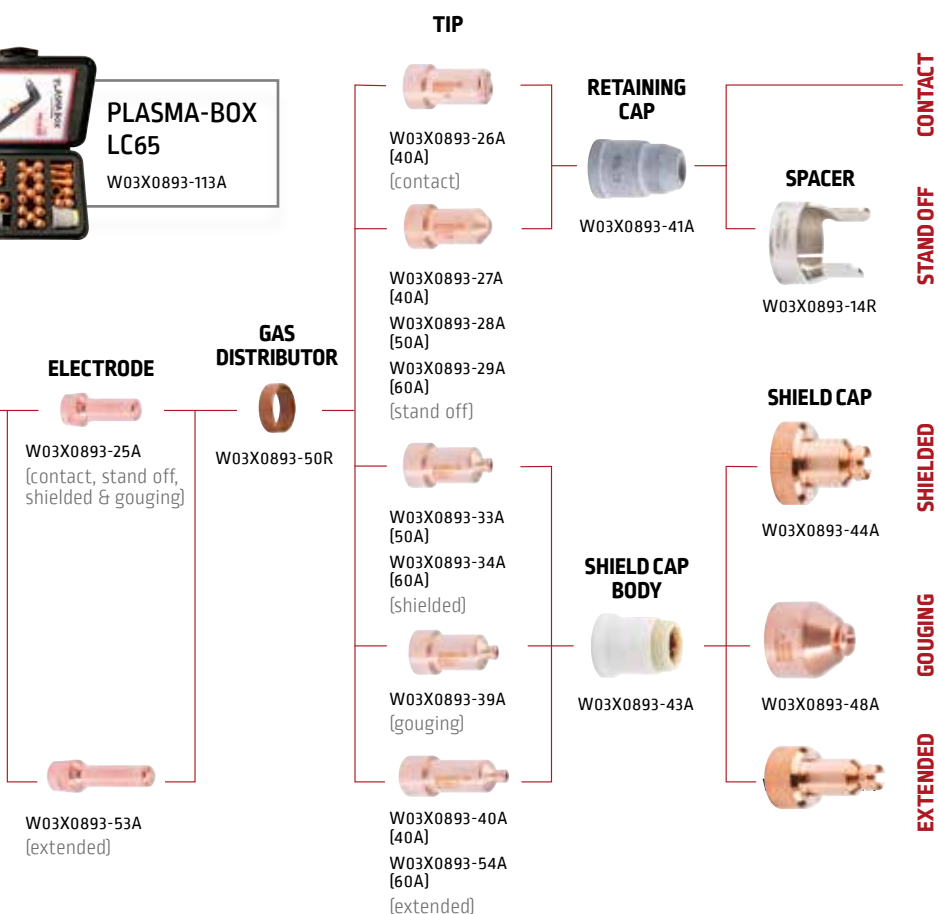
GOUGING

EASY TO
REACH

PLASMA TORCHES

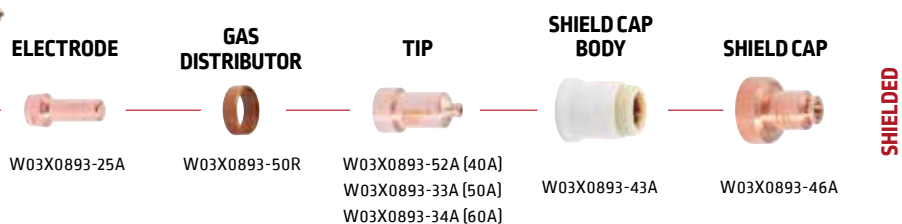
LC 65 (hand)

To order	
7.5 m	PTH-061A-CX-7M5A
15 m	PTH-061A-CX-15MA



LC 65 (machine)

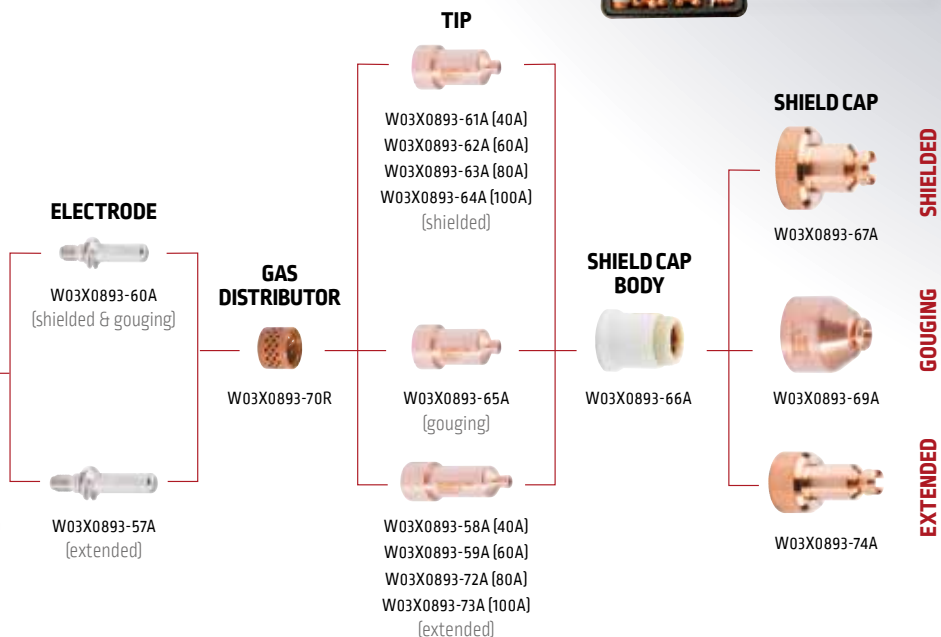
To order	
7.5 m	PTM-061A-CX-7M5A
15 m	PTM-061A-CX-15MA



PLASMA TORCHES

LC 105 (hand)

