

PF22

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CODE: 50321	9



ENGLISH



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Spare Parts

SP50321 REV01
01/2024

ASSEMBLY PAGE NAME			Central Assembly	Front Panel	User Interface Assembly	Rear Panel	Panel USB Divider Assembly	Wire Drive Assembly	Plastic Case	Miscellaneous Items
CODE NO.:	K NO.:	FIGURE NO.:	A	B	C	D	E	F	G	-
50321	K14110-1	PF 22	1	1	1	1	1	1	1	1

*items highlighted in bold are recommended spare parts

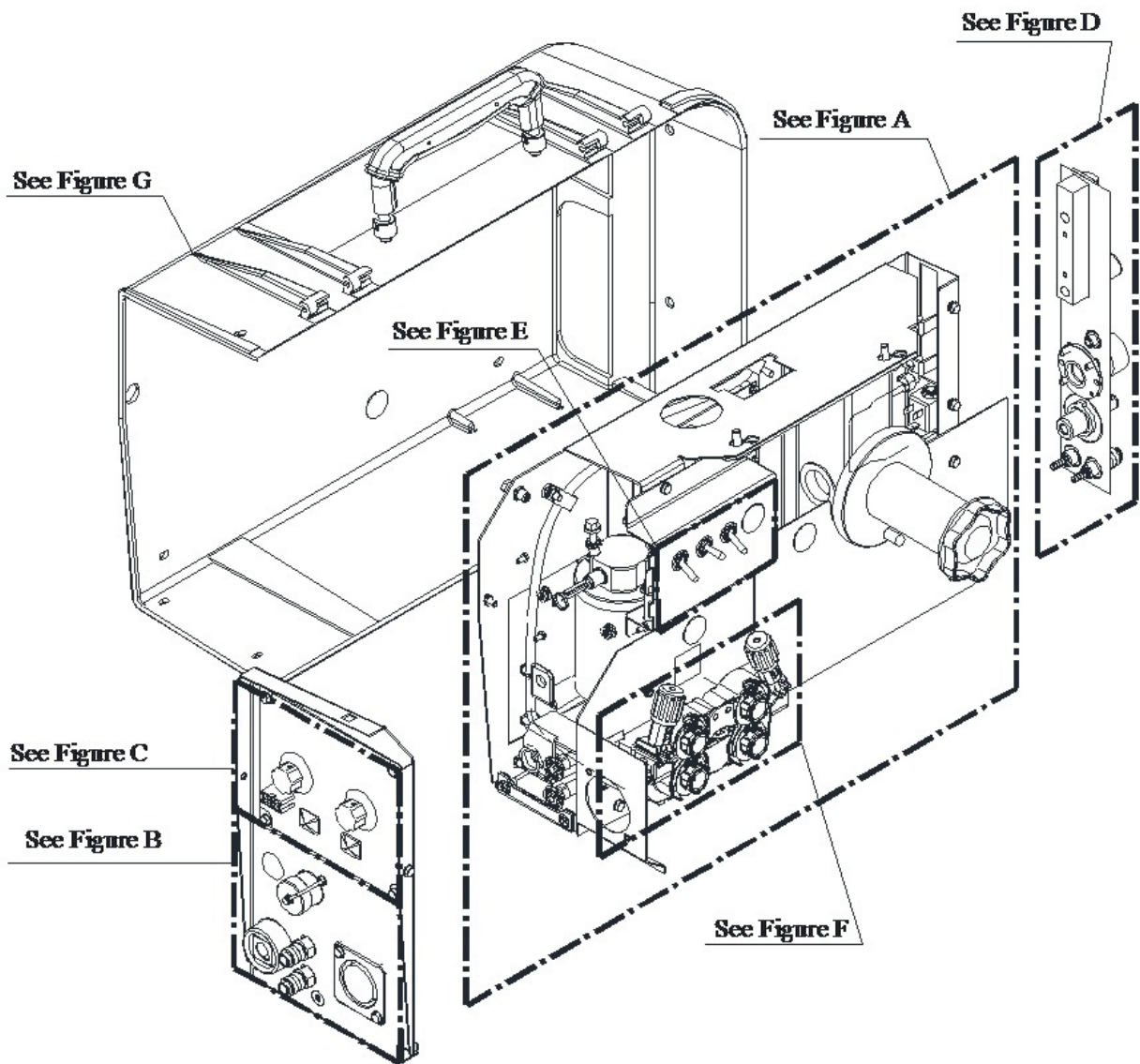


Figure of Overview

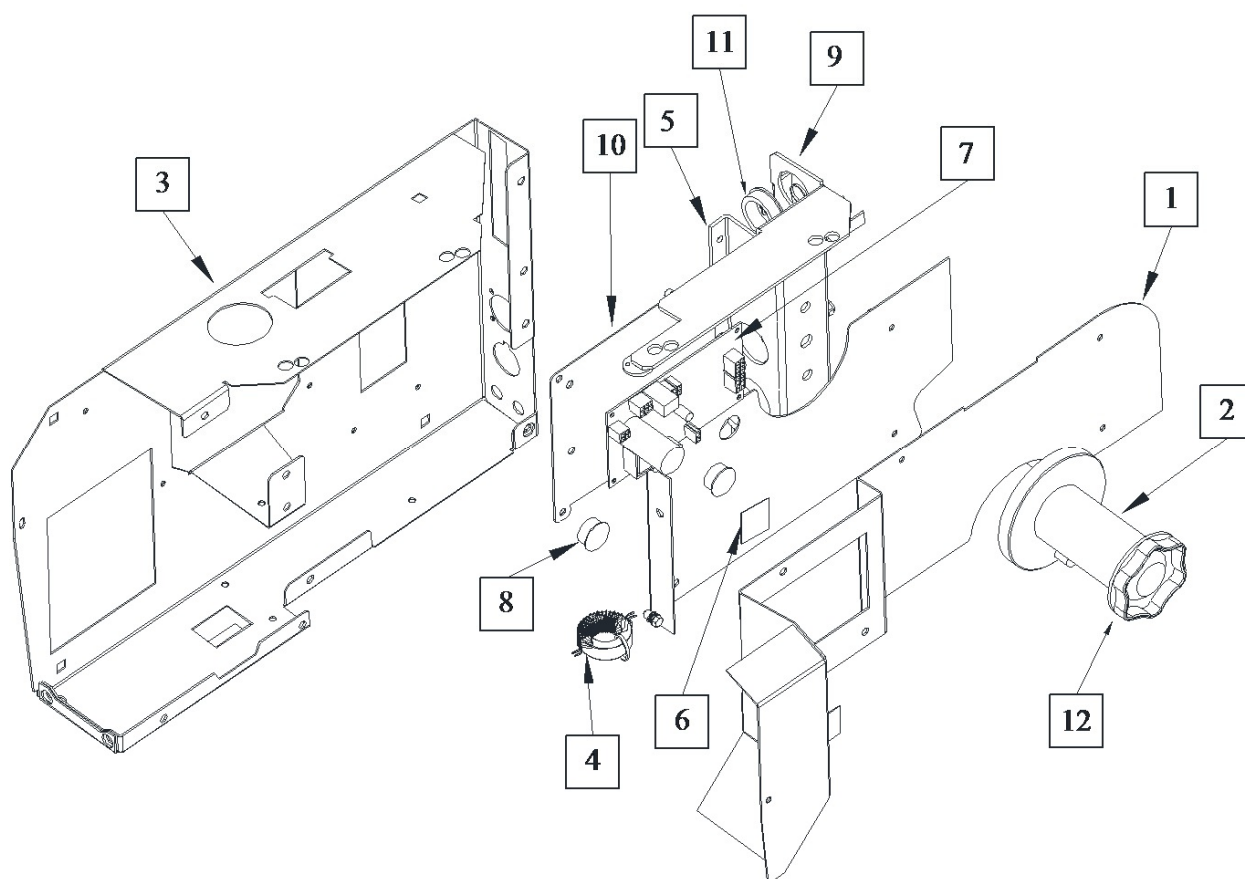


Figure A: Machine Assembly

Figure A: Machine Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
1	BAFFLE	R-1012-725-1/08R	1	X						
2	REEL HB STANDARD	0744-000-192R	1	X						
3	MAIN FRAME	R-3016-046-1R	1	X						
4	CHOKE	R-5041-228-1R	1	X						
5	CENTRAL BRACKET	R-3019-373-1/08R	1	X						
6	WARNING STICKER	2719-107-732R	1	X						
7	PCB	R-6042-068-1R	1	X						
8	HOLE PLUG	0744-000-258R	2	X						
9	BRAKE BRACKET	R-1019-460-1/08R	1	X						
10	PCB REDUCTION	R-3016-048-1R	1	X						
11	BUSHING	1361-599-249R	8	X						
12	PLASTIC NUT	B11035-1	1	X						
13										
14										

