

Effective Date: October 17, 2024

**CERTIFICATION OF WELDING CONSUMABLE**

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name:	<b>Shanghai Lincoln Electric Co. Ltd.</b>
Electrode Designation:	<b>Primalloy T-409Ti</b>
Point of Manufacture:	<b>Shanghai, China</b>
Standard:	<b>CSA W48-23 / AWS A5.22M</b>
Classification:	<b>EC409</b>
Gas or Flux:	<b>-</b>
Size (mm):	<b>Min: 1.1    Max: 1.2</b>

Expiry date: **October 17, 2026**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU



Registrar

SHLINEPRIMALLOYT409TI

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by *ISO/IEC 17067:2013 Conformity assessment — Fundamentals of product certification and guidelines for product certification schemes, scheme type 5*.