

SUPRANOX RS 308L

TOP FEATURES

- The weld deposit has a carbon content <0,04%.
- This electrode offers excellent operability and is particularly suitable for downhand butt and fillet welding applications, the 2.5mm and 3.2mm diameter electrodes can be used for positional welding.
- Easy arc striking and restriking.

CLASSIFICATION

AWS A5.4 E308L-16
EN ISO 3581-A E 19 9 L R 12

CURRENT TYPE

AC, DC+

WELDING POSITIONS

All positions

APPROVALS

ABS	BV	DNV	TÜV	DB
+	+	+	+	+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, ALL WELD METAL

C	Mn	Si	P	S	Cr	Ni	Ferrite
0.025	0.9	0.8	≤0.030	≤0.025	19.8	9.5	5-10

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Condition*	0.2% Proof strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J) +20°C
AWS A5.4	AW	not specified	≥520	≥30	not specified
EN ISO 3581-A	AW	≥320	≥510	≥30	not specified
Typical values	AW	445	600	47	73

* AW = As welded

OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
2.0 x 300	30-60
2.5 x 300	55-80
3.2 x 350	70-110
4.0 x 350	120-140
5.0 x 350	145-180

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
2.0 x 300	VPMD	150	1.8	W100375864
2.5 x 300	VPMD	92	2.0	W100375866
3.2 x 350	VPMD	55	1.9	W100375867
4.0 x 350	VPMD	40	2.7	W100375869
5.0 x 350	VPMD	23	1.9	W100375871

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.