To order	
7.5 m	PTH-101A-CX-7M5A
15 m	PTH-101A-CX-15MA



PLASMA-BOX LC105
W03X0893-115A

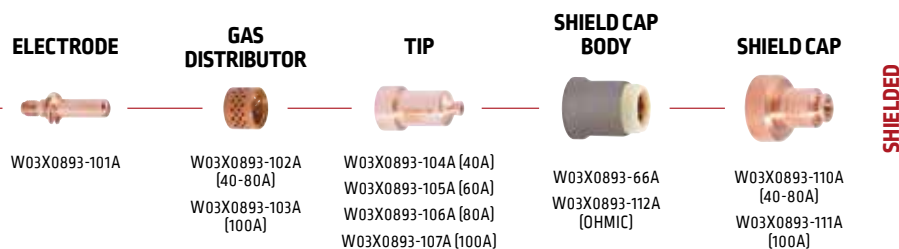
PREMIUM: 100A

Increased cutting velocity
Extended life
Improved cutting quality
45 mm mild steel
50 mm severance



LC 105 (machine)

To order	
7.5 m	PTM-101A-CX-7M5A
15 m	PTM-101A-CX-15MA



PLASMA CUTTING OTHER ACCESSORIES

CUTTING CIRCLES



To order

W0300699A

AIR FILTER LAF1250



To order

W88X1456A

W8800117R
(filter cartridge)

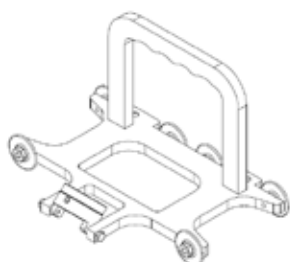
BEVEL TOOL



To order

W03X0893-119A

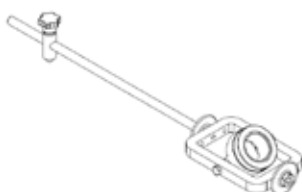
BEVEL TOOL TO SUIT LC45



To order

W100000339

CIRCLE KIT TO SUIT LC45



To order

W100000338





7 CUTTING & GRINDING DISKS

WELDING TOOLS AND ACCESSORIES

- ◆ Cutting and grinding disks 104 - 106

CUTTING AND GRINDING DISKS

Weldline is offering a range of cutting and grinding disks designed for the main applications of industrial customers.

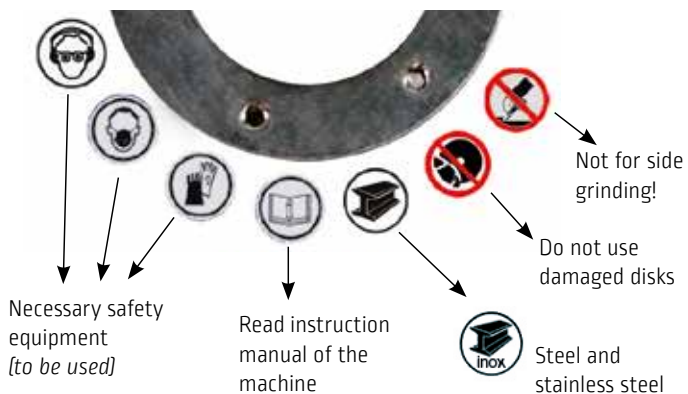
EN 12413 - EN 13743

- ◆ Two extra thin cutting disks of 1 mm for steel and stainless steel.
- ◆ Flat and depressed center, hard cutting disk range for structural steel.
- ◆ A range of hard grinding disks for structural steel.
- ◆ A range of abrasive flap disks for grinding, finishing and cleaning applications.



When buying such products, always ask for OSA certification, a guarantee that the product complies with the safety standard and the additional requirements of the Organisation for the Safety of Abrasives

Pictograms description



Red line means maximum speed 80 m/s

Wheel diameter	Maximum revolution at 80 m/s
115 mm	13 300 rpm
125 mm	12 250 rpm
180 mm	8 500 rpm
230 mm	6 650 rpm



CUTTING AND GRINDING DISKS

DUCTIFLEX PRO

Top quality cutting disks for professional use.

A range of high quality products providing an ideal balance between performance and life duration.

Characteristics:

- ◆ Maximum speed 80 m/s.
- ◆ Diameter 115 to 230 mm.
- ◆ Thickness 1.0 to 3.2 mm.
- ◆ Should be used within 3 years from the production date.
- ◆ Design for steel, except the extra thin disks designed for steel and stainless steel.



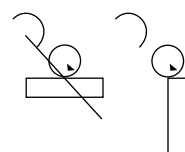
Dimensions	Shape	Use	Specification*	Unit / box	To order
115 x 1 x 22 mm	flat	steel/stainless steel	61A 60 S7 BF	50	W000261930
125 x 1 x 22 mm	flat	steel/stainless steel	61A 60 S7 BF	50	W000261931
115 x 1.6 x 22 mm	flat	steel/stainless steel	61A 60 S7 BF	50	W000335001
125 x 1.6 x 22 mm	flat	steel/stainless steel	61A 60 S7 BF	50	W000335002
115 x 2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261932
125 x 2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261933
180 x 2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261934
125 x 1 x 22 mm	flat	alu	AC 46 S7 BF	50	W000401338
230 x 2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261935
180 x 2.5 x 22 mm	flat	steel	A 36 S7 BF	25	W000261936
230 x 2.5 x 22 mm	flat	steel	A 36 S7 BF	25	W000261937
115 x 3.2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261938
180 x 3.2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261939
230 x 3.2 x 22 mm	flat	steel	A 36 S7 BF	25	W000261940
115 x 2.5 x 22 mm	depressed	steel	A 36 S7 BF	25	W000261941
115 x 3.2 x 22 mm	depressed	steel	A 36 S7 BF	25	W000335005
125 x 2.5 x 22 mm	depressed	steel	A 36 S7 BF	25	W000261942
125 x 3.2 x 22 mm	depressed	steel	A 36 S7 BF	25	W000335006
180 x 2.5 x 22 mm	depressed	steel	A 36 S7 BF	25	W000261943
230 x 2 x 22 mm	depressed	steel	A 36 S7 BF	25	W000335003
230 x 2.5 x 22 mm	depressed	steel	A 36 S7 BF	25	W000261944
230 x 3.2 x 22 mm	depressed	steel	A 36 S7 BF	25	W000335004

- ◆ Extra thin wheels providing a fast and economical cutting performance on steel and stainless steel.
- ◆ Extra long product life
- ◆ High cutting speed
- ◆ Specially efficient on steel bars, pipes, sheets or shaped sections
- ◆ No need to eliminate burr after cutting
- ◆ Less material waste

Same quality with depressed center

- ◆ Hard cutting disks for structural steel.
- ◆ Long life duration
- ◆ Iron and structural steel cutting

Recommendations:



Cutting will be faster by using a smaller contact surface between the disk and the work piece

* Explanation of the specification: See next page

CUTTING AND GRINDING DISKS

DUCTIFLEX

A grinding range for standard structural steel.

