



LINCOLN AUTHORIZED REPAIR TIMES



POWER MIG 255 / 255C				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase/Case				
Set-up and Diagnose				
Final Test				
Capacitor Bank Assembly				
Case Front				
Choke				
Contactor				
Fan Blade				
Fan Motor				
Output Terminal				
PCB Display				
PCB Control				
Potentiometer				
Rectifier Bridge Assembly				
Solenoid (Gas)				
Switch (On / Off)				
Switch (Range)				
Transformer				
Wire Drive Assembly				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**