



Piller
Back
Plate
30F6

INDUSTRIAL WIRE FEEDERS

FLEX FEED® 74 HT, FLEX FEED® 84 AND POWER FEED® 84





Flex Feed 74 HT

Flex Feed 84

Power Feed 84



Available Dual Drive Models

Available Boom Mount Models

RUGGED, RELIABLE AND READY

Flex Feed and Power Feed Wire Feeders

When your business is heavy fabrication, you need the capacity to do the hard work over the long haul, with little or no downtime. Lincoln Electric Flex Feed and Power Feed wire feeders are designed to keep your operation moving in the right direction.

These high torque feeders are capable of pushing large-diameter welding wire at extremely consistent wire feed speeds over long conduit runs, including wire diameters well beyond competing feeders. In addition, the modular design enables single-, dual-bench or boom setups, depending on the specific needs of your workspace.

Built for rugged work in challenging workspaces, the Maxtrac[®] drive system delivers maximum protection and guidance for the wire during feeding. Circuit boards are encapsulated for additional protection in harsh environments.

Heavy fab operations demand a high level of performance and productivity. Flex Feed and Power Feed wire feeders enable consistent performance and help you get the wire where it needs to go.



DURABLE BY DESIGN

Rugged and Reliable Engineering

Flex Feed and Power Feed single and dual feeders offer high torque consistent feeding over long conduit runs, with wire diameters up to 3/32 in. (2.4 mm) solid or 0.120 in. (3.2 mm) cored wire – well beyond the 5/64-inch capacity of competing machines. Brass gun adapters deliver superior electrical connectivity to reduce voltage drops and simplify connection. In addition, encapsulation protects wire drive circuitry against dust, dirt and other adverse conditions.

Control of Processes

Flex Feed 84 and Power Feed 84 models provide maximum control over your processes to ensure precision and consistency every time you strike an arc. Digital preset allows you to easily set the desired voltage and wire feed speed. Once you dial in your preferred procedures, you can pull it up again using one of four memory presets (eight on Power Feed models). The instrument panel displays voltage and current while you weld, and process limits can be set and passcode-secured on select models to prevent improper welds or unauthorized use.

Safety with Every Process

A user selectable wire retract function physically retracts the wire back into the nozzle to prevent operator injury (select models). Also, an electrically isolated arc gouging stud is offered on some models. In addition, dual drive models can be ordered with a contactor that electrically isolates the non-active wire drive and gun.

Advanced Wire Drive Design

The Maxtrac drive system protects and guides the wire using patented tool-less split wire guides to prevent birdnesting. A four driven-roll drive system features tool-less changeovers and a rigid cast aluminum feed plate reduces flex to help ensure accurate wire placement.

Modular Design Provides Flexible Configurations

The user can configure the wire feeder for single or bench and dual or boom (84 only) setups. Two wire reel stands are available: standard (up to 44 lb. spools) or heavy-duty (up to 60 lb. coils or spools). A built-in interface for hard automation is also included on select models.

Processes »

GMAW, FCAW, SAW, CAG (Carbon Arc Gouging) - available only with gouging stud installed

Applications »

- Heavy Equipment
- Structural
- Construction
- General Fabrication

Output »



Input »



Flex Feed



Power Feed

Product Number »

See Specifications pages for configurations and details.

Flex Feed 74 HT Controls »

1. DIGITAL DISPLAY METER - AMPS
2. WIRE FEED SPEED KNOB
3. OPTIONAL GOUGE STUD (NOT SHOWN)
4. PREFLOW KNOB
5. BURNBACK KNOB
6. POSTFLOW KNOB
7. DIGITAL DISPLAY METER - VOLTAGE
8. COLD FEED AND GAS PURGE
9. REMOTE VOLTAGE CONTROL
10. TRIGGER CONNECTOR
11. 2/4-STEP/TRIGGER INTERLOCK SWITCH TO ENHANCE OPERATOR COMFORT FOR LONG WELDS



Pictured Flex Feed 74HT with digital user interface



Flex Feed 84 Controls »