Characteristics:

- ◆ Steel surface cleaning, deburring, angle and corner dressing.
- ◆ Very good balance between performance and price, long life product.

Dimensions	Shape	Use	Specification	Unit / box	To order
115 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261945
125 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261946
180 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261947
230 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261948



Explanation of the specifications

XXX	XX	X	XX	XX
Abrasive type	Grit size	Hardness	Structure	Bond

Abrasive type

A: Regular Aluminium oxide. For plain and low alloyed steel, cast steel and chilled cast iron
61A: Mixed Aluminium oxide. For grinding stainless steel and acid resisting steel

Grit size

16	20	22	24	30	36	40	46	54	60	70	80	90	100	120	150
Coarse				Medium						Fine					

Coarse for works without special precision, to fine for smoother surface

Hardness grade

E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
Very soft			Soft				Medium				Hard			

Soft grade are dedicated to hard materials, hard grade to softer materials

Structure

3	4	5	6	7	8	9	10	11	12	13
Closed		Medium				Open		Very open		

Ratio between grain, bond and pore. The softer the material is the more open structure is recommended

Bond

V	B	BF
Vitrified bonded	Resinoid bonded	Glass fibre

Resinoid bond are more flexible, for dynamic and forceful use than vitrified bond Glass fibre increase the resistance specially for heavy usage

DUCTIFLAP

Abrasive flap disks.

These disks are made by cutting abrasive fabrics, then cutting as flaps and bonding them on a fiberglass or nylon backing plate by an adhesive.

Our DUCTIFLAP disks are based on Zirconia Alumina, specially designed for steel, alloyed steel, non ferrous material; cast iron, wood and plastic. We use conical disks because it is possible to use them for curve surfaces, for edge grinding as well as lubricious or primed surfaces.

The grits are either 40, 60 or 80.

The higher the grit is, the more precise the result is.

The types are 115 x 22 mm and 125 x 22 mm.

Bonding material: synthetic resin bonding phenolic resins.

Backing plate: fiberglass or nylon (plastic).

Filler: kryolits, calcide.

Shape: flat or conical 15%.

Dimensions	Grit	Unit/box	Shape	
			15 % conical for fiberglass backing	Flat for nylon backing
115 x 22 mm	40	10	W000264532	W000273754
	60	10	W000264533	-
	80	10	W000335007	W000273758
125 x 22 mm	40	10	W000264535	W000273757
	60	10	W000264534	W000273756
	80	10	W000335008	W000273755



Personal protection: protect your eyes and ears, wear a dust mask, safety gloves, [safety shoes & leather apron are recommended].

Storage: in dry and well ventilated areas.

Temperature between 18 and 22 °C, relative humidity between 45 and 60%.

The speed of the machine must never exceed the maximum operating speed of the disk: 80 m/s.

8 FLAME

WELDING TOOLS AND ACCESSORIES

- ◆ Hoses / Automatic roller for oxygen hoses..... 109
- ◆ Quick action coupling 110 - 111
- ◆ Cutting nozzles and other flame accessories 112



Gas	Ø (mm)	Maximum pressure (bar)	Coil length (m)	To order
Single hoses				
Acetylene	6.3 x 12	10	20	W000010058
Oxygen	6.3 x 12	10	20	W000010059
Acetylene	6.3 x 12	10	40	W000010060
Oxygen	6.3 x 12	10	40	W000010061
LPG*	6.3 x 12	10	40	W000010062
Acetylene	10 x 16	20	20	W000010066
Oxygen	10 x 16	20	20	W000010067
Acetylene	10 x 16	20	40	W000010068
Oxygen	10 x 16	20	40	W000010069
LPG	10 x 16	20	20	W000010053
Oxygen	8 x 14	20	50	W000010079
Acetylene	8 x 14	20	50	W000010080
Argon	6.3 x 12	10	40	W000010072
Argon	10 x 16	20	40	W000010073

Twin hoses				
TWIN (Oxygen - Acetylene)	5 x 11	20	40	1105628
TWIN (Oxygen - Acetylene)	6.3 x 12	10	20	W000010077
TWIN (Oxygen - Acetylene)	6.3 x 12	10	40	W000010063
TWIN (Oxygen - Acetylene)	8 x 14	20	50	W000010078
TWIN (Oxygen - Acetylene)	10 x 16	20	20	W000010054
TWIN (Oxygen - Acetylene)	10 x 16	20	40	W000010070
TWIN (Oxygen - LPG)*	10 x 16	20	40	W000010076

* Propylene excluded



THE DATE PRINTED ON THE HOSE IS THE MANUFACTURING DATE

AUTOMATIC ROLLER FOR OXYGEN HOSES

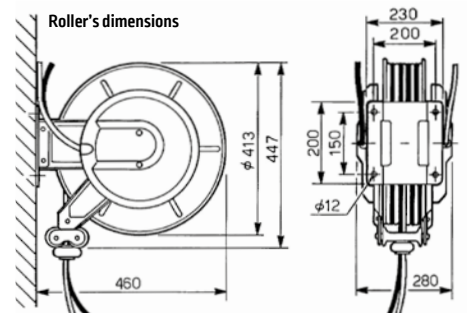
TUBEREEL



Automatic roller for twin hoses diameter 8 or 10 mm.

- ◆ Automatic roller for twin hoses diameter 8 or 10 mm.
- ◆ Allows the operator to choose the hose length suitable to his application
- ◆ Maximum length for inside diameter 8 mm: 20 m
- ◆ Maximum length for inside diameter 10 mm: 15 m
- ◆ Provided without hoses

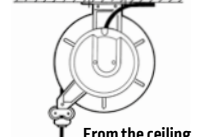
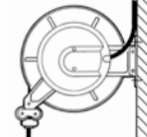
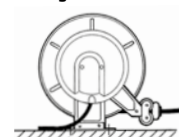
To order W000260575



On the ground

On a wall

From the ceiling





QUICK ACTION COUPLINGS

QUICKMATIC II

QUICKMATIC II is the new range of quick couplings designed and manufactured by Weldline.

Safety, Performance and Easy to Use are key words that characterize this new range.

