



# LINCOLN AUTHORIZED REPAIR TIMES

Flextec 650X				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase/Case				
Set-up and Diagnose				
Final Test				
Input Rectifier				
Switch PCB				
Circuit Breaker				
Diode Bridge				
Fan				
Output Terminal				
Control PCB				
Display PCB				
Output Rectifier				
Line Switch				
Toggle Switch				
Thermostat				
T1 Auxilary Transformer				
Main Transformer				
Output Choke				
Shunt				
Potentiometer Control Harness				

Enter Hourly  
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.  
Be sure to select ENTER after your last entry.**