

STICK DISCOUNT VOLUME PROGRAM



SAVE ON 7018 STICK

Simplify Shipping and Inventory Management

PRODUCT FEATURES:

- » Excalibur®: Produces a more aggressive arc with deeper penetration profile
- » IronArc™: Produces a softer arc with smoother arc transfer and flatter weld profile

HOW IT WORKS:

1. Order at least 1 full mini-pallet (1500 lbs.) of any one qualifying part number in 50# cans
2. A quantity-based discount per lb. will be automatically applied to your order
 - Any full mini-pallet of part numbers listed qualify for this program
 - Example: 1 mini-pallet ED028280 + 2 mini-pallets ED037424 + 2 mini-pallets ED040001 = \$0.08/lb. discount

Mini-Pallets Purchased	Discount
1 - 4 mini-pallets	\$0.05 lb.
5 - 9 mini-pallets	\$0.08 lb.
10 or more mini-pallets	\$0.12 lb.

Product Description	Diameter in. [mm]	50 lb. [22.7 kg] Easy Open Can	Mini-Pallet Size lb [kg]
Excalibur® 7018 MR® E7018-H4R	3/32 [2.4]	ED028280	1500 [680]
	1/8 [3.2]	ED028281	1500 [680]
	5/32 [4.0]	ED028282	1500 [680]
	3/16 [4.8]	ED028283	1500 [680]
Excalibur® 7018 XMR™ E7018-H4R	3/32 [2.4]	ED037422	1500 [680]
	1/8 [3.2]	ED037423	1500 [680]
	5/32 [4.0]	ED037424	1500 [680]
Excalibur® 7018-1 MR® E7018-1 H4R	3/32 [2.4]	ED028700	1500 [680]
	1/8 [3.2]	ED028702	1500 [680]
	5/32 [4.0]	ED028704	1500 [680]
IronArc™ 7018 MR® E7018 H4R	3/32 [2.4]	ED040000	1500 [680]
	1/8 [3.2]	ED040001	1500 [680]
	5/32 [4.0]	ED040002	1500 [680]
IronArc™ 7018-1 MR® E7018-1 H4R	3/32 [2.4]	ED040100	1500 [680]
	1/8 [3.2]	ED040101	1500 [680]
	5/32 [4.0]	ED040102	1500 [680]

Contact your Lincoln Electric Sales Representative for full details.

Product Offering

IRONARC™ AND EXCALIBUR®
7018 AND 7018-1
50 lb. [22.7 kg] EO CANS



PROGRAM ADVANTAGES:

1. Leverages your 7018 offer and volume
2. Ships freight prepaid
3. Simplifies handling and storage

CUSTOMER ASSISTANCE POLICY

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