QUICKMATIC II is available in several versions:

- ◆ By type of gas - presence of a mechanical coding
- ◆ For mounting on the regulator, between pipes and on the blowpipe
- ◆ With integrated FBA (Flash Back Arrestor)

Advantages:

- ◆ **Safety**
 - Gas flow stopped during disconnection due to an internal mechanism
 - Specific design limiting accidental disconnections
- ◆ **Ease of use and ergonomics**
 - «Push System» connection with automatic locking
 - Studied design to allow to use with one hand
- ◆ **Performances**
 - 4 levels of tightness
 - Compatible with any welding or cutting blowpipe thanks to limited pressure losses

To order

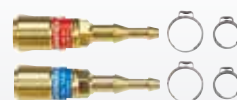
Connection between hoses **A**

QUICKMATIC II	Ø hoses (mm)	To order	
		Female connector	Male connector
1 Fuel Gas	6.3 and 10	W000011002	W000011005
	6.3 and 8	W000386369	
2 Oxygen	6.3 and 10	W000011001	W000011004
	6.3 and 8	W000386370	
3 Neutral gas (Argon, ...)	4 and 6.3	W000011003	W000011006



Also available in kits :

Females kit



To order W000011015

Males kit



To order W000011016

Female / Male kit



To order W000011017

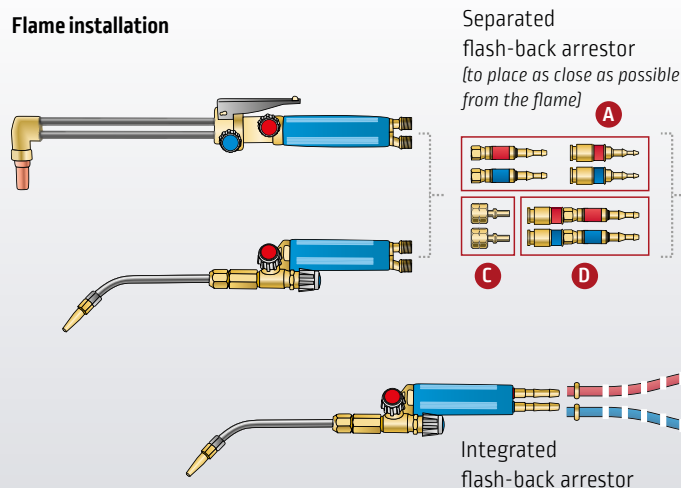
Regulator connection **B**

QUICKMATIC II	Thread	Ø hoses (mm)	To order	
			Female connector	Male connector
4 Fuel gas	M16 x 150 Left	6 and 10	W000011008	W000011005
	3/8" Left		W000011011	
5 Oxygen	M16 x 150 Right	6 and 10	W000011007	W000011004
	3/8" Right		W000011010	
	1/4" Right		W000011009	
6 Neutral gas (Argon, ...)	12 x 100 Right	4	W000011012	W000011006
	3/8" Right		W000386358	
	1/4" Right		W000386359	



Recommendations for use

Flame installation

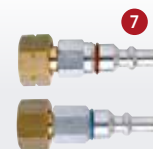


Separated flash-back arrestor
(to place as close as possible from the flame)

Integrated flash-back arrestor

Blowpipes' entry connection **C**

QUICKMATIC II	Thread	To order	Male connector
7 Fuel gas	16 x 150 Left	W000011014	
7 Oxygen	16 x 150 Right	W000011013	

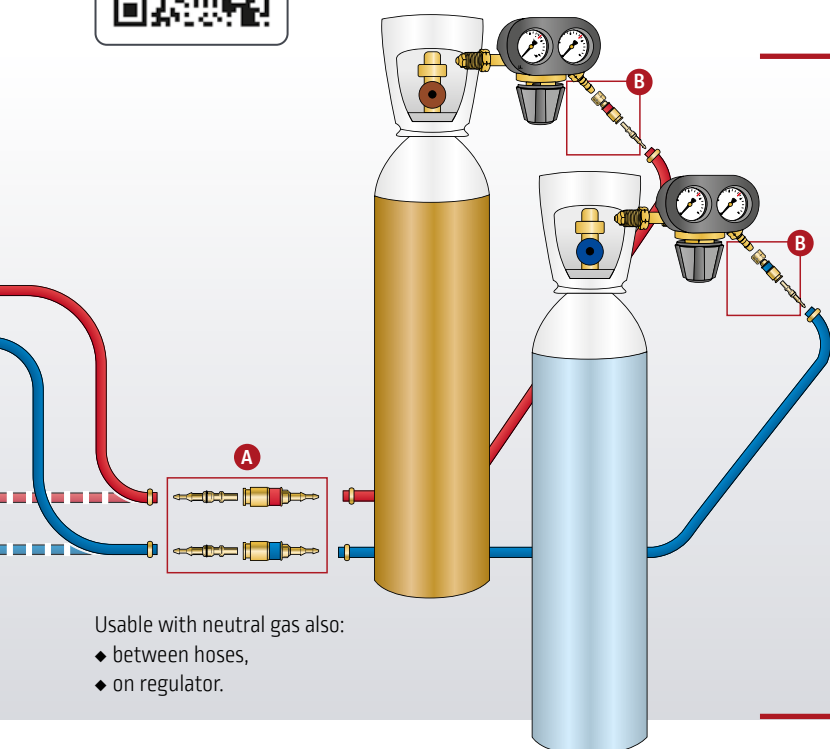


QUICKMATIC II with integrated FBA **D**

SECURTOP 662	Inlet hoses (mm)	Outlet	To order
Oxygen	Ø 6.3 and 10	QUICKMATIC II female	W000386367
	Ø 6.3 and 8		W000386368
Fuel Gas	Ø 6.3 and 10		W000386365
	Ø 6.3 and 8		W000386366
Kit Oxygen + Fuel gas	Ø 6.3 and 10		W000400169
	Ø 6.3 and 8		W000400170



Visit our factory



Usable with neutral gas also:

- ◆ between hoses,
- ◆ on regulator.

