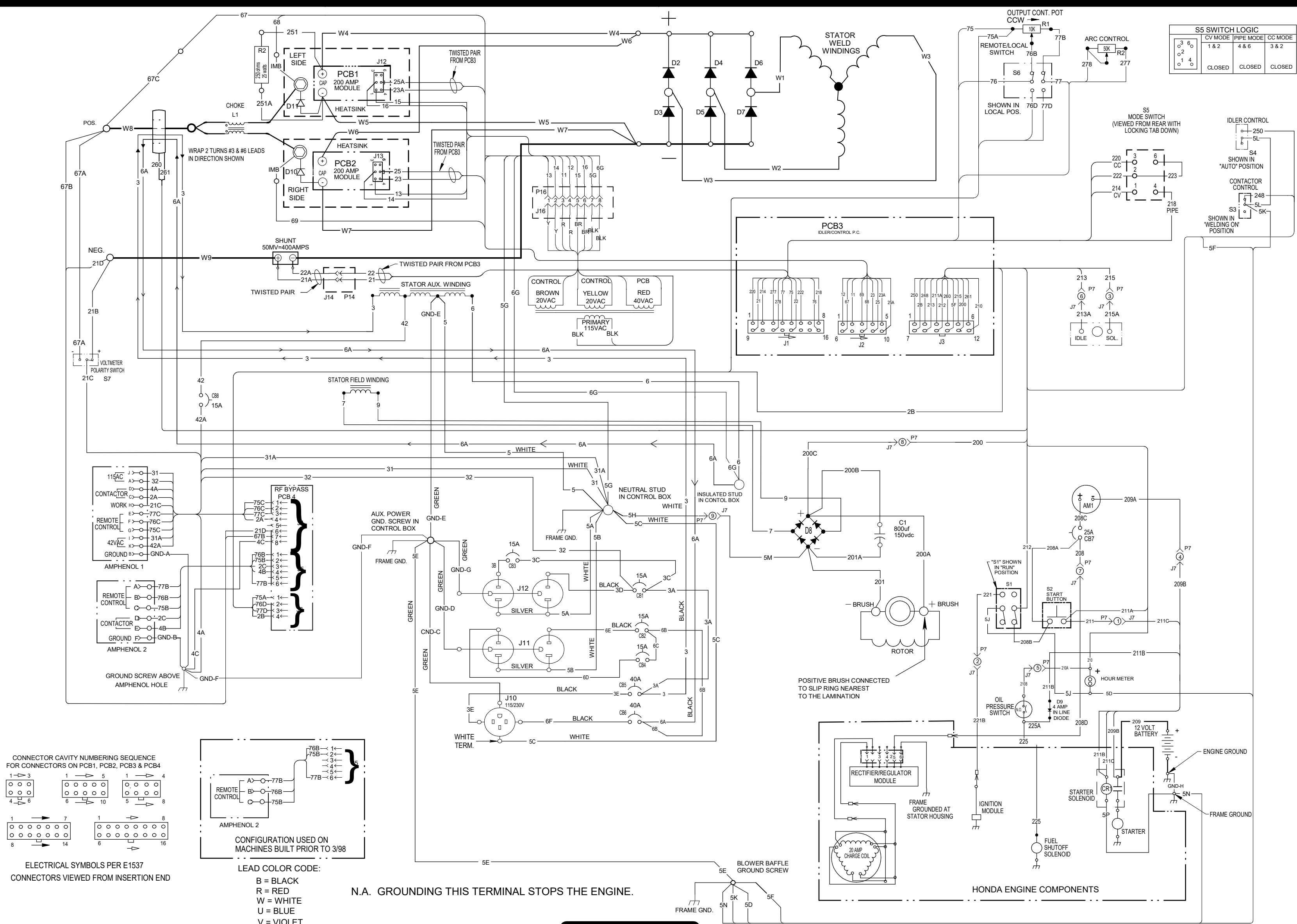
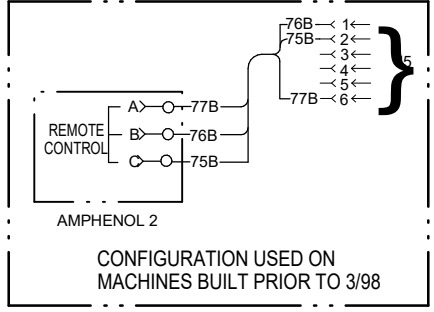
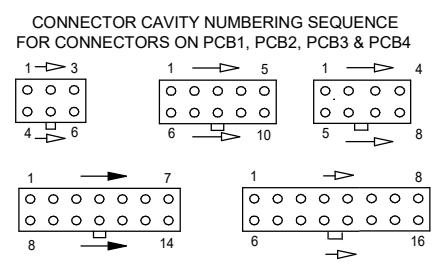


ENGINE WELDERS WIRING DIAGRAM L10791 REV: A



S5 SWITCH LOGIC

	CV MODE	PIPE MODE	CC MODE
1 & 2	CLOSED	CLOSED	CLOSED
4 & 6	CLOSED	CLOSED	CLOSED
3 & 2	CLOSED	CLOSED	CLOSED



ALL CASE FRONT COMPONENTS SHOWN VIEWED FROM REAR.

N.A. GROUNDING THIS TERMINAL STOPS THE ENGINE.



CLEVELAND, OHIO U.S.A.