Pictured Flex Feed 84
single wire drive

1. DIGITAL DISPLAY METER - AMPS/WFS
2. WIRE FEED SPEED KNOB
3. OPTIONAL GOUGE STUD (NOT SHOWN)
4. TRIGGER MODE BUTTON
COLD FEED/2-STEP/4-STEP/SPOT
- 5. PROCEDURE SET UP/MEMORY BUTTONS**
6. FEEDER/GOUGE STUD OUTPUT
SELECTION BUTTON
7. THERMAL OVERLOAD CONDITION LED
8. DIGITAL DISPLAY METER - VOLTS/TIME
9. COLD FEED/GAS PURGE CONTROL
10. VOLTAGE CONTROL
11. TIMER MODE BUTTON
PREFLOW/SPOT/BURNBACK/POSTFLOW
12. SEQUENCE BUTTON
13. COLD FEED REVERSE BUTTON
14. COLD FEED FORWARD BUTTON
15. GAS PURGE BUTTON
16. TRIGGER CONNECTOR



Pictured: Flex Feed 84
Dual Model

Power Feed 84 Controls »

1. DIGITAL DISPLAY METER - AMPS/WFS
2. DIGITAL DISPLAY METER - VOLTS/TRIM
3. MODE SELECTION AND CUSTOMIZABLE PROCESS DISPLAY
4. **PROCESS CONFIGURATION MENUS**
5. DUAL PROCEDURE SETUP
6. FEED HEAD SELECTION
7. USER MEMORY SELECTION
8. USB PORT
9. COLD FEED AND GAS PURGE
10. GUN TRIGGER CONNECTOR (5 PIN AMPHENOL)
11. 12 PIN REMOTE CONNECTION



Pictured: Power Feed 84
Dual Model

Feeder Feature Comparison

| | Digital Meters | Dual Drive Models | Preset Voltage / Wire Feed Speed | User Memories | Limits & Lockouts ^[1] | Boom Models | Wire Retract | Electrically Isolated Arc Gouging Stud Models | Electrically Isolated 2nd Drive on Dual Drive Models | Timer Modes | Up to 3/32 in. (2.4 mm) Solid and 0.120 (3.2 mm) Cored Wire | Hard Automation Interface | USB |
|--|----------------|-------------------|----------------------------------|---------------|----------------------------------|-------------|--------------|---|--|-------------|---|---------------------------|-----|
| Flex Feed 74 HT w/Basic User Interface | | | | | | | | • | | • | • | | |
| Flex Feed 74 HT w/Digital Meters | • | | | | | | | • | | • | • | | |
| Flex Feed 84 | • | • | • | • | • | • | • | • | • | • | • | • | |
| Power Feed 84 | • | • | • | • | • | • | • | • | • | • | | | • |

Compatible Power Sources

| | CV-305 | Idealarc® DC-400/ DC-600, DC-1000 | Flextec 450, 650 | Flextec 350X, 500, 500P, 500X, 650X | Power Wave® S350 / S500 / S700 |
|--|--------|-----------------------------------|------------------|-------------------------------------|--------------------------------|
| Flex Feed 74 HT w/Basic User Interface | • | • | • | • | |
| Flex Feed 74 HT w/Digital Meters | • | • | • | • | |
| Flex Feed 84 | | • | • | • | |
| Power Feed 84 | | | | • | • |

[1] Lockouts are only accessible when used with a Power Wave system. Limits are available when used with either Flextec or Power Wave system.