Mounting on thread

QUICKMATIC II		Thread	To order	Female coupling
8	Fuel gas	16x150 Left	W000386360	
		3/8 Left	W000386362	
9	Oxygen	3/8 Right	W000386363	



Technical characteristics and usable gases:

Label		Gas		Pressure max. (bar)	Max Flowrate (m³/h)*
Letter	Color	Name	Letter		
F	Red	Acetylen	A	1,5	14
		Propane	P	5	22
		Hydrogen	H	10	215
		Methane	M	5	40
		MPS	Y	5	24
		Propylene	L	5	22
O	Blue	Oxygen	O	20	65
N	Black	Air	D	20	90
		CO ₂	B		73
		Nitrogen, neutral gas	N		92

* Maximal flowrate without flash-back arrestor



CUTTING NOZZLES AND ACCESSORIES

G1 cutting nozzles and IC cutting nozzles

G1 profile	Gauge (mm)	Cutting thickness (mm)	IC profile
Acetylene			Acetylene



W000262059	7/10	3-10	W000262089
W000262060	10/10	10-25	W000262091
W000262061	12/10	25-50	W000262093
W000262062	16/10	50-80	W000262094
W000262063	20/10	80-120	W000262095
W000262064	25/10	120-200	W000262096
W000262065	30/10	200-300	W000262097



Propane			Propane
W000262066	7/10	3-10	W000262098
W000262067	10/10	10-25	W000262099
W000262068	12/10	25-50	W000262100
W000262069	16/10	50-80	W000262101
W000262070	20/10	80-120	W000262102
W000262071	25/10	120-200	W000262105
W000262072	30/10	200-300	W000262106

PROTECFLAM

Heat shield protection for walls and floors during gas welding, brazing or soldering.

PROTECFLAM

Single use
200 x 250 mm

Asbestos free

To order W000271449

Blister pack of 3 shields



PROTECFLAM TECH

Very flexible (memory effect)
Long life duration - Both sides usable
200 x 250 mm

No toxic fumes release

To order W000276078



Tip cleaners

Used to clean welding and cutting nozzles to restore nozzle performance. Contains a range of round needle files in a metal carry case.



To order W000290900

THERMISHIELD



See page 115

Spark lighter



To order W000010978



Traditional tool with five renewal flints.



To order W000211924

Gun model with ten renewal flints.

Inspection mirrors

Mirror with magnetic stand

To order W000010557



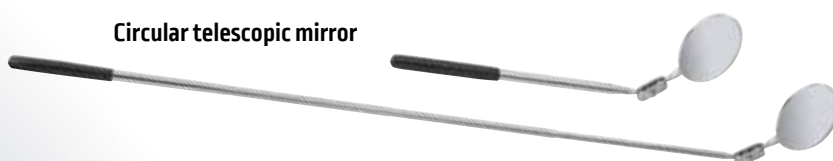
To order W000010558

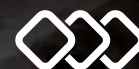
Spare part: mirror.

Circular telescopic mirror

For all angle viewing. Fast and accurate visual inspection of hidden areas with an almost limitless number of positions.

To order W000273291





WELDLINE®
by Lincoln Electric

9 LIQUIDS & SPRAYS



WELDING TOOLS AND ACCESSORIES

◆ Anti-spatters.....	114 - 115
◆ Anti-corrosion / Heat protection	115
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◆ Non destructive cracks detection	117
◆ Cooling liquid for torches / Leakage control.....	118
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ANTI-SPATTER



CERASKIN

Premium Ceramic Welding Anti-spatter spray

CERASKIN is a rapid drying, ceramic coating spray providing with exceptional protection welding equipment and welded parts from damage caused by spatter.

Product features:

- ◆ An extremely fast drying, long lasting and durable ceramic coating, formulated to withstand the most demanding requirements within a professional welding environment.
- ◆ The ceramic base forms a barrier and prevents weld spatter adhering to welding equipment and welded parts.
- ◆ CERASKIN provides 8 consecutive hours welding work (1 working day), without the addition of any further product.
- ◆ Volume: 400 ml (net) - 520 ml (nominal).



To order W000277679

SPRAYMIG H₂O

ECO Welding Anti-spatter spray and liquid

- ◆ Water-based and odourless.
- ◆ No affect on porosity and cold cracks.
- ◆ No affect on the content of diffusible hydrogen in the weld metal.
- ◆ Solvent and silicone free.
- ◆ Biodegradable.
- ◆ Allows parts to be lacquered.
- ◆ Easily washed off parts.

CAUTION:
before use,
carefully read and
understand the
safety datasheet
available on our
websites

Description:

- ◆ Spraymig H₂O silicone-free water-based anti-spatter based on highly efficient water soluble substances.
- ◆ It prevents spatter from sticking to nozzles, tips & work piece robots and extends nozzle life considerably.
- ◆ It permits rapid changing and cleaning of nozzles.
- ◆ Painting, galvanizing, lacquering of parts is possible.
- ◆ A preliminary test is recommended.
- ◆ Very low consumption for a maximum effectiveness.



Spray (400 ml)

To order W000010001

Drum (20 liters)

To order W000011074

Physical and chemical properties:

- ◆ Aspect: liquid uncoloured clear.
- ◆ Density at 20 °C: 1.00.
- ◆ Pure pH: 7.
- ◆ Volume: Spray: 400 ml (net), 520 ml (nominal) - Drum: 20 liters.
- ◆ Propellant gas: dimethylether.
- ◆ Base: water - based emulsion of organic substances.

Tips:

- ◆ Minimum spray 25cm of the part.

SPRAYMIG SIB

Basic silicone Welding Anti-spatter spray

- ◆ Lubricant.
- ◆ Water repellent.
- ◆ Sliding agent.
- ◆ Protects rubber.
- ◆ Antistatic.
- ◆ Polish.

Specifications:

- ◆ SPRAYMIG SIB is a preventive maintenance product for MIG/MAG torches.
- ◆ To be used on cold parts only, do not use on threads or inside contact tips (as the product is electrically insulating).
- ◆ Volume: 400 ml (net) - 520 ml (nominal).
- ◆ Propellant gas: aliphatic hydrocarbons.
- ◆ Base: silicone and isoparaffinic solvent.



To order W000011093

Tips:

- ◆ For preventive maintenance of MIG/MAG torches.
- ◆ Product to replace SVD with an identical result.

SPRAYMIG SVB

Basic silicone free Welding Anti-spatter

- ◆ Silicone free.
- ◆ Compatible with paint.
- ◆ Use on cold parts.
- ◆ Use on nozzles and outside contact tip only.
- ◆ Chlorine free / Not harmful.
- ◆ Silicone free / It allows treated surfaces to be overpainted, galvanized, etc...
- ◆ Easy to remove.