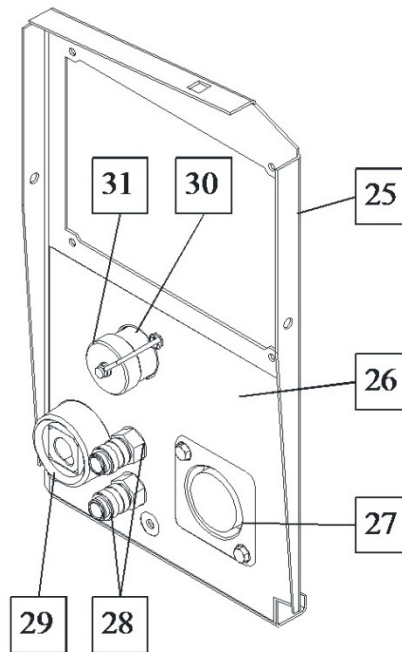


Figure B: Front Panel

Figure B: Front Panel

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
25	FRONT PANEL	R-3019-374-1/08R	1	X						
26	STICKER	R-0010-586-1R	1	X						
27	EURO SLEEVE	0646-231-005R	1	X						
28	QUICK CONNECTOR FEMALE	0744-000-152R	2	X						
29	SOCKET X3	C-2986-001-3R	1	X						
30	SOCKET	1158-641-008R	1	X						
31	SOCKET COVER	1158-641-128R	1	X						

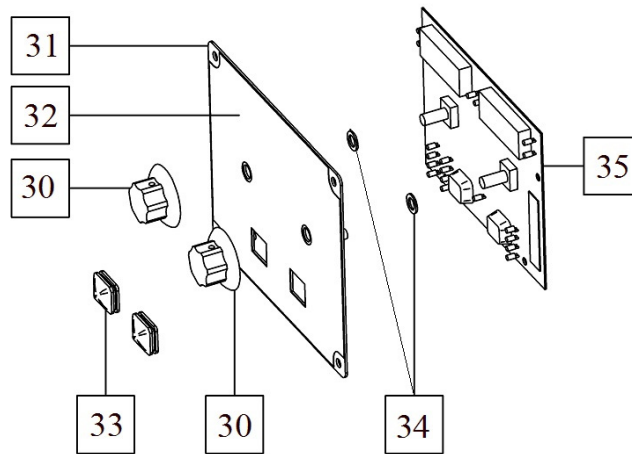


Figure C: User Interface Assembly

Figure C: User Interface Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
30	KNOBS	9ET10491R	2	X						
31	PANEL	R-3019-298-1/08R	1	X						
32	STICKER	R-0010-479-1R	1	X						
33	BUTTONS	1373-182-005R	2	X						
34	WASHER	R-1012-654-1R	2	X						
35	USER INTERFACE	R-6042-065-1R	1	X						

