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FRONTIER 400X

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# FRONTIER<sup>®</sup> 400X

Diesel Engine Driven Welder / Generator

LINCOLN<sup>®</sup>  
ELECTRIC



# Forge a New Frontier

Driven from legacy, engineered for the future - the Frontier 400X diesel engine driven welder/generator breaks the boundaries of welding innovation. Designed, engineered, and tested to create the new benchmark of engine driven welder performance, this next-generation system delivers the ultimate machine for performance and versatility. So whether you're on the construction site, or miles out on the right-of-way, the Frontier 400X is the go-to choice for handling whatever the job throws your way.

Show Left to Right:

K3485-1 - Frontier 400X Pipe Model

K3484-1 - Frontier 400X Construction Model



## Breaking Boundaries in Engine Driven Welders

### Pioneers in Innovation

With its industry-leading, next-gen display and additional operator focused features - such as CrossLinc® Technology, Memory Settings, and Auto-Stop/Start - the Frontier 400X delivers the next frontier of engine drive innovation.

### New Benchmark of Performance

From our iconic Chopper Technology® and smooth DC arc, to our advanced multi-process functionality and embedded Pulsed TIG, the Frontier 400X is packed with optimized arc performance specifically tailored to your application - setting the new benchmark for engine driven welders.

### Field Proven, Legacy Driven

Designed around two top-tier diesel engine choices - Perkins® and Kubota®, the Frontier 400X delivers up to 400A of welding and 11 kW of auxiliary output for plenty of all-day power, providing true peace-of-mind and field-proven reliability you can count on.

### Trusted Expertise & Support

When it comes to engine driven welders, no one can match Lincoln Electric's decades of trusted experience and support. With a worldwide network of distributors, sales offices, and customer support personnel - we are here to help you and keep your machine running.

#### Processes »

SMAW (Stick), FCAW (Flux-Cored),  
GMAW (MIG), GTAW (TIG),  
CAC-A (Arc Gouging)

#### Output »



#### Input »



#### Product Number »

K3484-1  
Frontier 400X (Perkins)  
  
K3484-2  
Frontier 400X (Kubota)  
  
K3485-1  
Frontier 400X Pipe (Perkins)  
  
K3485-2  
Frontier 400X Pipe (Kubota)

#### Industries Served »

Maintenance & Repair  
Pipeline  
Power Generation  
Process Industries  
Structural

# Pioneers in Innovation

## Next-Gen Display

The next-gen display on the Frontier 400X was designed, evaluated, and tested to deliver one thing - machine interaction that is as simple as possible.

Key Features include:

- Bright, 7 in. high resolution display
- Anti-glare and large text to easily check settings from a distance
- Impact and weather resistant - designed and tested to withstand harsh field conditions

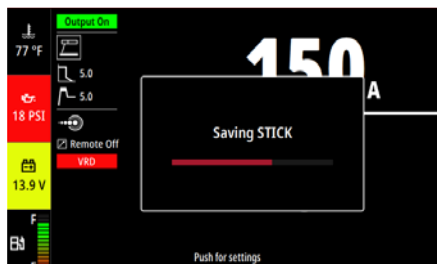
## Unmatched Simplicity

The Frontier 400X helps maximize arc time and up time in the field, allowing straightforward navigation so operators can easily dial in their machine for the job at hand.

- Simple, visual process setup
- Memory buttons to save and recall preferred settings
- PIN authorization options to prevent unintended use
- Multilingual display settings for true global compatibility - English, Spanish, and French

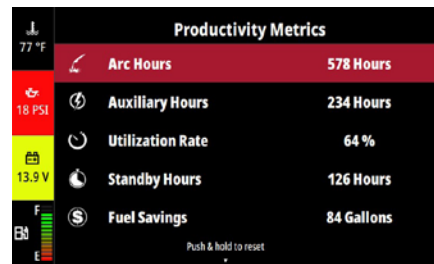


- |                   |                                  |
|-------------------|----------------------------------|
| 1. USB Port       | 5. Navigation Knob & Push Button |
| 2. Remote Button  | 6. Help / Ready. Set. Weld®      |
| 3. Home Button    | 7. Back Button                   |
| 4. Memory Buttons |                                  |



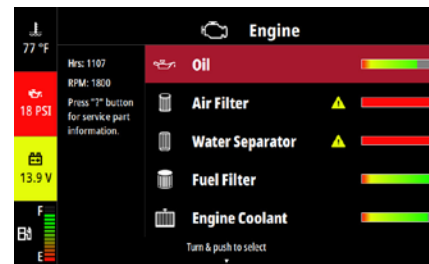
### Memory Features

Save and recall up to 4 preset memories at the push of a button.