Specifications:

- ◆ SPRAYMIG SVB is an anti-spatter silicone free spray for welding applications.
- ◆ Volume: 400 ml (net) - 520 ml (nominal).
- ◆ Propellant gas: aliphatic hydrocarbons.
- ◆ Base: biodegradable synthetic polymers.

To order W000011092

ANTI-SPATTER NETMIG



Torches Anti-spatter paste. Anti-spatter DIP.

To order W000011071

- ◆ Protects nozzles and contact tips from spatter by immersion.
- ◆ Silicone and solvent free.
- ◆ Odourless.

Specifications:

- ◆ Prevents spatter adhering:
 - To torch nozzles and contact tips,
 - To welding lathe positioners and jaws.
- ◆ Does not cause porosity.
- ◆ Base: waxes and oil.
- ◆ Volume: 300 gr.



ANTI-CORROSION GALVASPRAY

Zinc spray Anti-corrosion

- ◆ Protection of welded joints.
- ◆ Permits welded parts to be lacquered.

Instructions for use:

- ◆ Clean and degrease the area to be treated.
- ◆ Before use, shake the can for at least one minute.
- ◆ Spray in short, regular bursts at a 25cm distance from the item.

Specifications:

- ◆ GALVASPRAY sprays a zinc protective finish.
- ◆ Highly resistant to oxidation and corrosion (more than 80 hours in salty fog).
- ◆ Quick drying (about 5 minutes) and no dripping.
- ◆ Volume: 400 ml (net) - 520 ml (nominal).
- ◆ Propellant gas: propane/butane.
- ◆ Base: zinc powder in a vegetal resin.
- ◆ Chlorinated solvent free.
- ◆ Light zinc colour.
- ◆ Overpaintable.
- ◆ High covering power.
- ◆ Forms an elastic film.
- ◆ Non-drip.



To order W000011094

HEAT PROTECTION THERMISHIELD

THERMISHIELD is a gel that protects all surfaces from heat during welding and soldering. It prevents the deformation of metals and plastics caused by the heat of the blowpipe.

To order W000274839



Instructions for use:

Shake well before use. Spray Thermishield on the surface to be protected from the source of heat (walls, partitions, joints, plastics ...) and without forgetting on the area of the pipe between the hand and the weld. In all cases, check that the entire surface is covered by the product. Re-apply the gel if required to finish the work. Clean the surface with a wet spongeto remove the product. Do not let it dry. Do not leave within the reach of children.

Specifications:

- ◆ THERMISHIELD is compatible with all types of materials, even sensitive: plexyglass, wood, steel, copper, polystyrene, etc.
- ◆ Respect of the environment
- ◆ Non-toxic
- ◆ Non-corrosive
- ◆ Non-flammable
- ◆ No-flowing
- ◆ No-staining

Description:

- ◆ Appearance: Translucent gel
- ◆ Volume: 500 ml
- ◆ Ph: 8.5 +/- 1 (pure product at 20°C)
- ◆ Physical state:
 - Viscosity Brookfield Aig N°4 / RPM 60 : 4000m Pas /
 - RPM 100 : 2000m Pas
- ◆ Density in 20°C: 1.010kg/m³
- ◆ Solubility: Soluble
- ◆ Storage: Fear frost / between 5°C and 30°C

Polystyrene Application



without protection

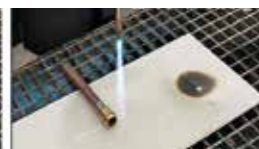


Protected with THERMISHIELD

Plaster Application



without protection

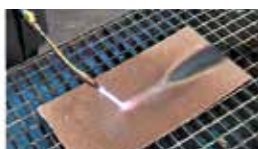


Protected with THERMISHIELD

Wood Application



without protection



protected with THERMISHIELD

Plexiglass Application



without protection

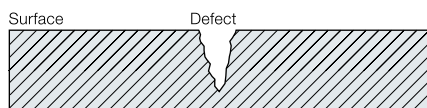


Protected with THERMISHIELD

CRACKS DETECTION

FLUXO

This non destructive technique allows the detection of cracks opening on the surface of the plate helping a visual control, due to the cracks becoming visible [30 to 50 μm].



A wide range of materials:

Steel, ceramic, plastic, glass...

Many industries:

- ◆ Boilers maker ◆ Founders ◆ Petrochemical
- ◆ Railway ◆ Nuclear ◆ Shipyard ◆ Automotive...



1 Cleaning

Product: FLUXO S190 - CLEANER



+ Product:

- ◆ Perfect cleaning without dry rest.
- ◆ Quick drying (evaporation).
- ◆ Spray: - Spraying in all positions.

Spray based on Butane (extremely flammable).

Solvent: Heptane.

Necessity for protection (petroleum based) Solvent.



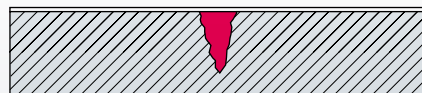
3 Cleaning

Product: water



4 Developer

Product: FLUXO R175 - DEVELOPER



+ Product:

- ◆ Thin and uniform film and transparent film. After drying, the white surface appears.
- ◆ Very good surface coverage due to the thin granulometry.
- ◆ Quick drying of the solvent included in the developer.
- ◆ Spray: works in all position.
- ◆ Very good identification of the cracks under white light.

Butane/propane spraying.



2 Penetrant spray

Product: FLUXO P125 - PENETRANT



+ Product:

- ◆ Temperature of use: 0 °C to 50 °C. Easy to use even on hot plates.
- ◆ Good impregnation. A single spray lasts more than 30 min without drying.
- ◆ Powerful penetration. Due to its viscosity.
- ◆ Spray: works in all positions.
- ◆ Very good identification of cracks under white light.
- ◆ Easy to remove with water. No "ground" noise.

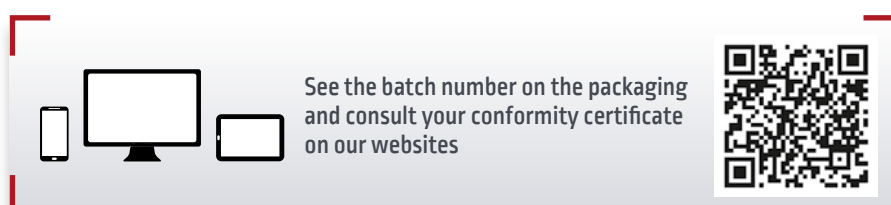
Butane/propane spraying (extremely flammable).