FLEX FEED 74 HT SPECIFICATIONS

| Product Name | Product Number | User Interface | | Reel Stand | | | Gouge Kit | Control Cable | Input Power | Output Capacity Current/Duty Cycle | Wire Size Range in. (mm) | Wire Feed Speed | H x W x D inches (mm) | Net Weight lbs. (kg) | Availability |
|-----------------|----------------|----------------|---------|------------|------------|---|-----------|---------------|-----------------------|--|--|--|--|----------------------|--------------|
| | | Basic | Digital | Standard | Heavy Duty | | | | | | | | | | |
| Flex Feed 74 HT | K3883-1 | • | | | | | | | 24-42 VAC 50/60 Hz | 600A/60% ⁽¹⁾ (wire drive only) 600A/30% (gouging stud) | Solid ⁽⁴⁾ .025-3/32 (0.6-2.4) Cored ⁽⁴⁾ : .035-.120 (0.9-3.0) | 50-700 (1.3-19.0) ⁽²⁾⁽³⁾ | 13.3 x 15.5 x 23.6 (338 x 394 x 599) wire drive only | 36 (16.3) | S |
| | K3883-5 | • | | • | | | • | 47 (21.3) | | | | | | P | |
| | K3883-11 | • | | | • | | • | 55 (24.9) | | | | | | P | |
| | K3883-13 | • | | | • | • | • | 63 (28.5) | | | | | | S | |
| | K3883-2 | | • | | | | | 36 (16.3) | | | | | | S | |
| | K3883-6 | | • | • | | | • | 47 (21.3) | | | | | | P | |
| | K3883-12 | | • | | • | | • | 55 (24.9) | | | | | | P | |
| | K3883-4 | | • | | | • | | 44 (19.9) | | | | | | A | |
| | K3883-14 | | • | | | • | • | • | | | | | | 63 (28.5) | A |

⁽¹⁾ 600A / 30% (with gouging stud connected)

⁽²⁾ 20 tooth pinion gear installed in the wire drive as equipped from the factory

⁽³⁾ To achieve wire feed speed of 700, the feeder is configured with a 30 pinion gear

⁽⁴⁾ Variation in the wire size range is dependent on the configuration of the 20 or 30 tooth pinion

S - In-stock; normally in-stock for immediate shipment

P - One-Pak® of stocked items; normally in-stock for immediate shipment

A - Assemble upon order; typically ships in 5 business days

FLEX FEED 84 SPECIFICATIONS

| Product Name | Product Number | User Interface | Heavy Duty Wire Reel Stand | Gun Adapter Standard #2-#4 | Control Cable | Inlet Bushing | Gouge Stud | Contactors | Input Power | Output Capacity Amps/Duty Cycle | Wire Feed Speed Range | Wire Size Range in (mm) | Dimensions ⁽¹⁾ H x W x D in (mm) | Net Weight lb (kg) |
|---|----------------|----------------|----------------------------|----------------------------|---------------|---------------|------------|------------|----------------------------------|---|---|---|---|--------------------|
| Single Wire Drive | | | | | | | | | | | | | | |
| Flex Feed 84 Single Bench Feeder | K5000-2 | • | • | • | K1797-10 | K1551-2 | | | 24-42 VAC 50/60 Hz 10 amps | Wire Drive: 600A/60% Wire Drive w/ Contactors 500A/60% Gouging Stud: 600A/30% | Standard Speed / Installed 20 Tooth Pinion Gear: 35 – 500 in/min (0.9 – 12.7 m/min) 50-750 IPM can be achieved by installing the 30 tooth pinion gear | Solid 0.025 – 3/32 (0.6 – 2.4) Cored 0.035 - 0.120 (0.9 – 3.0) | 16.5 x 15.5 x 28 (419 x 394 x 711) | 56 (25.4) |
| | K5000-3 | • | | • | | K3929-1 | • | • | | | | | | 44 (20.0) |
| Flex Feed 84 Single Boom Wire Drive | K5000-1 | | | • | | K3929-1 | | | | | | | | 36 (16.3) |
| Flex Feed 84 Single Boom Feeder One-Pak® | K5000-11 | • | | • | K1797-25 | K3929-1 | | | | | | | | - |
| Dual Wire Drive | | | | | | | | | | | | | | |
| Flex Feed 84 Dual Bench Feeder | K5002-2 | • | • | • | K1797-10 | K1551-2 | | • | 24-42 VAC 50/60 Hz 10 amps | Wire Drive: 600A/60% Wire Drive w/ Contactors 500A/60% | Standard Speed / Installed 20 Tooth Pinion Gear: 35 – 500 in/min (0.9 – 12.7 m/min) 50-750 IPM can be achieved by installing the 30 tooth pinion gear | Solid 0.025 – 3/32 (0.6 – 2.4) Cored 0.035 - 0.120 (0.9 – 3.0) | 16.5 x 22.5 x 30.6 (419 x 572 x 777) | 101 (45.8) |
| | K5002-5 | • | • | • | K1797-10 | K1551-2 | | | | | | | | 97 (44.0) |
| Flex Feed 84 Dual Boom Wire Drive | K5002-1 | | | • | | K3929-1 | | | | | | | | 64 (29.0) |
| Flex Feed 84 Dual Boom Feeder One-Pak® | K5002-11 | • | | • | K1797-25 | K3929-1 | | | | | | | | - |
| Boom Control Box Only | | | | | | | | | | | | | | |
| Single/Dual Control Box with User Interface | K5004-1 | • | | | | | | | | | | | 11.1 x 8.7 x 3.6 (282 x 221 x 91) | 7 (3.2) |