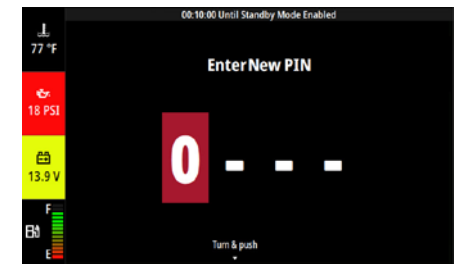
### Productivity Metrics

Check performance at a glance and better understand how your machine is utilized.



### Maintenance Reminders

Easily see machine and component statuses and receive reminders to perform maintenance along with a recommended parts list.



### Pin Authorization

Add a PIN lockout to prevent unauthorized machine use on crowded jobsites with multiple shifts.

# Pioneers in Innovation

## CrossLinc® - Precise Output Control at the Arc

The Frontier 400X comes with CrossLinc Technology - enabling precise voltage and amperage control at the arc without the use of an extra control cable. Maximize productivity by easily dialing-in the right parameters without making repetitive trips back to the power source.

**PRODUCTIVITY** Work faster, reduce setup time, and minimize rework

**SAFETY** Helps to lower the chance for injury by reducing jobsite movement and the number of cables underfoot

**QUALITY** Meet WPS specifications more easily with greater operator control

## Auto Stop/Start

Featuring Auto-Stop/Start Technology, the Frontier 400X can be set to automatically turn off the engine due to inactivity and then remotely restart it as needed to save on fuel and avoid excessive idling and engine wear.

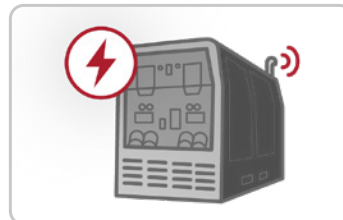
- Easily set auto-stop time frame (5-120 mins of engine idle)
- Engine automatically restarts when arc initiates
- Increase fuel savings and avoid frequent maintenance
- Extend engine life by reducing engine wear and tear
- Reduce carbon footprint
- Extended warranty timeframe by preventing non-use engine hours



Set a period of non-use (5-120 min)



When reached, engine will shut down, and machine will go into a stand-by mode



To restart engine, tap the electrode and start welding



# New Benchmark in Performance

## Optimized Arc Performance & Versatility

When you see Lincoln Electric on the side of an engine drive, you know you are getting the best arc performance on the market. Now we've taken that to the next step in the Frontier 400X, optimizing our weld modes to deliver smooth, stable arc performance specifically tailored for your application.

### Embedded Weld Modes Optimized for:

- SMAW
- GMAW<sup>(1)</sup>
- FCAW-S<sup>(1)</sup>
- FCAW-G<sup>(1)</sup>
- Touch-Start TIG
- Scratch-Start TIG
- Pulsed TIG
- Carbon Arc Gouging

## Dedicated Pipe Mode

Designed and tested specifically for cellulosic root downhill pipe welding - the Pipe Mode produces the iconic, smooth DC Generator arc that has been loved by the cross-country pipe industry.

- Optimize to produce a smooth DC-style arc
- Designed and field-tested by pipeline welders
- DigFX™ Technology allows users to dial in the arc for ideal puddle control
- Consistent arc performance from root-to-cap
- Dynamic shorting response allows machine to automatically adjust output to overcome shorts from pipe variability for more puddle control and less spatter
- **Only available on the Frontier 400X Pipe Model**



(1) GMAW, FCAW-S, and FCAW-G all require the use of an optional portable wire feeder

# Multi-Process Versatility

## Perfectly Tuned For Field Welding

With embedded CrossLinc capabilities, the Frontier 400X provides the ultimate versatility in the field - allowing you to easily tap into Lincoln Electric's rugged portable wire feeders to bring our industry-leading wire weld processes to the field.