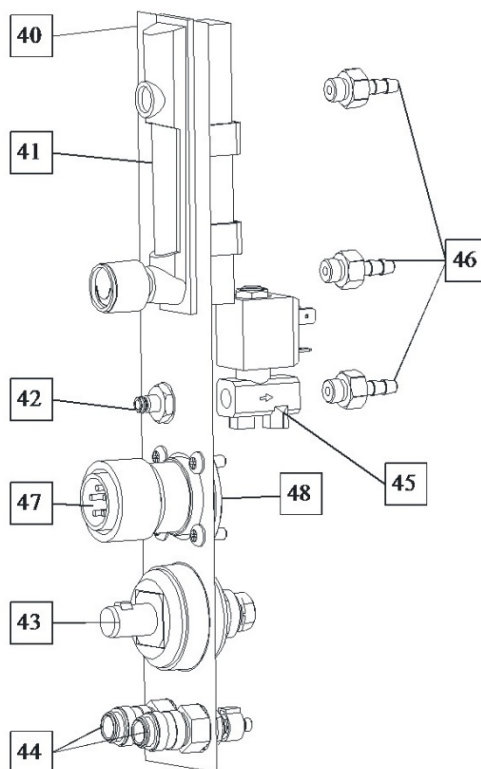


Figure D: Rear Panel

Figure D: Rear Panel

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
40	DECAL BACK PANEL	R-0010-552-1R	1	X						
41	GAS FLOW REGULATOR	0943-719-003R	1	X						
42	QUICK CONNECT COUPLING	0744-000-149R	1	X						
43	WELDING SOCKET ABLY	D-2985-002-4R	1	X						
44	QUICK CONNECTOR FEMALE	0744-000-152R	2	X						
45	ELECTROVALVE	W8500004R	1	X						
46	HOSE CONNECTOR	R-2013-060-1R	3	X						
47	SOCKET X1	1158-641-148R	1	X						
48	RING	R-2013-032-5R	1	X						
49										

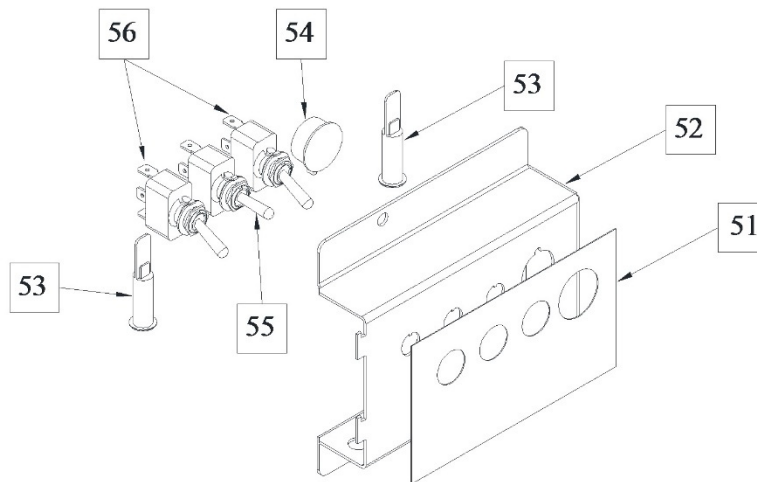


Figure E: Panel USB Divider Assembly

Figure E: Panel USB Divider Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
51	DECAL USB	R-0010-585-1R	1	X						
52	BRACKET	R-1019-456-1/08R	1	X						
53	WHITE DIODE	0917-421-049R	2	X						
54	HOLE PLUG	0744-000-258R	1	X						
55	SWITCH S2	1115-280-004R	1	X						
56	SWITCH S1 AND S3	1115-280-005R	2	X						