Flex Feed 84 Dual
Boom Wire Drive
K5002-1



Control Box with User
Interface K5004-1



Flex Feed 84 Single
Bench K5000-2

POWER FEED 84 SPECIFICATIONS

| Product Name | Product Number | User Interface | Reel Stand | | USB | Gouge Kit | Contactor | Control Cable | Input Power | Output Capacity Current/Duty Cycle | Wire Size Range in (mm) | Wire Feed Speed ipm (m/min) | H x W x D in (mm) | Net Weight lb (kg) |
|--|----------------|----------------|------------|------------|-----|-----------|-----------|---------------|-------------|---|--|--------------------------------------|--|--------------------|
| | | | Standard | Heavy Duty | | | | | | | | | | |
| Single Wire Drive | | | | | | | | | | | | | | |
| Power Feed 84 Single Bench | K3328-3 | • | | | • | | | | 40 VDC | 600A/60% (wire drive only) 500A/60% (wire drive w/ gouging kit) 600A/30% (gouging stud) | Solid ⁽¹⁾ 0.025-1/16 (0.6-1.6) Cored ⁽²⁾ 0.035-5/64 (0.9-2.0) | 50-1200 (1.3-30.4) ⁽¹⁾⁽²⁾ | 25.2 x 15.5 x 27.9 (640 x 394 x 709) single wire drive | 38 (17.2) |
| | K3328-6 | • | • | | | | • | 52 (23.5) | | | | | | |
| | K3328-11 | • | | | | • | | 36 (16.3) | | | | | | |
| | K3328-13 | • | | • | • | | • | 62 (28.1) | | | | | | |
| | K3328-2 | • | | | | | | 36 (16.3) | | | | | | |
| Power Feed 84 Single Boom | K3328-1 | | | | | | | | | | | | | 36 (16.3) |
| Power Feed 84 Single Bench One-Pak | K3328-7 | • | • | | • | | | | | | | | | 54 (24.4) |
| Dual Wire Drive | | | | | | | | | | | | | | |
| Power Feed 84 Dual Bench | K3330-3 | • | | | • | | | | 40 VDC | 600A/60% (wire drive only) 500A/60% (wire drive w/ gouging kit) 600A/30% (gouging stud) | Solid ⁽¹⁾ 0.025-1/16 (0.6-1.6) Cored ⁽²⁾ 0.035-5/64 (0.9-2.0) | 50-1200 (1.3-30.4) ⁽¹⁾⁽²⁾ | 25.2 x 22.5 x 30.6 (640 x 572 x 777) dual wire drive | 66 (29.9) |
| | K3330-5 | • | | • | • | | • | 119 (53.9) | | | | | | |
| | K3330-6 | • | • | | | | • | 91 (41.2) | | | | | | |
| Power Feed 84 Dual Boom | K3330-1 | | | | | | | | | | | | | 64 (29.0) |
| Power Feed 84 Dual Bench One-Pak | K3330-7 | • | • | | • | | | | | | | | | 93 (42.1) |
| | K3330-10 | • | | • | • | | | • | | | | | | 109 (49.4) |
| Boom Control Boxes Only | | | | | | | | | | | | | | |
| Power Feed 84 Single or Dual Boom Control Box | K3336-2 | • | | | • | | | | 40 VDC | | | | 11.1 x 8.7 x 3.6 (282 x 221 x 91) | 6.5 (2.9) |
| Power Feed 84 Single or Dual Boom Conversion Control Box | K3336-3 | | | | | | | | | | | | | |

All Power Feed 84 units are equipped with a standard #2 - #4 Tweco® gun adapter

⁽¹⁾ 20 tooth pinion gear installed in the wire drive as equipped from the factory.