### Compatible Wire Feeders:

- LN-25X<sup>®</sup>
- Activ8X<sup>®</sup>
- Activ8X<sup>®</sup> Pipe™

### Advanced Processes

- Pulsed MIG - Pulse optimized for field welding applications
- STT<sup>®</sup> Field - Industry-proven root pass process- now tailored for the field<sup>1</sup>

## Field Mechanized Capabilities

Designed to easily support field mechanized solutions, the Frontier 400X easily communicates with Lincoln Electric's APEX<sup>®</sup> and HELIX<sup>®</sup> mechanized components for unparalleled performance and quality in orbital and flat track applications.

### Compatible Mechanized Solutions :

- APEX 30 Series Control Systems
- HELIX M85 Weld Head
- HELIX M45 Weld Head

### Mechanized Processes:

- Orbital and Flat Track
- GMAW
- FCAW



(1) Advanced process MIG modes (Pulse and STT Field) available with use of Activ8X Pipe Wire Feeder

# Field-Proven. Legacy-Drive

## Reliability You Can Count On

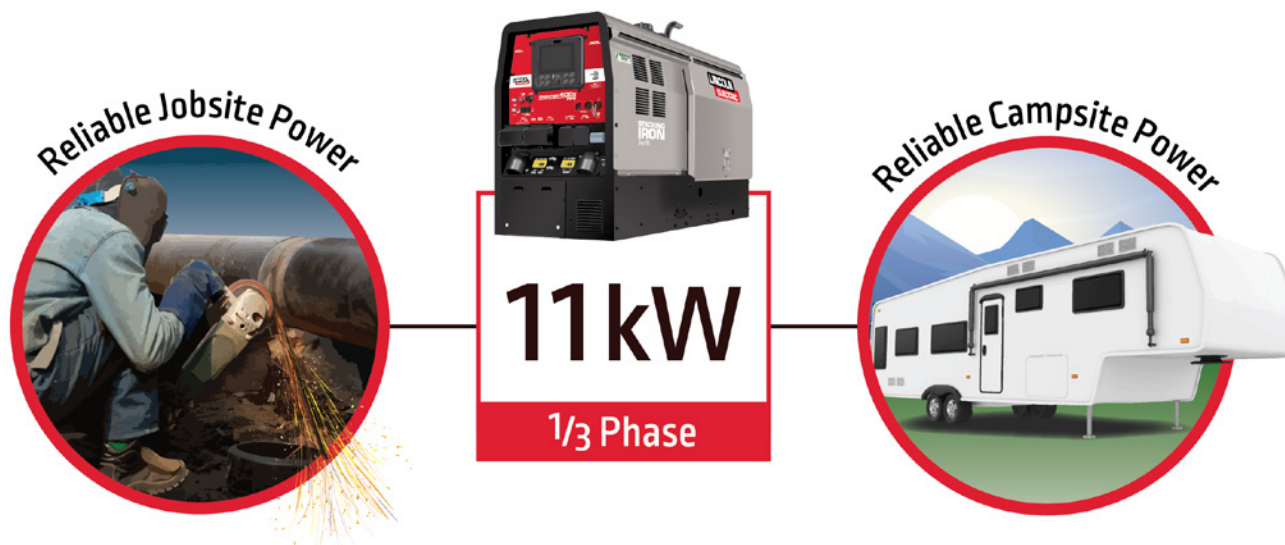
Engine driven welders start up first thing in the morning, and they don't stop until the day ends. That's why the Frontier 400X was engineered to fire up and run day-in and day-out.

- Choose between two reliable, field-proven diesel engines - Perkins and Kubota
- Smooth and quiet operation with low vibration
- Reliable cold-weather starting and high altitude performance
- Trusted Industry Support
- Built in maintenance schedule alerts on UI with easy-to-order service kits available.

