cwbcertification

CERTIFICATE OF WELDING CONSUMABLE

This certificate is issued to confirm that CWB witnessed the required tests on the following welding consumable:

Effective Date:
October 17, 2026

Expiry Date:
October 17, 2028

Issue Date:
September 05, 2026

Company Name:
Lincoln Electric Company

Point of Manufacture:
Shanghai, China

Applicable Standard:
CSA W48 / AWS A5.22M

Electrode Designation:
PRIMALLOY T-409Ti

Size (mm):
Min: 1.1 **Max: 1.2**

Classification:
EC409

Gas:
-

The certification of this welding consumable may be extended by conducting the required check tests in accordance with the provisions of CSA W48.

CANADIAN WELDING BUREAU



Registrar

E-J7Y8-G3T8

Terms and Conditions governing the product certification and the use of this document are defined in the contract between CWB and the Holder

SCC Accredited CBP OCP Accrédité CCN TM

CWB is accredited by Standards Council of Canada (SCC) to ISO 17065:2012

The SCC Accreditation Symbol is an official symbol of the Standards Council of Canada, used under licence.

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