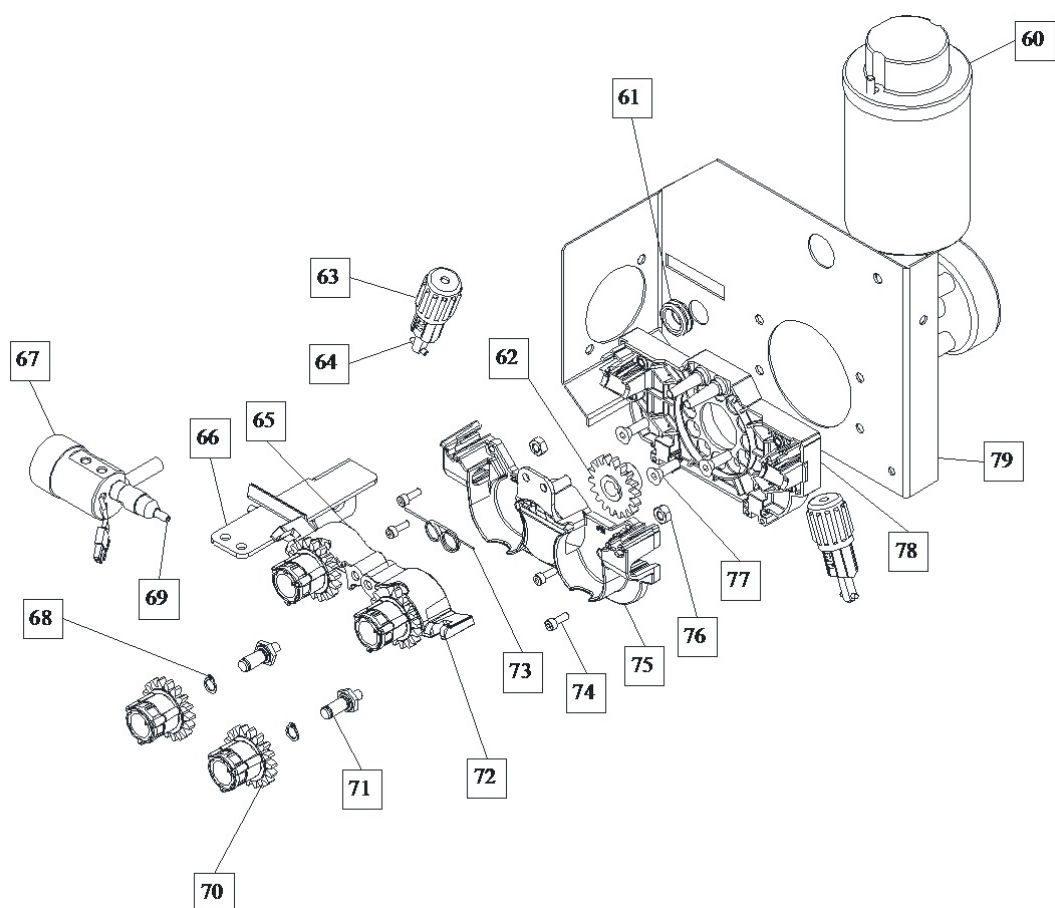


Figure F: Wire Drive Assembly

F: Wire Drive Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
	WIRE DRIVE ASSEMBLY	R-8040-369-1R	1	X						
60	MOTOR	R-8040-024-4R	1	X						
61	RUBBER BUSH	1373-182-002R	1	X						
62	DRIVE GEAR	0744-000-320R	1	X						
63	PRESSURE ADJUSTMENT UNIT	0744-000-321R	2	X						
64	TRAPERED	0744-000-322R	2	X						
65	PRESSURE ARM ASSEMBLY ST4 LEFT	0744-000-323R	1	X						
66	CONDUCTOR RAIL	R-1010-075-1R	1	X						
67	EURO SOCKET ASSEMBLY	R-8040-368-1R	1	X						
68	CIRCLIP	0744-000-324R	2	X						
69	WIRE GUIDE	R-2013-161-1R	1	X						
	WIRE GUIDE	R-2013-167-1R	1	X						
70	QUICK-CHANGE CARRIER GEAR	0744-000-325R	2	X						
71	FEED ROLL SHAFT	0744-000-326R	2	X						
72	PRESSURE ARM ASSEMBLY ST4 RIGHT	0744-000-327R	1	X						
73	TORSION SPRING	0744-000-328R	1	X						
74	MACHINE SCREW	0744-000-329R	4	X						
75	FEED PLATE FRONT	0744-000-330R	1	X						
76	HEX-NUT M6	0744-000-331R	2	X						
77	MOTOR FIXATION SCREW	0744-000-332R	3	X						
8	FEED PLATE REAR ASSEMBLY	0744-000-333R	1	X						
79	DIVIDER	R-3019-375-1/08R	1	X						

