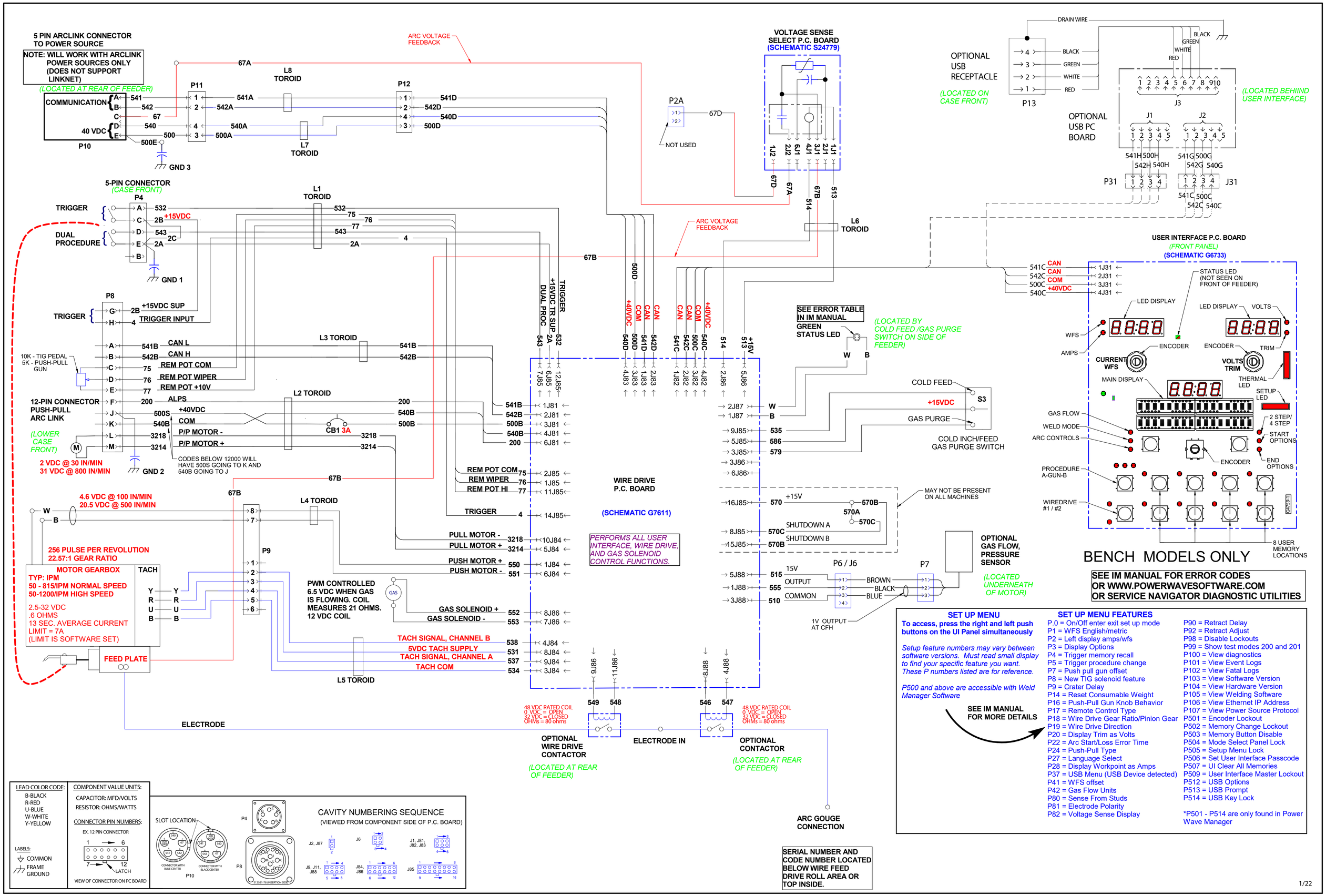
POWER FEED 84 MACHINE SCHEMATIC G8631 REV: A



SET UP MENU

To access, press the right and left push buttons on the UI Panel simultaneously

Setup feature numbers may vary between software versions. Must read small display to find your specific feature you want. These P numbers listed are for reference.

P500 and above are accessible with Weld Manager Software

SEE IM MANUAL FOR MORE DETAILS

SET UP MENU FEATURES

P.0 = On/Off enter exit set up mode
P1 = WFS English/metric
P2 = Left display amps/wfs
P3 = Display Options
P4 = Trigger memory recall
P5 = Trigger procedure change
P7 = Push pull gun offset
P8 = New TIG solenoid feature
P9 = Crater Delay
P14 = Reset Consumable Weight
P16 = Push-Pull Gun Knob Behavior
P17 = Remote Control Type
P18 = Wire Drive Gear Ratio/Pinion Gear
P19 = Wire Drive Direction
P20 = Display Trim as Volts
P22 = Arc Start/Loss Error Time
P24 = Push-Pull Type
P27 = Language Select
P28 = Display Workpoint as Amps
P37 = USB Menu (USB Device detected)
P41 = WFS offset
P42 = Gas Flow Units
P80 = Sense From Studs
P81 = Electrode Polarity
P82 = Voltage Sense Display
P90 = Retract Delay
P92 = Retract Adjust
P98 = Disable Lockouts
P99 = Show test modes 200 and 201
P100 = View diagnostics
P101 = View Event Logs
P102 = View Fatal Logs
P103 = View Software Version
P104 = View Hardware Version
P105 = View Welding Software
P106 = View Ethernet IP Address
P107 = View Power Source Protocol
P501 = Encoder Lockout
P502 = Memory Change Lockout
P503 = Memory Button Disable
P504 = Mode Select Panel Lock
P505 = Setup Menu Lock
P506 = Set User Interface Passcode
P507 = UI Clear All Memories
P509 = User Interface Master Lockout
P512 = USB Options
P513 = USB Prompt
P514 = USB Key Lock

*P501 - P514 are only found in Power Wave Manager