



# Welding Consumables Annual Re- Approval Certificate

Date	Office
<b>04 March 2021</b>	<b>Chicago</b>

This certificate is issued to  
**Lincoln Electric Company**  
 22801 St Clair Avenue  
 Cleveland, OH 44117  
 USA

The undermentioned welding consumables supplied by the company named above have been approved for a further year ending  
**31 December 2021** with the grading shown.

Trade Name	Section	Grading
Fleetweld 5P	3	DXVuO, BF, 3m, NR, NA
Fleetweld 35	3	DXVuO, BF, 3m, NR, NA
Fleetweld 37	3	DXVuO, BF, 1m, NR, NA
Fleetweld 47	3	DXVuO, BF, 1m, NR, NA
Jetweld 1	3	D, BF, 1m, NR, NA
Jetweld LH-70 (3/32",1/4")	3	DXVuO, BF, 3Ym, H5, NA
Excalibur 7018 XMR (3/32",1/4")	3	DXVuO, BF, 3Ym, H5, NA
Excalibur 7018 MR (3/32",1/4")	3	DXVuO, BF, 3Ym, H5, NA
Excalibur 7018-1 MR(3/32",1/4")	3	DXVuO, BF, 3Ym, H5, NA
Excalibur 7028 (5/32,7/32")	3	DX, F, 3Ym, H10, NA
Excalibur 10018-D2 MR	3	DXVuO, BF, 3Y62m, H5, NA
Arcweld EasyArc 528 MR	3	DXVuO, BF, 3Ym, H10, NA
Millennium Arc 7018-1	3	DXVuO, BF, 3Ym, H5, NA
Lincolnweld L50 / 880M	4	D, BF, 3YM, NR, NA
Lincolnweld L56 / 888	4	D, BF, 5Y50M H5, NA
Lincolnweld L60 / 780	4	D, BF, 2YM, NR, NA
Lincolnweld L61 / 780	4	D, BF, 2YM, NR, NA
Lincolnweld L61 / 761	4	D, BF, 3YM, NR, NA
Lincolnweld L61 / 860	4	D, BF, 3YM, NR, NA
Lincolnweld L61 / 8500	4	D, BF, 4YM, H10, NA
Lincolnweld LAC - 690 / 888	4	D, BF, 5Y69M, H5, NA
Lincolnweld LA-84 (LNS164) / 888	4	D, BF, 4Y55M, H5, NA
Lincolnweld LA-85 (LNS165) / 888	4	D, BF, 5Y50M, H5, NA
Lincolnweld LA-85 (LNS 165) / 8500	4	D, BF, 5Y46M, H10, NA
Lincolnweld LA-85(LNS 165) / Lincolnweld 842-H	4	D, B, 5Y50M, H5, NA
Lincolnweld LA-84(LNS 164) / Lincolnweld 842-H	4	D, B, 5Y55M, H5, NA
Lincolnweld L-53(LNS133U, L 50M) / Lincolnweld 8500	4	D, BF, 5Y42M, H5, NA
Lincolnweld L-53(LNS 133U, L50M) / Lincolnweld 842-H	4	D, B, 5Y42M, H5, NA



Md Rafiqul Islam  
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Trade Name	Section	Grading
Ultracore HD-C / CO2	5	DXVuO, BF, 3YS, H10, NA
Ultracore HD-M / 75%Ar-25%CO2	5	DXVuO, BF, 3YS, H10, NA
Superarc L50 / CO2	5	DXVuO, BF, 3YS, H5, NA
Superarc L50 / 75%Ar-25%CO2	5	DXVuO, BF, 3YS, H5, NA
Superarc L56 / CO2	5	DXVuO, BF, 3YS, H5, NA
Superarc L56 / 75%Ar-25%CO2	5	DXVuO, BF, 3YS, H5, NA
Superarc L59 / 75%Ar-25%CO2	5	DXVu, BF, 3YS, H5, NA
Pipeliner 80Ni1 / 90%Ar-10%CO2	5	DXVudO, BF, 5Y50S, H5, NA
UltraCore 81K2C-H / CO2	5	DXVuO, BF, 4Y46S, H5, NA
UltraCore 81K2A75-H / 75%Ar-25%CO2	5	DXVuO, BF, 4Y46S, H5, NA
UltraCore 71A85 / 75%Ar-25%CO2	5	DXVudO, BF, 3YS, H10, NA
UltraCore 712C / CO2	5	DXVudO, BF, 3YS, H10, NA
UltraCore 71C / CO2	5	DXVuO, BF, 3YS, H10, NA
UltraCore 712A80-H / 75%Ar-25% CO2	5	DXVuO, BF, 4YS, H5, NA
UltraCore 712A80 / 75%Ar-25% CO2	5	DXVudO, BF, 4YS, H10, NA
UltraCore 81Ni1A75-H / 75%Ar-25%CO2	5	DXVuO, BF, 4Y46S, H5, NA
UltraCore 81Ni1C-H / CO2	5	DXVuO, BF, 4Y46S, H5, NA
UltraCore 81Ni2A75-H / 75%Ar-25%CO2	5	DXVuO, BF, 3YS, H5 NA
UltraCore 81Ni2C-H / CO2	5	DXVuO, BF, 3YS, H5 NA
Outershield 71M / 75%Ar-25% CO2	5	DXVuO, BF, 3YS, H15, NA
Outershield 71M / CO2	5	DXVuO, BF, 3YS, H15, NA
Innershield NR-203 Nickel 1 %	5	DXVudO, BF, 3YS, H15, NA
Innershield NR-203MP	5	DXVudO, BF, 3YS, H15, NA
Innershield NR-232	5	DXVuO, BF, 3YS, H15, NA
Innershield NR-311Ni	5	D, BF, 2YS, NO, NA
Innershield NR - 440Ni2	5	DXVuO, BF, 4YS, H5, NA
UltraCore 712C-H Plus / CO2	5	DXVuO, BF, 4YS, H5, NA
UltraCore HD-12C / CO2	5	DXVuO, BF, 3YS, H10
UltraCore HD-12M / 75%Ar-25%CO2 5	5	DXVuO, BF, 3YS, H10
UltraCore 81Ni1M-H Plus / 75%Ar-25%CO2	5	DXVuO, BF, 4Y46S, H5
UltraCore 91K2C-H Plus / CO2	5	DXVuO, BF, 4Y50S, H5



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UltraCore 91K2M-H Plus / 75%Ar-25%CO2	5	DXVuO, BF, 4Y50S, H5
UltraCore 712A80-H Plus / 75%Ar-25%CO2	5	DXVuO, BF, 4YS, H5, NA
Lincolnweld LAC-690 / 842-H	4	D, B, 5Y62M, H5, NA
UltraCore 81K2C-H Plus / CO2	5	DXVuO, BF, 4Y46S, H5, NA
UltraCore HD Marine / CO2	5	DXVuO, BF, 2YS, H10, NA
Lincolnweld L-70/8500	4	D,B, 3YM, H10, NA
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Md Rafiqul Islam  
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