⁽²⁾ To achieve a wire feed speed of 1200, the feeder is configured with a 30 tooth pinion gear

⁽³⁾ Variation in the wire size range is dependent on the configuration of the 20 or 30 tooth pinion gear

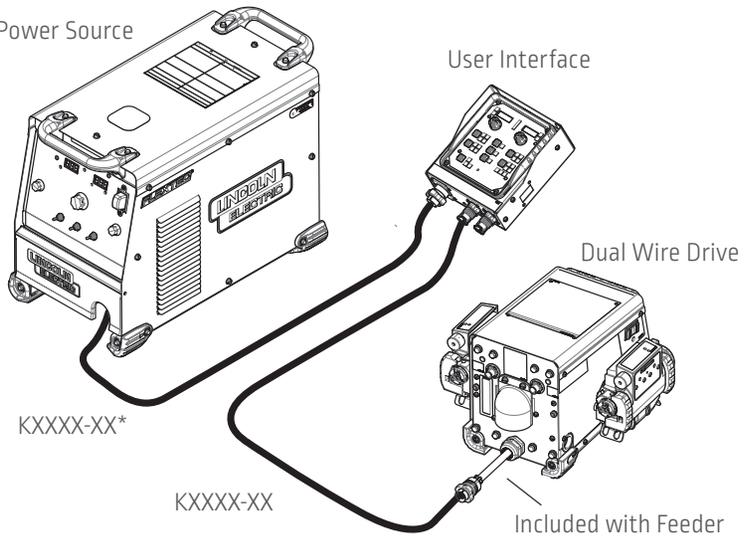
BOOM CONFIGURATIONS

*K1797-xx control cables to be used with Flex Feed 74HT and Flex Feed 84 feeders

*K1543-xx (standard) or K2683-xx (heavy duty) to be used with Power Feed 84 feeders