5 Inspection of the defects



Cracks are visible at the surface of the plates, thanks to clear vivid red indications easily seen by the naked eye (no UV light required).



See the batch number on the packaging and consult your conformity certificate on our websites



NON DESTRUCTIVE CRACKS DETECTION



1 FLUXO S190 - CLEANER

Piece degreasing & cleaning
of penetrant excess.

Pieces degreasing before application
of the penetrant.

Instructions:

Spray FLUXO S190 - CLEANER until
disappearance of red or purple
PENETRANT traces.

- ◆ Propellant: Butane / Propane.
- ◆ Volume : 500 ml [net] -
650 ml [nominal].

To order W000374827



2 FLUXO P125 - PENETRANT

Type II - level 2 - Method AC
Non destructive testing.

Localization of the emerging defects.
Water rinse. Without rhodamine.
Use temperature 0°C - 50°C.

Instructions:

Be sure the area is clean. Spray at 20 cm
FLUXO P125 - PENETRANT for a complete recover
of the area. Let it penetrate at least 10 minutes.
Rinse with FLUXO S190 - CLEANER or water.
Control with FLUXO R175 - DEVELOPER.

- ◆ Propellant: Butane / Propane.
- ◆ Volume : 500 ml [net] - 650 ml [nominal].

To order W000374825



4 FLUXO R175 - DEVELOPER

Detection of cracks and surface faults.

Defects highlight by coloration of the penetrant.
Daylight review.

Instructions: Be sure that the area is clean and without
penetrant last trace.

Shake the can until hearing clearly the ball bearing.

Spray at 20 cm for an uniform layer without super thickness.
Wait a few minutes until obtaining a dry powdery film before
examining the surface.

- ◆ Propellant: Butane / Propane.
- ◆ Volume : 500 ml [net] - 650 ml [nominal].

To order W000374826



CAUTION:
before use, carefully read
and understand the safety
datasheet available
on our websites

Also available: ARDROX

ARDROX 9PR5 CLEANER

Degreasing before application of the
penetrant, elimination of reveler excess.

To order W000374531

ARDROX 9VF2 PENETRANT

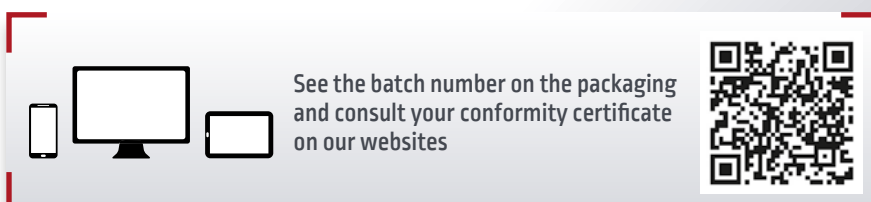
Localization of the emerging defects.
400 ml net.

To order W000374818

ARDROX NQ1 DEVELOPER

Drying compositions highlighting the defects
after the reveler action. 400 ml net.

To order W000374532



COOLING LIQUID FOR TORCHES

FREEZCOOL (red) T°-27°C

FREEZCOOL is a highly elaborated cooling liquid. Its thermal stability and dielectric properties make a cooling liquid especially suitable for « high tech » systems.

General use:

- ♦ Cooling of induction furnaces
- ♦ Cooling of tack welding systems, plasma flares
- ♦ Air conditioning
- ♦ Electric generators
- ♦ Motorcar industry: engines cooling systems, engines and gearboxes testing benches.
- ♦ Cooling of radar systems.

Product benefits:

- ♦ Ensures an anti-freezing protection down to -27 °C
- ♦ High electrical resistivity
- ♦ Non volatile (*no product losses*)
- ♦ Chemically stable, does not polymerize
- ♦ Not corrosive
- ♦ Non toxic
- ♦ Non flammable

9.6 L

To order W000010167

For manual equipment



Controls:

- ♦ Freezing point with a refract meter
- ♦ pH control

Physical properties:

- ♦ Physical form: red liquid
- ♦ Base: monopropylene glycol and water
- ♦ Specific gravity: 1.04 at 20 °C
- ♦ pH: 7+/-2
- ♦ Freezing point: -27 °C

Packaging:

FREEZCOOL is delivered in 10 kilos net weight, polyethylene drums. For any other type of packaging, please contact us.

Discover also

FREEZCOOL (green) T°-5°C

Coolant for welding and cutting torches. Less viscous, it contains antifreeze but in a less important proportion and is not corrosive for brass and copper circuit. It is less sensible to friction and therefore it has a more important flow rate.

9.6 L

To order W000404005

For automation

SAFETY
DATA
SHEET



LEAKAGE CONTROL

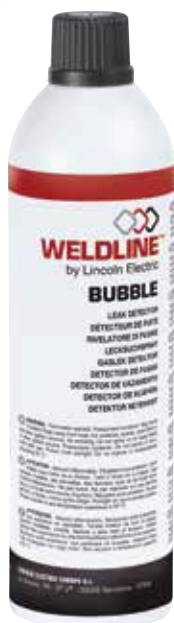
BUBBLE



A high-return product for leak detection suitable for all gases except high pressure oxygen > 150 bars.

- ♦ Volume: 500 ml (*net*) - 650 ml (*nominal*)
- ♦ Propellant gas: denatured hydrocarbon
- ♦ Base: mixture of foam compounds
- ♦ Temperature of application: -10 °C/+130 °C

To order W000010963



1000 BULLES

A leakage controller suitable for all gases except high pressure oxygen > 150 bars.

- ♦ Volume: 400 ml (*net*) - 650 ml (*nominal*)
- ♦ Propellant gas: nitrogen protoxyde
- ♦ Base: lauryether sodium sulfate

To order W000011090



CAUTION:
before use, carefully read and understand the safety datasheet available on our websites



See the batch number on the packaging and consult your conformity certificate on our websites



STAINLESS STEEL TREATMENT

Weldline proposes a complete range of products for stainless steels treatment.

