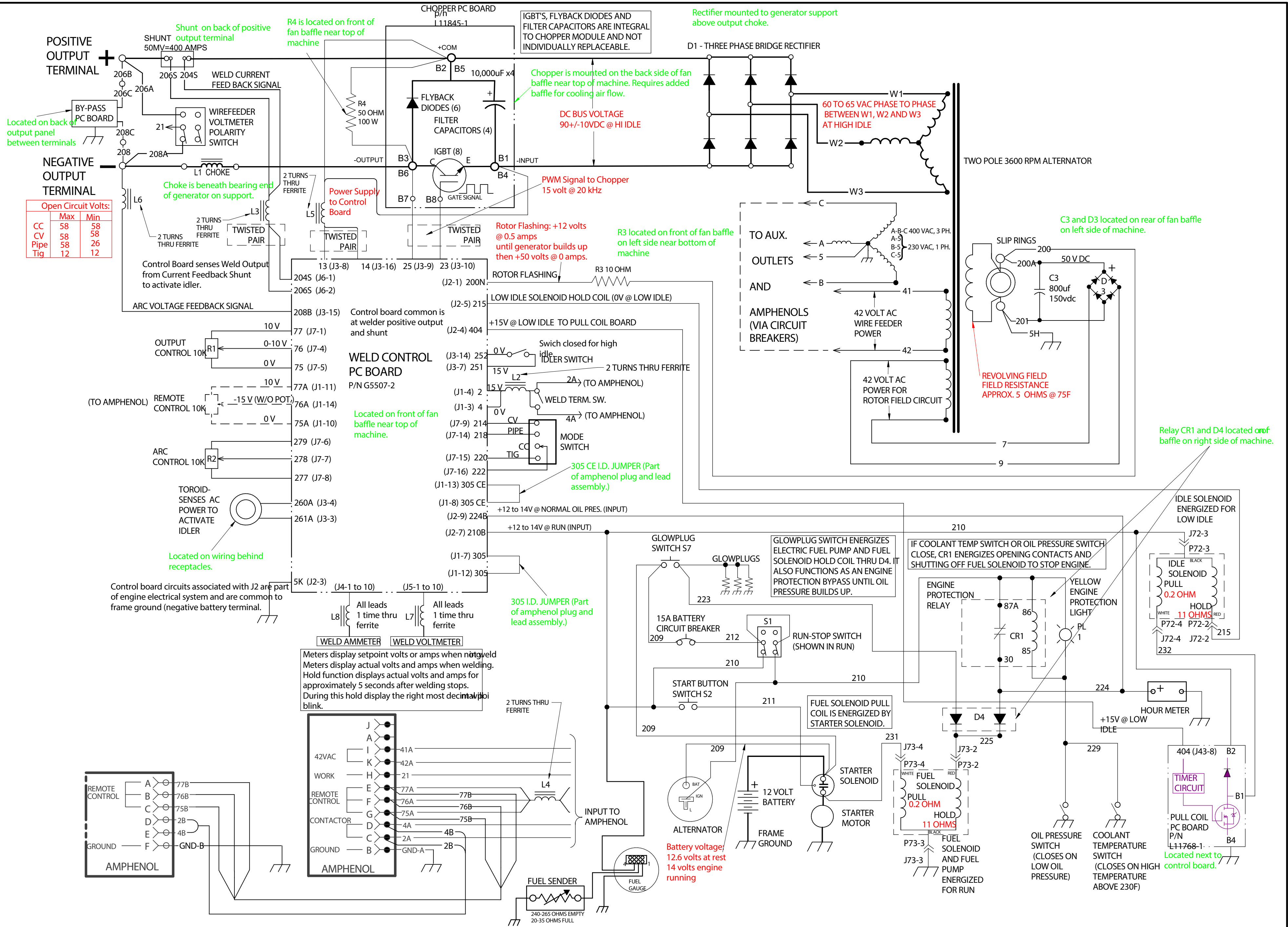


RANGER 305D CE (EUROPE) MACHINE SCHEMATIC L12214-2 REV: A



Open Circuit Volts:

	Max	Min
CC	58	58
CV	58	58
Pipe	58	26
Tig	12	12

Meters display setpoint volts or amps when not welded. Meters display actual volts and amps when welding. Hold function displays actual volts and amps for approximately 5 seconds after welding stops. During this hold display the right most decimal digit will blink.

Battery voltage:
12.6 volts at rest
14 volts engine running