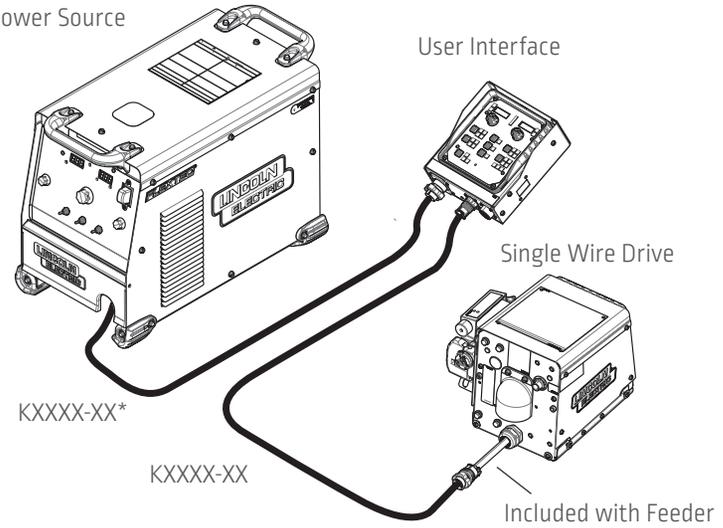
Dual Boom

Power Source



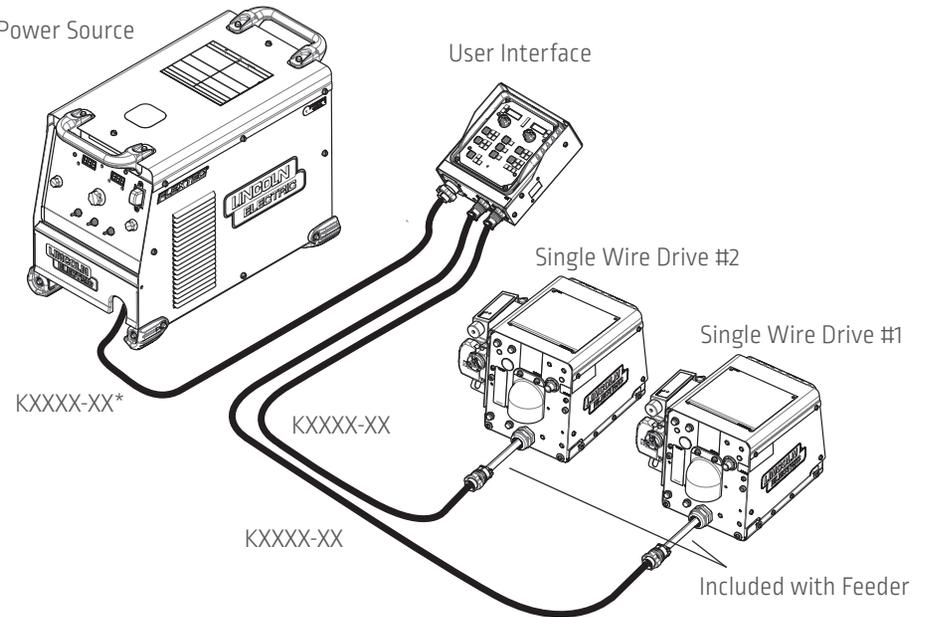
Single Boom

Power Source



2 Single Boom

Power Source





4-Roll Wire Drive Systems

DRIVE ROLL SELECTION

| Product Number | Description/Wire Size in (mm) |
|--|-------------------------------|
| Solid Wire, Smooth V Groove | |
| KP1505-030S | 0.023-0.030 [0.6-0.8] |
| KP1505-035S | 0.035 [0.9] |
| KP1505-045S | 0.045 [1.2] |
| KP1505-052S | 0.052 [1.4] |
| KP1505-1/16S | 1/16 [1.6] |
| KP1505-1 | 0.035, 0.045 [0.9, 1.2] |
| KP1505-2 | 0.040 [1.0] |
| Cored Steel Wire, Knurled V Groove | |
| KP1505-035C | 0.030-0.035 [0.8-0.9] |
| KP1505-045C | 0.040-0.045 [1.0-1.2] |
| KP1505-052C | 0.052 [1.4] |
| KP1505-1/16C | 1/16 [1.6] |
| KP1505-7/64H | 7/64 [2.8] Hardfacing |
| (Knurled V Groove with matching Smooth U Groove) | |
| Cored or Solid Steel Wire, Knurled V Groove | |
| KP1505-035C | 0.030-0.035 [0.8-0.9] |
| KP1505-045C | 0.040-0.045 [1.0-1.2] |
| KP1505-052C | 0.052 [1.4] |
| KP1505-1/16C | 1/16 [1.6] |
| KP1505-068 | 0.068 -0.072 [1.8] |
| KP1505-5/64 | 5/64 [2.0] |
| KP1505-3/32 | 3/32 [2.4] |
| KP1505-7/64 | 7/64 [2.8] |
| KP1505-120 | 0.120 [3.2] |
| Aluminum Wire, Smooth U Groove | |
| KP1507-035A | 0.035 [0.9] |
| KP1507-040A | 0.040 [1.0] |
| KP1507-3/64A | 3/64 [1.2] |
| KP1507-1/16A | 1/16 [1.6] |