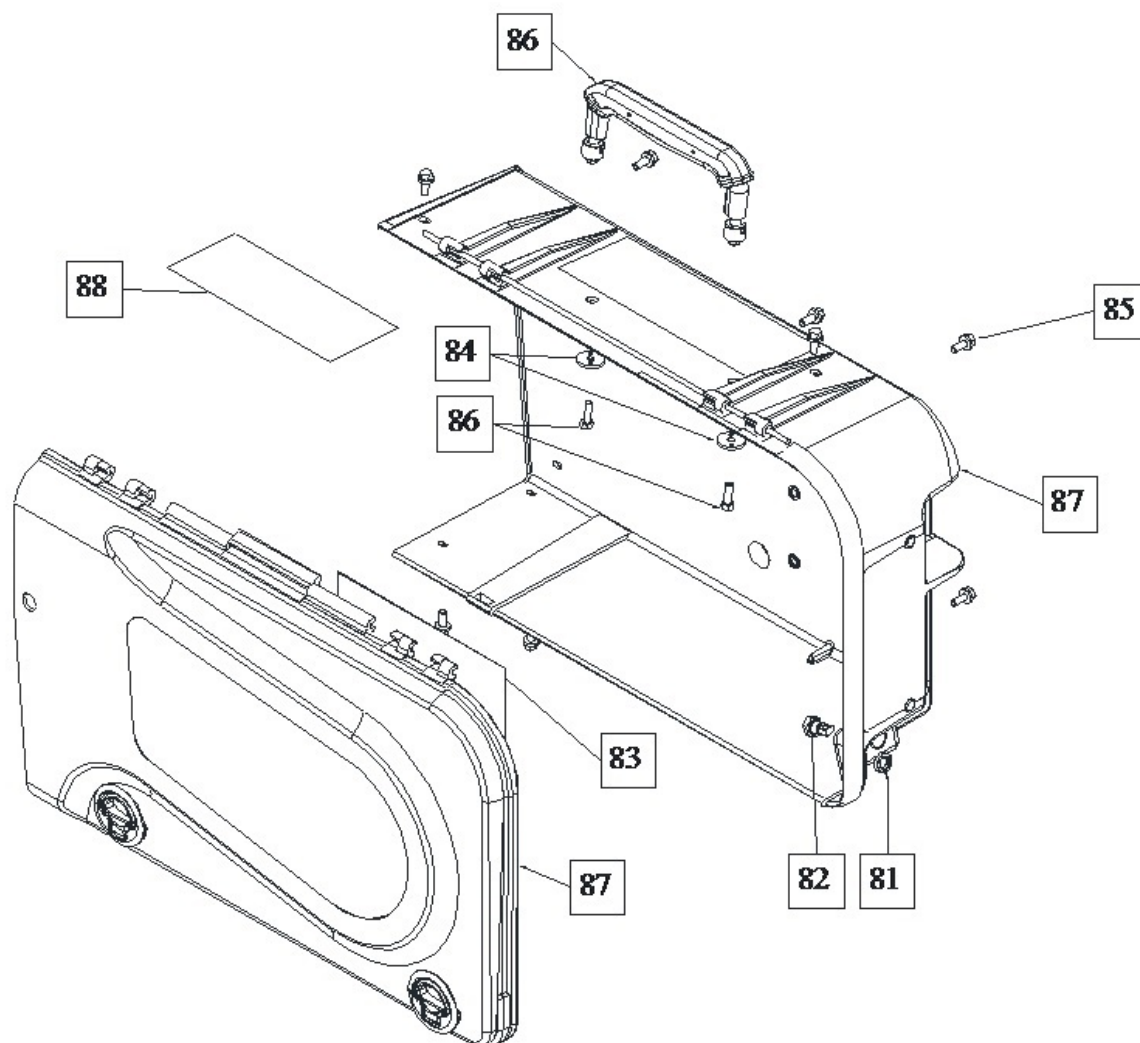


Figure G: Plastic Case

Figure G: Plastic Case

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
81	BRASS NUT	R-2013-057-2R	1	X						
82	BRASS SCREW	R-2013-149-1R	1	X						
83	PROGRAM STICKER	R-0010-504-1R	1	X						
84	WASHER	R-1019-435-1R	2	X						
85	PLASTIC SCREW	0653-133-055R	8	X						
86	HANDLE WITH SCREWS	9SS18170-1	1	X						
87	PLASTIC COVER	9SG5661-3	1	X						
88	STICKER	2719-107-728R	1	X						

Miscellaneous Items (not shown in figure A, B, C, D, E, F,G)

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
	HARNESS PANEL USB PF22	R-5041-408-1R	1	X						
	HARNESS PF22	R-5041-279-3R	1	X						
	POWER CABLE	R-5041-406-1R	1	X						

Electrical Schematic

CODE: 50321