## Plenty of All Day Power

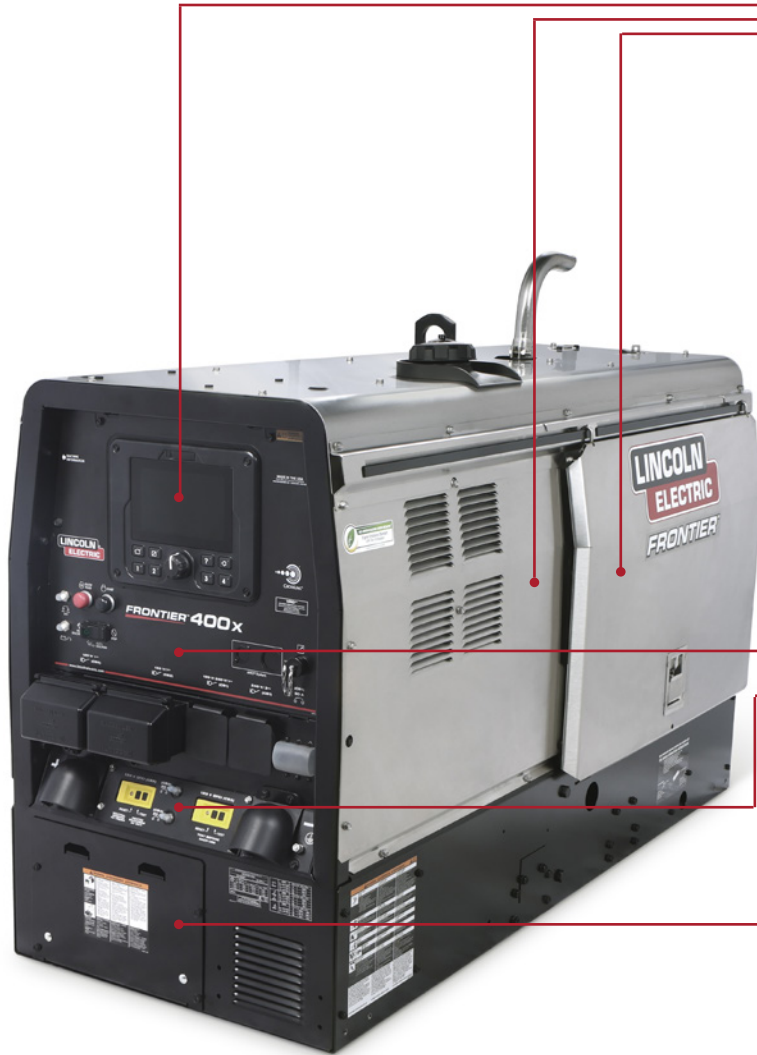
With 11Kw of continuous AC auxiliary power, the Frontier 400X has all the power you need to keep running at the jobsite, or the campsite.

- Three Phase Power - 11 kW Continuous / 12.5 Peak
- Single Phase Power - 10 kW Continuous / 11.5 kW Peak





# Rugged Design for Rugged Work



Removable slide-access door for easy access to the engine and oil drain valve for quick oil changes



Stainless steel and painted external sheet metal provides extra protection and corrosion resistance



Impact and weather resistance design with anti-glare screen to stand up to harsh field conditions



Sliding battery tray enables easy access to the battery



Encapsulated GFCIs designed for improved reliability to reduce nuisance tripping and allow quick replacement in the field



Coated, strain-relief wiring harnesses help connections last longer

## Control at a Distance

The Frontier 400X offers an optional wireless remote for full control of the machine in the palm of your hand. With a working range of 800 ft. line of sight and a long-lasting rechargeable battery, users can avoid unnecessary trips back to the machine for welding adjustments and can remotely turn the machine on and off.

Operators have the ability to:

- Start / Stop the Engine
- Change Weld Modes
- Adjust Welding Output
- Adjust Weld Settings – Such as Arc Force, Pinch, and Hot Start
- Check Fuel Level
- Recall Saved Memories



## Machine Packages

Perfect for the construction site or the rental fleet, Frontier 400X Ready-Pak® options are shipped fully pre-assembled right from the factory floor. Ready-Pak options include a combination of welder, trailer, fender & lighting kits, welding cables/clamps, and cable racks. Additional, customer-installed options include spare tire kit and 2-in-1 fire extinguisher bracket / document holder kit.