MAGNUM® PRO GUN READY-PAK® SELECTION

| Product Name | Product Number | Cable Length ft (m) |
|--|----------------|---------------------|
| Magnum PRO Curve 200 Ready-Pak (with K466-10 Gun Connector) | K2950-2-10-45 | 15 [3.0] |
| Magnum PRO Curve 300 Ready-Pak (with K466-6 Gun Connector) | K2951-2-6-45 | 15 [3.0] |
| Magnum PRO Curve 300 Ready-Pak (with K466-10 Gun Connector) | K2951-2-10-45 | 15 [3.0] |
| Magnum PRO Curve 300 Ready-Pak (with K466-10 Gun Connector) | K2951-2-10-116 | 15 [3.0] |
| Magnum PRO Curve 400 Ready-Pak (with K466-10 Gun Connector) | K2952-2-10-45 | 15 [3.0] |
| Magnum PRO 250 [Barrel] Ready-Pak (with K466-6 Gun Connector) | K2651-2-6-45 | 15 [3.0] |
| Magnum PRO 350 [Barrel] Ready-Pak (with K466-10 Gun Connector) | K2652-2-10-45 | 15 [3.0] |
| Magnum PRO 450 [Barrel] Ready-Pak (with K466-10 Gun Connector) | K2653-2-10-45 | 15 [3.0] |

FEED PLATE GUN ADAPTERS

| K3344-1 | K3345-1 (Included) | K3346-1 | K3347-1 | K3348-1 | K3349-1 |
|---|---|--|---|---|--|
| <p>Lincoln Electric</p> <p>Compatible gun connector kit K466-1 K613-1 K613-6 K466-8</p>  | <p>Tweco® #2 - #4</p> <p>Compatible gun connector kit K466-10 K466-2 K466-6</p>  | <p>Tweco® #5</p> <p>Compatible gun connector kit K613-7 K613-2</p>  | <p>Miller® guns</p> <p>Compatible gun connector kit K466-3 K613-3</p>  | <p>OXO® guns</p> <p>Also requires K3345-1 Adapter</p>  | <p>Magnum® Fast-Mate™</p> <p>Compatible with single and dual procedure guns. Also requires K3345-1 Adapter</p>  |

Tweco® is a registered trademark of Victor Technologies.
Miller® is a registered trademark of Miller Electric Mfg. Co.
Oxo® is a registered trademark of Miller Electric Mfg. Co.

CONTROL CABLES AND ADAPTERS

|  <p>Analog Control Cables</p> | Product Number | Description | Connection | Use | Length ft (m) |
|--|----------------|---|------------------------------|--|------------------|
| | K1797-10 | Wire Feeder Control Cable Extension | Male 14-pin to Female 14-pin | Flex Feed Systems K1819-10 or K1820-10, depending on the feeder. | 10 (3.1) |
| K1797-25 | 25 (7.6) | | | | |
| K1797-50 | 50 (15.2) | | | | |
| K1797-100 | 100 (30.4) | | | | |
|  <p>Digital ArcLink®/Linc-Net™ Control Cables</p> | K1543-8 | ArcLink®/Linc-Net™ Control Cable | Male 5-pin to Female 5-pin | For Power Wave/Power Feed Systems | 8 (2.4) |
| | K1543-16 | | | | 16 (4.9) |
| | K1543-25 | | | | 25 (7.6) |
| | K1543-50 | | | | 50 (15.2) |
| | K1543-100 | | | | 100 (30.4) |
| | K2683-25 | Heavy Duty ArcLink/Linc-Net Control Cable | Male 5-pin to Female 5-pin | | 25 (7.6) |
| | K2683-50 | | | | 50 (15.2) |
| | K2683-100 | | | | 100 (30.4) |