There are three essential phases for a good surface treatment:

- 1 Degreasing
- 2 Pickling
- 3 Passivation

The first two are «intermediate phases», which means that they can be repeated in different working stages. The third, passivation, always represents the final treatment step.

1 CLEANOX *(Degreasing- Liquid)*

Degreasing is the essential process before any thermal treatment. It avoids incidental remains of oil or dust which interact (*contamination*) with the metal during welding or thermal treatment of stainless steel. It can be repeated in the following phases, in case further thermal processing is required, before the final passivation.

How to use CLEANOX DEGREASER

Dilute the degreaser with 30% to 50% water and allow it to vapourize on the surface to be treated. Leave for a few minutes to allow the product to act and then rinse with clean water. Do not expose the product or treated surface to sunlight or to any atmospheric agents.



CLEANOX L (liquid) 6 kg

To order W000266423



CLEANOX L (liquid) 30 kg

To order W000266425

2 PICKLINOX *(Pickling - Product in gel, paste or liquid)*

Pickling is the operation that permits the remove of all oxides after welding, removing the surface layer following a thermal treatment. It is the most important step in the treatment process. A welding bead and generally a heated surface, lose their stainless property ($Cr < 12\%$). For this reason, a pickling operation does not mean only cleaning the welding bead but it restores the stainless steel characteristics.

How to use PICKLINOX GEL or PASTE

Degrease the surface to be treated with the specific CLEANOX product. Then apply a coat of PICKLINOX paste or gel. The exposure time will vary from a few minutes up to 30 minutes depending on the type of steel being welded. At the end of treatment, remove the gel or the paste with clean water. Do not expose the product or treated surface to sunlight or to any atmospheric agents.



PICKLINOX G (gel) 2 kg

To order W000266426



PICKLINOX P (paste) 2 kg

To order W000266428



PICKLINOX L (liquid) 30 kg

To order W000266422

PICKLINOX G (gel) 10 kg

To order W000266427

PICKLINOX P (paste) 10 kg

To order W000266429



3 RESTORINOX *(Passivation - Product in gel)*

This is the final phase of the process, and is absolutely necessary for restoring the stainless property. With passivation is created a « desired oxidation ». In fact this working phase restores the chromium layer damaged by heat shortening the spontaneous oxidation time. In this way, the oxide layer which protects the surface from external agents is restored.

How to use RESTORINOX

First degrease and pickle the part to be treated with CLEANOX and PICKLINOX. Then apply the product. The times required for exposure will vary from 20 minutes up to 60 minutes. At the end of the treatment remove the product with clean water. Do not expose the product or treated surface to sunlight or to any atmospheric agents.



RESTORINOX G (gel) 2 kg

To order W000266430

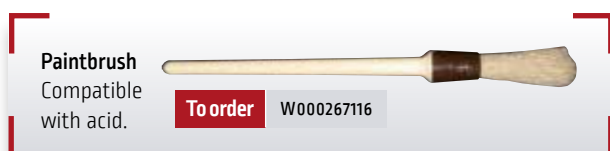


RESTORINOX L (liquid) 30 kg

To order W000266424

RESTORINOX G (gel) 10 kg

To order W000266431



Paintbrush
Compatible
with acid.

To order W000267116

CLEANING, POLISHING AND MARKING OF STAINLESS STEELS

OPTICLEAN II

Inverter-technology installation for
cleaning, polishing and marking of stainless steels.
Use on TIG welds.

Your benefits:

- ◆ **AESTHETIC:** no stains on the steel after cleaning.
 - ◆ **ECOLOGICAL:** no need to wear gloves or protective masks with the neutral solution. Large outdoor areas are not required: no toxic vapour emissions, no need for water treatment plant.
 - ◆ **ECONOMIC:** no passivation after cleaning
 - ◆ **GAIN OF PRODUCTIVITY:** no need to dip the pump into the liquid and to interrupt the operation several times.
- Improvement of the quickness while increasing current.
Efficiency increased with the carbon blush.



INVERTER
TECHNOLOGY

OPTICLEAN II	To order
Machine OPTICLEAN II including :	W000382322
Torch	W000275260
Torch support	W000382323
Torch support extension	W000382325
Ground cable	W000375139
Torch power cable	W000375141
2,5 mm Allen key	W000382326
Brush	W000382329
Standard graphite insert 90°	W000382571
Narrow graphite insert 90°	W000382572
Standard TIG Bond pad 90° (by 10) Dim ext: 20 x 30 x 5 mm	W000272348
Narrow TIG Bond pad 90° (by 10) Dim ext: 20 x 20 x 5 mm	W000272351
Brill Bomar solution (100 ml)	W000272347
Brill Bomar solution (1,5 l)	W000387219
Neutral Bomar solution (100 ml)	W000272038
Neutral Bomar solution (1,5 l)	W000387218
Neutralizing solution Inox Fit 500 ml	W000274842

Optional	To order
Marking Kit INCLUDING :	W000271936
Black marking electrolyte 100 ml	W000272041
Erosion white marking electrolyte 100 ml	W000382573
Graphite marking insert 35 mm	W000272039
Marking felts insert	W000272040

CAUTION:

before use, carefully read and understand the
safety datasheet available on our websites

Technical data	OPTICLEAN II
Supply Voltage	230 V / 1Ph
Frequency	50/60 Hz
Capacity	450 W
Electrode Voltage	10/30 V AC/D
Isolation Class	IP 23
Noise level	< 10 dB [A]
Machine weight (empty)	7 kg
Machine dimensions	3 300 x 230 x 240 mm

1 - Cleaning

Place the cleaning solution onto the torch and choose whether you want to use the pad or the brush, which gives better access to angles that are difficult to reach. Rub the weld till its colour becomes clean.



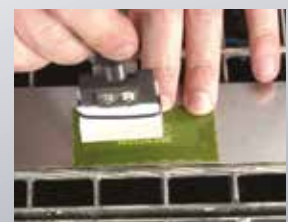
2 - Polishing

Place the polishing solution onto the torch and choose whether you want to use the pad or the brush. Rapidly, as you rub the weld, it will start to shine. Wipe your steel with a cloth rag in order to avoid stains.



3 - Marking

Take the appropriate suitcase containing both marking and eroding electrolytes. Rub the marking felt moistened with the electrolytic solution on the screen printing frame. Your logo is printed on the metal.





CUSTOMER ASSISTANCE POLICY

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