- **Ready-Pak 1** – Includes trailer, fender kit, cable rack, cables, and clamp  
K3484-1-RP1 (Perkins)  
K3484-2-RP1 (Kubota)
- **Ready-Pak 2** – Includes trailer only  
K3484-1-RP2 (Perkins)  
K3484-2-RP2 (Kubota)
- **Ready-Pak 3** – Includes trailer, fender kit, and cable rack  
K3484-1-RP3 (Perkins)  
K3484-2-RP3 (Kubota)



# Trusted Expertise & Support

## Welding Experts

High-quality products and great customer service are important aspects of the Lincoln Electric story, but it's our unmatched welding expertise, from the construction site to the right of way, that truly sets us apart. If there's a better way for you to weld, we'll help you find it.

## Trusted Protection

Purchase with peace-of-mind. All engine drive welder/generators come backed by our standard, industrial 3 year warranty on parts & labor.

## Global Support

With a worldwide network of distributor and sales offices reaching over 160 countries, and 36 global technical application facilities, Lincoln Electric can provide trusted global support you can count on.



**CROSSLINC ACCESSORIES**



**LN-25X®**

The LN-25X portable wire feeder delivers a simple, reliable and easy-to-service industrial wire feeder solution.

Includes CrossLinc and True Voltage Technology® (TVT®) capability to remotely set voltage from the feeder without a control cable and to ensure the set voltage regardless of power cable lengths.

Order: K4267-2



**Activ8X®**

Rugged, light-weight, portable cross-the-arc wire feeder that fits up

to an 8 in. dia. spool. Includes CrossLinc and TVT capability to remotely set voltage from the feeder without a control cable and to ensure the set voltage regardless of power cable lengths.

Order: K3519-1



**Activ8X® Pipe™**

Built on the rugged and proven Activ8X design to deliver it ideal pipeline solution for GMAW and

FACW applications. Features advanced weld modes optimized for root-to-cap applications including STT Field and pulse welding capabilities.

Order: K4717-1



**CrossLinc Remote**

Utilized with CrossLinc compatible equipment to control output for CC-

processes like stick or TIG welding. Remote control is added in-line with the welding power cable to allow for remote output control of the power source through the weld cable without additional control cables.

Order: K4345-1

**TRAILER ACCESSORIES**



**Compact Medium Welder Trailer**

Two-wheeled trailer with a standard Duo-Hitch™ (2 in. ball hitch, integrated LED

lights, and forklift pockets) for heavy-duty road, off-road, plant, and yard use. For highway use, consult applicable federal, state, and local laws regarding possible additional requirements.

Order: K5270-1 Compact Medium Trailer

K5276-1 Fender Kit  
K5278-1 Spare Tire Kit  
K5279-1 Fire Extinguisher Bracket / Document Holder  
K2640-2 Cable Rack



**Four-Wheeled Steerable Trailer**

Four-wheeled trailer with a standard Duo-Hitch™ (2 in.

Ball and Lunette Eye combination hitch) for plant and yard towing. Includes 13 in. wheels and an automatically engaging drawbar lock.

Order: K2641-2

**GENERAL ACCESSORIES**



**Full KVA Power Plug Kit**

Provides four 115V plugs rated at 20 amps each, and one dual voltage, full KVA plug rated at 115/230V, 50 amps .

Order: K802N



**Full KVA Adaptor**

Provides convenient connection through the full-KVA receptacle on engine-driven welders for

portable power sources needing 240V AC 1-phase power (NEMA 6-50P).

Order: K1816-1



**APEX® System Connector**

A field install kit to add 5-pin and 4-pin to the front panel of the machine. Allows

for capability with APEX systems for mechanized welding solutions.

Order: K5171-1



**User Interface Protective Cover**

Installed over the UI to provide extra protection against accidental impacts

while on the jobsite or transporting the machine.

Order: K5226-1



**Cold Weather Kit**

For improved engine starting and operation in extreme cold weather conditions with the use of 0W-40 synthetic

oil and arctic diesel fuel. Includes engine block heater, oil pan heater, and radiator grill tarp.

Order: K2679-1 (Perkins)  
K2735-1 (Kubota)



**Storage Cover**

A flame retardant, mildew resistant, and water repellent cover to protect the engine drive when not in use.

Order: K5292-1

**SERVICE KITS**



**Engine Service Kits**

One easy-to-purchase kit including all the needed engine filters to maintain peak welder performance. Includes air filter,

fuel filter, oil filter, and fuel water separator.

