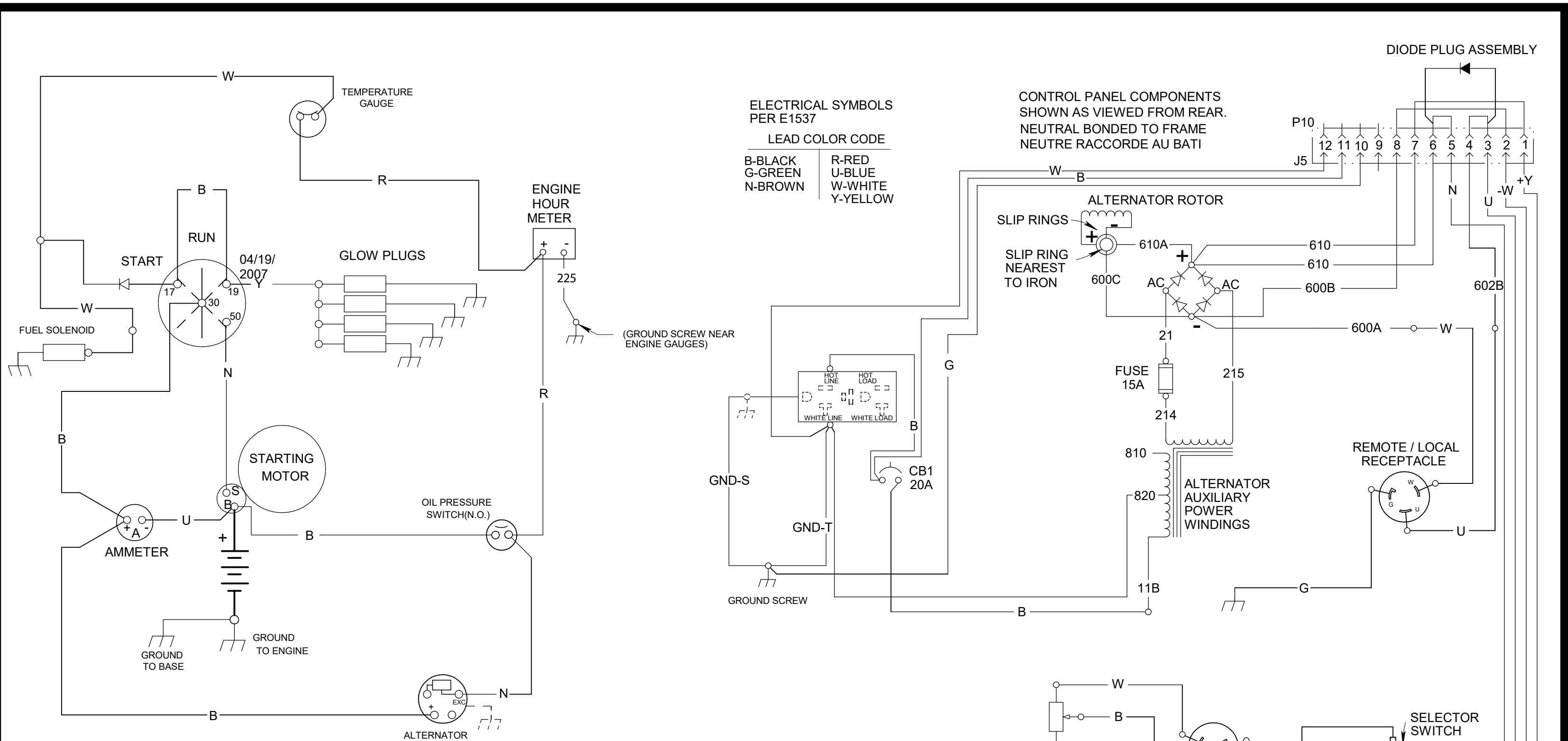
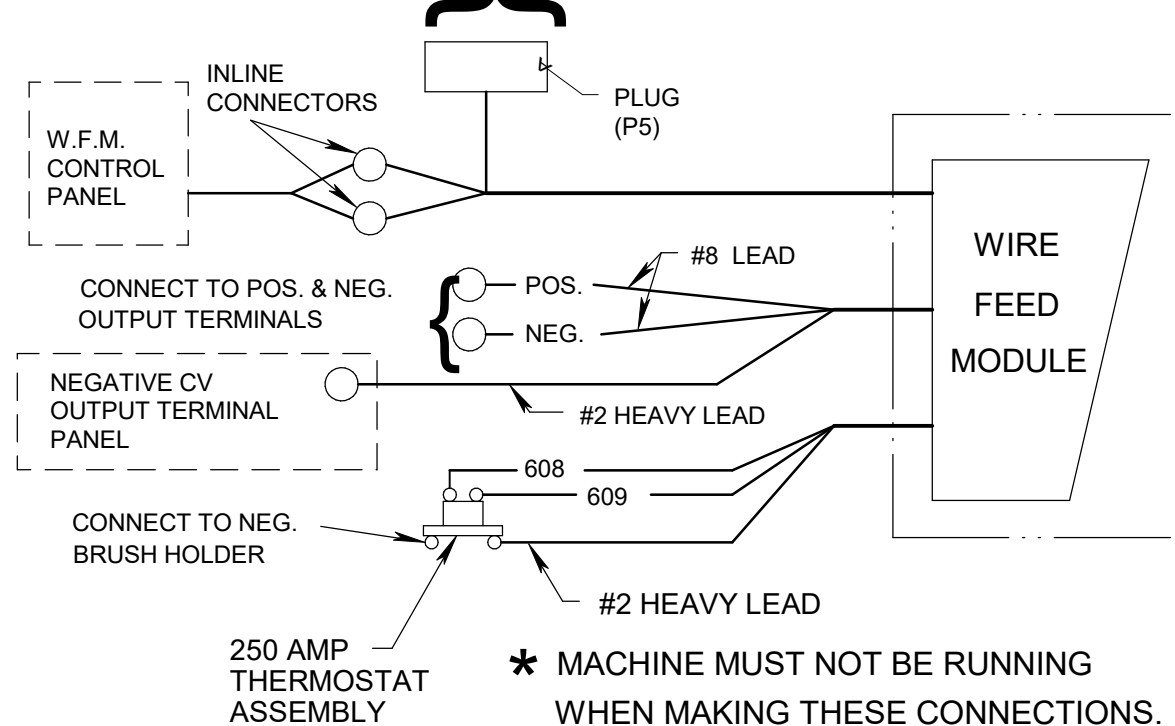


D300K WIRING DIAGRAM L12133 REV: C



WIRE FEED MODULE (OPTIONAL)

ON MACHINE, REMOVE PLUG "P10" FROM CONNECTOR "J5".
CONNECT PLUG "P5" ON W.F.M. TO CONNECTOR "J5" ON MACHINE.



*** MACHINE MUST NOT BE RUNNING WHEN MAKING THESE CONNECTIONS.**



TORONTO, ONTARIO, CANADA