ACCESSORIES

| Product Name | Product No. | Flex Feed® 74HT | | | | Flex Feed® 84 | Flex Feed® 84 Dual | Power Feed® 84 | Power Feed® 84 Dual |
|---|-------------|-----------------|------------|------------|------------|---------------|--------------------|----------------|---------------------|
| | | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model |
| | | K3883-5 | K4163-1 | K3883-13 | K3883-15 | K5000-2 | K5002-2 | K3328-9 | K3330-5 |
| REQUIRED | | | | | | | | | |
| Weld Power Cables | — | • | • | • | • | • | • | • | • |
| Coaxial Weld Power Cables | — | | | | | | | • | • |
| Drive Roll and Guide Tube Kits | — | • | • | • | • | • | • | • | • |
| Control Cables and Adapters | — | • | • | • | • | • | • | • | • |
| GENERAL | | | | | | | | | |
| Portable Digital Wire Feed Speed Meter | K283 | • | • | • | • | • | • | • | • |
| Incoming Bushing for Lincoln® Conduit, 0.025-1/16 in. (0.6-1.6 mm) wire | K1546-1 | • | • | • | • | • | • | • | • |
| Incoming Bushing for Lincoln® Conduit, 1/16-1/8 in. (1.6-3.2 mm) wire | K1546-2 | • | • | • | • | • | • | • | • |
| Inlet Bushing, quick connect style | K3929-1 | • | • | • | • | • | • | • | • |
| Incoming Ball Bearing Bushing for Lincoln® Conduit | K1551-2 | | | | | • | • | | |
| Adapter for Competitive Power Sources | K2335-2 | • | • | • | • | • | • | | |
| 42 Volt Transformer Kit | K1520-1 | • | • | • | • | • | • | | |
| Standard Duty Wire Reel Stand, 44 lb. (20 kg) spools, max. | K3342-1 | • | • | • | • | • | • | • | • |
| Heavy Duty Wire Reel Stand, 44 lb. (20 kg) spools, max. & up to 60 lb. (27.2 kg) coils. (Includes K3341-1 Lift Bail) | K3343-1 | • | • | • | • | • | • | • | • |
| Undercarriage | K163-1 | • | • | • | • | • | • | • | • |
| Inverter Cart Mounting Bracket. Secures Flex Feed and Power Feed Feeders to K3059-XX inverter carts | K4068-1 | • | • | • | • | • | • | • | • |

• Required
• Optional

ACCESSORIES

| Product Name | Product No. | Flex Feed® 74 HT | | | | Flex Feed® 84 | Flex Feed® 84 Dual | Power Feed® 84 | Power Feed® 84 Dual |
|--|-------------|------------------|------------|------------|------------|---------------|--------------------|----------------|---------------------|
| | | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model | Base Model |
| | | K3883-5 | K4163-1 | K3883-13 | K3883-15 | K5000-2 | K5002-2 | K3328-9 | K3330-5 |
| GENERAL, CON'T. | | | | | | | | | |
| Spool Cover, 30-40 lb. (13.6-18.1 kg) spools | K1634-4 | • | • | • | • | • | • | • | • |
| Spool Cover, 50-60 lb. (22.7-27.2 kg) coils | K3340-1 | • | • | • | • | • | • | • | • |
| Lift Bail | K3341-1 | • | • | • | • | • | • | • | • |
| 50-60 lb. (22.7-27.2 kg) Coil Adapter, 2 in. (50.8 mm) spindle | K1504-1 | • | • | • | • | • | • | | |
| Wire Straightener | K1733-1 | • | • | • | • | • | • | • | • |
| Water Connection Kit | K590-6 | • | • | • | • | • | • | • | • |
| Shielding Gas Filter | KP3103-1 | • | • | • | • | • | • | • | • |
| Shield Gas Flow Sensor | K3338-1 | | | | | | | • | • |
| Quick Connect Conduit Inlet Bushing | K3929-1 | | | | | | | • | • |
| POWER SOURCES | | | | | | | | | |
| Multi-Process Welders [CC/CV] | — | • | • | • | • | • | • | • ¹ | • ¹ |
| Power Wave® models | — | | | | | | | • | • |
| 2-YEAR EXTENDED WARRANTY | | | | | | | | | |
| Flex Feed® 74 HT | X3883 | • | • | • | • | | | | |
| Flex Feed® 84 | x5000 | | | | | • | | | |
| Flex Feed® 84 Dual | x5002 | | | | | | • | | |
| Power Feed® 84 | X3328 | | | | | | | • | |
| Power Feed® 84 Dual | X3330 | | | | | | | | • |

¹⁾ Power Feed 84 models are compatible with ArcLink® - enabled Flextec® 350X, Flextec® 500, Flextec® 500P, Flextec 650X

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

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