Order: K3598-4 (Perkins)  
K3599-5 (Kubota)

**REMOTE CONTROLS**



**Remote Output Control**

Portable control provides same dial range as the output control on the welder. Features a convenient 12-pin plug for easy connection to the welder.

Order: K857-2 25 ft (7.6 m)  
K857-3 100 ft (30.4 m)



**Remote Output Control**

12-pin, portable remote control with a detachable control box that can be stowed in a truck or job box to deter job site theft.

The control box has a 120V duplex receptacle to power lights, grinders, and other tools right at the arc – 125 ft. (38.1 m) of cable length.

Order: K5312-1



**12-pin to 6-pin Adaptor**

Used to connect 6-pin remotes into the 12-pin connector on the front of the welder.

Order: K2909-1



**Wireless Remote Control**

Field installed kit to allow operators to add a wireless remote to the machine to switch between welding

processes, adjust welding parameters, recall saved memories, and start/stop the machine from a distance.

Order: K5265-1

## MACHINE SPECIFICATIONS

Product Name	Product Number	Rated Output @104°F (40°C)	Output Range	Open Circuit Voltage	AC Generator Auxiliary Power <sup>(1)</sup>	Auxiliary Receptacles <sup>(2)</sup>	Dimensions <sup>(3)</sup> H x W x L in (mm)	Weight lb (kg) <sup>(4)</sup>
Frontier 400X	K3484-1 (Perkins) K3484-2 (Kubota)	IEC Rating – 325A / 33V / 100%  Max Rating – 400A / 26V / 60%	Stick / Pipe: 30 – 400 Amps  DC TIG: 5 – 400 Amps	71 Peak OCV @ 1800 RPM	Single Phase: 10 kW Continuous, 11.5 kW Peak, 120V/240V @ 60 Hz	NEMA 5-20R (120V / 20A / 1-)  NEMA 14-50R (120/240V / 50A / 1-)	Machine Only: 35.9 x 25.3 <sup>(3)</sup> x 60.0 (913 x 643 x 1524)	1035 (469)
Frontier 400X Pipe	K3485-1 (Perkins) K3485-2 (Kubota)		MIG / FCAW: 10 – 45 Volts  Arc Gouging: 60 – 400 Amps		Three Phase: 11 kW Continuous, 12.5 kW Peak, 240V @ 60 Hz	NEMA 15-50R (240V / 50A / 3-)	To Top of Exhaust Pipe:43.8 (1113)	

## ENGINE SPECIFICATIONS

Engine Model	Engine Description	Operating Speed (RPM) @ Full Load	Displacement	Capacities
Perkins 403F-15T <sup>(5)</sup> Tier 4 Final Compliant	3 Cylinder 24.7 hp (18.4 kW) Turbocharged Water Cooled Diesel Engine	High Idle: 1800 Low Idle: 1440	91 cu. in (1.5 L) Bore x Stroke 3.3 in x 3.5 in (84 mm x 90 mm)	Fuel: 20 US gal. (75.7 L) Oil: 6.40 qts. (6.0 L) Cooling System: 1.8 US gal. (6.8 L)
Kubota D1503-M <sup>(5)</sup> Tier 4 Final Compliant	3 Cylinder 24.8 hp (18.5 kW) Naturally Aspirated Water Cooled Diesel Engine		91 cu. in (1.5 L) Bore x Stroke 3.27 in x 3.64 in (83 mm x 92.4 mm)	Fuel: 20 US gal. (75.7 L) Oil: 5.9 qts. (5.6 L) Cooling System: 1.8 US gal. (6.8 L)

(1) When welding, available auxiliary power will be reduced. Output voltage is within +/- 10% at all loads up to rated capacity.

(2) Circuits cannot be wired in parallel to operate the same device.

(3) Includes width of door. Base width is 24.0 in. (610 mm).

(4) Machine only – Does not include fuel.

(5) Engine warranted separately by engine manufacturer.

**For best welding results with Lincoln Electric equipment, always use Lincoln Electric consumables. Visit [www.lincolnelectric.com](http://www.lincolnelectric.com) for more details.**

**Manufactured at a facility with certified ISO Quality and Environmental Management Systems.**

#### CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company<sup>®</sup> is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.com](http://www.lincolnelectric.com) for any updated information.